

BOEING
 707
PARTS CATALOG (MAINTENANCE)

CHAPTER 55

STABILIZERS

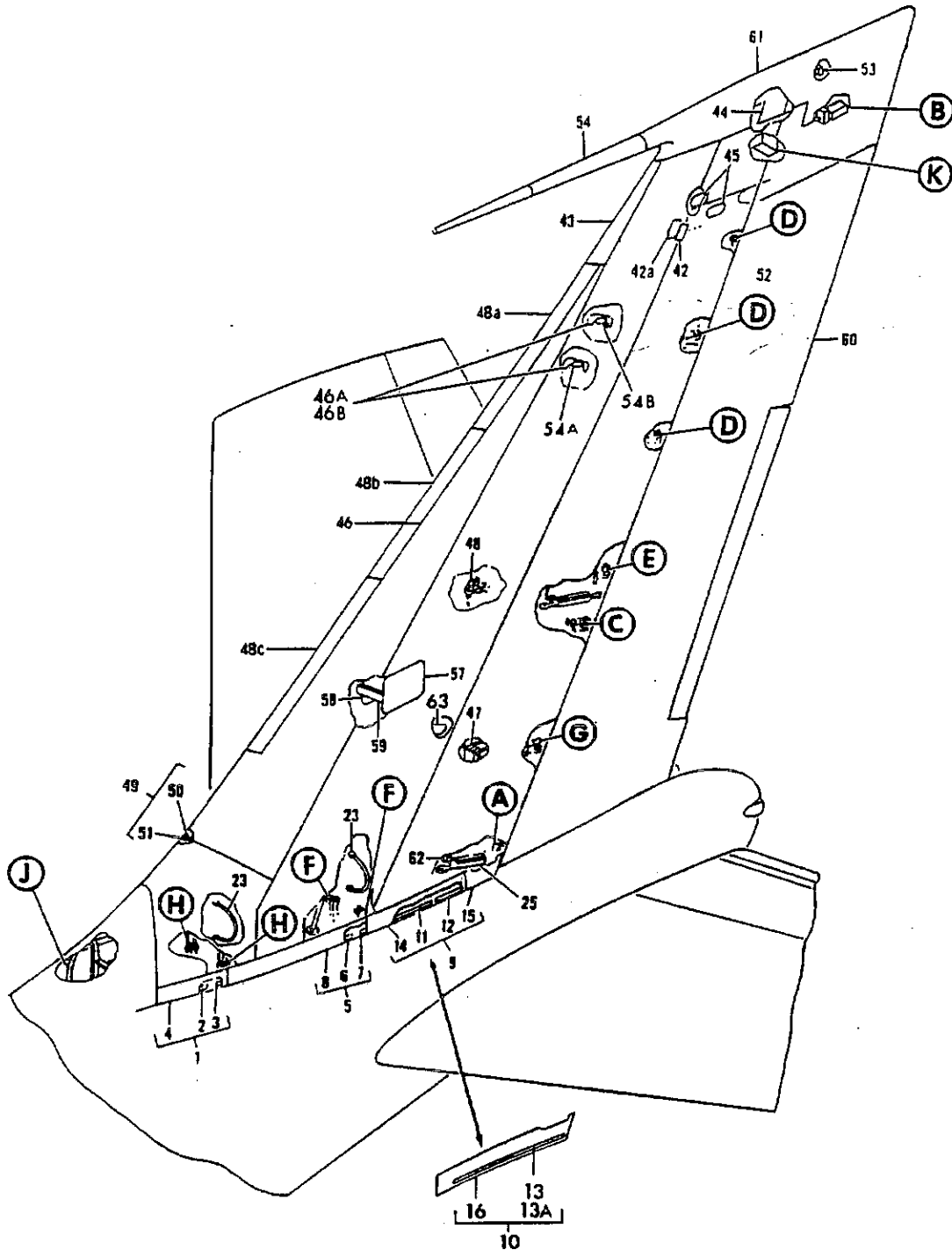
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SECTION 01

VERTICAL FIN



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FIGURE 2. FAIRING INSTL, FIN EXTENSION (SHEET 1)

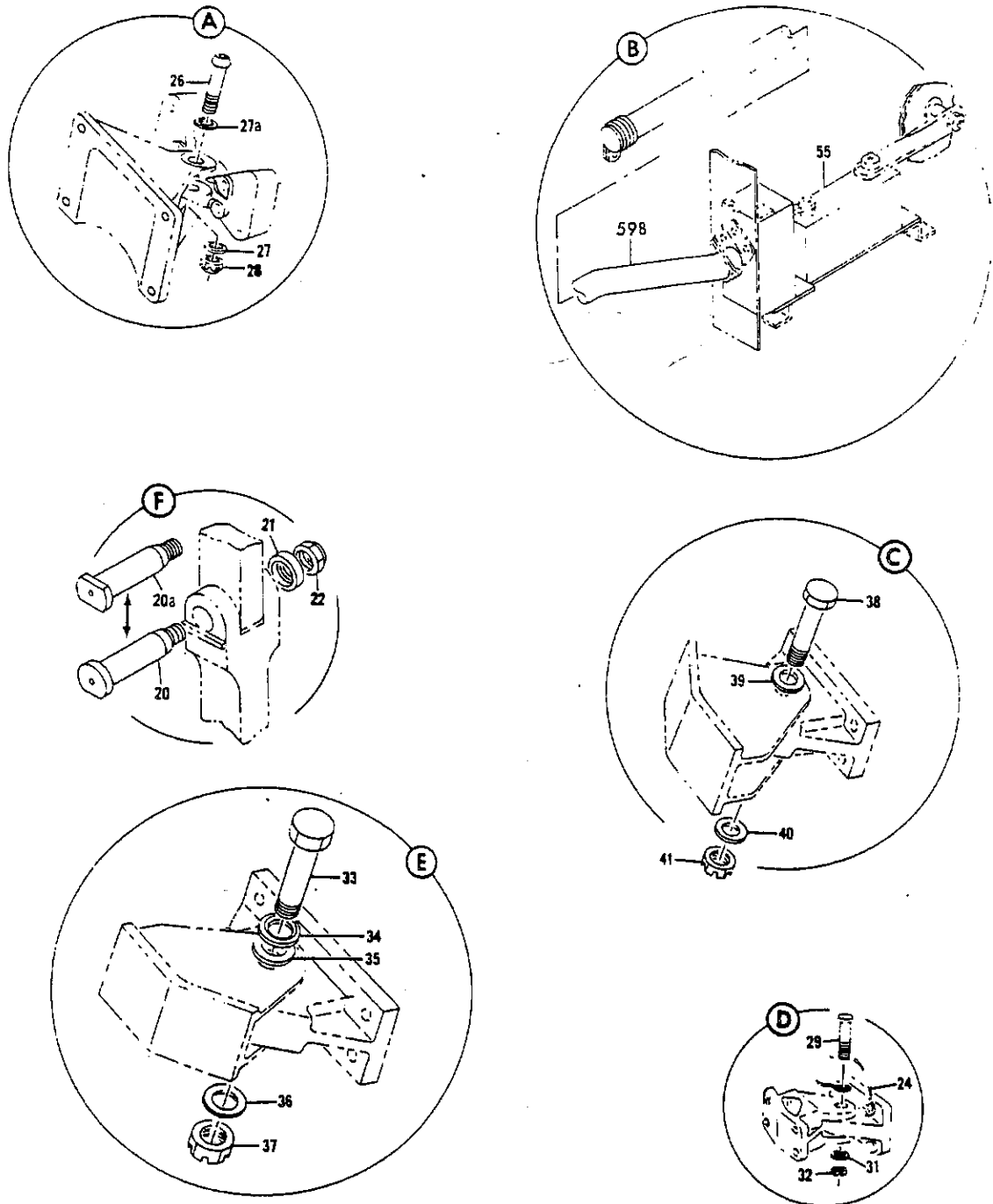


FIGURE 2. VERTICAL TAIL INSTALLATION (SHEET 2)

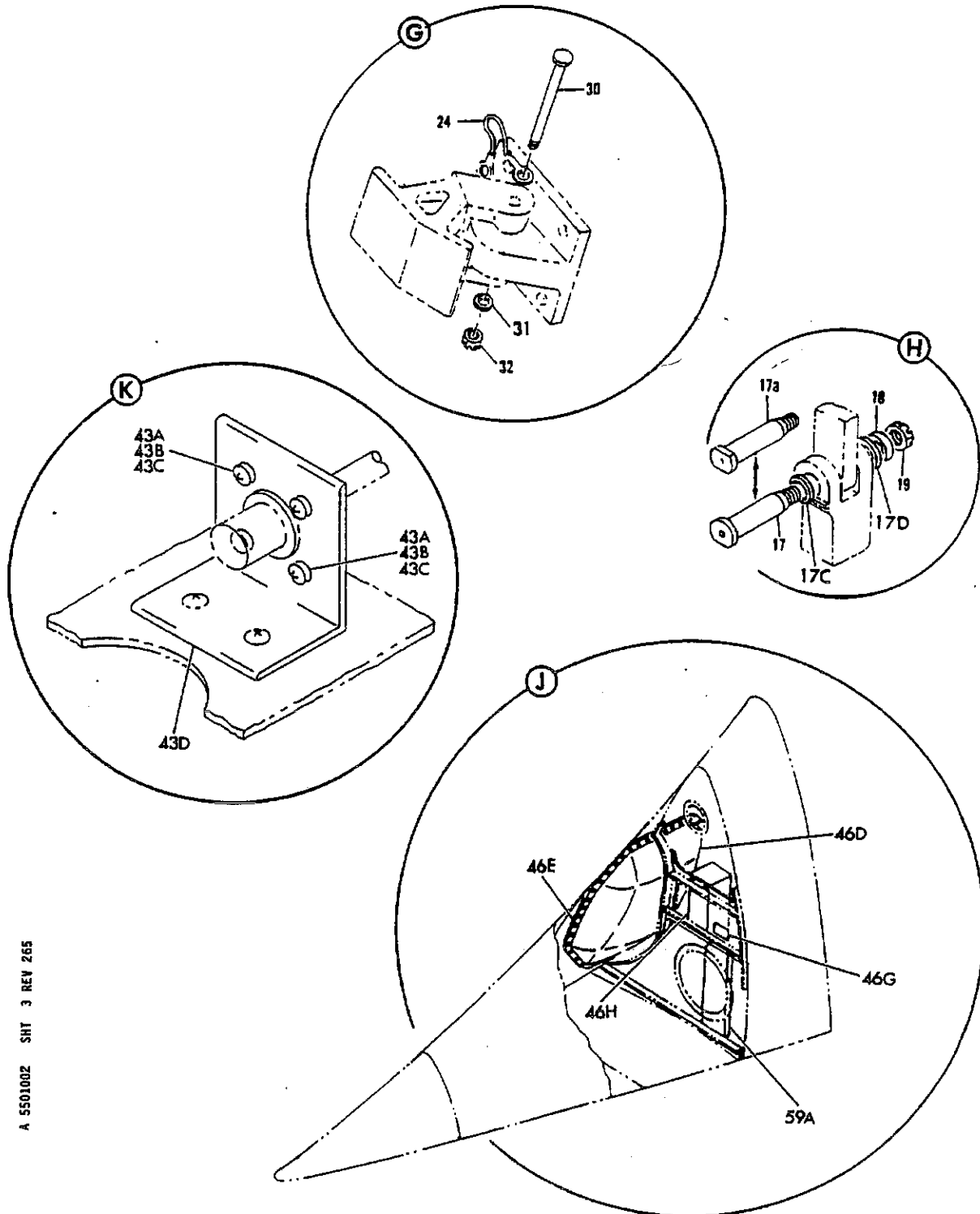


FIGURE 2. FAIRING INSTL. FIN EXTENSION (SHEET 3)

A 5501002 SHY 3 REV 265



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FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
2	65-13328-13	..	TAIL ASSY, VERTICAL		1
42	69-11740	..	PLATE, FIN EXTENSION REAR SPAR SPLICE (LH).		1
42A	69-11740-1	..	PLATE, FIN EXTENSION REAR SPAR SPLICE (RH).		1
		..	ATTACHING PARTS		
	NAS517-4-16	..	SCREW		28
	AN960PD416	..	WASHER.		28
	63-10390	..	SHIM, VERTICAL TAIL EXTENSION REAR SPAR SPLICE.		AR
	NAS679A4W	..	NUT		28
	65-13327-1	..	EXTENSION ASSY, VERTICAL TAIL		1
		..	ATTACHING PARTS		
	NAS517-4-8	..	SCREW		6
	NAS1104-3W	..	BOLT.		6
	AN960PD416	..	WASHER.		6
	AN960PD416L	..	WASHER.		6
	NAS679A4W	..	NUT		12
	65-13132	..	LEADING EDGE INSTL, FIN EXTENSION		1
	65-13132-1	..	LEADING EDGE ASSY, FIN EXTENSION.		1
		..	ATTACHING PARTS		
	BACB30EF3-4	..	BOLT.		16
	BACB30EF3-6	..	BOLT.		6
	BACB30EF4-9	..	BOLT.		32
43	65-13132-2	..	LEADING EDGE, FIN EXTENSION (OPTIONAL		1
		..	65-13132-3)		
	65-13135-4	..	FAIRING INSTL, FIN EXTENSION.		1
44	65-13135-3	..	PANEL, FIN EXTENSION ACCESS		1
		..	ATTACHING PARTS		
	NAS517-3-4	..	SCREW		39
	65-13326-1	..	TRAILING EDGE INSTL, VERTICAL TAIL EXTENSION.		1
	69-11704	..	DOOR INSTL, VERTICAL TAIL ACCESS.		2
45	69-11704-1	..	DOOR ASSY, VERTICAL TAIL ACCESS		1
		..	ATTACHING PARTS		
	NAS517-3-2	..	SCREW		17
46	50-8285-13	..	FIN ASSY.		1
47	50-8706-186	..	CONTROL INSTL, SECTION 86 RUDDER TR	SEE . . .	1
		..	27-9, FIG. 30A)		
48	50-8703-186	..	CONTROL INSTL, RUDDER (SEE 27-9, FIG.	0103	1
48	50-8703-791	..	CONTROL INSTL, RUDDER (SEE 27-9, FIG.	0499	1
	5-71787-3092	..	LEADING EDGE INSTL, TAIL.		1
49	5-71787-3093	..	LEADING EDGE ASSY, VERTICAL TAIL (WITH OUT		1
		..	ELECTRICAL HARNESS)		
		..	ATTACHING PARTS		
	BACB30EF4-7	..	BOLT.		AR
	BACB30EF4-10	..	BOLT.		4
50	5-71787-3064	..	RETAINER, VERTICAL TAIL LEADING EDGE SEAL		1
		..	ATTACHING PARTS		
	NAS514P832-6	..	SCREW		3
	NAS679A08W	..	NUT		3
51	5-71787-3028	..	SEAL, VERTICAL TAIL LEADING EDGE (EXTRUSION		1
		..	NO. BAC1521-144 X 3.6 (N. LG)		
52	65-8367-29	..	INTERSPAR AND TRAILING EDGE ASSY, VERTICAL TAIL		1
		..	FLIGHT CONTROL, (SEE 27-8, FIG. 11)		
		..	STABILIZERS, (SEE FIG. 6)		
	50-6892-2	..	ELECTRONIC INSTL, SECTION 92.		1
53	65-2369-7	..	EQUIPMENT INSTL, NO. 2 HF RECEIVER ANTENNA.	0150	1
		..	(SEE 23-1, FIG. 7)		
53	65-2369-12	..	EQUIPMENT INSTL, NO. 2 HF RECEIVER ANTENNA.	5199	1
		..	(SEE 23-1, FIG. 7)		
54	65-1389	..	ANTENNA AND COMPONENTS INSTL, FIN HF.	0150	1
		..	COMMUNICATION		
54	65-1389	..	ANTENNA AND COMPONENTS INSTL, FIN HF.	5199	1
		..	COMMUNICATION (VARIABLE DWG; 65-1389-5003)		
		..	COMMUNICATIONS, (SEE 23-1, FIG. 5)		
		..	REQUIRED PLACARDS, (SEE 11-2, FIG. 55)		
55	65-2349-8	..	EQUIPMENT INSTL, LORAN ANTENNA (SEE 34-2, ...	5199	1
		..	FIG. 14)		
55	65-2349-9	..	EQUIPMENT INSTL, LORAN ANTENNA (SEE 34-2, ...	0150	1
		..	FIG. 14)		
MISSING ITEM NUMBERS ARE NOT APPLICABLE					



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FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE							EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6	7		
R R R R R R R R R R	2 57	5-88152-3029		ANTENNA INSTL, NAVIGATION VHF (LH) (SEE 34-2, FIG. 16)					0150	1
	57	5-88152-3029		ANTENNA INSTL, NAVIGATION VHF (LH) (VARIABLE DWG;5-88152-5001) (SEE 34-2, FIG. 16)					5199	1
	58	5-88152-3030		ANTENNA INSTL, NAVIGATION VHF (RH) (SEE 34-2, FIG. 16)					0150	1
	58	5-88152-3030		ANTENNA INSTL, NAVIGATION VHF (RH) (VARIABLE DWG;5-88152-5002) (SEE 34-2, FIG. 16)					5199	1
	59	5-88152-3031		CABLE INSTL, NAVIGATION VHF ANTENNA (SEE . . . 34-2, FIG. 16)					0150	1
	59	5-88152-3031		CABLE INSTL, NAVIGATION VHF ANTENNA (VARIABLE DWG;5-88152-5003) (SEE 34-2, FIG. 16)					5199	1
	59B	69-4641-4		CONDUIT INSTL, AFT FIN TIP LORAN CABLE (SEE 34-2, FIG. 14)						1
	60	50-9788-32	. .	RUDDER AND BALANCE ASSY, VERTICAL TAIL (FOR OPTIONAL PAINTED SPARE SEE DWG NO. 63-12050 FOR SUFFIX LETTER) (SEE 27-8, FIG. 1)						1
	61	50-11379-134	. .	TIP INSTL, VERTICAL TAIL (SEE FIG. 5)						1
	62	65-8643-52	. .	TUBING INSTL, SECTION 92 EMPENNAGE HYDRAULIC (SEE . . 29-4, FIG. 23 AND 23A)						1
MISSING ITEM NUMBERS ARE NOT APPLICABLE										

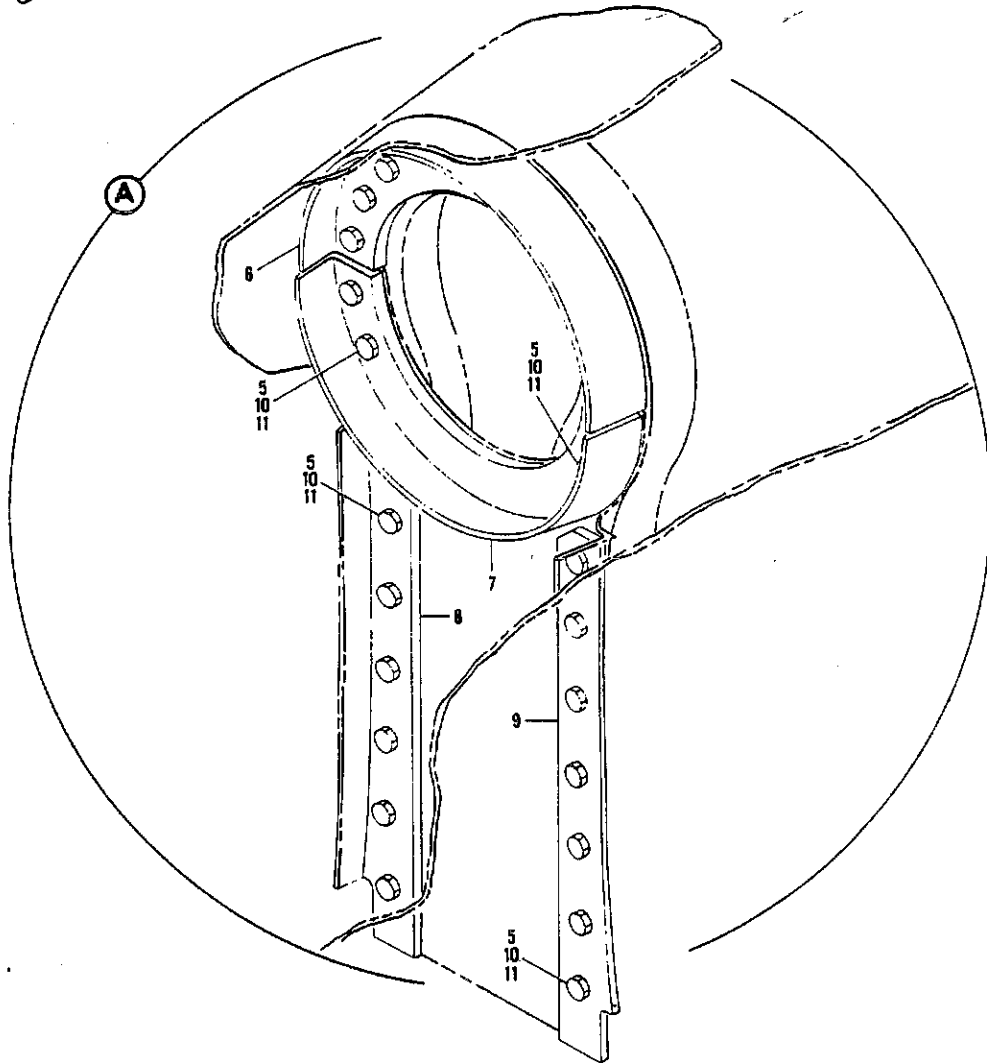
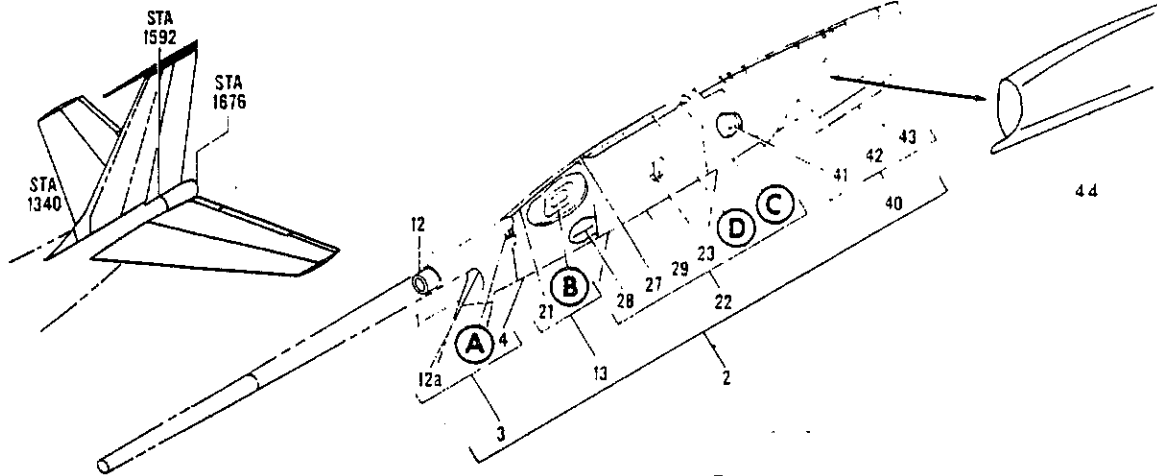


FIGURE 5. VERTICAL TAIL TIP INSTALLATION (SHEET 1)

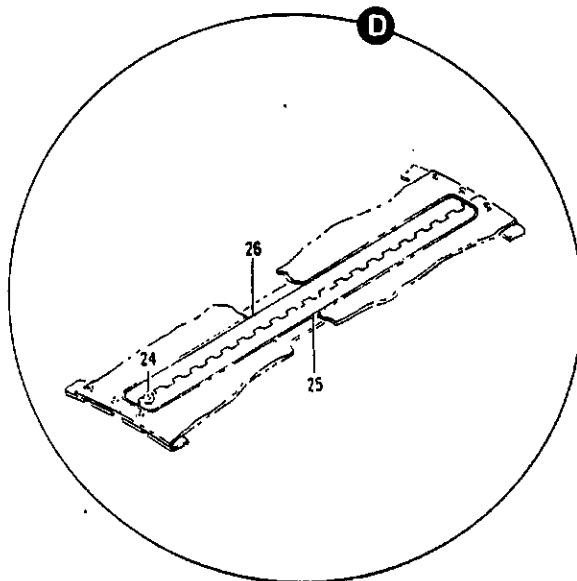
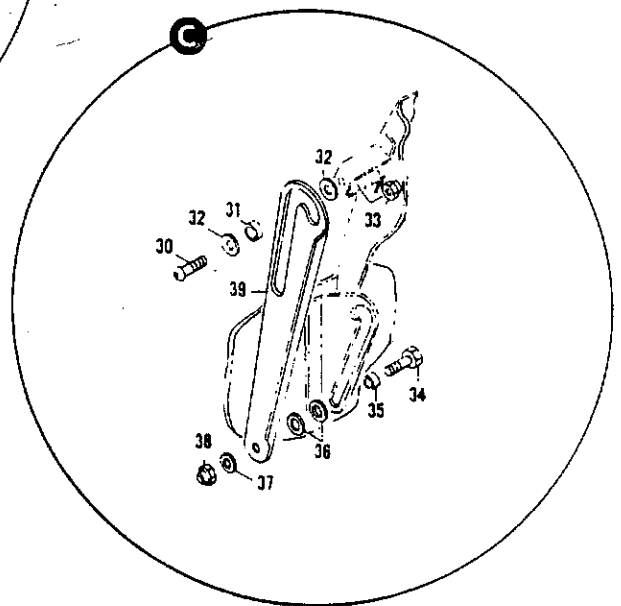
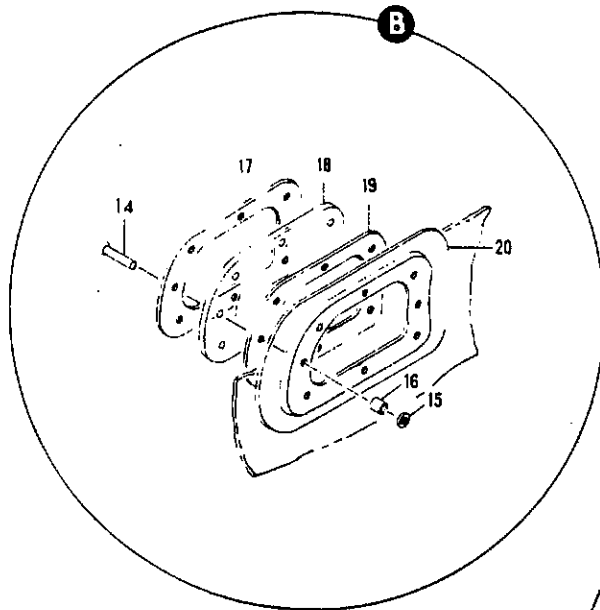


FIGURE 5. TIP INSTL., VERTICAL TAIL (SHEET 2)

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FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	EFF FROM TO	UNITS PER ASSY
5	50-11379-134	TIP INSTL, VERTICAL TAIL (SEE FIG. 2, ITEM 61 AND . . . FIG. 3, ITEM 61)		RF
1	10-60085	. SHOE, FIN TIP PROTECTION EROSION.		1
2	50-11379-135	. TIP ASSY, VERTICAL TAIL		1
		ATTACHING PARTS		
	NAS517-3-2	. SCREW		17
	NAS517-3-4	. SCREW		AR
	NAS517-3-6	. SCREW		2
	NAS517-3-10	. SCREW		1
	AN3-4A	. BOLT.		4
	AN3-5A	. BOLT.		7
	AN3-6A	. BOLT.		16
	BACN10A02	. NUT		3
3	50-11379-159	. . . TIP ASSY, VERTICAL TAIL FORWARD (ALTERED FROM . . . 50-11379-61)		1
		ATTACHING PARTS		
	NAS517-3-0	. . . SCREW		2
	NAS517-3-4	. . . SCREW		89
	AN960D10	. . . WASHER.		8
4	50-11379-40	. . . FAIRING, VERTICAL TAIL FORWARD TIP LH		1
5	AN3-7A	. . . BOLT.		28
6	50-11379-120	. . . ANGLE, VERTICAL TAIL FORWARD TIP UPPER RING		1
7	50-11379-119	. . . ANGLE, VERTICAL TAIL FORWARD TIP LOWER RING		1
8	50-11379-121	. . . FILLER, VERTICAL TAIL FORWARD TIP RADIUS.		1
9	50-11379-122	. . . FILLER, VERTICAL TAIL FORWARD TIP RADIUS.		1
10	AN960D10	. . . WASHER.		28
11	NAS679A3W	. . . NUT		28
12	65-1389-1	. . . STRUCTURE INSTL, HF ANTENNA (SEE 23-1, FIG. 5).		1
		ATTACHING PARTS		
	NAS517-3-3	. . . SCREW		4
	AN960D10	. . . WASHER.		4
	NAS679A3W	. . . NUT		4
12A	50-11379-43	. . . FAIRING, VERTICAL TAIL FORWARD TIP LEADING EDGE		1
13	50-11379-5	. . . FAIRING ASSY, VERTICAL TAIL TIP FORWARD		1
14	MS20426B5N	. . . RIVET		8
15	AN960C8L	. . . WASHER.		8
16	NAS42DD5-16	. . . SPACER.		8
17	50-11379-83	. . . RING, VERTICAL TAIL TIP FORWARD FAIRING		1
		REINFORCING		
18	50-11379-81	. . . WINDOW, VERTICAL TAIL TIP FORWARD FAIRING		1
19	50-11379-82	. . . GASKET, VERTICAL TAIL TIP FORWARD FAIRING WINDOW		1
20	50-11379-80	. . . FRAME, VERTICAL TAIL TIP FORWARD FAIRING WINDOW		1
21	50-11379-41	. . . FAIRING, VERTICAL TAIL TIP FORWARD RH		1
22	50-11379-2	. . . TIP ASSY, VERTICAL TAIL CENTER.		1
23	AN7510F2	. . . PLATE		1
24	AN253-2-2100	. . . PIN		1
25	50-11379-25	. . . HINGE, VERTICAL TAIL CENTER TIP HALF (ALTERED . . . FROM MS20001Y5-2124)		1
26	50-11379-26	. . . HINGE, VERTICAL TAIL CENTER TIP HALF (ALTERED . . . FROM MS20001X5-2124)		1
27	50-11379-10	. . . WELD ASSY, VERTICAL TAIL CENTER TIP UPPER DOOR.		1
28	50-11379-9	. . . WELD ASSY, VERTICAL TAIL CENTER TIP LOWER DOOR.		1
29	50-11379-8	. . . WELD ASSY, VERTICAL TAIL CENTER TIP LH.		1
		ATTACHING PARTS		
	NAS517-3-4	. . . SCREW		20
	AN3-6A	. . . BOLT.		3
	AN3-12A	. . . BOLT.		2
	NAS679A3W	. . . NUT		20
30	NAS221-10	. . . SCREW		1
31	NAS43DD3-6	. . . SPACER.		1
32	BACW10P43AL	. . . WASHER.		2
33	NAS679A3W	. . . NUT		1
34	AN3-5A	. . . BOLT.		1
35	NAS43DD3-8	. . . SPACER.		1
36	BACW10P43AL	. . . WASHER.		2
37	AN960D10	. . . WASHER.		1
38	NAS679A3W	. . . NUT		1
39	66-1645	. . . BRACKET, FIN TIP DOOR		1
40	50-11379-136	. . . TIP ASSY, VERTICAL TAIL AFT		1

MISSING ITEM NUMBERS ARE NOT APPLICABLE

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FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE							EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6	7		
5	NAS517-3-4							ATTACHING PARTS SCREW		21
41	50-11379-152							DOOR, VERTICAL TAIL AFT TIP ACCESS.		1
	NAS517-3-4							ATTACHING PARTS SCREW		11
42	65-2369-4							ANTENNA INSTL, NO. 2 HF RECEIVER (SEE 23-1, FIG. 7)		1
43	65-2349-5							ANTENNA INSTL, LORAN (SEE 34-2, FIG. 14)		1
MISSING ITEM NUMBERS ARE NOT APPLICABLE										

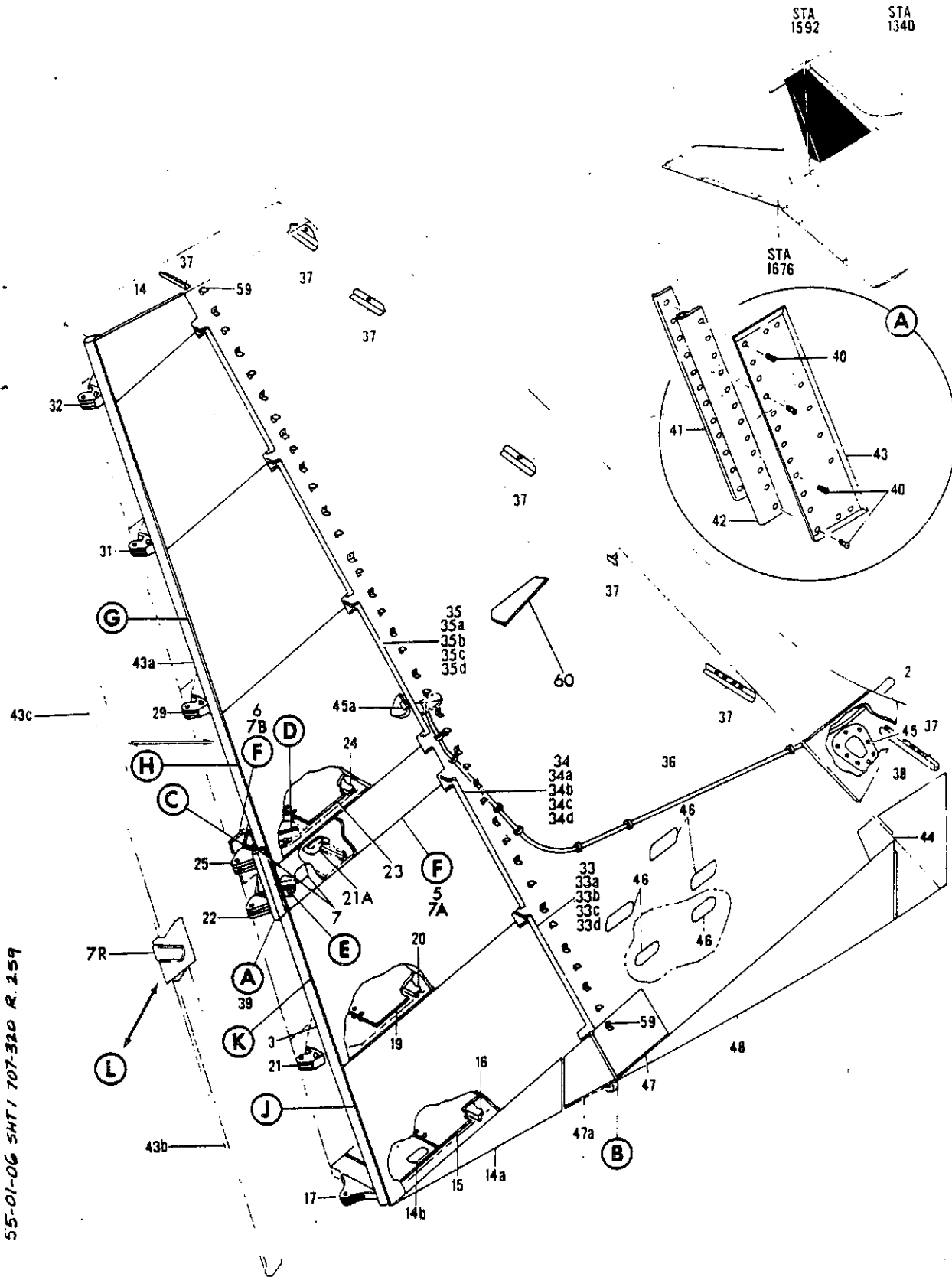


FIGURE 6. INTERSPAR AND TRAILING EDGE ASSY, VERTICAL TAIL (SHEET 1)

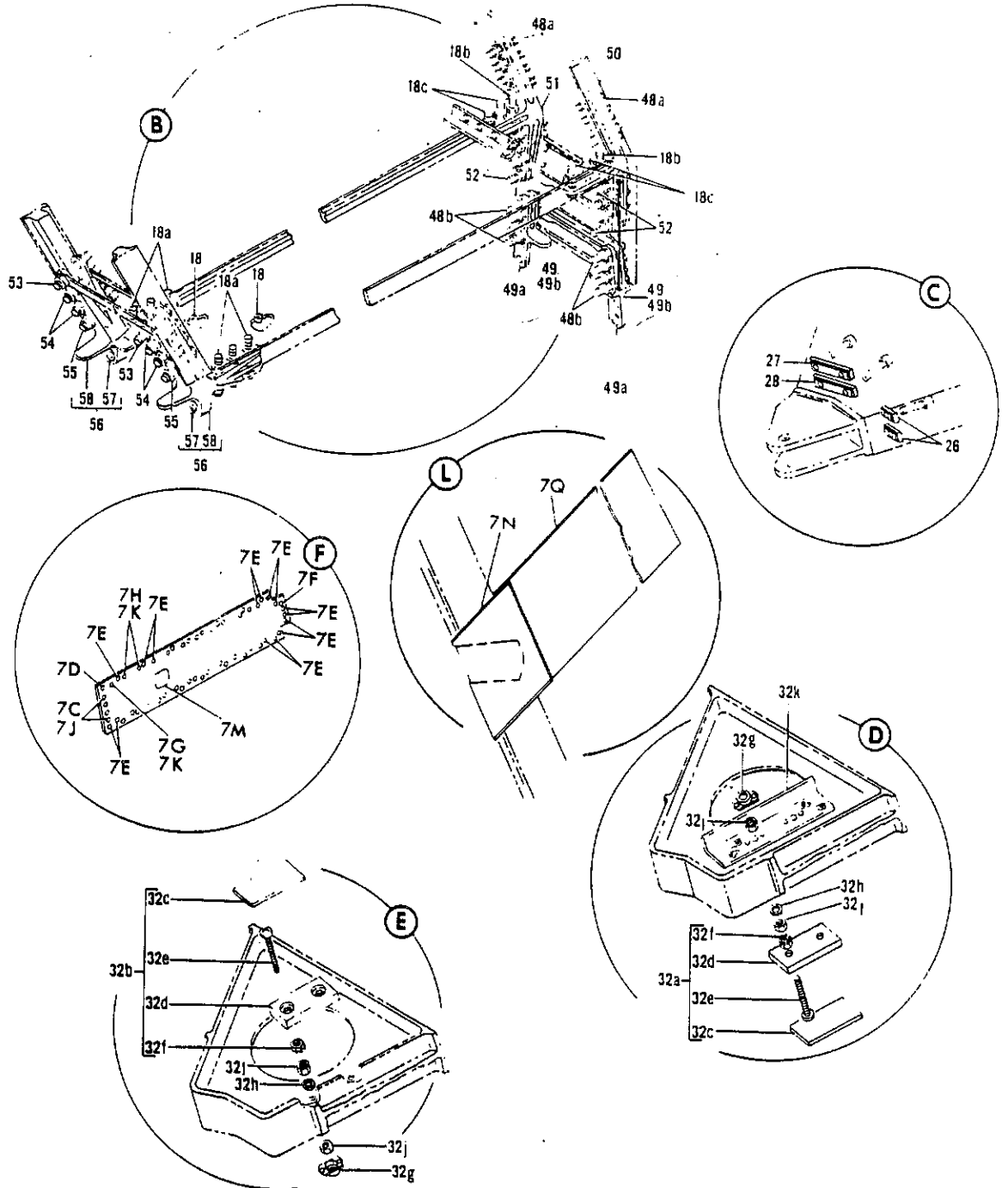


FIGURE 6. INTERSPAR AND TRAILING EDGE ASSY, VERTICAL TAIL (STABILIZERS ONLY) (SHEET 2)

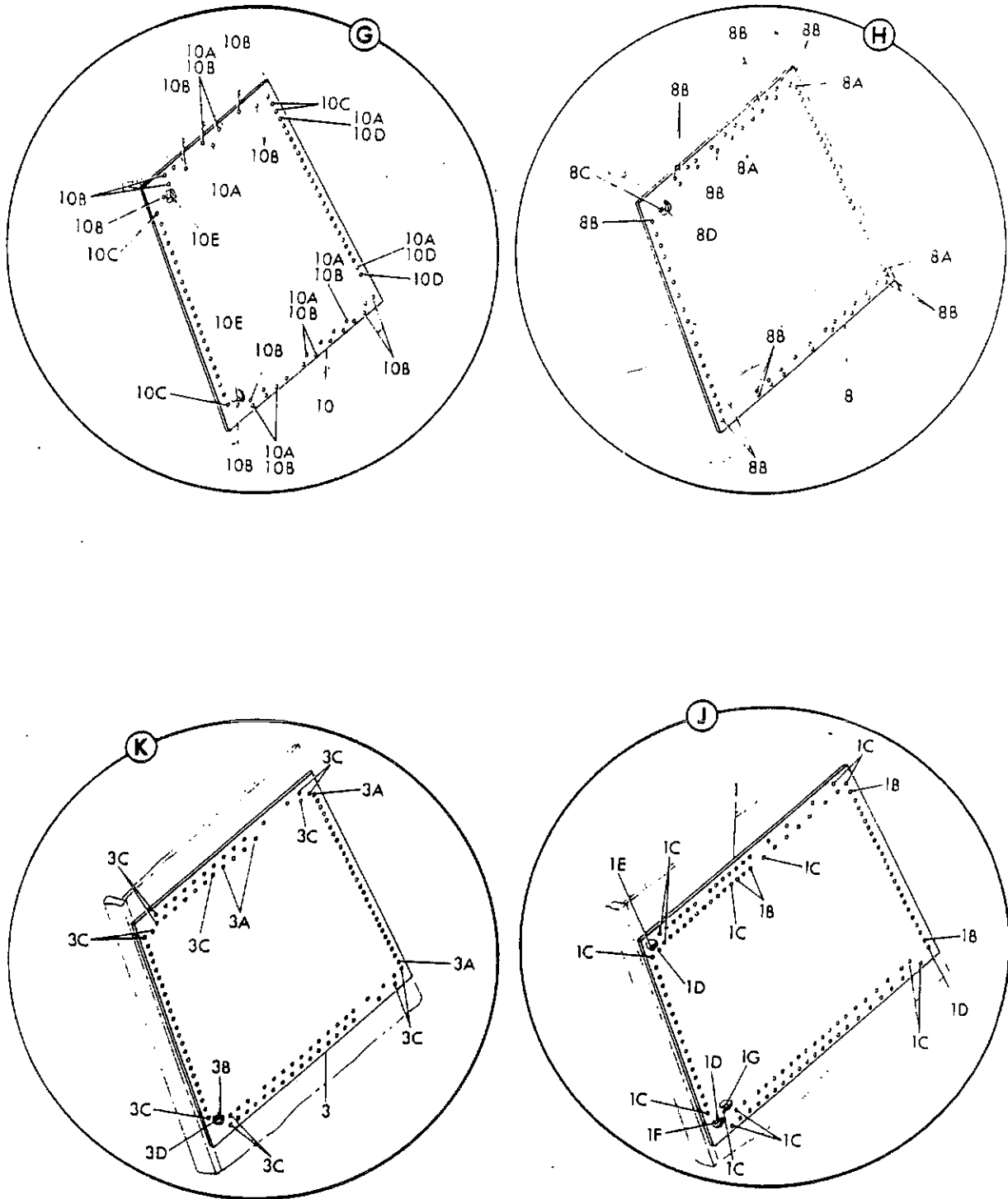


FIGURE 6. INTERSPAR AND TRAILING EDGE ASSY, VERTICAL TAIL (SHEET 3)

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FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
		1 2 3 4 5 6 7		
6	65-8367-29	INTERSPAR AND TRAILING EDGE ASSY, VERTICAL TAIL		RF
		(STABILIZERS ONLY) (SEE FIG. 2, ITEM 52)		
	64-1101-4	. . . PANEL INSTL, RUDDER STATION 11.95 TO 48.67 BALANCE. .		1
		COVER RH (STABILIZERS ONLY)		
	64-1101-3	. . . PANEL INSTL, RUDDER STATION 11.95 TO 48.67 BALANCE. .		1
		COVER LH (STABILIZERS ONLY)		
1	64-1101-8	. . . PANEL ASSY, RUDDER STATION 11.95 TO 48.67 BALANCE .		1
		COVER RH (RH ONLY)		
1	64-1101-7	. . . PANEL ASSY, RUDDER STATION 11.95 TO 48.67 BALANCE .		1
		COVER LH (LH ONLY)		
		ATTACHING PARTS		
1B	NAS517-3-3	. . . SCREW, (RH ONLY)		25
1C	NAS517-4-6	. . . SCREW, (RH ONLY)		96
1D	BAC830LU4-10	. . . BOLT, (RH ONLY)		3
1E	66-8333-2	. . . FILLER, VERTICAL TAIL TAPERED (RH ONLY)		1
1F	66-8333-3	. . . FILLER, VERTICAL TAIL TAPERED (RH ONLY)		1
1G	60-2276-2003	. . . FILLER, VERTICAL TAIL TAPERED (RH ONLY)		1
		-----*		
2	65-8367-5	. . . SKIN, VERTICAL TAIL INTERSPAR LEADING EDGE.		1
	64-1102-4	. . . PANEL INSTL, RUDDER STATION 48.67 TO 93.26 BALANCE. .		1
		COVER RH (STABILIZERS ONLY)		
	64-1102-3	. . . PANEL INSTL, RUDDER STATION 48.67 TO 93.26 BALANCE. .		1
		COVER LH (STABILIZERS ONLY)		
3	64-1102-8	. . . PANEL ASSY, RUDDER STATION 48.67 TO 93.26 BALANCE .		1
		COVER RH (RH ONLY)		
3	64-1102-7	. . . PANEL ASSY, RUDDER STATION 48.67 TO 93.26 BALANCE .		1
		COVER LH (LH ONLY)		
		ATTACHING PARTS		
3A	NAS517-3-3	. . . SCREW, (RH ONLY)		31
3B	NAS517-5-8	. . . SCREW, (RH ONLY)		1
3C	NAS517-4-4	. . . SCREW, (RH ONLY)		81
3D	66-8333-2	. . . FILLER, TAPERED (RH ONLY)		1
		-----*		
	69-11682-4	. . . PANEL INSTL, RUDDER STATION 93.26 TO 102.18 (RH) . .		1
	69-11682-29	. . . PANEL INSTL, RUDDER STATION 93.26 TO 102.18 (LH) . .		1
7A	69-11682-8	. . . PANEL ASSY, RUDDER STATION 93.26 TO 102.18 (RH) . .		1
		ONLY)		
7B	69-11682-30	. . . PANEL ASSY, RUDDER STATION 93.26 TO 102.18 (LH) . .		1
		ONLY)		
		ATTACHING PARTS		
7C	NAS517-3-2	. . . SCREW (RH ONLY)		4
7C	NAS517-3-2	. . . SCREW, (LH ONLY)		4
7D	NAS517-3-2	. . . SCREW, (LH ONLY)		1
7D	NAS517-4-4	. . . SCREW, (RH ONLY)		1
7E	NAS517-4-4	. . . SCREW		44
7F	NAS517-4-4	. . . SCREW, (LH ONLY)		1
7F	NAS517-3-7	. . . SCREW, (RH ONLY)		1
7G	NAS517-4-4	. . . SCREW, (RH ONLY)		1
7H	NAS517-4-4	. . . SCREW, (LH ONLY)		2
7H	NAS517-4-4	. . . SCREW, (RH ONLY)		2
		-----*		
7M	69-11682-17	. . . DOOR.		1
		ATTACHING PARTS		
	NAS517-3-0	. . . SCREW		4
		-----*		
7N	65-39504-1	. . . FAIRING		1
		ATTACHING PARTS		
	NAS517-4-27	. . . SCREW		3
	NAS517-4-25	. . . SCREW		1
	NAS517-4-8	. . . SCREW		4
	NAS517-3-4	. . . SCREW		3
	NAS517-4-21	. . . SCREW		1
	NAS517-4-19	. . . SCREW		1
	NAS517-4-5	. . . SCREW		1
		-----*		
7Q	69-11682-7	. . . PANEL ASSY.		1
	64-1103-4	. . . PANEL INSTL, RUDDER STATION 102.18 TO 146.78 BALANCE		1
		COVER RH (STABILIZERS ONLY)		
	64-1103-3	. . . PANEL INSTL, RUDDER STATION 102.18 TO 146.78 BALANCE		1
		COVER LH (STABILIZERS ONLY)		
8	64-1103-8	. . . PANEL ASSY, RUDDER STATION 102.18 TO 146.78 BALANCE		1
		COVER RH (RH ONLY)		
8	64-1103-7	. . . PANEL ASSY, RUDDER STATION 102.18 TO 146.78 BALANCE		1
		COVER LH (LH ONLY)		
MISSING ITEM NUMBERS ARE NOT APPLICABLE				

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FIGURE & ITEM NO.		MANUFACTURER'S PART NUMBER	NOMENCLATURE							EFF FROM TO	UNITS PER ASSY
6			1	2	3	4	5	6	7		
	8B	NAS517-4-4	ATTACHING PARTS								54
	8C	NAS517-5-7	. . SCREW, (RH ONLY)								1
	8D	66-8333-5	. . SCREW, (RH ONLY)								1
			. . FILLER, VERTICAL TAIL TAPERED (RH ONLY)								
		64-1104-3004	-----*								
			. PANEL INSTL, RUDDER STATION 146.78 TO 191.38 BALANCE								1
			COVER RH (STABILIZERS ONLY)								
		64-1104-3003	. PANEL INSTL, RUDDER STATION 146.78 TO 191.38 BALANCE								1
			COVER LH (STABILIZERS ONLY)								
	10	64-1104-3008	. . PANEL ASSY, RUDDER STATION 146.78 TO 191.38 BALANCE								1
			COVER RH (RH ONLY)								
	10	64-1104-3007	. . PANEL ASSY, RUDDER STATION 146.78 TO 191.38 BALANCE								1
			COVER LH (LH ONLY)								
			ATTACHING PARTS								
	10A	NAS517-3-4	. . SCREW, (RH ONLY)								32
	10B	NAS517-4-7	. . SCREW, (RH ONLY)								30
	10C	NAS517-3-2	. . SCREW, (RH ONLY)								24
	10D	NAS517-3-2	. . SCREW, (RH ONLY)							0150	23
	10D	BAC830LU3-3	. . BOLT, (RH ONLY)							5199	23
			-----*								
		64-1105-3004	. PANEL INSTL, RUDDER STATION 191.38 TO 235.98 BALANCE								1
			COVER RH (STABILIZERS ONLY)								
		64-1105-3003	. PANEL INSTL, RUDDER STATION 191.38 TO 235.98 BALANCE								1
			COVER LH (STABILIZERS ONLY)								
	12	64-1105-3008	. . PANEL ASSY, RUDDER STATION 191.38 TO 235.98 BALANCE								1
			COVER RH (RH ONLY)								
	12	64-1105-3007	. . PANEL ASSY, RUDDER STATION 191.38 TO 235.98 BALANCE								1
			COVER LH (LH ONLY)								
			ATTACHING PARTS								
		NAS517-3-4	. . SCREW, (RH ONLY)								51
		NAS517-4-7	. . SCREW, (RH ONLY)								22
		66-8333-4	. . FILLER, VERTICAL TAIL TAPERED (RH ONLY)								1
			-----*								
		65-6244-3024	. PANEL INSTL, RUDDER STATION 235.97 WATER LINE 532.50								1
			FIN TRAILING EDGE RH								
		65-6244-3023	. PANEL INSTL, RUDDER STATION 235.97 WATER LINE 532.50								1
			FIN TRAILING EDGE LH								
	14	65-6244-3026	. . PANEL ASSY, RUDDER STATION 235.97 WATER LINE 532.50								1
			FIN TRAILING EDGE RH (RH ONLY)								
	14	65-6244-3025	. . PANEL ASSY, RUDDER STATION 235.97 WATER LINE 532.50								1
			FIN TRAILING EDGE LH (LH ONLY)								
			ATTACHING PARTS								
		NAS517-3-5	. . SCREW, (RH ONLY)								30
		NAS517-3-15	. . SCREW, (RH ONLY)								1
			-----*								
	14A	5-97034-3002	. PANEL ASSY, FIN TRAILING EDGE LOWER (RH)								1
			(OPTIONAL TO 5-97034-16)								
	14A	5-97034-16	. PANEL ASSY, FIN TRAILING EDGE LOWER (RH)								1
			(OPTIONAL 5-97034-3002)								
	14A	5-97034-3001	. PANEL ASSY, FIN TRAILING EDGE LOWER (LH)								1
			(OPTIONAL TO 5-97034-15)								
	14A	5-97034-15	. PANEL ASSY, FIN TRAILING EDGE LOWER (LH)								1
			(OPTIONAL 5-97034-3001)								
		5-89028-3016	. RIB INSTL, RUDDER STATION 11.95 FIN TRAILING EDGE . .								1
	14B	5-89028-3013	. . DOOR, RUDDER STATION 11.95 FIN TRAILING EDGE ACCESS								1
			ATTACHING PARTS								
		NAS517-3-3	. . SCREW								10
			-----*								
	15	5-89028-3017	. . WEB, RUDDER STATION 11.95 FIN TRAILING EDGE RIB . .								1
	17	65-8703-1	. . FITTING, FIN THRUST HINGE								1
			ATTACHING PARTS								
		MS20007-18	. . BOLT								4
		MS20002C7	. . WASHER								4
		BACN10EU7	. . NUT								4
			-----*								
		5-89001-3002	. RIB INSTL, VERTICAL TAIL TORSION								1
	18	BACG20H104N	. . GROMMET								2
	18A	69-3247	. . PIN, VERTICAL TAIL, FRONT AND REAR SPAR SCARF JOINT								6
	18B	69-3247-1	. . PIN, VERTICAL TAIL, FRONT AND REAR SPAR SCARF JOINT								2
	18C	69-3247-2	. . PIN, VERTICAL TAIL, FRONT AND REAR SPAR SCARF JOINT								4
			ATTACHING PARTS								
		BACN10BY59	. . NUT								12
		AN960-916L	. . WASHER								6
			-----*								
MISSING ITEM NUMBERS ARE NOT APPLICABLE											

BOEING *Intercontinental*
PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
		1 2 3 4 5 6 7		
6	5-89029-3019	. RIB INSTL, RUDDER STATION 48.97 FIN TRAILING EDGE . .		1
19	5-89029-3018	. . WEB, RUDDER STATION 48.97 FIN TRAILING EDGE RIB . .		1
		COVER		
21	69-4126	. . FITTING, STABILIZER AND FIN HINGE		1
		ATTACHING PARTS		
	MS20005-10	. . BOLT.		2
	NAS1306-7H	. . BOLT.		2
	MS20002C5	. . WASHER, (USED WITH MS20005-10).		2
		-----*		
	65-8305-22	. RIB INSTL, RUDDER STATION 93.26 FIN TRAILING EDGE . .		1
	65-68342-1	. . DOOR INSTL, RUDDER STATION 93.26 FIN TRAILING EDGE		1
		RIB (ADDED BY REWORK DWG. NO. 65-68342)		
21A	65-68342-5	. . . DOOR, (ADDED BY REWORK DWG. NO. 65-68342)		1
		ATTACHING PARTS		
	NAS686A3	. . . SCREW		12
		-----*		
22	69-5404	. . FITTING, RUDDER STATION 93.26 SUPPORT HINGE		1
		ATTACHING PARTS		
	MS20006H8	. . BOLT.		4
	63-8638	. . FILLER, FIN TRAILING EDGE		4
		-----*		
	65-8306-35	. RIB INSTL, RUDDER STATION 102.18 FIN TRAILING EDGE . .		1
23	65-8306-34	. . WEB, RUDDER STATION 102.18 FIN TRAILING EDGE RIB . .		1
		UPPER COVER		
25	69-5403	. . FITTING, STABILIZER AND FIN HINGE		1
		ATTACHING PARTS		
	MS20006H8	. . BOLT.		6
		-----*		
26	63-8638-1	. . FILLER, FIN TRAILING EDGE RIB		2
27	66-8923	. . FILLER, FIN TRAILING EDGE RIB		1
28	66-8923-1025	. . FILLER, FIN TRAILING EDGE RIB		1
	65-7108	. RIB INSTL, RUDDER STATION 146.78 FIN TRAILING EDGE . .		1
29	9-65146-2001	. . FITTING, STABILIZER AND FIN HINGE		1
		ATTACHING PARTS		
	AN5-10A	. . BOLT.		4
		-----*		
	65-7109	. RIB INSTL, RUDDER STATION 191.38 FIN TRAILING EDGE . .		1
31	9-65146-2001	. . FITTING, STABILIZER AND FIN HINGE		1
		ATTACHING PARTS		
	AN5-7A	. . BOLT.		4
		-----*		
	65-7110	. RIB INSTL, RUDDER STATION 235.98 FIN TRAILING EDGE . .		1
32	9-65146-2001	. . FITTING, STABILIZER AND FIN HINGE		1
		ATTACHING PARTS		
	AN5-10A	. . BOLT.		4
	AN960D516	. . WASHER.		4
		-----*		
	65-38991-1	. RUB BLOCK INSTL, POWER UNIT FULL TIME YAW DAMPER. . .		1
32A	65-38991-11	. . RUB BLOCK ASSY, UPPER (ADDED BY SB 2611).	0101	1
32A	65-38991-11	. . RUB BLOCK ASSY, UPPER	0299	1
32B	65-38991-12	. . RUB BLOCK ASSY, LOWER (ADDED BY SB 2611).	0101	1
32B	65-38991-12	. . RUB BLOCK ASSY, LOWER	0299	1
32C	65-38991-16	. . . STRIP, (USED ON 65-38991-12).	0299	1
32C	65-38991-16	. . . STRIP, (ADDED BY SB 2611) (USED ON 65-38991-12) . .	0101	1
32C	65-38991-14	. . . STRIP, (USED ON 65-38991-11).	0299	1
32D	65-38991-15	. . . BLOCK, SUPPORT (USED ON 65-38991-12).	0299	1
32D	65-38991-15	. . . BLOCK, SUPPORT (ADDED BY SB 2611) (USED ON	0101	1
		65-38991-12)		
32D	65-38991-13	. . . BLOCK, SUPPORT (USED ON 65-38991-11).	0299	1
32D	65-38991-13	. . . BLOCK, SUPPORT (ADDED BY SB 2611) (USED ON	0101	1
		65-38991-11)		
R	32E	. . . SCREW, (USED ON 65-38991-4 AND -11)	0150	2
R	32E	. . . SCREW, (USED ON 65-38991-5 AND -12)	0150	2
R	32F	. . . NUT	0150	2
R	32G	. . . RETAINER.	0150	4
R	32H	. . . WASHER.	0150	4
R	32J	. . . NUT	0150	8
R	32K	. . . ANGLE, POWER UNIT FULL TIME YAW DAMPER.	0150	1
		ATTACHING PARTS		
R		. . BOLT.	0150	4
R		. . WASHER.	0150	4
		-----*		
	65-6851-26	. COVE INSTL, RUDDER BALANCE BAY NO. 1.		1
33D	65-6851-25	. . COVE, RUDDER BALANCE BAY NO. 1 REMOVABLE.		1

MISSING ITEM NUMBERS ARE NOT APPLICABLE

BOEING *Intercontinental*
PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE						EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6	7	
6	NAS514P1032-7	ATTACHING PARTS							38
	65-6852-24	. . SCREW							
34D	65-6852-23	. COVE INSTL, RUDDER BALANCE BAY NO. 2.							1
	NAS514P1032-7	. COVE, RUDDER BALANCE BAY NO. 2 REMOVABLE.							1
	65-6853-28	ATTACHING PARTS							41
35D	65-6853-27	. . SCREW							
	NAS514P1032-7	. COVE INSTL, RUDDER BALANCE BAY NO. 3.							1
	65-6853-27	. SHELL, RUDDER BALANCE BAY NO. 3 COVE.							1
	NAS514P1032-7	ATTACHING PARTS							52
	65-8346	. . SCREW							
36	50-10843-1	. TUBE INSTL, VERTICAL TAIL Q CAN (SEE 27-9, FIG. 18D)							1
37	65-8370	. SUPPORT INSTL, FIN ELECTRONICS WIRING (SEE 23-1, FIG. 8)							1
38	65-8367-2	. PANEL ASSY, BODY STATION 1421.25 TO 1440 VERTICAL . .							1
	5-97048-3006	TAIL (RH)							
	5-97048-3021	. SKIN, BODY STATION 1421.65 TO 1440 VERTICAL TAIL. . .							1
39	65-32085	INTERSPAR AND TRAILING EDGE (LH)							
	65-32085-1	. BEAM INSTL, FIN TRAILING EDGE RH.							1
	NAS517-3-4	. BEAM INSTL, FIN TRAILING EDGE LH.							1
	NAS514P1032-8	. SEAL INSTL, FIN TRAILING EDGE (RH ONLY)							1
	65-32085-1	. . SEAL ASSY, FIN TRAILING EDGE.							1
	NAS517-3-4	ATTACHING PARTS							4
	NAS514P1032-8	. . SCREW							8
40	NAS514P1032-8	 SCREW							4
41	65-32085-3	 ANGLE, FIN TRAILING EDGE.							1
42	65-32085-2	 SEAL, FIN TRAILING EDGE							1
43	65-32085-4	 PLATE, FIN TRAILING EDGE.							1
43A	5-97048-3004	. BEAM ASSY, FIN TRAILING EDGE RH (RH ONLY)							1
43B	5-97048-3022	. BEAM ASSY, FIN TRAILING EDGE LOWER (LH ONLY)							1
43C	5-97048-3023	. BEAM ASSY, FIN TRAILING EDGE UPPER (LH ONLY)							1
	65-2797-3000	. DOOR INSTL, VERTICAL TAIL FRONT SPAR ACCESS							1
44	65-2797-2003	. DOOR, VERTICAL TAIL FRONT SPAR ACCESS							1
	NAS517-3-4	ATTACHING PARTS							44
	65-1757-3001	. . SCREW							
45	65-1757-2004	. DOOR INSTL, FIN LEADING EDGE ACCESS							1
	NAS517-3-1	. DOOR, FIN LEADING EDGE ACCESS							1
	69-11631	ATTACHING PARTS							20
45A	69-11631-1	. . SCREW							
	NAS517-3-2	. DOOR INSTL, VERTICAL TAIL ACCESS (LH)							1
	69-9145	. DOOR ASSY, VERTICAL TAIL ACCESS							1
46	69-9145-1	ATTACHING PARTS							40
	NAS517-3-2	. . SCREW							
	50-11318-3002	. DOOR INSTL, VERTICAL TAIL ACCESS (LH)							5
	50-11318-3001	. DOOR ASSY, VERTICAL TAIL ACCESS							1
47	50-11318-2004	ATTACHING PARTS							
47	50-11318-2003	. . SCREW							
	NAS517-3-6	. DOOR INSTL, VERTICAL TAIL REAR SPAR FORWARD ACCESS. .							1
	50-11347-2	(RH)							
	50-11347-1	. DOOR INSTL, VERTICAL TAIL REAR SPAR FORWARD ACCESS. .							1
47A	50-11347-4	(LH)							
47A	50-11347-3	. DOOR, VERTICAL TAIL REAR SPAR FORWARD ACCESS (RH. .							1
	NAS517-3-6	ONLY)							
	5-89000-3156	. DOOR, VERTICAL TAIL REAR SPAR FORWARD ACCESS (LH. .							1
		ONLY)							
		ATTACHING PARTS							
		. . SCREW							39
		. DOOR INSTL, VERTICAL TAIL REAR SPAR ACCESS (RH) . . .							1
		. DOOR INSTL, VERTICAL TAIL REAR SPAR ACCESS (LH) . . .							1
		. DOOR, VERTICAL TAIL REAR SPAR ACCESS (RH ONLY) . . .							1
		. DOOR, VERTICAL TAIL REAR SPAR ACCESS (LH ONLY) . . .							1
		ATTACHING PARTS							
		. . SCREW							30
		. FAIRING INSTL, LOWER FIN.							1
MISSING ITEM NUMBERS ARE NOT APPLICABLE									



PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE										EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6	7					
6	48	5-89000-3146	.	.	PANEL ASSY, LOWER FIN FAIRING (RH)								1
	48	5-89000-3145	.	.	PANEL ASSY, LOWER FIN FAIRING (LH)								1
		5-89873-3028	.	.	SPAR INSTL, VERTICAL TAIL FRONT								1
	48A	69-3248	.	.	PIN, VERTICAL TAIL AND HORIZONTAL STABILIZER SCARF JOINT								8
			.	.	ATTACHING PARTS								
		NAS1022A10	.	.	NUT								8
		AN960-1016	.	.	WASHER.								8
			.	.	*-----*								
		5-86070-3001	.	.	RIB INSTL, VERTICAL TAIL BODY STATION 1440.00								1
	48B	69-3246	.	.	PIN, VERTICAL TAIL FRONT SPAR SCARF JOINT								8
			.	.	ATTACHING PARTS								
		NAS1022A8	.	.	NUT								8
		AN960-816	.	.	WASHER.								8
			.	.	*-----*								
	49	5-85696-3004	.	.	FITTING ASSY, FRONT SPAR TERMINAL								2
			.	.	ATTACHING PARTS								
		BACR15AY8-7	.	.	RIVET								6
		BACR15AY8-8	.	.	RIVET								6
			.	.	*-----*								
	49A	69-34905-1	.	.	BUSHING, FIN AND FIN TERMINAL FITTING						5199		1
	49A	69-34905-121	.	.	BUSHING, FITTING (ADDED BY SB 3389)						0150		1
			.	.	(OPTIONAL 69-34905-122) (ADDED BY SB 3389))								
	49A	69-34905-122	.	.	BUSHING, FITTING (ADDED BY SB 3389)						0150		1
			.	.	(OPTIONAL TO 69-34905-121 (ADDED BY SB 3389))								
	49B	5-85696-3005	.	.	FITTING, (ALTERED FROM 5-85695-1)								1
	50	5-86050-2004	.	.	FITTING, VERTICAL TAIL FRONT SPAR JOINT (RH) . . .								1
	51	5-86050-2003	.	.	FITTING, VERTICAL TAIL FRONT SPAR JOINT (LH) . . .								1
	52	69-3248	.	.	PIN, VERTICAL TAIL AND HORIZONTAL STABILIZER . . .								8
			.	.	SCARF JOINT								
			.	.	ATTACHING PARTS								
		AN364-1018	.	.	NUT								8
		AN960-1016	.	.	WASHER.								8
			.	.	*-----*								
		65-6140-3020	.	.	SPAR INSTL, VERTICAL TAIL REAR.								1
	53	69-3250-4	.	.	PIN, VERTICAL TAIL AND HORIZONTAL STABILIZER SCARF JOINT								2
			.	.	ATTACHING PARTS								
		NAS1021A14	.	.	NUT								2
		AN960-1416L	.	.	WASHER.								2
		AN960-1416	.	.	WASHER.								2
			.	.	*-----*								
	54	69-3249	.	.	PIN, VERTICAL TAIL REAR SPAR SCARF JOINT.								4
			.	.	ATTACHING PARTS								
		NAS1021A12	.	.	NUT								4
		AN960-1216	.	.	WASHER.								4
			.	.	*-----*								
	55	69-3250-1	.	.	PIN, VERTICAL TAIL AND HORIZONTAL STABILIZER SCARF JOINT								2
			.	.	ATTACHING PARTS								
		NAS1021A14	.	.	NUT								2
		AN960-1416	.	.	WASHER.								2
			.	.	*-----*								
	57	69-34905-2	.	.	BUSHING, FIN AND STABILIZER TERMINAL FITTING. . .						5199		1
	57	69-34905-119	.	.	BUSHING, SLEEVE (ADDED BY SB 3389)						0150		1
			.	.	(OPTIONAL 69-34905-120) (ADDED BY SB 3389))								
	57	69-34905-120	.	.	BUSHING, SLEEVE (ADDED BY SB 3389)						0150		1
			.	.	(OPTIONAL TO 69-34905-119 (ADDED BY SB 3389))								
	58	65-1322-18	.	.	FITTING, (RH ONLY) (ALTERED FROM 5-86096-2) . . .								1
	58	65-1322-17	.	.	FITTING, (LH ONLY) (ALTERED FROM 5-86096-1) . . .								1
			.	.	FOR REFERENCE TO OTHER INTERSPAR AND TRAILING EDGE. .								
			.	.	DETAILS, SEE NHA								

MISSING ITEM NUMBERS ARE NOT APPLICABLE

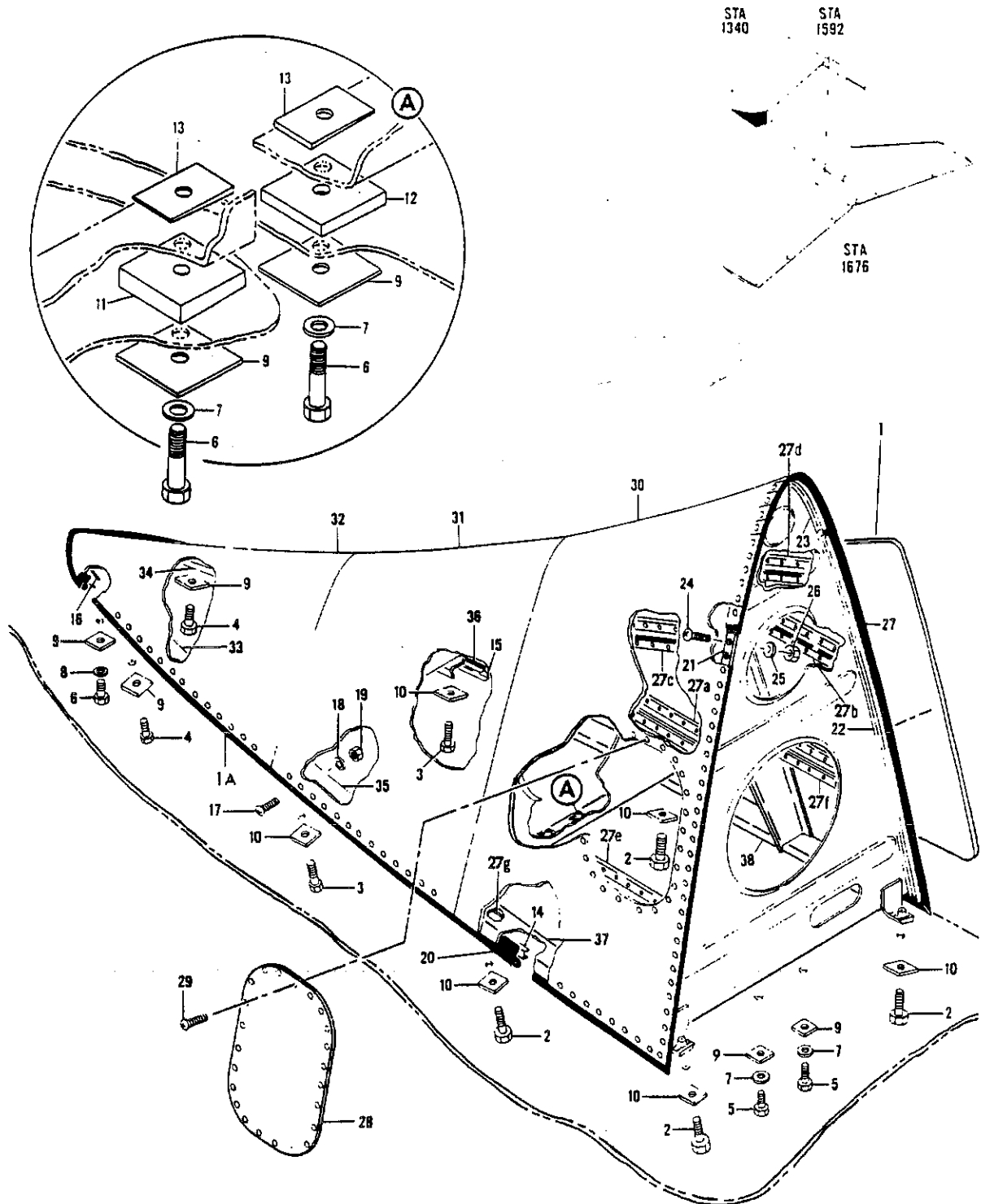


FIGURE 7. FIN INSTL, DORSAL

BOEING *Intercontinental*
PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
7	50-8288-23		FIN INSTL, DORSAL (SEE 53-2, FIG. 3, ITEM 43)		RF
1A	50-8288-24		. FIN ASSY, DORSAL		1
			ATTACHING PARTS		
2	NAS565-41		. BOLT		4
3	NAS564-39		. BOLT		2
4	NAS563-25		. BOLT		2
5	NAS563-27		. BOLT		2
6	NAS563-31		. BOLT		3
7	AN960D10L		. WASHER		4
8	AN960D10		. WASHER		1
9	BACS40A16-16		. SHIM		AR
10	BACS40A20-20		. SHIM		AR
			-----*		
11	30-3160		. . FILLER, BODY STATION 1400 DORSAL FIN.		1
12	30-3160-1		. . FILLER, BODY STATION 1400 DORSAL FIN.		1
13	30-3160-2		. . FILLER, BODY STATION 1400 DORSAL FIN.		2
14	50-8288-27		. . RETAINER, DORSAL FIN SEAL		1
15	50-8288-28		. . RETAINER, DORSAL FIN SEAL		1
16	50-8288-6		. . RETAINER, DORSAL FIN SEAL		1
			ATTACHING PARTS		
17	NAS514P832-B		. . SCREW		AR
18	AN960D8		. . WASHER		AR
19	BACN10BY508W		. . NUT		AR
			-----*		
20	50-8288-12		. . SEAL, DORSAL FIN (EXTRUSION NO. BAC1521-181 X 150.0 IN. LG)	0150	1
20	50-8288-34		. . SEAL, (EXTRUSION NO. BAC1521-748 X 150.0 IN. LG)	5199	1
21	50-8288-9		. . RETAINER, DORSAL FIN SEAL		1
22	50-8288-10		. . RETAINER, DORSAL FIN SEAL		1
23	50-8288-11		. . RETAINER, DORSAL FIN SEAL		1
			ATTACHING PARTS		
24	NAS514P832-B		. . SCREW		68
25	AN960D8		. . WASHER		68
26	BACN10BY508W		. . NUT		68
			-----*		
27	50-8288-13		. . SEAL, DORSAL FIN (EXTRUSION NO. BAC1521-181 X 85. IN. LG)	0150	1
27	50-8288-35		. . SEAL, (EXTRUSION NO. BAC1521-748 X 85.0 IN. LG)	5199	1
27A	69-17008-1		. . STIFFNER, DORSAL FIN.		1
27B	69-17008-2		. . STIFFNER, DORSAL FIN.		1
27C	69-17008-3		. . STIFFNER, DORSAL FIN.		1
27D	69-17008-4		. . STIFFNER, DORSAL FIN.		1
27E	69-17008-7		. . STIFFNER, DORSAL FIN.		1
27F	69-17008-8		. . STIFFNER, DORSAL FIN.		1
27G	50-8288-22		. . STIFFNER		1
	65-6136-7		. . DOOR INSTL, DORSAL FIN ACCESS		1
28	65-6136-8		. . PANEL, DORSAL FIN ACCESS DOOR		1
			ATTACHING PARTS		
29	NAS517-3-0		. . . SCREW		23
			-----*		
30	50-8288-25		. . SKIN, BODY STATION 1400 THRU 1421.4 DORSAL FIN.		1
31	50-8288-17		. . SKIN, BODY STATION 1380 THRU 1400 DORSAL FIN.		1
32	50-8288-16		. . SKIN, BODY STATION 1351.7 THRU 1380 DORSAL FIN.		1
33	90-9170-1		. . CHANNEL, BODY STATION 1360 THRU 1380 DORSAL FIN		1
34	90-9170-2		. . CHANNEL, BODY STATION 1360 THRU 1380 DORSAL FIN		1
35	90-9171-1		. . CHANNEL, BODY STATION 1380 THRU 1400 DORSAL FIN		1
36	90-9171-2		. . CHANNEL, BODY STATION 1380 THRU 1400 DORSAL FIN		1
37	90-9172-1		. . CHANNEL, BODY STATION 1400 THRU 1420 DORSAL FIN		1
38	90-9172-2		. . CHANNEL, BODY STATION 1400 THRU 1420 DORSAL FIN		1
MISSING ITEM NUMBERS ARE NOT APPLICABLE					

BOEING *707* *Intercontinental*
PARTS CATALOG

SECTION 02
HORIZONTAL STABILIZER

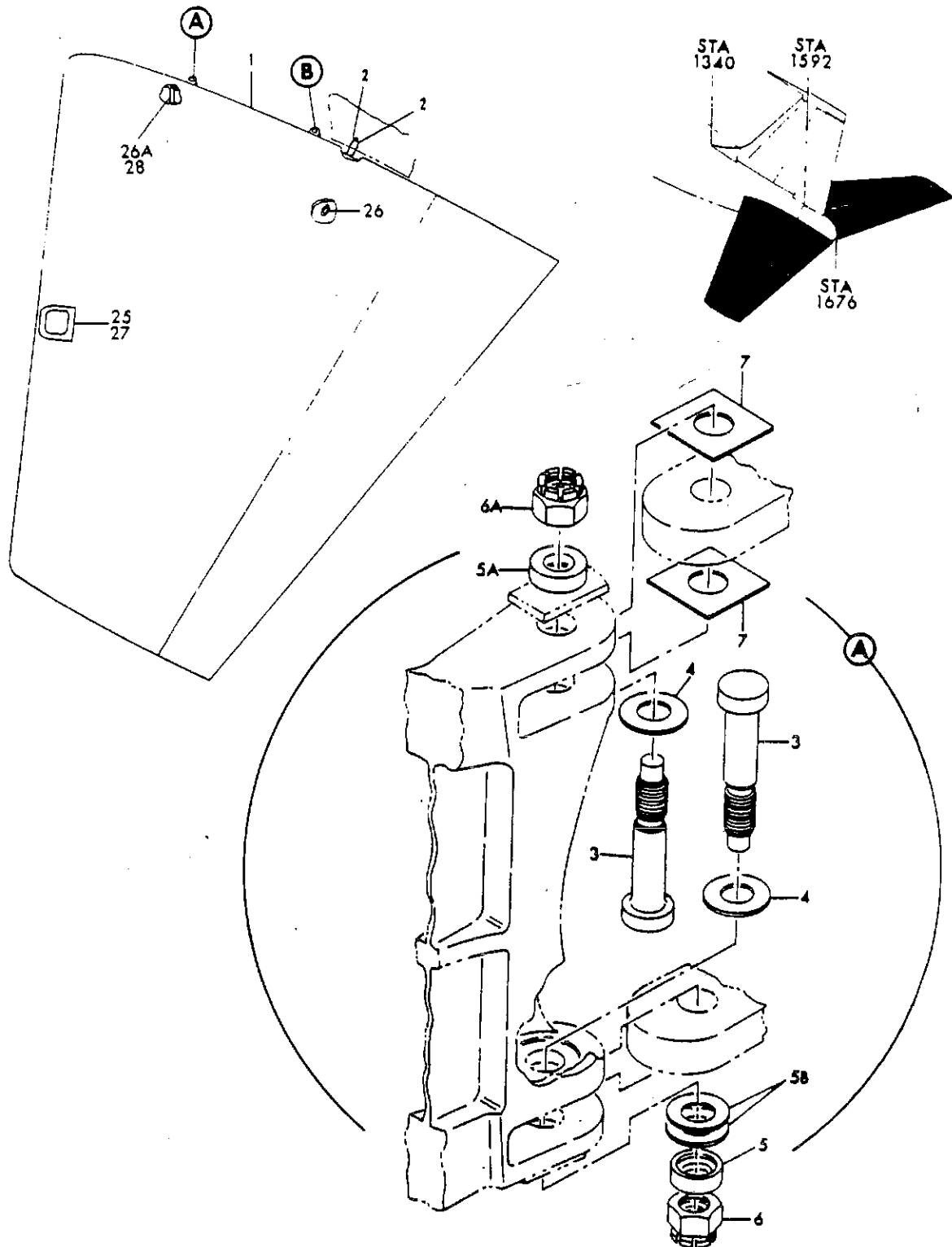


FIGURE 1. TAIL INSTL, HORIZONTAL (SHEET 1)

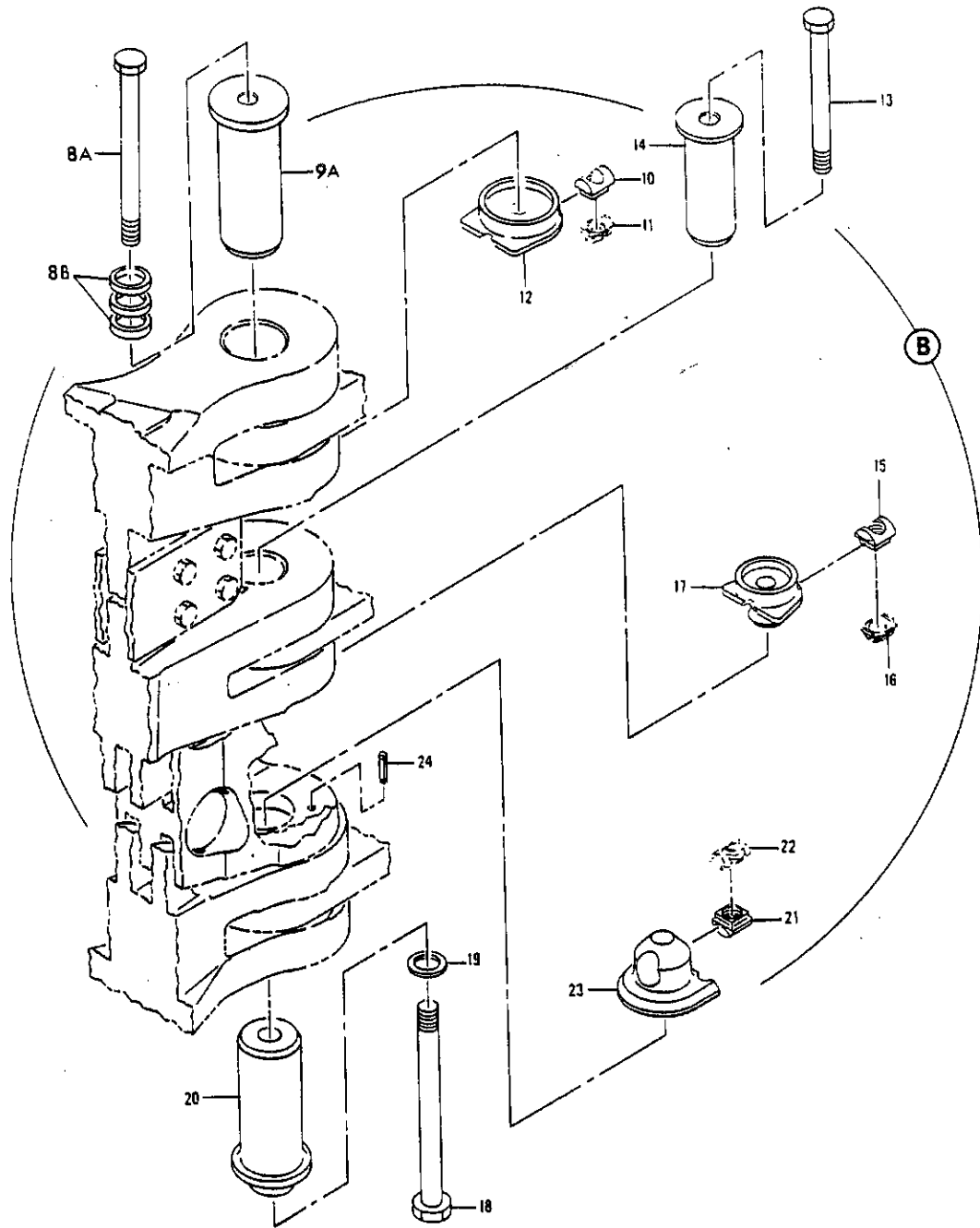


FIGURE 1. TAIL INSTL. HORIZONTAL (SHEET 2)

NOV 21/90

55-02-1

DETAILED PARTS LIST
55-02-1
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	FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE							EFF FROM TO	UNITS PER ASSY
			1	2	3	4	5	6	7		
R R R R R R R R R R R R R R R R R R R R R R R	1	65-6088-1	TAIL INSTL, HORIZONTAL (LH)							0150	1
		65-6088-1	TAIL INSTL, HORIZONTAL (VARIABLE DWG;65-6088-5001) (LH)							5199	1
		65-6088-2	TAIL INSTL, HORIZONTAL (RH)							0150	1
		65-6088-2	TAIL INSTL, HORIZONTAL (VARIABLE DWG;65-6088-5002) (RH)							5199	1
		65-6088-13	. STABILIZER ASSY, HORIZONTAL TAIL (LH ONLY) (SEE FIG. 2)								1
		65-6088-14	. STABILIZER ASSY, HORIZONTAL TAIL (RH ONLY) (SEE FIG. 2)								1
		BACJ40K5A5A9	. JUMPER ASSY								2
		NAS603-10	ATTACHING PARTS								1
		NAS603-12	. SCREW								1
		BACW10P136AL	. SCREW								2
		AN960D10L	. WASHER								2
			. WASHER								2
		66-36021-1	. BOLT, FRONT SPAR ATTACHMENT (DELETED BY SB 3067)								2
		66-36021-2	. BOLT, FRONT SPAR ATTACHMENT (ADDED BY SB 3067)								2
		MS20002C14	. WASHER								2
		63-8605	. WASHER, FRONT SPAR STABILIZER ATTACHMENT							0103 5199	1
		63-8605	. WASHER, FRONT SPAR ATTACHMENT (DELETED BY SB 3067)								1
		MS20002-14	. WASHER, (ADDED BY SB 3067)								2
		NAS1021A12	. NUT, (DELETED BY SB 3067)								1
		BACN10GW12	. NUT, (ADDED BY SB 3067)								1
		NAS1021A12	. NUT							0101	1
		BACN10JC12	. NUT, (DELETED BY SB 3067)								1
		BACN10GW12	. NUT, (ADDED BY SB 3067)								1
		NAS1308-92W	. BOLT								1
		66-36018-2	. PIN, STABILIZER REAR SPAR TERMINAL UPPER								1
		BACN10CP8L	. NUT								1
		BACR10V8	. RETAINER								1
		66-8457	. RETAINER, HORIZONTAL STABILIZER UPPER REAR SPAR							0150	1
			TERMINAL NUT								
		NAS1308-74W	. BOLT							0150	1
		66-36019-1	. PIN, STABILIZER REAR SPAR TERMINAL CENTER								1
		BACN10CP8L	. NUT								1
		BACR10V8	. RETAINER								1
		66-8458	. RETAINER, HORIZONTAL STABILIZER CENTER REAR SPAR								1
			TERMINAL NUT								
		NAS1312-100W	. BOLT								1
		MS20002C12	. WASHER								1
		66-36020-1	. PIN, STABILIZER REAR SPAR TERMINAL LOWER								1
		BACN10CP12L	. NUT								1
		BACR10V12	. RETAINER								1
		66-8459	. RETAINER, HORIZONTAL STABILIZER LOWER REAR SPAR								1
			TERMINAL NUT								
		NAS561P6-16	. PIN								1

MISSING ITEM NUMBERS ARE NOT APPLICABLE

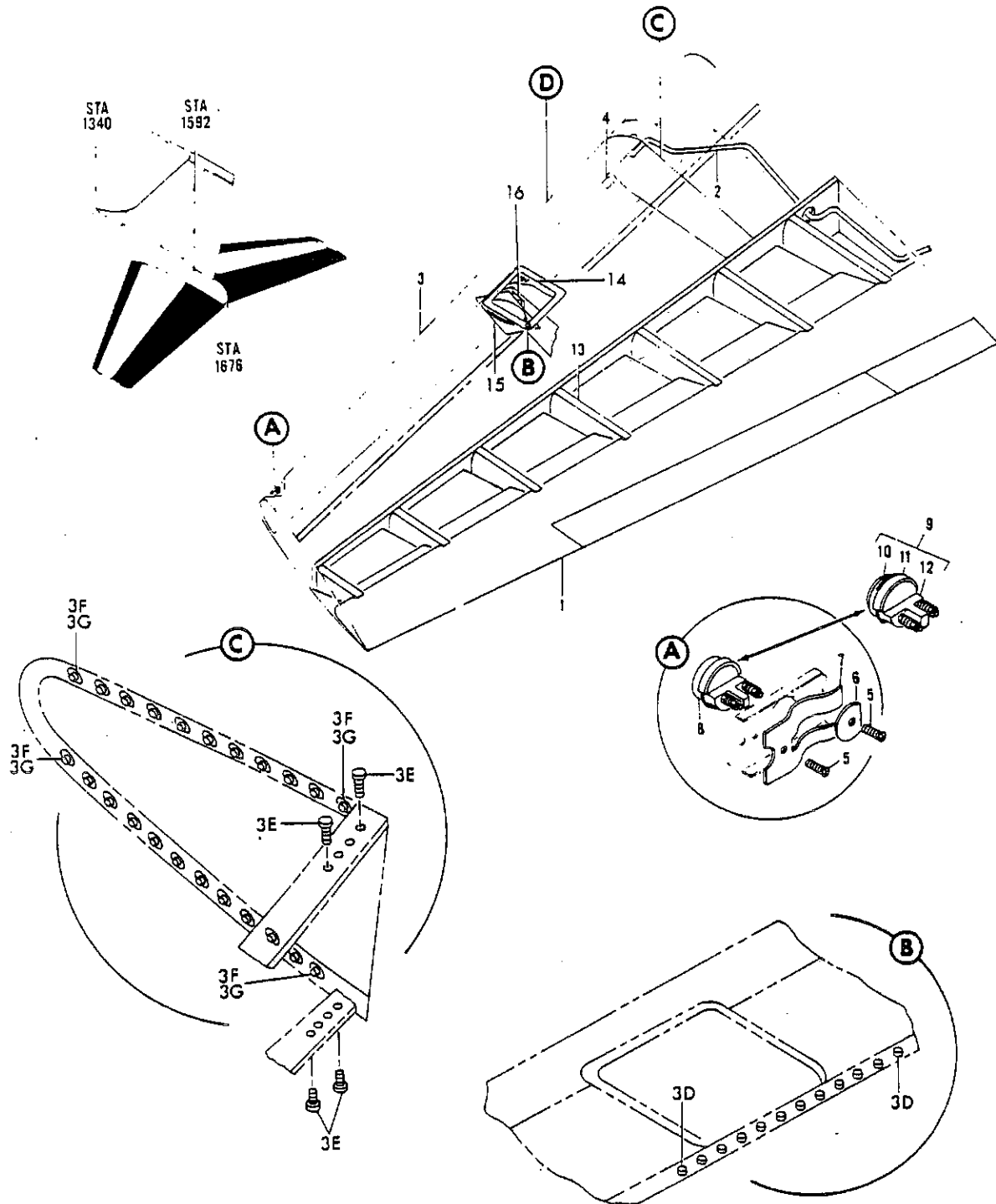


FIGURE 2. STABILIZER ASSY, HORIZONTAL TAIL (SHEET 1)

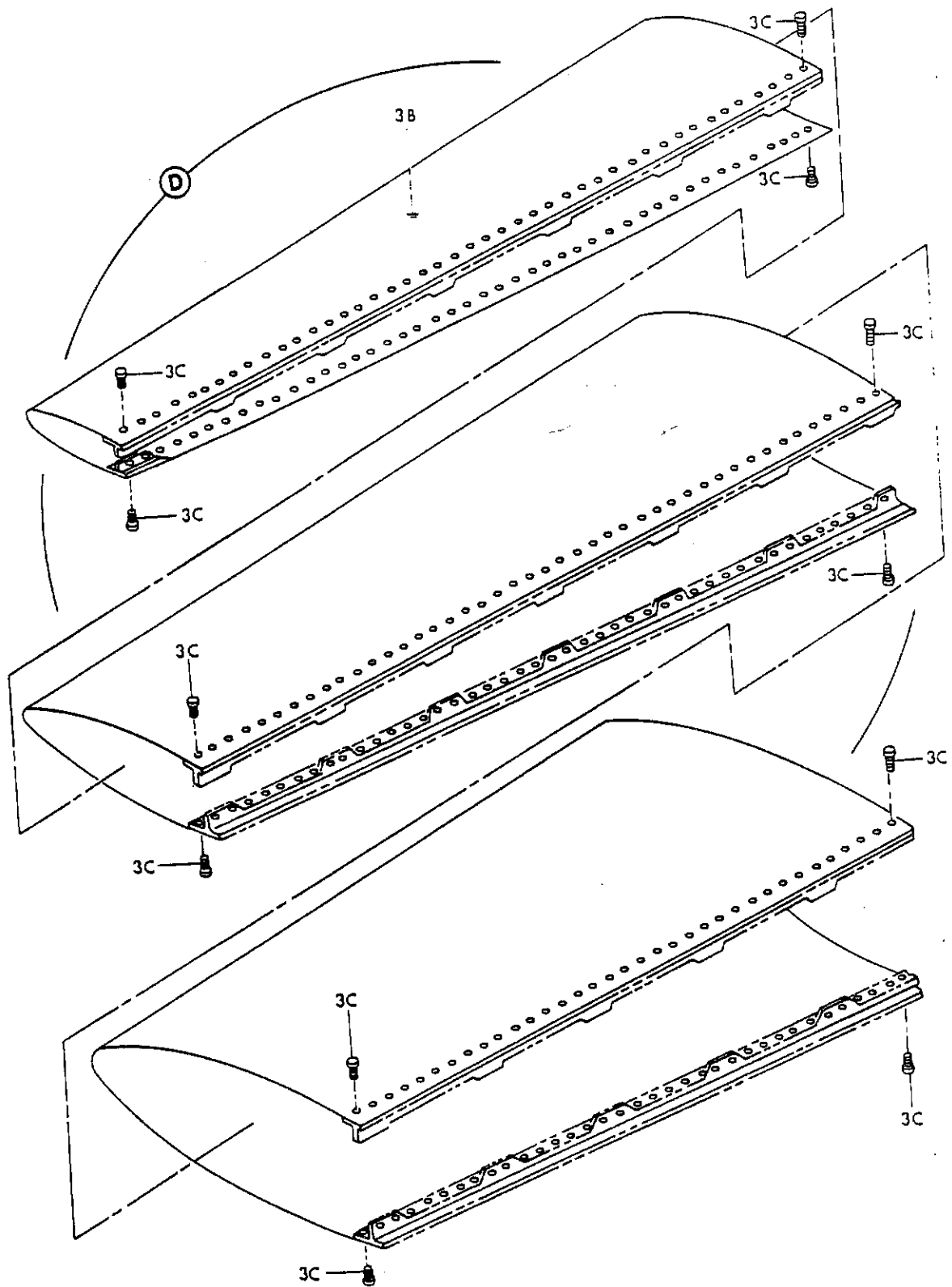


FIGURE 2. STABILIZER ASSY, HORIZONTAL TAIL (SHEET 2)

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FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	EFF FROM TO	UNITS PER ASSY
2	65-6088-13	STABILIZER ASSY, HORIZONTAL TAIL (LH) (SEE FIG. 1, . . . ITEM 1)		RF
	65-6088-14	STABILIZER ASSY, HORIZONTAL TAIL (RH) (SEE FIG. 1, . . . ITEM 1)		RF
1	65-6088-11	. ELEVATOR INSTL, HORIZONTAL TAIL (LH ONLY) (SEE 27-10, FIG. 1)		1
1	65-6088-12	. ELEVATOR INSTL, HORIZONTAL TAIL (RH ONLY) (SEE 27-10, FIG. 1)		1
	50-9783-125	. LEADING EDGE INSTL, HORIZONTAL STABILIZER REMOVABLE . (LH ONLY)		1
	50-9783-126	. LEADING EDGE INSTL, HORIZONTAL STABILIZER REMOVABLE . (RH ONLY)		1
3	50-9783-127	. . LEADING EDGE ASSY, HORIZONTAL STABILIZER REMOVABLE (WITHOUT ELECTRICAL HARNESS) (LH ONLY)		1
3	50-9783-128	. . LEADING EDGE ASSY, HORIZONTAL STABILIZER REMOVABLE (WITHOUT ELECTRICAL HARNESS) (RH ONLY)		1
		ATTACHING PARTS		
	8AC830FA4-8	. . BOLT.		AR
	8AC830FA5-11	. . BOLT.		8
	NAS1304-6W	. . BOLT.		23
	AN960D416	. . WASHER.		23
		-----*		
3A	AN7510F1	. . . PLATE		1
13	65-28978-1	. STRUCTURE ASSY, STABILIZER (LH ONLY) (VARIABLE DWG. . . NO.; 65-28978-5001) (SEE FIG. 4)	5199	1
13	65-28978-1	. STRUCTURE ASSY, STABILIZER (LH ONLY) (REWORKED BY . . SB 3313 AND SB 3349) (SEE FIG. 4)	0150	1
13	65-28978-2	. STRUCTURE ASSY, STABILIZER (RH ONLY) (REWORKED BY . . SB 3313 AND SB 3349) (SEE FIG. 4)	0150	1
13	65-28978-2	. STRUCTURE ASSY, STABILIZER (RH ONLY) (VARIABLE DWG. . . NO.; 65-28978-5003) (SEE FIG. 4)	5199	1

MISSING ITEM NUMBERS ARE NOT APPLICABLE

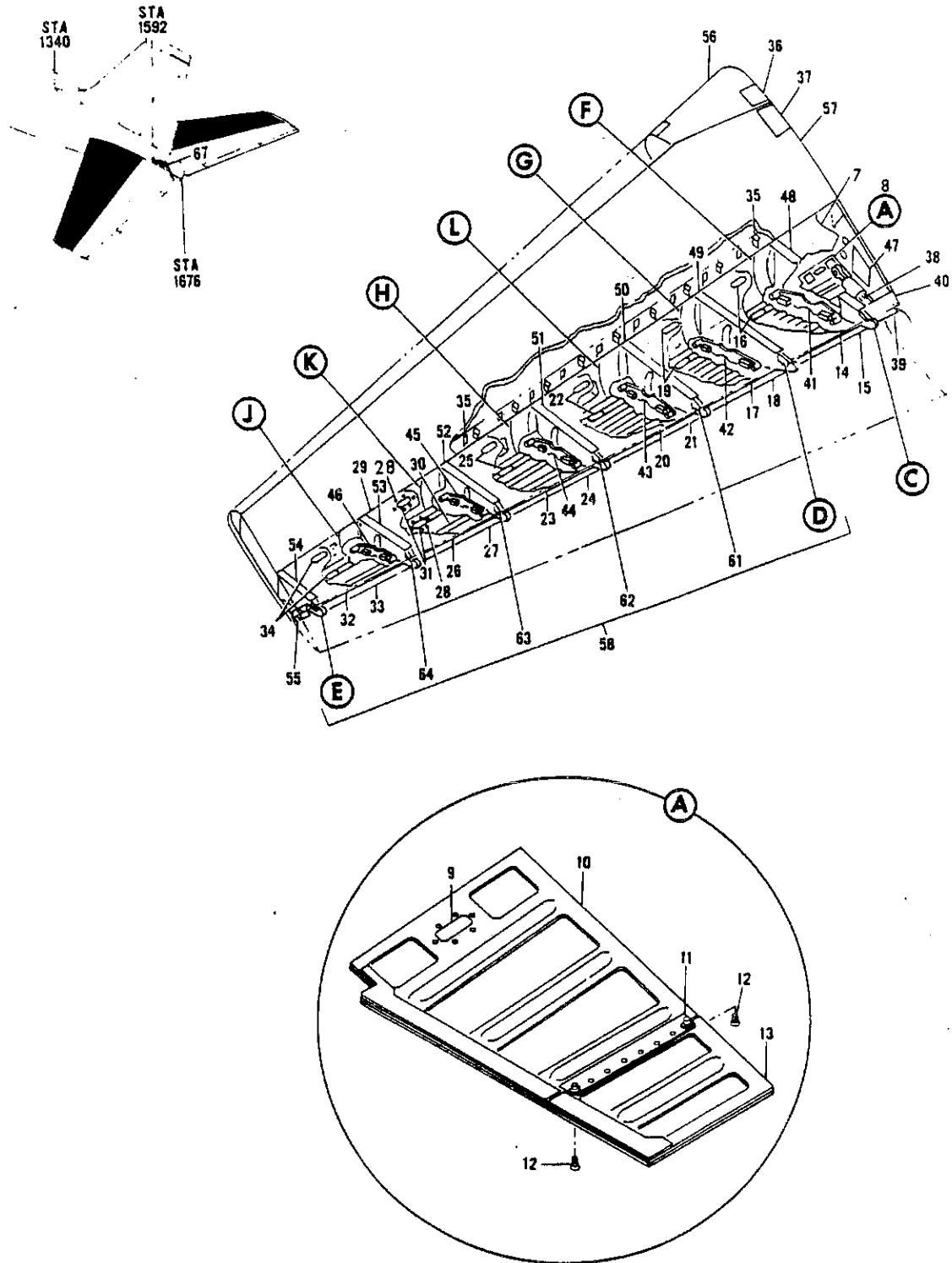


FIGURE 4. STRUCTURE ASSY, STABILIZER (SHEET 1)

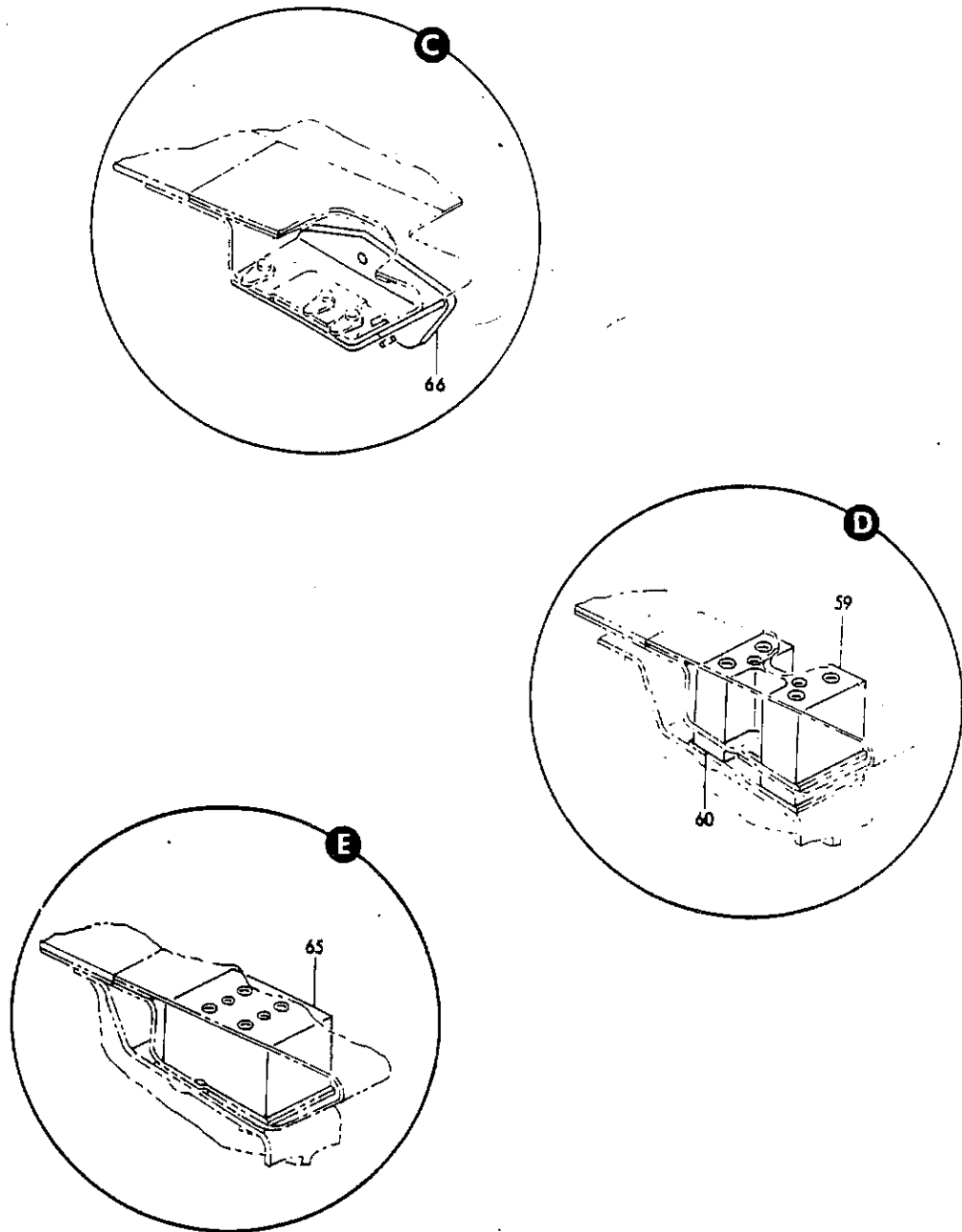


FIGURE 4. STRUCTURE ASSY, STABILIZER (SHEET 2)

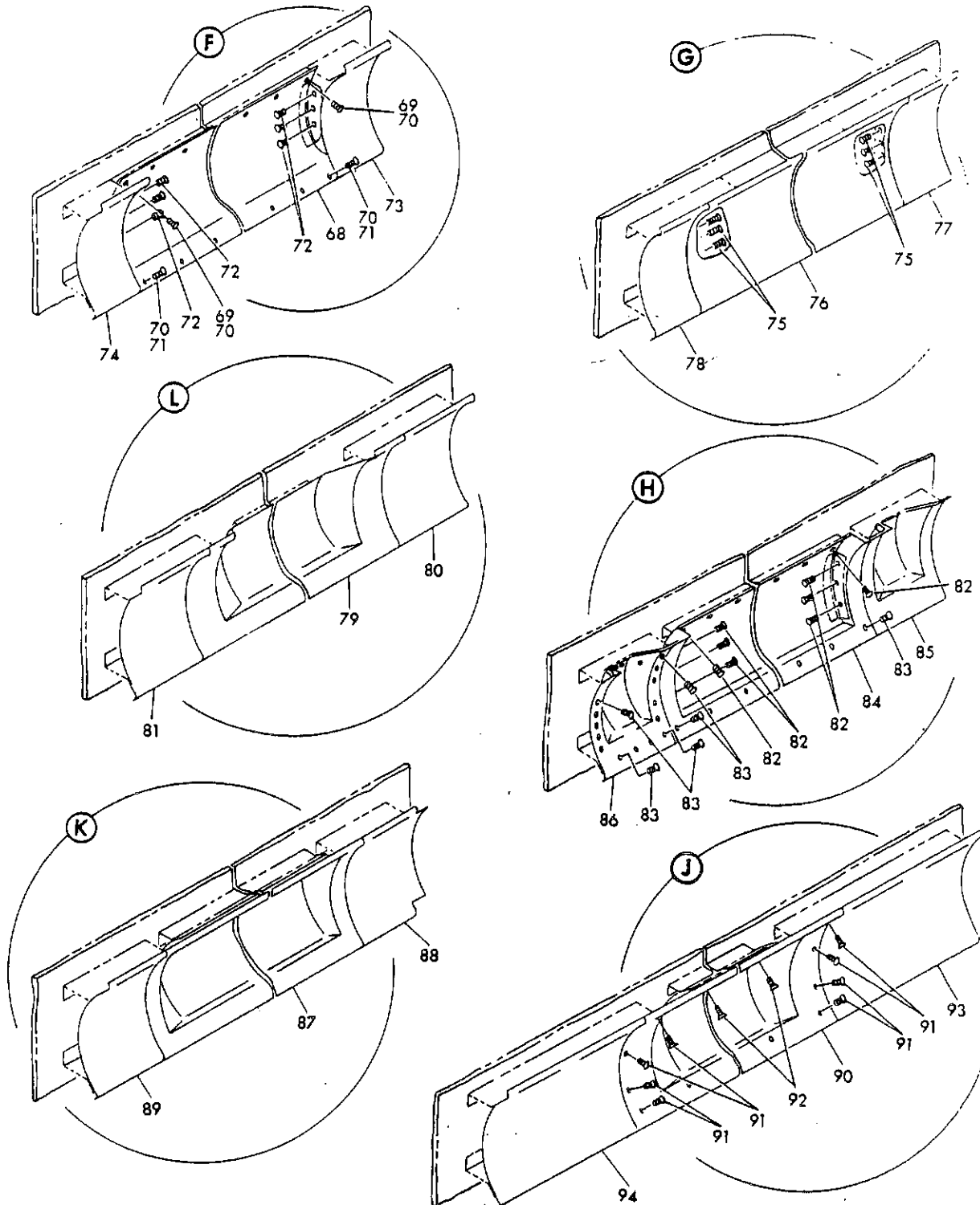


FIGURE 4 STRUCTURE ASSY, STABILIZER (SHEET 3)

MISSING ITEM NUMBERS ARE NOT APPLICABLE

MISSING ITEM NUMBERS ARE NOT APPLICABLE



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FIGURE & ITEM NO.		MANUFACTURER'S PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
R R R R R R R R R R R R R R R R R R R R R R	4 20	65-28205-23	.	PANEL ASSY, BAY NO. 2 BALANCE COVER UPPER LH (LH. . . ONLY) (OPTIONAL 65-28205-1)	5199	1
	20	65-28205-2	.	PANEL ASSY, BAY NO. 2 STABILIZER BALANCE COVER (UPPER RH) (RH ONLY)	0150	1
	20	65-28205-2	.	PANEL ASSY, BAY NO. 2 BALANCE COVER (UPPER RH) (RH. . ONLY) (OPTIONAL TO 65-28205-24)	5199	1
	20	65-28205-24	.	PANEL ASSY, BAY NO. 2 BALANCE COVER UPPER RH (RH. . . ONLY) (OPTIONAL 65-28205-2)	5199	1
	21	65-28205-3	.	PANEL ASSY, BAY NO. 2 STABILIZER BALANCE COVER (LOWER LH) (LH ONLY)	0150	1
	21	65-28205-3	.	PANEL ASSY, BAY NO. 2 BALANCE COVER (LOWER LH) (LH. . ONLY) (OPTIONAL TO 65-28205-25)	5199	1
	21	65-28205-25	.	PANEL ASSY, BAY NO. 2 BALANCE COVER LOWER LH (LH. . . ONLY) (OPTIONAL 65-28205-3)	5199	1
	21	65-28205-4	.	PANEL ASSY, BAY NO. 2 STABILIZER BALANCE COVER (LOWER RH) (RH ONLY)	0150	1
	21	65-28205-4	.	PANEL ASSY, BAY NO. 2 BALANCE COVER (LOWER RH) (RH. . ONLY) (OPTIONAL TO 65-28205-26)	5199	1
	21	65-28205-26	.	PANEL ASSY, BAY NO. 2 BALANCE COVER LOWER RH (RH. . . ONLY) (OPTIONAL 65-28205-4)	5199	1
	22	66-4545	.	DOOR, FIN AND STABILIZER BALANCE PANEL COVER. INSPECTION		1
		NAS517-3-0	.	ATTACHING PARTS SCREW		6
	23	65-28206-1	.	PANEL ASSY, BAY NO. 3 STABILIZER BALANCE COVER (UPPER LH) (LH ONLY)	0150	1
	23	65-28206-1	.	PANEL ASSY, BAY NO. 3 BALANCE COVER (UPPER LH) (LH. . ONLY) (OPTIONAL TO 65-28206-21)	5199	1
	23	65-28206-21	.	PANEL ASSY, BAY NO. 3 BALANCE COVER UPPER LH (LH. . . ONLY) (OPTIONAL 65-28206-1)	5199	1
	23	65-28206-2	.	PANEL ASSY, BAY NO. 3 STABILIZER BALANCE COVER (UPPER RH) (RH ONLY)	0150	1
	23	65-28206-2	.	PANEL ASSY, BAY NO. 3 BALANCE COVER (UPPER RH) (RH. . ONLY) (OPTIONAL TO 65-28206-22)	5199	1
	23	65-28206-22	.	PANEL ASSY, BAY NO. 3 BALANCE COVER UPPER RH (RH. . . ONLY) (OPTIONAL 65-28206-2)	5199	1
	24	65-28206-3	.	PANEL ASSY, BAY NO. 3 STABILIZER BALANCE COVER (LOWER LH) (LH ONLY)	0150	1
	24	65-28206-3	.	PANEL ASSY, BAY NO. 3 BALANCE COVER (LOWER LH) (LH. . ONLY) (OPTIONAL TO 65-28206-23)	5199	1
	24	65-28206-23	.	PANEL ASSY, BAY NO. 3 BALANCE COVER LOWER LH (LH. . . ONLY) (OPTIONAL 65-28206-3)	5199	1
	24	65-28206-4	.	PANEL ASSY, BAY NO. 3 STABILIZER BALANCE COVER (LOWER RH) (RH ONLY)	0150	1
	24	65-28206-4	.	PANEL ASSY, BAY NO. 3 BALANCE COVER (LOWER RH) (RH. . ONLY) (OPTIONAL TO 65-28206-24)	5199	1
	24	65-28206-24	.	PANEL ASSY, BAY NO. 3 BALANCE COVER LOWER RH (RH. . . ONLY) (OPTIONAL 65-28206-4)	5199	1
	25	66-4545	.	DOOR, FIN AND STABILIZER BALANCE PANEL COVER. INSPECTION		1
		NAS517-3-0	.	ATTACHING PARTS SCREW		6
R R R R	26	65-28207-1	.	PANEL ASSY, BAY NO. 4 STABILIZER BALANCE COVER UPPER LH (LH ONLY)	0150	1
	26	65-28207-1	.	PANEL ASSY, BAY NO. 4 BALANCE COVER UPPER LH (LH. . . ONLY) (OPTIONAL TO 65-28207-23)	5199	1
MISSING ITEM NUMBERS ARE NOT APPLICABLE						

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FIGURE & ITEM NO.		MANUFACTURER'S PART NUMBER	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
			1 2 3 4 5 6 7		
R R R R R R R R R R R R R R R R R R R R R	4 26	65-28207-23	. PANEL ASSY, BAY NO. 4 BALANCE COVER UPPER LH (LH. . . ONLY) (OPTIONAL 65-28207-1)	5199	1
	26	65-28207-2	. PANEL ASSY, BAY NO. 4 STABILIZER BALANCE COVER UPPER RH (RH ONLY)	0150	1
	26	65-28207-2	. PANEL ASSY, BAY NO. 4 BALANCE COVER UPPER RH (RH. . . ONLY) (OPTIONAL TO 65-28207-24)	5199	1
	26	65-28207-24	. PANEL ASSY, BAY NO. 4 BALANCE COVER UPPER RH (RH. . . ONLY) (OPTIONAL 65-28207-2)	5199	1
	27	65-28207-3	. PANEL ASSY, BAY NO. 4 STABILIZER BALANCE COVER LOWER LH (LH ONLY)	0150	1
	27	65-28207-3	. PANEL ASSY, BAY NO. 4 BALANCE COVER LOWER LH (LH. . . ONLY) (OPTIONAL TO 65-28207-25)	5199	1
	27	65-28207-25	. PANEL ASSY, BAY NO. 4 BALANCE COVER LOWER LH (LH. . . ONLY) (OPTIONAL 65-28207-3)	5199	1
	27	65-28207-4	. PANEL ASSY, BAY NO. 4 STABILIZER BALANCE COVER LOWER RH (RH ONLY)	0150	1
	27	65-28207-4	. PANEL ASSY, BAY NO. 4 BALANCE COVER LOWER RH (RH. . . ONLY) (OPTIONAL TO 65-28207-26)	5199	1
	27	65-28207-26	. PANEL ASSY, BAY NO. 4 BALANCE COVER LOWER RH (RH. . . ONLY) (OPTIONAL 65-28207-4)	5199	1
	28	NAS517-3-0	. . . SCREW		6
	29	65-28207-19	. . PANEL ASSY, BAY NO. 4 STABILIZER BALANCE COVER. . . BONDED (USED ON 65-28207-1 AND -4)	5199	1
	29	65-28207-27	. . PANEL ASSY, BAY NO. 4 STABILIZER BALANCE COVER. . . BONDED (USED ON 65-28207-23, -26)	5199	1
	30	65-28207-20	. . PANEL ASSY, BAY NO. 4 STABILIZER BALANCE COVER. . . BONDED (USED ON 65-28207-2 AND -3)		1
	30	65-28207-20	. . PANEL ASSY, BAY NO. 4 STABILIZER BALANCE COVER. . . BONDED (USED ON 65-28207-24, -25)		1
	31	65-28207-18	. . . DOOR, BAY NO. 4 STABILIZER BALANCE COVER PANEL. . INSPECTION		1
	32	65-28208-1	. PANEL ASSY, BAY NO. 5 STABILIZER BALANCE COVER UPPER LH (LH ONLY)	0150	1
	32	65-28208-1	. PANEL ASSY, BAY NO. 5 BALANCE COVER UPPER LH (LH. . . ONLY) (OPTIONAL TO 65-28208-17)	5199	1
	32	65-28208-17	. PANEL ASSY, BAY NO. 5 BALANCE COVER UPPER LH (LH. . . ONLY) (OPTIONAL 65-28208-1)	5199	1
	32	65-28208-2	. PANEL ASSY, BAY NO. 5 STABILIZER BALANCE COVER UPPER RH (RH ONLY)	0150	1
	32	65-28208-2	. PANEL ASSY, BAY NO. 5 BALANCE COVER UPPER RH (RH. . . ONLY) (OPTIONAL TO 65-28208-18)	5199	1
	32	65-28208-18	. PANEL ASSY, BAY NO. 5 BALANCE COVER UPPER RH (RH. . . ONLY) (OPTIONAL 65-28208-2)	5199	1
	33	65-28208-3	. PANEL ASSY, BAY NO. 5 STABILIZER BALANCE COVER LOWER LH (LH ONLY)	0150	1
	33	65-28208-3	. PANEL ASSY, BAY NO. 5 BALANCE COVER LOWER LH (LH. . . ONLY) (OPTIONAL TO 65-28208-19)	5199	1
	33	65-28208-19	. PANEL ASSY, BAY NO. 5 BALANCE COVER LOWER LH (LH. . . ONLY) (OPTIONAL 65-28208-3)	5199	1
	33	65-28208-4	. PANEL ASSY, BAY NO. 5 STABILIZER BALANCE COVER LOWER RH (RH ONLY)	0150	1
	33	65-28208-4	. PANEL ASSY, BAY NO. 5 BALANCE COVER LOWER RH (RH. . . ONLY) (OPTIONAL TO 65-28208-20)	5199	1
	33	65-28208-20	. PANEL ASSY, BAY NO. 5 BALANCE COVER LOWER RH (RH. . . ONLY) (OPTIONAL 65-28208-4)	5199	1
	34	66-4545	. . DOOR, FIN AND STABILIZER BALANCE PANEL COVER. . . INSPECTION		1
		NAS517-3-0	ATTACHING PARTS . . SCREW		6
MISSING ITEM NUMBERS ARE NOT APPLICABLE					



PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
4	65-16357-1	. GENERATOR INSTL, STABILIZER VORTEX (LH ONLY).		1
35	65-16357-2	. GENERATOR INSTL, STABILIZER VORTEX (RH ONLY).		1
35	66-11233-1	. . GENERATOR, STABILIZER VORTEX (LH ONLY).		18
35	66-11233-2	. . GENERATOR, STABILIZER VORTEX (RH ONLY).		18
		ATTACHING PARTS		
	BACB30AY6-7	. . BOLT.		1
	BACB30AY6-6	. . BOLT.		9
	BACB30AY6-5	. . BOLT.		3
	BACB30AY6-4	. . BOLT.		5
	65-6952-1	. DOOR INSTL, HORIZONTAL STABILIZER INBOARD FRONT SPAR ACCESS (LH ONLY)		1
	65-6952-2	. DOOR INSTL, HORIZONTAL STABILIZER INBOARD FRONT SPAR ACCESS (RH ONLY)		1
36	65-6952-3	. . PANEL, HORIZONTAL STABILIZER INBOARD FRONT SPAR . . ACCESS DOOR FORWARD COVER (LH ONLY)		1
36	65-6952-4	. . PANEL, HORIZONTAL STABILIZER INBOARD FRONT SPAR . . ACCESS DOOR FORWARD COVER (RH ONLY)		1
37	65-6952-7	. . PANEL, HORIZONTAL STABILIZER INBOARD FRONT SPAR . . ACCESS DOOR AFT COVER (LH ONLY)		1
37	65-6952-8	. . PANEL, HORIZONTAL STABILIZER INBOARD FRONT SPAR . . ACCESS DOOR AFT COVER (RH ONLY)		1
		ATTACHING PARTS		
	NAS517-3-5	. . SCREW		65
38	65-5988-1	. SNUBBER INSTL, ELEVATOR (LH ONLY) (SEE 27-11, FIG. . . 18)		1
38	65-5988-2	. SNUBBER INSTL, ELEVATOR (RH ONLY) (SEE 27-11, FIG. . . 18)		1
	65-7072-1	. PLATE INSTL, STABILIZER TRAILING EDGE COVER (LH ONLY)		1
	65-7072-2	. PLATE INSTL, STABILIZER TRAILING EDGE COVER (RH ONLY)		1
39	69-5749-1	. . PLATE, STABILIZER TRAILING EDGE COVER (LH ONLY) . .		1
39	69-5749-2	. . PLATE, STABILIZER TRAILING EDGE COVER (RH ONLY) . .		1
40	69-5749-3	. . PLATE, STABILIZER TRAILING EDGE COVER (LH ONLY) . .		1
40	69-5749-4	. . PLATE, STABILIZER TRAILING EDGE COVER (RH ONLY) . .		1
		ATTACHING PARTS		
	NAS517-3-4	. . SCREW		16
	NAS517-4-11	. . SCREW		2
	NAS517-4-11	. . SCREW, (USED WITH 69-5749-1 AND -2)		1
	NAS517-3-1	. . SCREW		2
41	65-5650-3001	. MECHANISM INSTL, ELEVATOR STATION 0 TO 10.26 BALANCE PANEL SUPPORT (LH ONLY) (SEE 27-11, FIG. 19)		1
41	65-5650-3002	. MECHANISM INSTL, ELEVATOR STATION 0 TO 10.26 BALANCE PANEL SUPPORT (RH ONLY) (SEE 27-11, FIG. 19)		1
42	65-5650-1	. MECHANISM INSTL, ELEVATOR STATION 25.58 BALANCE PANEL SUPPORT (LH ONLY) (SEE 27-11, FIG. 20)		1
42	65-5650-2	. MECHANISM INSTL, ELEVATOR STATION 25.58 BALANCE PANEL SUPPORT (RH ONLY) (SEE 27-11, FIG. 20)		1
43	65-5650-3	. MECHANISM INSTL, ELEVATOR STATION 70.38 BALANCE PANEL SUPPORT (LH ONLY) (SEE 27-11, FIG. 21)		1
43	65-5650-4	. MECHANISM INSTL, ELEVATOR STATION 70.38 BALANCE PANEL SUPPORT (RH ONLY) (SEE 27-11, FIG. 21)		1
44	65-5650-5	. MECHANISM INSTL, ELEVATOR STATION 115.18 BALANCE. . . PANEL SUPPORT (LH ONLY) (SEE 27-11, FIG. 22)		1
44	65-5650-6	. MECHANISM INSTL, ELEVATOR STATION 115.18 BALANCE. . . PANEL SUPPORT (RH ONLY) (SEE 27-11, FIG. 22)		1
45	65-5650-7	. MECHANISM INSTL, ELEVATOR STATION 159.98 BALANCE. . . PANEL SUPPORT (LH ONLY) (SEE 27-11, FIG. 23)		1
45	65-5650-8	. MECHANISM INSTL, ELEVATOR STATION 159.98 BALANCE. . . PANEL SUPPORT (RH ONLY) (SEE 27-11, FIG. 23)		1
46	65-5650-9	. MECHANISM INSTL, ELEVATOR STATION 204.78 BALANCE. . . PANEL SUPPORT (LH ONLY) (SEE 27-11, FIG. 24)		1
46	65-5650-10	. MECHANISM INSTL, ELEVATOR STATION 204.78 BALANCE. . . PANEL SUPPORT (RH ONLY) (SEE 27-11, FIG. 24)		1
R	47	. RIB INSTL, STABILIZER TRAILING EDGE CLOSURE (LH ONLY) (SEE 27-10, FIG. 8)	0150	1
R	47	. RIB INSTL, STABILIZER TRAILING EDGE CLOSURE (LH ONLY) (VARIABLE DWG; 65-6580-5001) (SEE 27-10, FIG. 8)	5199	1
R	47	. RIB INSTL, STABILIZER TRAILING EDGE CLOSURE (RH ONLY) (SEE 27-10, FIG. 8)	0150	1
R	47	. RIB INSTL, STABILIZER TRAILING EDGE CLOSURE (RH ONLY) (VARIABLE DWG; 65-6580-5002) (SEE 27-10, FIG. 8)	5199	1

MISSING ITEM NUMBERS ARE NOT APPLICABLE



PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE						EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6		
4	48	65-4848-33	.	RIB	INSTL, ELEVATOR STATION 0 TO 10.26 STABILIZER . .				1
			.		TRAILING EDGE (LH ONLY) (SEE 27-10, FIG. 8)				
	48	65-4848-34	.	RIB	INSTL, ELEVATOR STATION 0 TO 10.26 STABILIZER . .				1
			.		TRAILING EDGE (RH ONLY) (SEE 27-10, FIG. 8)				
	49	65-4849-31	.	RIB	INSTL, ELEVATOR STATION 25.58 STABILIZER TRAILING				1
			.		EDGE (LH ONLY) (SEE 27-10, FIG. 8)				
	49	65-4849-32	.	RIB	INSTL, ELEVATOR STATION 25.58 STABILIZER TRAILING				1
			.		EDGE (RH ONLY) (SEE 27-10, FIG. 8)				
	50	5-87455-3015	.	RIB	INSTL, ELEVATOR STATION 70.38 STABILIZER TRAILING				1
			.		EDGE (LH ONLY) (SEE 27-10, FIG. 8)				
	50	5-87455-3016	.	RIB	INSTL, ELEVATOR STATION 70.38 STABILIZER TRAILING				1
			.		EDGE (RH ONLY) (SEE 27-10, FIG. 8)				
	51	5-87456-3017	.	RIB	INSTL, ELEVATOR STATION 115.18 STABILIZER				1
			.		TRAILING EDGE (LH ONLY) (SEE 27-10, FIG. 8)				
	51	5-87456-3018	.	RIB	INSTL, ELEVATOR STATION 115.18 STABILIZER				1
			.		TRAILING EDGE (RH ONLY) (SEE 27-10, FIG. 8)				
	52	5-87457-3015	.	RIB	INSTL, ELEVATOR STATION 159.98 STABILIZER				1
			.		TRAILING EDGE (LH ONLY) (SEE 27-10, FIG. 8)				
	52	5-87457-3016	.	RIB	INSTL, ELEVATOR STATION 159.98 STABILIZER				1
			.		TRAILING EDGE (RH ONLY) (SEE 27-10, FIG. 8)				
	53	5-87458-3011	.	RIB	INSTL, ELEVATOR STATION 204.78 STABILIZER				1
			.		TRAILING EDGE (LH ONLY) (SEE 27-10, FIG. 8)				
	53	5-87458-3012	.	RIB	INSTL, ELEVATOR STATION 204.78 STABILIZER				1
			.		TRAILING EDGE (RH ONLY) (SEE 27-10, FIG. 8)				
	54	5-87459-3003	.	RIB	INSTL, ELEVATOR STATION 249.60 TRAILING EDGE (LH				1
			.		ONLY) (SEE 27-10, FIG. 8)				
	54	5-87459-3004	.	RIB	INSTL, ELEVATOR STATION 249.60 TRAILING EDGE (RH				1
			.		ONLY) (SEE 27-10, FIG. 8)				
		50-3988-1	.	PLATE	INSTL, ELEVATOR STATION 250.60 BAFFLE (LH) (LH				1
			.		ONLY)				
		50-3988-2	.	PLATE	INSTL, ELEVATOR STATION 250.60 BAFFLE (RH) (RH				1
			.		ONLY)				
	55	50-3988-5	.	PLATE	ELEVATOR STATION 250.60 BAFFLE				1
	56	65-28978-3	.	LEADING	EDGE ASSY, STABILIZER STRUCTURE FIXED (LH . .				1
			.		ONLY) (SEE FIG. 5)				
	56	65-28978-4	.	LEADING	EDGE ASSY, STABILIZER STRUCTURE FIXED (RH . .				1
			.		ONLY) (SEE FIG. 5)				
	57	65-28978-5	.	INTERSPAR	ASSY, STABILIZER STRUCTURE (LH ONLY) (SEE .				1
			.		FIG. 8)				
	57	65-28978-6	.	INTERSPAR	ASSY, STABILIZER STRUCTURE (RH ONLY) (SEE .				1
			.		FIG. 8)				
		5-97047-3001	.	BEAM	INSTL, STABILIZER TRAILING EDGE UPPER LH (LH . .				1
			.		ONLY)				
		5-97047-3002	.	BEAM	INSTL, STABILIZER TRAILING EDGE UPPER RH (RH . .				1
			.		ONLY)				
		5-97047-3003	.	BEAM	INSTL, STABILIZER TRAILING EDGE LOWER LH (LH . .				1
			.		ONLY)				
		5-97047-3004	.	BEAM	INSTL, STABILIZER TRAILING EDGE LOWER RH (RH . .				1
			.		ONLY)				
	58	5-97047-3005	.	BEAM	ASSY, STABILIZER TRAILING EDGE (USED ON				1
			.		5-97047-3001 AND -3003)				
	58	5-97047-3006	.	BEAM	ASSY, STABILIZER TRAILING EDGE (USED ON				1
			.		5-97047-3002 AND -3004)				
	59	69-5731	.	SPACER	ELEVATOR STATION 25.58 STABILIZER				1
			.		TRAILING EDGE BEAM				
	60	69-5731-1	.	SPACER	ELEVATOR STATION 25.58 STABILIZER				1
			.		TRAILING EDGE BEAM				
	61	69-3019	.	SPACER	ELEVATOR STATION 70.38 STABILIZER				1
			.		TRAILING EDGE BEAM				
	62	69-3019-1	.	SPACER	ELEVATOR STATION 115.18 STABILIZER				1
			.		TRAILING EDGE BEAM				
	63	69-3019-2	.	SPACER	ELEVATOR STATION 159.98 STABILIZER				1
			.		TRAILING EDGE BEAM				
	64	69-3019-3	.	SPACER	ELEVATOR STATION 204.78 STABILIZER				1
			.		TRAILING EDGE BEAM				
	65	69-3019-4	.	SPACER	ELEVATOR STATION 249.60 STABILIZER				1
			.		TRAILING EDGE BEAM				
	66	9-66869-2001	.	FITTING	STABILIZER TRAILING EDGE BEAM ATTACHMENT .				1
			.		(USED ON 5-97047-3001 AND -3003)				
	66	9-66869-2002	.	FITTING	STABILIZER TRAILING EDGE BEAM ATTACHMENT .				1
			.		(USED ON 5-97047-3002 AND -3004)				
			.		ATTACHING PARTS				
		AN4-6A	.	BOLT					3
		AN4-7A	.	BOLT					1
MISSING ITEM NUMBERS ARE NOT APPLICABLE									



PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
R R R R R R	4	AN4-10A	. . BOLT.	5199	1
		AN4-10A	. . BOLT, (DELETED BY SB 3151).	0150	1
		BACB30LK4-10	. . BOLT, (ADDED BY SB 3151).	0150	1
		AN4-11A	. . BOLT.	5199	2
		AN4-11A	. . BOLT, (DELETED BY SB 3151).	0150	2
		BACB30LK4-11	. . BOLT, (ADDED BY SB 3151).	0150	2
		BACS40A13-16	. . SHIM.		AR
		BACS40C13-16	. . SHIM.		AR
		BACS40A16-52	. . SHIM.		AR
		BACS40C16-52	. . SHIM.		AR
		AN9600416	. . WASHER.		AR
	67	50-8702-382	. . CONTROL INSTL, ELEVATOR SECTION 82 (LH ONLY) (SEE . . 27-11, FIG. 14)		1
	67	50-8702-482	. . CONTROL INSTL, ELEVATOR SECTION 82 (RH ONLY) (SEE . . 27-11, FIG. 14)		1
		65-8348-15	. . COVE INSTL, ELEVATOR STATION 0-10.26 TO 25.58 (LH . . ONLY)		1
		65-8348-16	. . COVE INSTL, ELEVATOR STATION 0-10.26 TO 25.58 (RH . . ONLY)		1
	68	65-74044-1	. . SHELL, ELEVATOR STATION 0-10.26 TO 25.58 CENTER . . COVE (USED ON 65-8348-15, -19)		1
	68	65-74044-2	. . SHELL, ELEVATOR STATION 0-10.26 TO 25.58 CENTER . . COVE (USED ON 65-8348-16, -20)		1
	69	NAS221-8	ATTACHING PARTS		14
	71	NAS514P1032-7	. . SCREW, (USED ON 65-8348-15, -16).		14
	72	NAS221-8	. . SCREW, (USED ON 65-8348-15, -16).		6
	73	65-8348-11	. . SHELL		1
	74	65-8348-21	. . SHELL		1
		50-3775-3039	. . COVE INSTL, ELEVATOR STATION 25.58 TO 70.38 ELEVATOR BALANCE PANEL (LH ONLY)		1
		50-3775-3040	. . COVE INSTL, ELEVATOR STATION 25.58 TO 70.38 ELEVATOR BALANCE PANEL (RH ONLY)		1
	75	NAS221-8	. . SCREW		6
	76	65-74043-1	. . SHELL, (USED ON 50-3775-3039)		1
	76	65-74043-2	. . SHELL, (USED ON 50-3775-3040)		1
		AN514P1032-7	ATTACHING PARTS		47
			. . SCREW		
	77	50-3775-3031	. . SHELL, (USED ON 50-3775-3039)		1
	77	50-3775-3032	. . SHELL, (USED ON 50-3775-3040)		1
	78	50-3775-3033	. . SHELL, (USED ON 50-3775-3039)		1
	78	50-3775-3034	. . SHELL, (USED ON 50-3775-3040)		1
		50-3776-3001	. . COVE INSTL, ELEVATOR STATION 70.38 TO 115.18 ELEVATOR BALANCE PANEL (LH ONLY)		1
		50-3776-3002	. . COVE INSTL, ELEVATOR STATION 70.38 TO 115.18 ELEVATOR BALANCE PANEL (RH ONLY)		1
	79	50-3776-19	. . SHELL, (USED ON 50-3776-3001)		1
	79	50-3776-20	. . SHELL, (USED ON 50-3776-3002)		1
		AN507DD1032R8	ATTACHING PARTS		47
			. . SCREW		
	80	50-3776-17	. . SHELL, (USED ON 50-3776-3001)		1
	80	50-3776-18	. . SHELL, (USED ON 50-3776-3002)		1
	81	50-3776-21	. . SHELL, (USED ON 50-3776-3001)		1
	81	50-3776-22	. . SHELL, (USED ON 50-3776-3002)		1
		50-3777-3007	. . COVE INSTL, ELEVATOR STATION 115.18 TO 159.98 . . . ELEVATOR BALANCE PANEL (LH ONLY)		1
		50-3777-3008	. . COVE INSTL, ELEVATOR STATION 115.18 TO 159.98 . . . ELEVATOR BALANCE PANEL (RH ONLY)		1
	82	NAS221-8	. . SCREW		22
	83	NAS514P1032-7	. . SCREW		34
	84	65-74042-1	. . SHELL, (USED ON 50-3777-3007)		1
	84	65-74042-2	. . SHELL, (USED ON 50-3777-3008)		1
	85	50-3777-25	. . SHELL, (USED ON 50-3777-3007)		1
	85	50-3777-26	. . SHELL, (USED ON 50-3777-3008)		1
	86	50-3777-3005	. . SHELL, (USED ON 50-3777-3007)		1
	86	50-3777-3006	. . SHELL, (USED ON 50-3777-3008)		1
		50-3778-3001	. . COVE INSTL, ELEVATOR STATION 159.98 TO 204.78 . . . ELEVATOR BALANCE PANEL (LH ONLY)		1
		50-3778-3002	. . COVE INSTL, ELEVATOR STATION 159.98 TO 204.78 . . . ELEVATOR BALANCE PANEL (RH ONLY)		1
MISSING ITEM NUMBERS ARE NOT APPLICABLE					



PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE							EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6	7		
4	87	50-3778-19	..	SHELL, (USED ON 50-3778-3001)	..	..	..	..		1
	87	50-3778-20	..	SHELL, (USED ON 50-3778-3002)	..	..	..	..		1
		AN507DD1032R8	..	ATTACHING PARTS	..	..	..	..		44
			..	SCREW	..	..	..	..		
			..	SHELL, (USED ON 50-3778-3001)	..	..	..	..		1
	88	50-3778-2017	..	SHELL, (USED ON 50-3778-3002)	..	..	..	..		1
	88	50-3778-2018	..	SHELL, (USED ON 50-3778-3001)	..	..	..	..		1
	89	50-3778-21	..	SHELL, (USED ON 50-3778-3002)	..	..	..	..		1
	89	50-3778-22	..	SHELL, (USED ON 50-3778-3001)	..	..	..	..		1
		50-3779-1	..	COVE INSTL, ELEVATOR STATION 204.78 TO 249.60	..	..	..	..		1
			..	ELEVATOR BALANCE PANEL (LH ONLY)	..	..	..	..		
		50-3779-2	..	COVE INSTL, ELEVATOR STATION 204.78 TO 249.60	..	..	..	..		1
			..	ELEVATOR BALANCE PANEL (RH ONLY)	..	..	..	..		
	90	50-3779-19	..	SHELL, (USED ON 50-3779-1)	..	..	..	..		1
	90	50-3779-20	..	SHELL, (USED ON 50-3779-2)	..	..	..	..		1
			..	ATTACHING PARTS	..	..	..	..		
	91	AN507DD1032R8	..	SCREW	..	..	..	..		15
	92	AN507DD10R8	..	SCREW	..	..	..	..		7
			..	SHELL, (USED ON 50-3779-1)	..	..	..	..		1
	93	50-3779-17	..	SHELL, (USED ON 50-3779-2)	..	..	..	..		1
	93	50-3779-18	..	SHELL, (USED ON 50-3779-1)	..	..	..	..		1
	94	50-3779-21	..	SHELL, (USED ON 50-3779-2)	..	..	..	..		1
	94	50-3779-22	..	SHELL, (USED ON 50-3779-1)	..	..	..	..		1

MISSING ITEM NUMBERS ARE NOT APPLICABLE

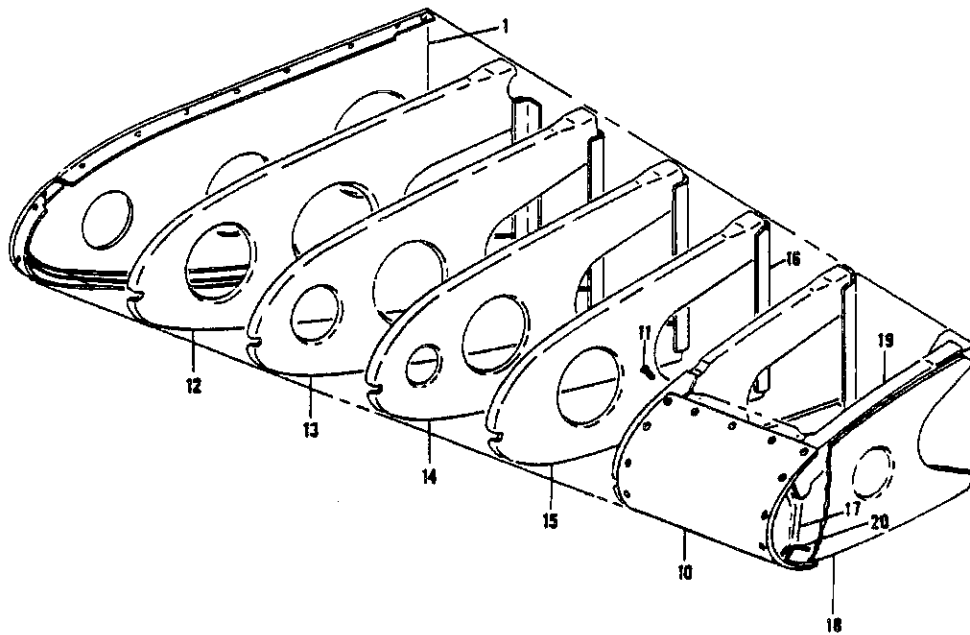
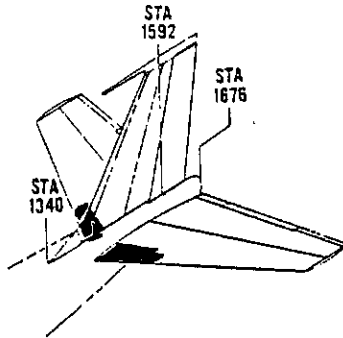


FIGURE 5. LEADING EDGE ASSY, STABILIZER STRUCTURE FIXED



PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
5	65-28978-3	LEADING EDGE ASSY, STABILIZER STRUCTURE FIXED LH (SEE FIG. 4, ITEM 56)		RF
	65-28978-4	LEADING EDGE ASSY, STABILIZER STRUCTURE FIXED RH (SEE FIG. 4, ITEM 56)		RF
1	65-3733-1	. RIB INSTL, HORIZONTAL STABILIZER FIXED LEADING EDGE INBOARD CLOSURE (LH ONLY) (SEE FIG. 7)		1
1	65-3733-2	. RIB INSTL, HORIZONTAL STABILIZER FIXED LEADING EDGE INBOARD CLOSURE (RH ONLY) (SEE FIG. 7)		1
	69-6058-1	. DOOR INSTL, STABILIZER STATION 11.55 FIXED LEADING EDGE ACCESS (LH ONLY)		1
	69-6058-2	. DOOR INSTL, STABILIZER STATION 11.55 FIXED LEADING EDGE ACCESS (RH ONLY)		1
10	69-6058-5	. . PANEL, STABILIZER STATION 11.55 FIXED LEADING EDGE ACCESS DOOR (LH ONLY)		1
10	69-6058-801	. . PANEL, STABILIZER STATION 11.55 FIXED LEADING EDGE ACCESS DOOR (RH ONLY)		1
		ATTACHING PARTS		
11	NAS517-3-4	. . SCREW		34
12	65-3666-1	. RIB INSTL, STABILIZER LEADING EDGE NO. 1 (LH ONLY). (SEE FIG. 6)		1
12	65-3666-2	. RIB INSTL, STABILIZER LEADING EDGE NO. 1 (RH ONLY). (SEE FIG. 6)		1
13	65-3667-1	. RIB INSTL, STABILIZER FIXED LEADING EDGE NO. 2 (LH ONLY) (SEE FIG. 6)		1
13	65-3667-2	. RIB INSTL, STABILIZER FIXED LEADING EDGE NO. 2 (RH ONLY) (SEE FIG. 6)		1
14	65-3668-1	. RIB INSTL, STABILIZER LEADING EDGE NO. 3 (LH ONLY). (SEE FIG. 6)		1
14	65-3668-2	. RIB INSTL, STABILIZER LEADING EDGE NO. 3 (RH ONLY). (SEE FIG. 6)		1
15	65-3669-1	. RIB INSTL, STABILIZER LEADING EDGE NO. 4 (LH ONLY). (SEE FIG. 6)		1
15	65-3669-2	. RIB INSTL, STABILIZER LEADING EDGE NO. 4 (RH ONLY). (SEE FIG. 6)		1
16	65-3670-1	. RIB INSTL, STABILIZER LEADING EDGE NO. 5 (LH ONLY). (SEE FIG. 6)		1
16	65-3670-2	. RIB INSTL, STABILIZER LEADING EDGE NO. 5 (RH ONLY). (SEE FIG. 6)		1
	65-5200-1	. RIB INSTL, HORIZONTAL STABILIZER FIXED LEADING EDGE OUTBOARD CLOSURE (LH ONLY)		1
	65-5200-2	. RIB INSTL, HORIZONTAL STABILIZER FIXED LEADING EDGE OUTBOARD CLOSURE (RH ONLY)		1
17	65-5200-11	. . CLIP, HORIZONTAL STABILIZER FIXED LEADING EDGE OUTBOARD CLOSURE RIB (LH ONLY)		1
17	65-5200-12	. . CLIP, HORIZONTAL STABILIZER FIXED LEADING EDGE OUTBOARD CLOSURE RIB (RH ONLY)		1
		ATTACHING PARTS		
	BACR15AZ10-5	. . RIVET		2
	AN426D5	. . RIVET		8
	BACC30C10	. . COLLAR		2
18	65-5200-5	. . WEB, HORIZONTAL STABILIZER FIXED LEADING EDGE OUTBOARD CLOSURE RIB (LH ONLY)		1
18	65-5200-6	. . WEB, HORIZONTAL STABILIZER FIXED LEADING EDGE OUTBOARD CLOSURE RIB (RH ONLY)		1
		ATTACHING PARTS		
	BACR15AZ8-7	. . RIVET		2
	AN426D6	. . RIVET		19
	BACC30C8	. . COLLAR		2
19	65-5200-3	. . CHORD, HORIZONTAL STABILIZER FIXED LEADING EDGE OUTBOARD CLOSURE RIB UPPER (LH ONLY)		1
19	65-5200-4	. . CHORD, HORIZONTAL STABILIZER FIXED LEADING EDGE OUTBOARD CLOSURE RIB UPPER (RH ONLY)		1
20	65-5200-9	. . CHORD, HORIZONTAL STABILIZER FIXED LEADING EDGE OUTBOARD CLOSURE RIB LOWER (LH ONLY)		1
20	65-5200-10	. . CHORD, HORIZONTAL STABILIZER FIXED LEADING EDGE OUTBOARD CLOSURE RIB LOWER (RH ONLY)		1
		ATTACHING PARTS		
	BACR15CED6	. . RIVET		64
	65-5200-7	. . FILLER, HORIZONTAL STABILIZER FIXED LEADING EDGE OUTBOARD CLOSURE RIB		1
MISSING ITEM NUMBERS ARE NOT APPLICABLE				

BOEING **707**
Intercontinental
PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE							EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6	7		
5	65-5200-800	.	.	SHIM, HORIZONTAL STABILIZER FIXED LEADING EDGE. . .						AR
				OUTBOARD CLOSURE RIB LAMINATED						
	65-5200-801	.	.	SHIM, HORIZONTAL STABILIZER FIXED LEADING EDGE. . .						AR
				OUTBOARD CLOSURE RIB LAMINATED						
	65-5200-802	.	.	SHIM, HORIZONTAL STABILIZER FIXED LEADING EDGE. . .						AR
				OUTBOARD CLOSURE RIB LAMINATED						
	65-5200-803	.	.	SHIM, HORIZONTAL STABILIZER FIXED LEADING EDGE. . .						AR
				OUTBOARD CLOSURE RIB LAMINATED						
				-----*-----						
MISSING ITEM NUMBERS ARE NOT APPLICABLE										

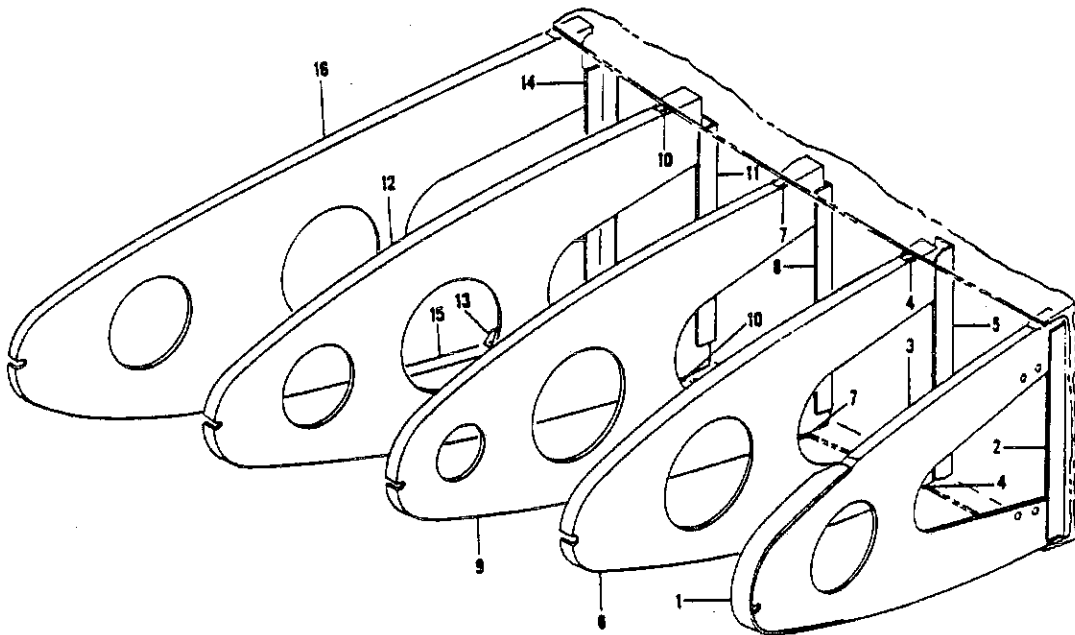
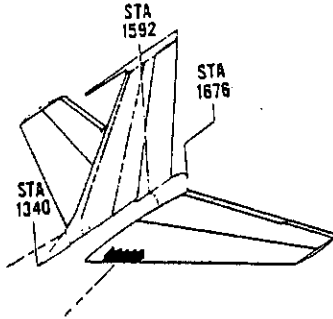


FIGURE 6. RIB INSTL, STABILIZER LEADING EDGE



PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
6	65-3670-1		RIB INSTL, STABILIZER LEADING EDGE.		RF
	65-3670-2		. RIB INSTL, STABILIZER LEADING EDGE NO. 5 (LH) (SEE. . FIG. 5, ITEM 16)		RF
	1 65-3670-21		. RIB INSTL, STABILIZER LEADING EDGE NO. 5 (RH) (SEE. . FIG. 5, ITEM 16)		1
	1 65-3670-22		. . DOUBLER, STABILIZER LEADING EDGE NO. 5 RIB (LH. . . ONLY)		1
	2 65-3670-23		. . DOUBLER, STABILIZER LEADING EDGE NO. 5 RIB (RH. . . ONLY)		1
	3 65-3670-19		. . STIFFENER, STABILIZER LEADING EDGE NO. 5 RIB. . . .		1
	3 65-3670-20		. . RIB, STABILIZER FIXED LEADING EDGE NO. 5 (LH ONLY)		1
	65-3669-1		. . RIB, STABILIZER FIXED LEADING EDGE NO. 5 (RH ONLY)		1
	65-3669-2		. RIB INSTL, STABILIZER LEADING EDGE NO. 4 (LH) (SEE. . FIG. 5, ITEM 15)		RF
	4 65-3669-800		. RIB INSTL, STABILIZER LEADING EDGE NO. 4 (RH) (SEE. . FIG. 5, ITEM 15)		RF
	5 65-3669-19		. . FILLER, STABILIZER LEADING EDGE NO. 4 RIB TAPERED .		2
	6 65-3669-17		. . STIFFENER, STABILIZER LEADING EDGE NO. 4 RIB. . . .		1
	6 65-3668-18		. . RIB, STABILIZER LEADING EDGE NO. 4 (LH ONLY). . . .		1
	65-3668-1		. . RIB, STABILIZER LEADING EDGE NO. 4 (RH ONLY). . . .		1
	65-3668-2		. RIB INSTL, STABILIZER LEADING EDGE NO. 3 (LH) (SEE. . FIG. 5, ITEM 14)		RF
	7 65-3668-20		. RIB INSTL, STABILIZER LEADING EDGE NO. 3 (RH) (SEE. . FIG. 5, ITEM 14)		RF
	8 65-3668-19		. . FILLER, STABILIZER LEADING EDGE NO. 3 RIB TAPERED .		2
	9 65-3668-17		. . STIFFENER, STABILIZER LEADING EDGE NO. 3 RIB. . . .		1
	9 65-3668-18		. . RIB, STABILIZER LEADING EDGE NO. 3 (LH ONLY). . . .		1
	65-3667-1		. . RIB, STABILIZER LEADING EDGE NO. 3 (RH ONLY). . . .		1
	65-3667-2		. RIB INSTL, STABILIZER FIXED LEADING EDGE NO. 2 (LH) . (SEE FIG. 5, ITEM 13)		RF
	10 65-3667-21		. RIB INSTL, STABILIZER FIXED LEADING EDGE NO. 2 (RH) . (SEE FIG. 5, ITEM 13)		RF
	11 65-3667-18		. . FILLER, STABILIZER FIXED LEADING EDGE NO. 2 RIB . . TAPERED		2
	12 65-3667-19		. . STIFFENER, STABILIZER FIXED LEADING EDGE NO. 2 RIB		1
	12 65-3667-20		. . RIB, STABILIZER FIXED LEADING EDGE NO. 2 (LH ONLY)		1
	65-3666-1		. . RIB, STABILIZER FIXED LEADING EDGE NO. 2 (RH ONLY)		1
	65-3666-2		. RIB INSTL, STABILIZER LEADING EDGE NO. 1 (LH) (SEE. . FIG. 5, ITEM 12)		RF
	13 66-9313-1		. RIB INSTL, STABILIZER LEADING EDGE NO. 1 (RH) (SEE. . FIG. 5, ITEM 12)		RF
	13 66-9313-2		. . ANGLE, STABILIZER LEADING EDGE RIB (LH ONLY). . . .		1
	14 65-3666-19		. . ANGLE, STABILIZER LEADING EDGE RIB (RH ONLY). . . .		1
	15 65-3666-16		. . STIFFENER, STABILIZER LEADING EDGE NO. 1 RIB. . . .		1
	16 65-3666-17		. . DOUBLER, STABILIZER LEADING EDGE NO. 1 RIB. . . .		1
	16 65-3666-18		. . FORMER, STABILIZER LEADING EDGE NO. 1 RIB (LH ONLY)		1
			. . FORMER, STABILIZER LEADING EDGE NO. 1 RIB (RH ONLY)		1

MISSING ITEM NUMBERS ARE NOT APPLICABLE

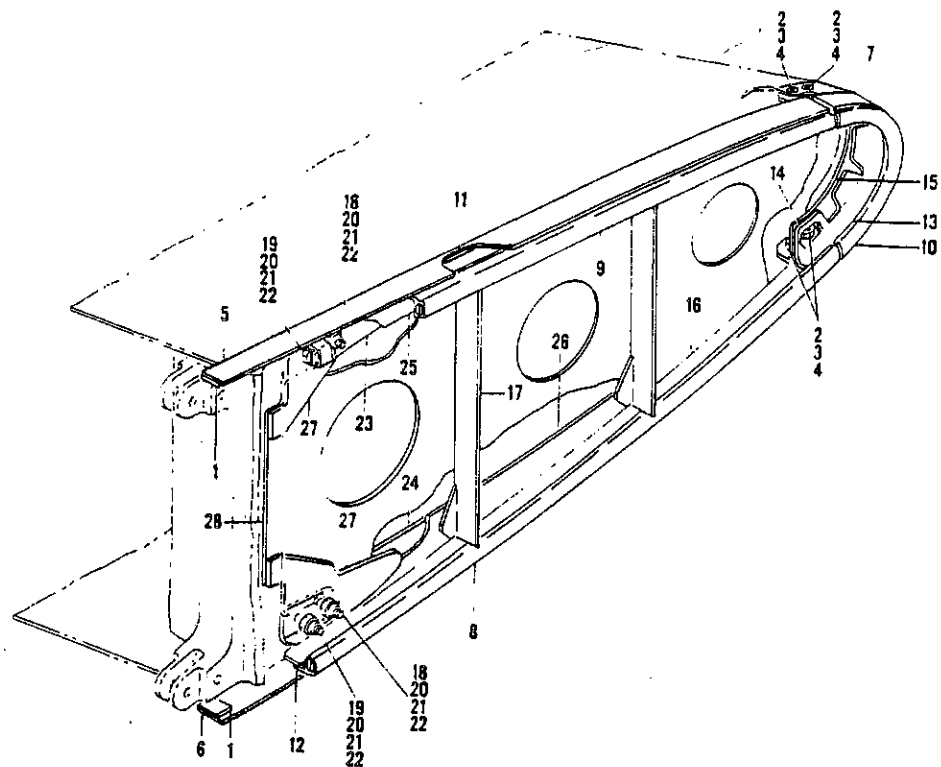
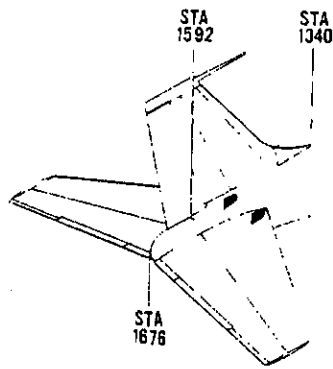


FIGURE 7. RIB INSTL, HORIZONTAL STABILIZER FIXED LEADING EDGE INBOARD CLOSURE

BOEING *Intercontinental*
PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
		1 2 3 4 5 6 7		
7	65-3733-1	RIB INSTL, HORIZONTAL STABILIZER FIXED LEADING EDGE . .		RF
		INBOARD CLOSURE (LH) (SEE FIG. 5, ITEM 1)		
	65-3733-2	RIB INSTL, HORIZONTAL STABILIZER FIXED LEADING EDGE . .		RF
		INBOARD CLOSURE (RH) (SEE FIG. 5, ITEM 1)		
1	65-3733-29	. SHIM, HORIZONTAL STABILIZER FIXED LEADING EDGE. . . .		2
		INBOARD CLOSURE RIB		
2	NAS517-3-5	. SCREW		4
3	AN960D10	. WASHER		4
4	NAS679A3W	. NUT		4
5	65-3733-15	. PLATE, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .		1
		INBOARD CLOSURE RIB SEAL RETAINER UPPER (LH ONLY)		
5	65-3733-16	. PLATE, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .		1
		INBOARD CLOSURE RIB SEAL RETAINER UPPER (RH ONLY)		
6	65-3733-17	. PLATE, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .		1
		INBOARD CLOSURE RIB SEAL RETAINER LOWER (LH ONLY)		
6	65-3733-18	. PLATE, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .		1
		INBOARD CLOSURE RIB SEAL RETAINER LOWER (RH ONLY)		
7	65-3733-19	. PLATE, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .		1
		INBOARD CLOSURE RIB NOSE SEAL RETAINER SEGMENT (LH ONLY)		
7	65-3733-20	. PLATE, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .		1
		INBOARD CLOSURE RIB NOSE SEAL RETAINER SEGMENT (RH ONLY)		
	NAS517-3-3	ATTACHING PARTS		
		. SCREW		27
8	10-60120-42	. SEAL, LEADING EDGE CLOSURE RIB FABRIC COVERED		1
		AERODYNAMIC		
9	10-60120-43	. SEAL, LEADING EDGE CLOSURE RIB FABRIC COVERED		1
		AERODYNAMIC		
10	10-60120-44	. SEAL, LEADING EDGE CLOSURE RIB FABRIC COVERED		1
		AERODYNAMIC		
11	65-3733-21	. RETAINER, HORIZONTAL STABILIZER FIXED LEADING EDGE. .		1
		INBOARD CLOSURE RIB SEAL UPPER (LH ONLY)		
11	65-3733-22	. RETAINER, HORIZONTAL STABILIZER FIXED LEADING EDGE. .		1
		INBOARD CLOSURE RIB SEAL UPPER (RH ONLY)		
12	65-3733-23	. RETAINER, HORIZONTAL STABILIZER FIXED LEADING EDGE. .		1
		INBOARD CLOSURE RIB SEAL LOWER (LH ONLY)		
12	65-3733-24	. RETAINER, HORIZONTAL STABILIZER FIXED LEADING EDGE. .		1
		INBOARD CLOSURE RIB SEAL LOWER (RH ONLY)		
13	65-3733-25	. RETAINER, HORIZONTAL STABILIZER FIXED LEADING EDGE. .		1
		INBOARD CLOSURE RIB NOSE SEGMENT SEAL (LH ONLY)		
13	65-3733-26	. RETAINER, HORIZONTAL STABILIZER FIXED LEADING EDGE. .		1
		INBOARD CLOSURE RIB NOSE SEGMENT SEAL (RH ONLY)		
14	66-3978-1	. CLIP, LEADING EDGE SEAL SUPPORT (LH ONLY)		1
14	66-3978-2	. CLIP, LEADING EDGE SEAL SUPPORT (RH ONLY)		1
15	65-3733-9	. CHORD, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .		1
		INBOARD CLOSURE RIB SEGMENT (LH ONLY)		
15	65-3733-10	. CHORD, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .		1
		INBOARD CLOSURE RIB SEGMENT (RH ONLY)		
16	65-3733-13	. STIFFENER, HORIZONTAL STABILIZER FIXED LEADING EDGE .		1
		INBOARD CLOSURE RIB (LH ONLY)		
16	65-3733-14	. STIFFENER, HORIZONTAL STABILIZER FIXED LEADING EDGE .		1
		INBOARD CLOSURE RIB (RH ONLY)		
17	65-3733-11	. STIFFENER, HORIZONTAL STABILIZER FIXED LEADING EDGE .		1
		INBOARD CLOSURE RIB (LH ONLY)		
17	65-3733-12	. STIFFENER, HORIZONTAL STABILIZER FIXED LEADING EDGE .		1
		INBOARD CLOSURE RIB (RH ONLY)		
18	NAS464P8A17	. BOLT.		2
19	NAS464P8A25	. BOLT.		2
20	BACS40A26-48	. SHIM.		4
21	AN960D816	. WASHER.		4
22	NAS1022A8	. NUT		4
23	65-3733-8	. PLATE, RIB SPLICE UPPER		1
		(OPTIONAL TO 65-3733-30)		
23	65-3733-30	. PLATE, RIB SPLICE UPPER		1
		(OPTIONAL 65-3733-8)		
24	65-3733-27	. PLATE, RIB SPLICE LOWER		1
		(OPTIONAL TO 65-3733-31)		
24	65-3733-31	. PLATE, RIB SPLICE LOWER		1
		(OPTIONAL 65-3733-27)		
25	65-3733-3	. CHORD, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .		1
		INBOARD CLOSURE RIB UPPER (LH ONLY)		
MISSING ITEM NUMBERS ARE NOT APPLICABLE				

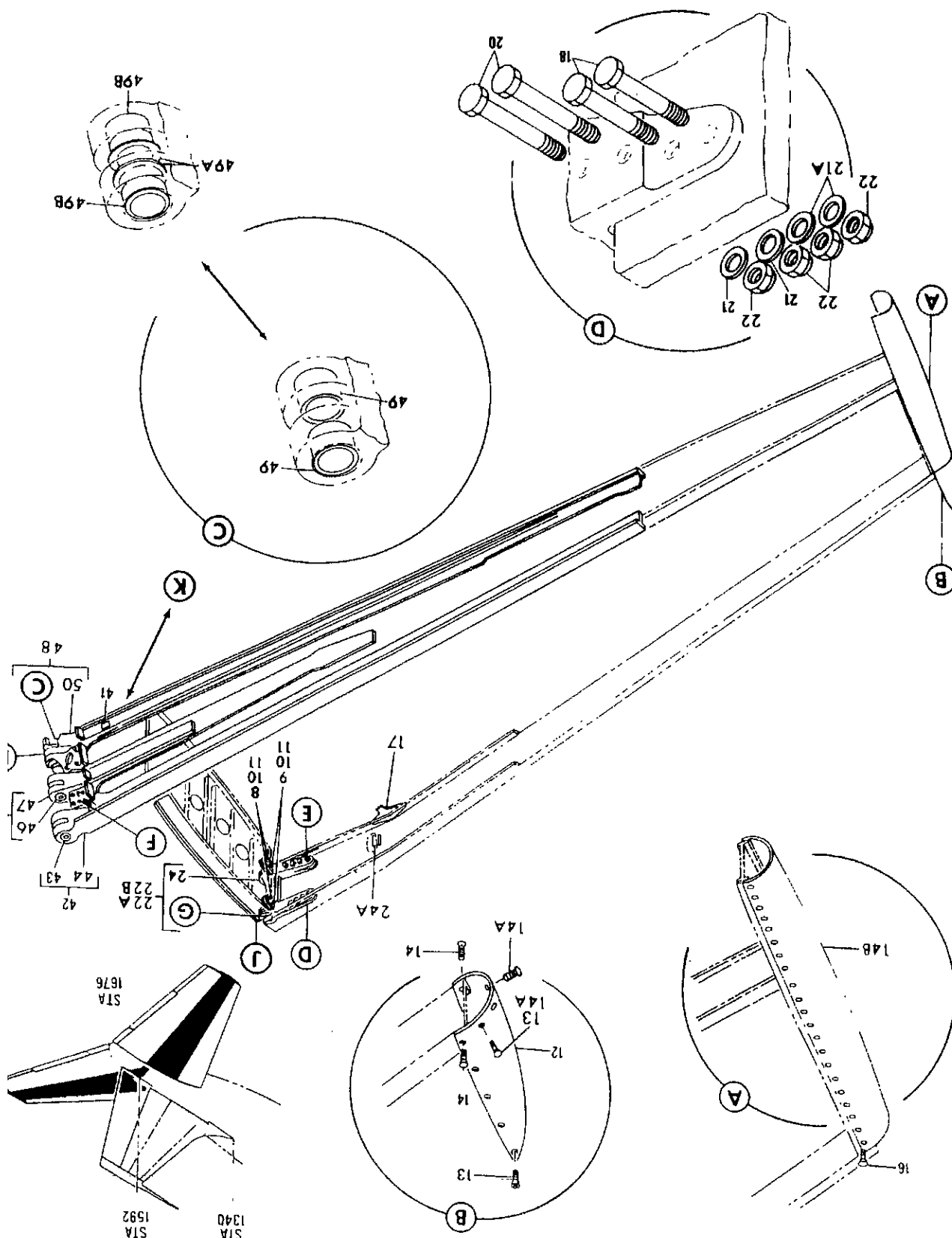


PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE							EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6	7		
7 25	65-3733-4	.	CHORD, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .							1
			INBOARD CLOSURE RIB UPPER (RH ONLY)							
26	65-3733-801	.	CHORD, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .							1
			INBOARD CLOSURE RIB LOWER (LH ONLY)							
26	65-3733-802	.	CHORD, HORIZONTAL STABILIZER FIXED LEADING EDGE . . .							1
			INBOARD CLOSURE RIB LOWER (RH ONLY)							
27	65-3733-28	.	GUSSET, RIB							2
			(OPTIONAL TO 65-3733-32)							
27	65-3733-32	.	GUSSET, RIB							2
			(OPTIONAL 65-3733-28)							
28	65-3733-7	.	WEB, HORIZONTAL STABILIZER FIXED LEADING EDGE INBOARD							1
			CLOSURE RIB							
MISSING ITEM NUMBERS ARE NOT APPLICABLE										

FIGURE 8. INTERSPAR ASSY, STABILIZER STRUCTURE (SHEET 1)

55-02-8 SMT / 707/320-259



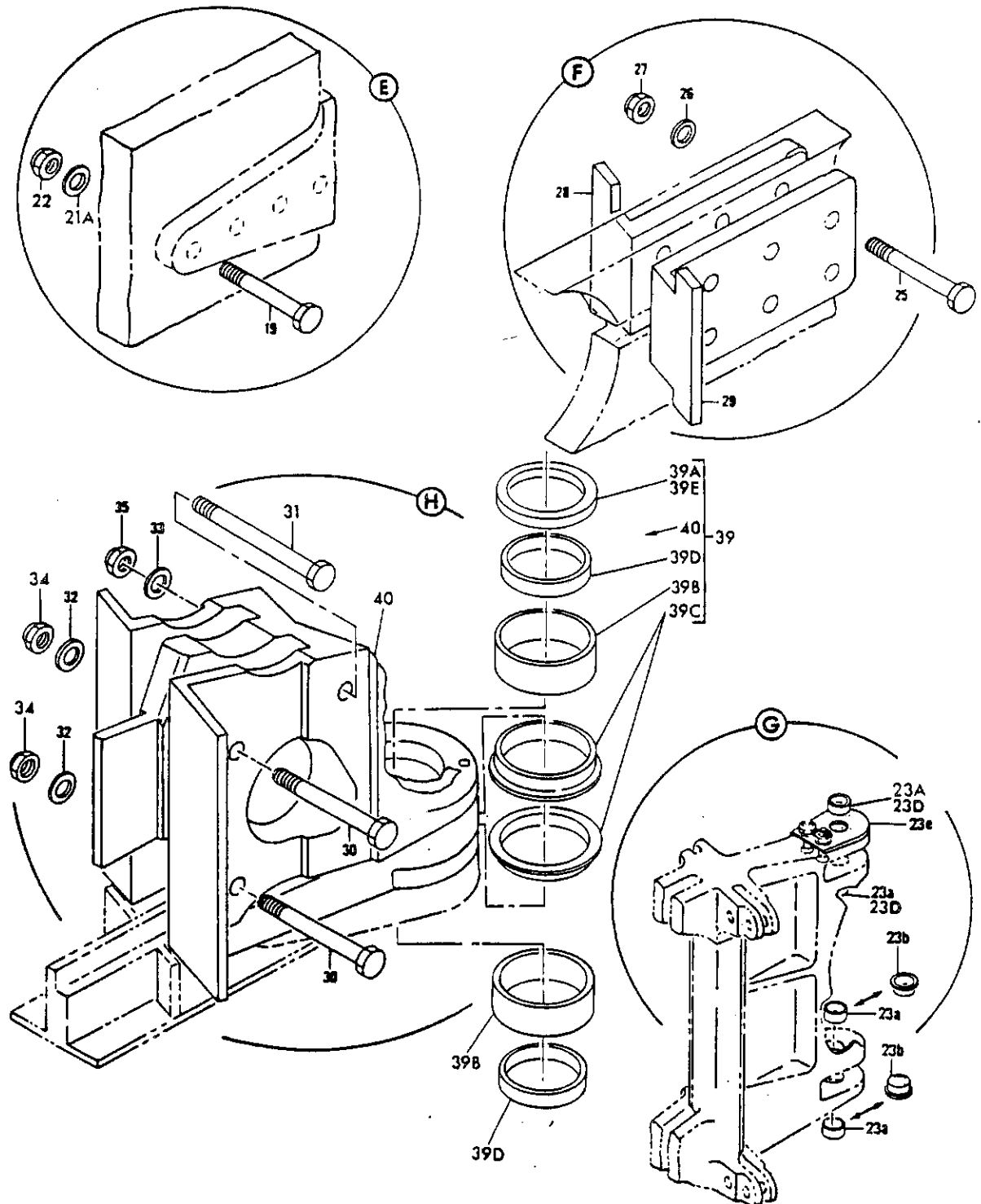


FIGURE 8. INTERSPAR ASSY, STABILIZER STRUCTURE (SHEET 2)

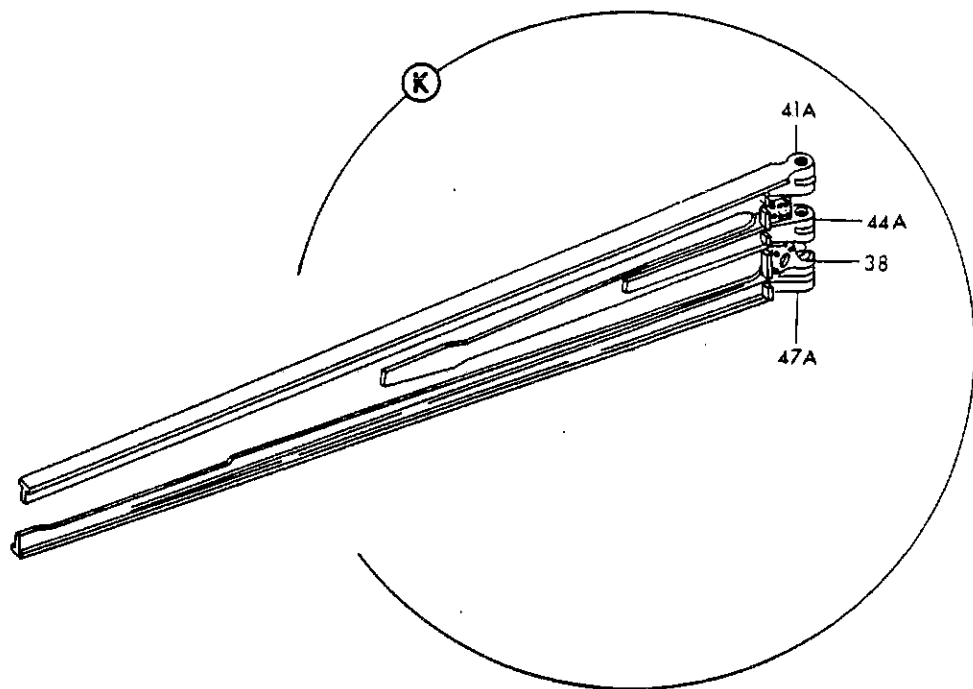
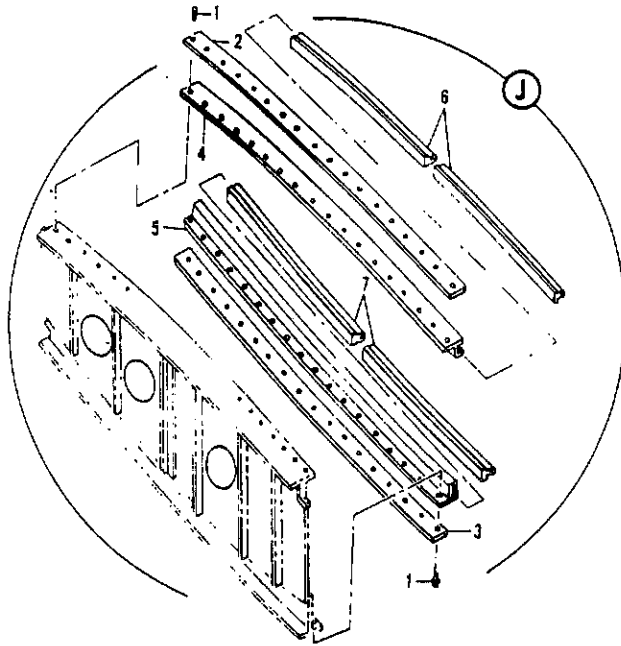


FIGURE 8. INTERSPAR ASSY, STABILIZER STRUCTURE (SHEET 3)

BOEING **707**
PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
8	65-28978-5		INTERSPAR ASSY, STABILIZER STRUCTURE (LH) (SEE FIG. 4, ITEM 57)		RF
	65-28978-6		INTERSPAR ASSY, STABILIZER STRUCTURE (RH) (SEE FIG. 4, ITEM 57)		RF
	64-1166-1		. RIB INSTL, HORIZONTAL STABILIZER INTERSPAR CLOSURE. (LH ONLY)		1
	64-1166-2		. RIB INSTL, HORIZONTAL STABILIZER INTERSPAR CLOSURE. (RH ONLY)		1
1	NAS517-3-3		. . SCREW		36
1A	NAS1105-13W		. . BOLT.		6
1B	AN960D516		. . WASHER.		6
1C	NAS679A5		. . NUT		6
1D	BACS40A16-51		. . SHIM.		2
2	64-1166-19		. . PLATE, HORIZONTAL STABILIZER INTERSPAR CLOSURE RIB UPPER SEAL RETAINER (LH ONLY)		1
2	64-1166-20		. . PLATE, HORIZONTAL STABILIZER INTERSPAR CLOSURE RIB UPPER SEAL RETAINER (RH ONLY)		1
3	64-1166-21		. . PLATE, HORIZONTAL STABILIZER INTERSPAR CLOSURE RIB LOWER SEAL RETAINER (LH ONLY)		1
3	64-1166-22		. . PLATE, HORIZONTAL STABILIZER INTERSPAR CLOSURE RIB LOWER SEAL RETAINER (RH ONLY)		1
4	64-1166-29		. . RETAINER, HORIZONTAL STABILIZER INTERSPAR CLOSURE RIB UPPER SEAL (LH ONLY)		1
4	64-1166-30		. . RETAINER, HORIZONTAL STABILIZER INTERSPAR CLOSURE RIB UPPER SEAL (RH ONLY)		1
5	64-1166-31		. . RETAINER, HORIZONTAL STABILIZER INTERSPAR CLOSURE RIB LOWER SEAL (LH ONLY)		1
5	64-1166-32		. . RETAINER, HORIZONTAL STABILIZER INTERSPAR CLOSURE RIB LOWER SEAL (RH ONLY)		1
6	10-60120-56		. . SEAL, FABRIC COVERED AERODYNAMIC STRIP.		2
7	10-60120-57		. . SEAL, FABRIC COVERED AERODYNAMIC STRIP.		2
8	NAS464P8A16		. . BOLT.		2
9	NAS464P8A24		. . BOLT.		2
10	AN960D816		. . WASHER.		4
11	NAS1022A8		. . NUT		4
	5-95569-3001		. RIB INSTL, STABILIZER TIP (LH ONLY)		1
	5-95569-3002		. RIB INSTL, STABILIZER TIP (RH ONLY)		1
11A	BACS40A26-48		. . SHIM.		4
12	5-95569-3005		. . TIP, STABILIZER LEADING EDGE (LH ONLY)		1
12	5-95569-3006		. . TIP, STABILIZER LEADING EDGE (RH ONLY)		1
			ATTACHING PARTS		
13	NAS517-3-3		. . SCREW		11
14	NAS517-3-12		. . SCREW		2
			-----*		
14A	BACB30LU3-3		. . SCREW		3
14B	5-68073-805		. . TIP, STABILIZER INTERSPAR (LH ONLY)		1
14B	5-68073-806		. . TIP, STABILIZER INTERSPAR (RH ONLY)		1
			ATTACHING PARTS		
16	NAS517-3-7		. . SCREW		42
			-----*		
R	4-5201-3011		. SPAR INSTL, STABILIZER FRONT (LH ONLY)	0150	1
R	4-5201-3011		. SPAR INSTL, STABILIZER FRONT (VARIABLE) DWG;4-5201-5001) (LH ONLY)	5199	1
R	4-5201-3012		. SPAR INSTL, STABILIZER FRONT (RH ONLY)	0150	1
R	4-5201-3012		. SPAR INSTL, STABILIZER FRONT (VARIABLE) DWG;4-5201-5002) (RH ONLY)	5199	1
R	17	69-4779-3	. . PLATE, SPLICE	5199	1
R		69-4779-4	. . PLATE, SPLICE	5199	1
			ATTACHING PARTS		
R	BACR15AZ8-8		. . RIVET	5199	1
R	BACR15AZ6-7		. . RIVET	5199	22
R	BACR15AZ8-9		. . RIVET	5199	1
R	BACR15AZ6-8		. . RIVET	5199	22
			-----*		
18	NAS464P8A27		. . BOLT.		2
19	NAS464P3A29		. . BOLT.		4
20	NAS464P8A34		. . BOLT.		2
21	AN960D816		. . WASHER.		2
21A	AN960D816L		. . WASHER.		6
22	AN364-820		. . NUT		8
22B	65-3409-11		. . FITTING ASSY, HORIZONTAL STABILIZER FRONT SPAR. TERMINAL (LH ONLY)		1
22B	65-3409-12		. . FITTING ASSY, HORIZONTAL STABILIZER FRONT SPAR. TERMINAL (RH ONLY)		1
MISSING ITEM NUMBERS ARE NOT APPLICABLE					

BOEING *777* Intercontinental
PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
R	8 23B	69-34905-57	. . . BUSHING, (ADDED BY SB 2959 AND DELETED BY	0150	2
R			SB 3253 AND 3349)		
R	23B	65-99574-22	. . . BUSHING, (ADDED BY SB 3253 AND SB 3349)	0150	2
R			(OPTIONALS 65-99574-23, -24)		
R	23B	65-99574-23	. . . BUSHING, (ADDED BY SB 3253 AND SB 3349)	0150	2
R			(OPTIONAL TO 65-99574-22)		
R	23B	65-99574-24	. . . BUSHING, (ADDED BY SB 3253 AND SB 3349)	0150	2
R			(OPTIONAL TO 65-99574-22)		
R	23D	65-99574-19	. . . BUSHING, (ADDED BY SB 3253 AND SB 3349)	0150	2
R			(OPTIONALS 65-99574-20, -21 (ADDED BY		
R			SB 3253 AND SB 3349))		
R	23D	65-99574-20	. . . BUSHING, (ADDED BY SB 3253 AND SB 3349)	0150	2
R			(OPTIONAL TO 65-99574-19 (ADDED BY SB 3253		
R			AND SB 3349))		
R	23D	65-99574-21	. . . BUSHING, (ADDED BY SB 3253 AND SB 3349)	0150	2
R			(OPTIONAL TO 65-99574-19 (ADDED BY SB 3253		
R			AND SB 3349))		
R	23J	69-43106-2	. . . PLATE, (ADDED BY SB 2330) (LH ONLY)	0450	1
R			ATTACHING PARTS		
R		BACB30ABF611A	. . . BOLT, (ADDED BY SB 2330)	0450	2
R		AN960PD616	. . . WASHER, (ADDED BY SB 2330)	0450	2
R		NAS679-A6	. . . NUT, (ADDED BY SB 2330)	0450	2
			-----*		
	24	65-3409-13	. . . FITTING		1
	24	65-3409-14	. . . FITTING		1
R		4-5203-3007	. SPAR INSTL, STABILIZER REAR (LH ONLY)	0150	1
R		4-5203-3007	. SPAR INSTL, STABILIZER REAR (VARIABLE	5199	1
R			DWG;4-5203-5001) (LH ONLY)		
R		4-5203-3008	. SPAR INSTL, STABILIZER REAR (RH ONLY)	0150	1
R		4-5203-3008	. SPAR INSTL, STABILIZER REAR (VARIABLE	5199	1
			DWG;4-5203-5002) (RH ONLY)		
	25	NAS464P9A33	. . . BOLT		6
	26	AN960D916	. . . WASHER		6
	27	MS20364-918	. . . NUT		6
R	28	69-3988-1	. . . FITTING, FORWARD SHEAR (LH ONLY)	0150	1
R			(OPTIONAL 69-3988-3)		
R	28	69-3988-3	. . . FITTING, FORWARD SHEAR (LH ONLY)	0150	1
R			(OPTIONAL TO 69-3988-1)		
R	28	69-3988-2	. . . FITTING, FORWARD SHEAR (RH ONLY)	0150	1
R			(OPTIONAL 69-3988-4)		
R	28	69-3988-4	. . . FITTING, FORWARD SHEAR (RH ONLY)	0150	1
R			(OPTIONAL TO 69-3988-2)		
R	28	69-3988-3	. . . FITTING, TERMINAL SHEAR (LH ONLY)	5199	1
R	28	69-3988-4	. . . FITTING, TERMINAL SHEAR (RH ONLY)	5199	1
R	29	69-3989-1	. . . FITTING, AFT SHEAR (LH ONLY)	0150	1
R			(OPTIONAL 69-3989-3)		
R	29	69-3989-3	. . . FITTING, AFT SHEAR (LH ONLY)	0150	1
R			(OPTIONAL TO 69-3989-1)		
R	29	69-3989-2	. . . FITTING, AFT SHEAR (RH ONLY)	0150	1
R			(OPTIONAL 69-3989-4)		
R	29	69-3989-4	. . . FITTING, AFT SHEAR (RH ONLY)	0150	1
R			(OPTIONAL TO 69-3989-2)		
R	29	69-3989-3	. . . FITTING, AFT SHEAR (LH ONLY)	5199	1
R	29	69-3989-4	. . . FITTING, AFT SHEAR (RH ONLY)	5199	1
R	30	NAS464P12A49	. . . BOLT		2
R	31	NAS464P14A55	. . . BOLT		1
R	32	4-5203-3057	. . . WASHER, HORIZONTAL STABILIZER REAR SPAR		2
R	33	AN960D1416	. . . WASHER		1
R	34	MS20364-1216	. . . NUT		2
R	35	MS20364-1414	. . . NUT		1
R	39	65-3634-3	. . . FITTING ASSY, TERMINAL SHEAR (LH ONLY)	0150	1
R			(OPTIONAL 65-3643-7)		
R	39	65-3634-7	. . . FITTING ASSY, TERMINAL SHEAR (LH ONLY)	0150	1
R			(OPTIONAL TO 65-3634-3)		
R	39	65-3634-4	. . . FITTING ASSY, TERMINAL SHEAR (RH ONLY)	0150	1
R			(OPTIONAL 65-3643-8)		
R	39	65-3634-8	. . . FITTING ASSY, TERMINAL SHEAR (RH ONLY)	0150	1
R			(OPTIONAL TO 65-3634-4)		
R	39	65-3634-7	. . . FITTING ASSY, TERMINAL SHEAR (LH ONLY)	5199	1
R	39	65-3634-8	. . . FITTING ASSY, TERMINAL SHEAR (RH ONLY)	5199	1
R	39A	66-11433-5	. . . BUSHING, STABILIZER TERMINAL FITTINGS	5199	1
R	39A	66-11433-5	. . . BUSHING, STABILIZER TERMINAL FITTINGS	0150	1
R			(DELETED BY SB 3253)		
R	39B	69-34905-104	. . . BUSHING, (ADDED BY SB 3253)	0150	2

MISSING ITEM NUMBERS ARE NOT APPLICABLE

BOEING *Intercontinental*
PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
		1 2 3 4 5 6 7		
R 8	39C 69-34905-103	. . . BUSHING, (ADDED BY SB 3253)	0150	2
R 39D	69-34905-106	. . . BUSHING, (ADDED BY SB 3253)	0150	2
R 39E	69-34905-105	. . . BUSHING, (ADDED BY SB 3253)	0150	1
R 40	65-3634-5	. . . FITTING, STABILIZER REAR SPAR TERMINAL SHEAR (LH ONLY) (USED ON 65-3634-3)	0150	1
R 40	65-3634-6	. . . FITTING, STABILIZER REAR SPAR TERMINAL SHEAR (RH ONLY) (USED ON 65-3634-4)	0150	1
R 40	65-3634-9	. . . FITTING, TERMINAL SHEAR (LH ONLY) (USED ON 65-3634-7)		1
R 40	65-3634-10	. . . FITTING, TERMINAL SHEAR (RH ONLY) (USED ON 65-3634-8)		1
R 41	AN7510F1	. . . PLATE		1
R 42	65-3321-9	. . . CHORD ASSY, UPPER INBOARD (LH ONLY)	0150	1
R 42	65-3321-11	. . . CHORD ASSY, UPPER INBOARD (LH ONLY)	5199	1
R 42	65-3321-10	. . . CHORD ASSY, UPPER INBOARD (RH ONLY)	0150	1
R 42	65-3321-12	. . . CHORD ASSY, UPPER INBOARD (RH ONLY)	5199	1
R 43	65-99574-1	. . . BUSHING, (ADDED BY SB 3253) (OPTIONALS 65-99574-2, -3)	0150	2
R 43	65-99574-2	. . . BUSHING, (ADDED BY SB 3253) (OPTIONAL TO 65-99574-1)	0150	2
R 43	65-99574-3	. . . BUSHING, (ADDED BY SB 3253) (OPTIONAL TO 65-99574-1)	0150	2
R 44	65-3321-7	. . . CHORD, HORIZONTAL STABILIZER REAR SPAR UPPER INBOARD (LH ONLY)	0150	1
R 44	65-3321-14	. . . CHORD, UPPER INBOARD (RH ONLY)	5199	1
R 44	65-3321-8	. . . CHORD, HORIZONTAL STABILIZER REAR SPAR UPPER INBOARD (RH ONLY)	0150	1
R 44	65-3321-13	. . . CHORD, UPPER INBOARD (LH ONLY)	5199	1
R 44	65-3321-14	. . . CHORD, UPPER INBOARD (RH ONLY)	5199	1
R 45	65-3323-9	. . . CHORD ASSY, CENTER (LH ONLY)	0150	1
R 45	65-3323-3	. . . CHORD ASSY, CENTER (REWORKED BY SB 2243) (LH ONLY)	5299	1
R 45	65-3323-15	. . . CHORD ASSY, CENTER (LH ONLY)	5299	1
R 45	69-67646-1	. . . CHORD ASSY, CENTER (LH ONLY) (ALTERED FROM DWG. NO. 65-3323-11)	5151	1
R 45	65-3323-10	. . . CHORD ASSY, CENTER (RH ONLY)	0150	1
R 45	69-67646-1	. . . CHORD ASSY, CENTER (RH ONLY) (ALTERED FROM DWG. NO. 65-3323-12)	5151	1
R 45	65-3323-16	. . . CHORD ASSY, CENTER (RH ONLY)	5299	1
R 46	65-99574-4	. . . BUSHING, (ADDED BY SB 3253) (OPTIONALS 65-99574-5, -6)	0150	2
R 46	65-99574-5	. . . BUSHING, (ADDED BY SB 3253) (OPTIONAL TO 65-99574-4)	0150	2
R 46	65-99574-6	. . . BUSHING, (ADDED BY SB 3253) (OPTIONAL TO 65-99574-4)	0150	2
R 47	65-3323-7	. . . CHORD, HORIZONTAL STABILIZER REAR SPAR CENTER (LH ONLY)	0150	1
R 47	65-3323-17	. . . CHORD, CENTER (LH ONLY)	5299	1
R 47	65-3323-8	. . . CHORD, HORIZONTAL STABILIZER REAR SPAR CENTER (RH ONLY)	0150	1
R 47	65-3323-18	. . . CHORD, CENTER (RH ONLY)	5299	1
R 48	65-3322-7	. . . CHORD ASSY, LOWER INBOARD (LH ONLY)	0150	1
R 48	65-3322-11	. . . CHORD ASSY, LOWER INBOARD (LH ONLY)	5199	1
R 48	65-3322-8	. . . CHORD ASSY, LOWER INBOARD (RH ONLY)	0150	1
R 48	65-3322-12	. . . CHORD ASSY, LOWER INBOARD (RH ONLY)	5199	1
R 49A	69-34905-103	. . . BUSHING, (ADDED BY SB 3253)	0150	2
R 49A	69-34905-104	. . . BUSHING, (OVERSIZE) (ADDED BY SB 3253)	0150	2
R 49A	69-34905-106	. . . BUSHING, (OVERSIZE) (ADDED BY SB 3253)	0150	2
R 50	65-3322-13	. . . CHORD, LOWER INBOARD (LH ONLY)	5199	1
R 50	65-99574-9	. . . CHORD, (LH ONLY)	0150	1
R 50	65-3322-10	. . . CHORD, (RH ONLY)	0150	1
R 50	65-3322-14	. . . CHORD, LOWER INBOARD (RH ONLY)	5199	1
MISSING ITEM NUMBERS ARE NOT APPLICABLE				

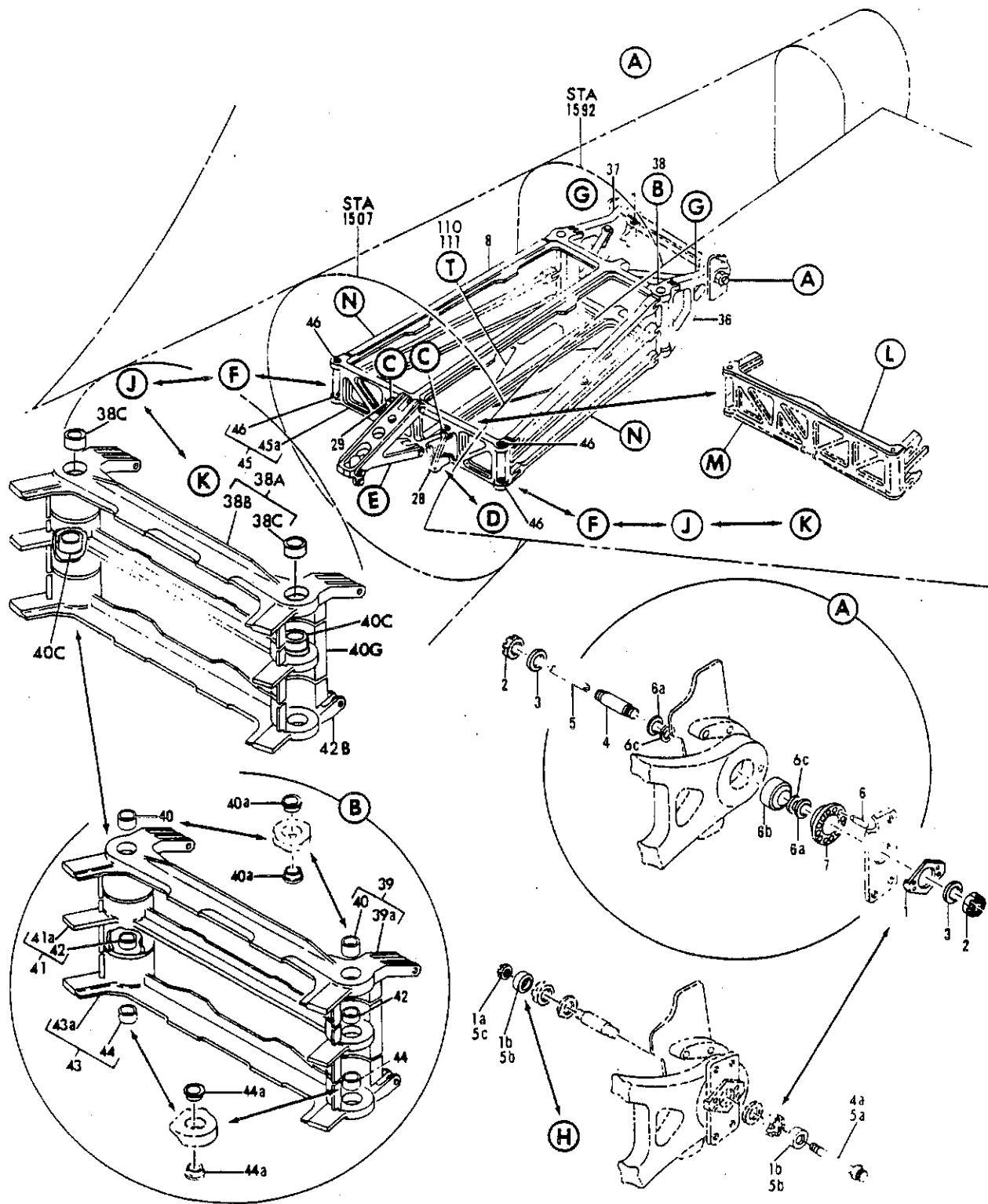


FIGURE 9. CENTER SECTION INSTL, HORIZONTAL STABILIZER (SHEET 1)

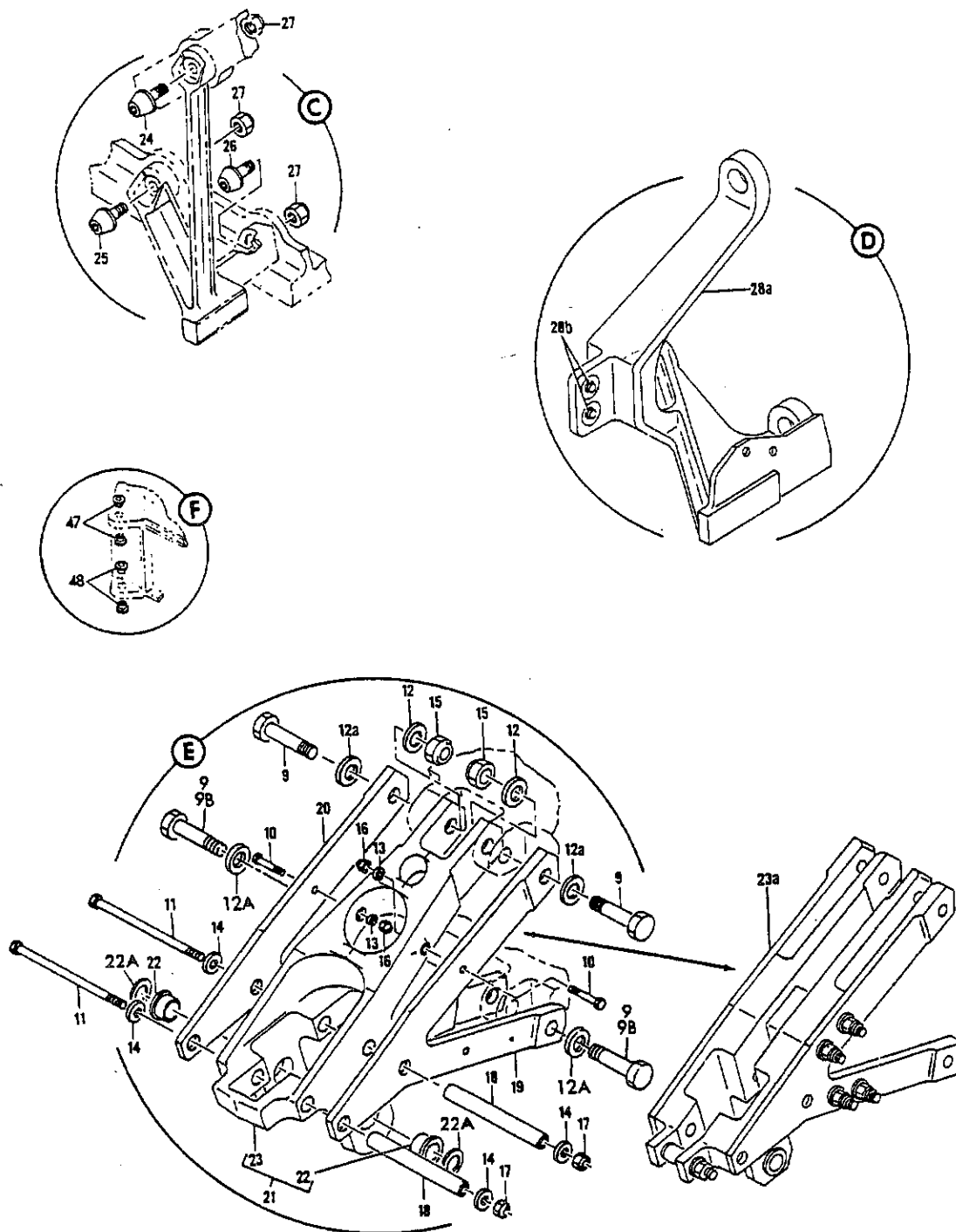


FIGURE 9. CENTER SECTION INSTL, HORIZONTAL STABILIZER (SHEET 2)

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DETAILED PARTS LIST
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PAGE 1

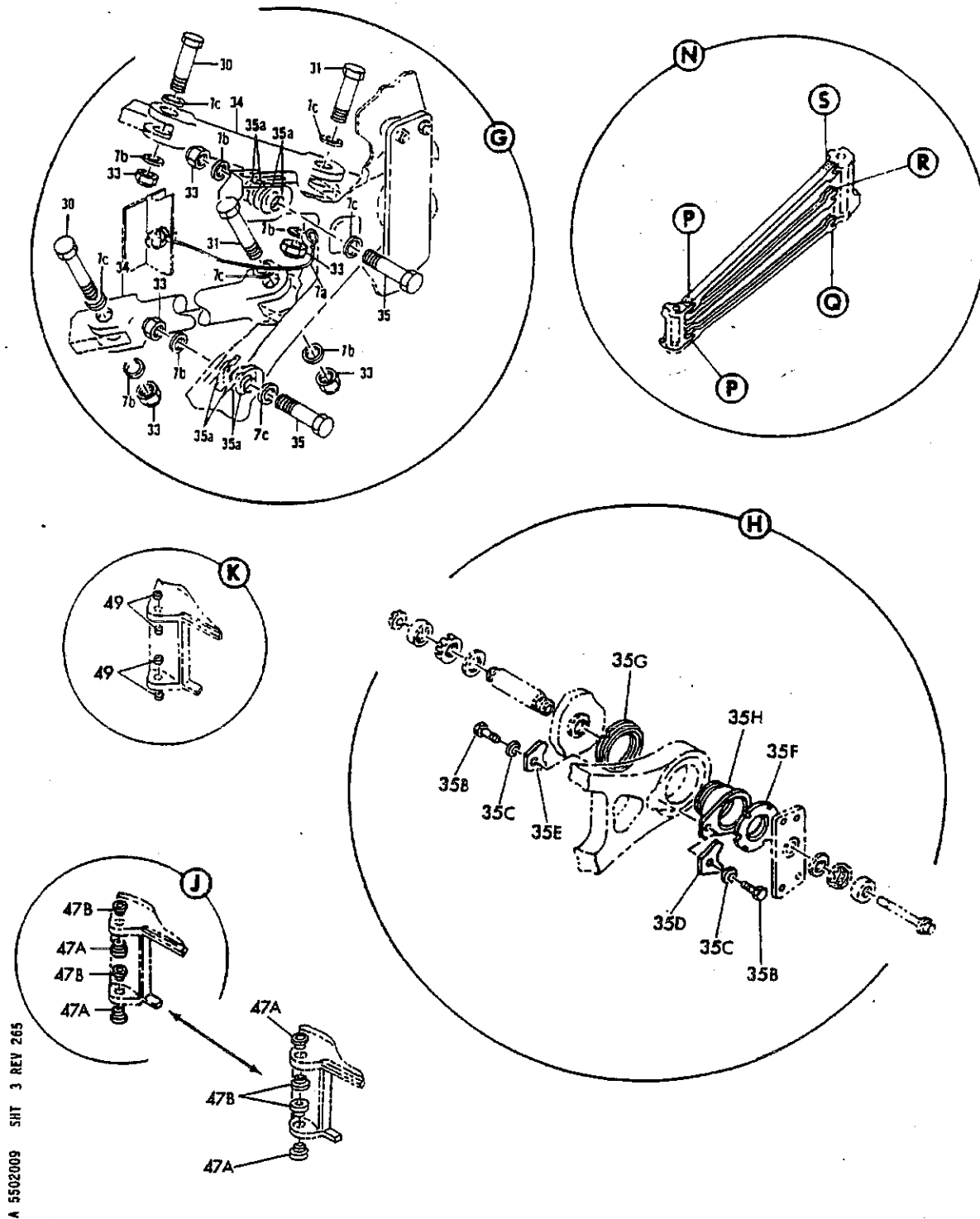


FIGURE 2. CENTER SECTION INSTL. HORIZONTAL STABILIZER (SHEET 3)

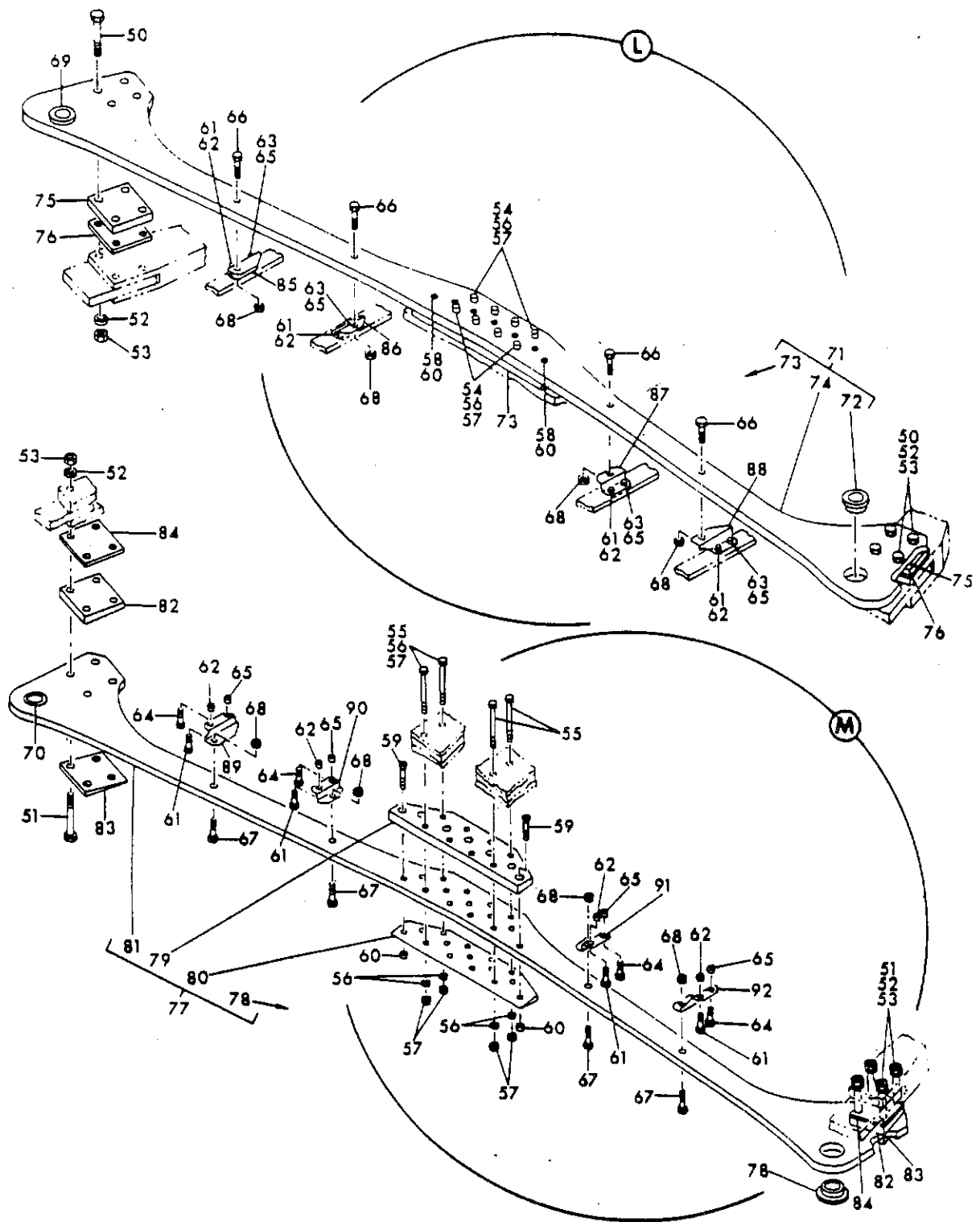


FIGURE 9. CENTER SECTION INSTL. HORIZONTAL STABILIZER (SHEET 4)

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DETAILED PARTS LIST
55-02-9
PAGE 3

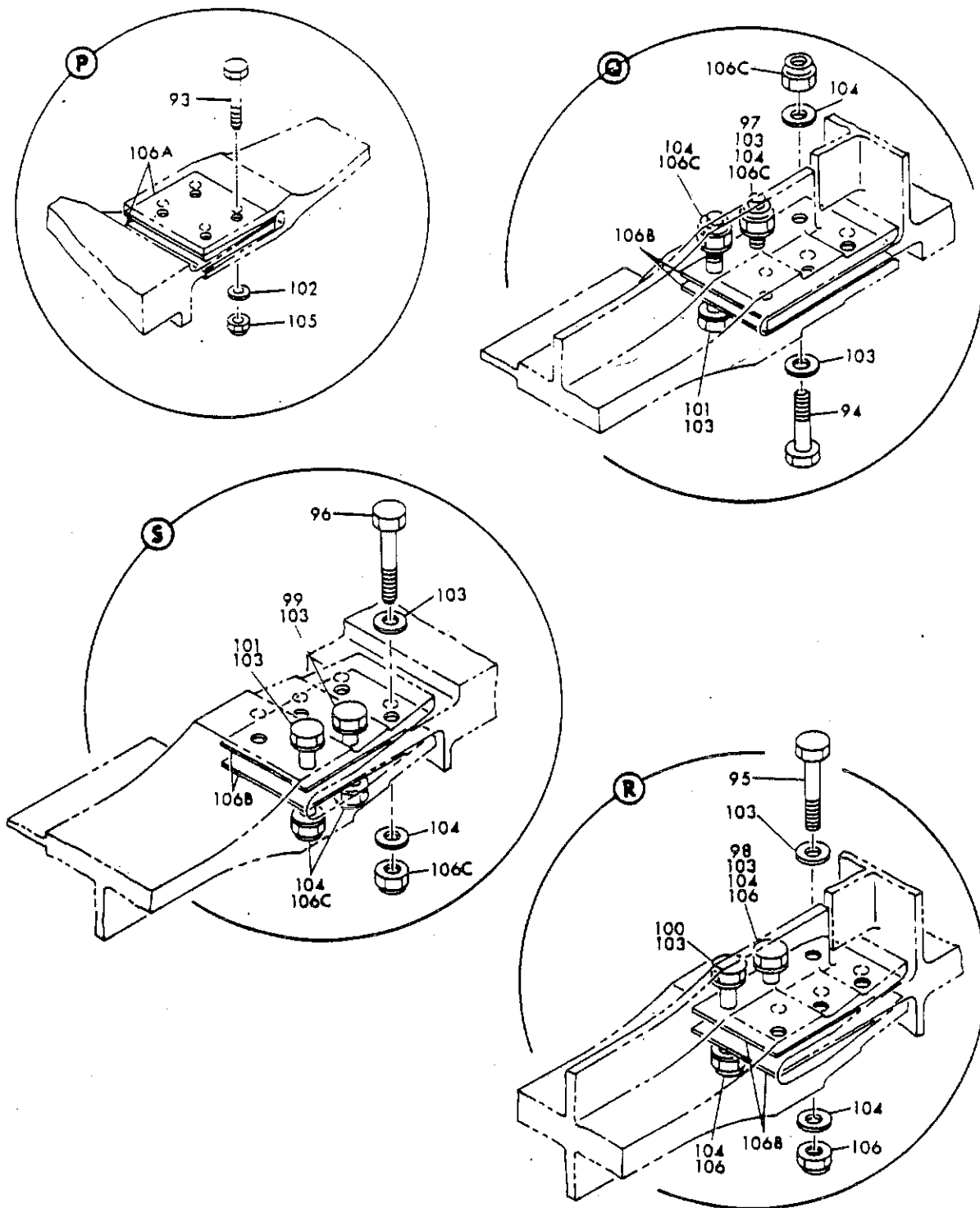


FIGURE 9. CENTER SECTION INSTL. HORIZONTAL STABILIZER (SHEET 5)

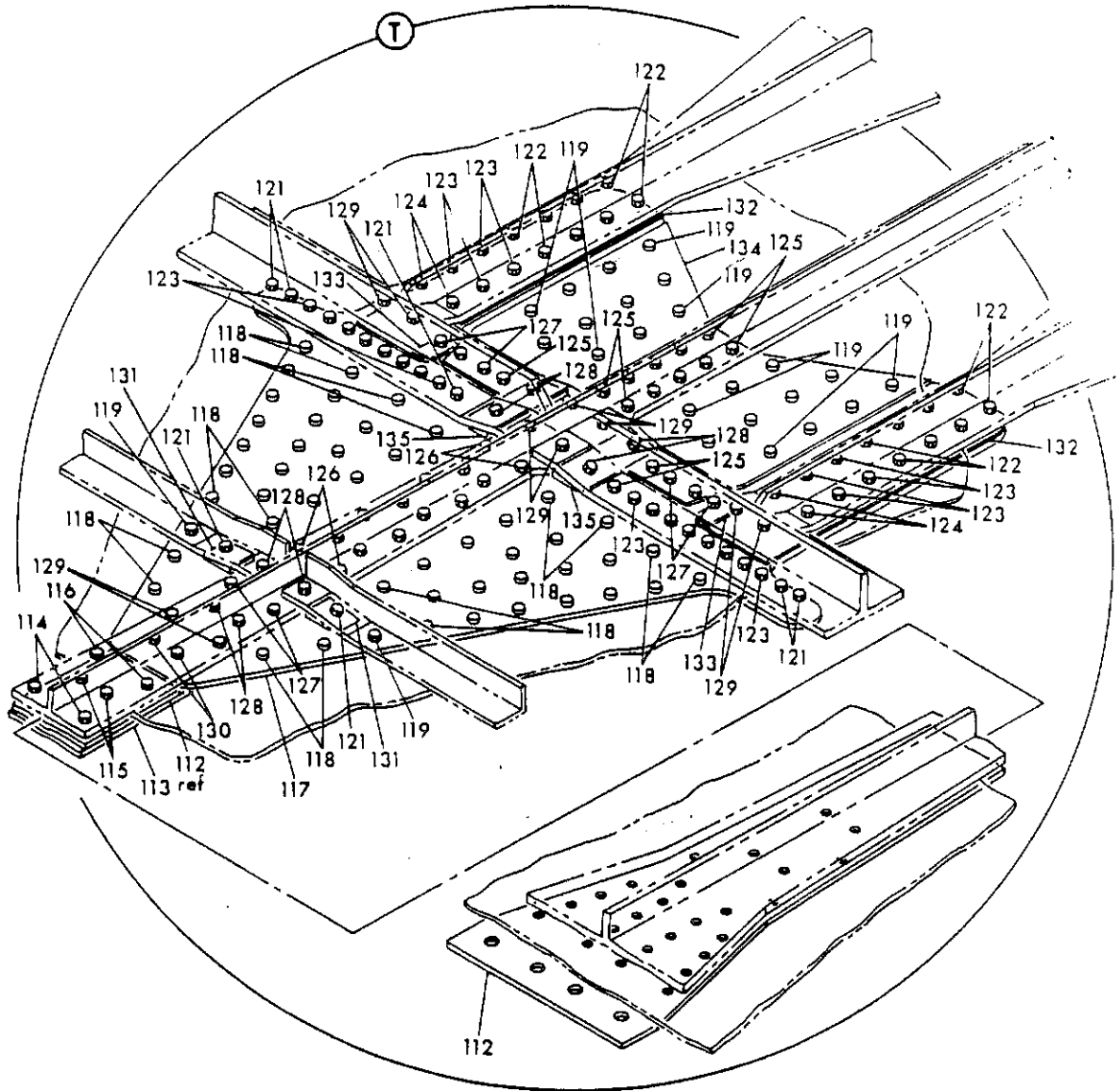


FIGURE 9. CENTER SECTION INSTL. HORIZONTAL STABILIZER (SHEET 6)

BOEING
Intercontinental
PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
9	50-9781		CENTER SECTION INSTL, HORIZONTAL STABILIZER (SEE 53-2, FIG. 4, ITEM 5)		RF
1A	AN320-12		. NUT	0499	2
1A	AN320-12		. NUT, (ADDED BY SB 2648 AND SB 3196)	0103	2
1B	69-55353-1		. WASHER, SPECIAL	0499	4
1B	69-55353-1		. WASHER, SPECIAL (ADDED BY SB 2648 AND SB 3196).	0103	4
2	AN320-20		. NUT		4
3	AN960-2016		. WASHER.		4
4	66-3031-2		. PIN, OUTER HINGE.	0499	2
			(OPTIONAL 66-3031-3)		
4	66-3031-3		. PIN, OUTER HINGE.	0499	2
			(OPTIONAL TO 66-3031-2)		
4	66-3031-1		. PIN, OUTER HINGE (DELETED BY SB 2648)	0103	2
4A	69-55353		. BOLT, SPECIAL	0499	2
4A	69-55353		. BOLT, SPECIAL (ADDED BY SB 2648 AND SB 3196).	0103	2
5	66-3036		. PIN, INNER HINGE (DELETED BY SB 2648 AND SB 3196)	0103	2
6	NAS561P4-7		. PIN	0450	2
6	NAS561P4-7		. PIN, (DELETED BY SB 2648)	0103	2
6	MS16562-22		. PIN, (ADDED BY SB 2648)	0103	2
6A	50-9781-39		. SHIM, HORIZONTAL STABILIZER CENTER-SECTION LAMINATED		4
6A	50-9781-39		. SHIM, LAMINATED		4
			(FOR SPARES PROCURE 66-3583-2)		
6B	10-60545-134		. BEARING, SELF LUBRICATED.		2
			(OPTIONAL BACB10F1)		
6B	BACB10F1		. BEARING, SELF LUBRICATED.		2
			(OPTIONAL TO BAC SPEC NO. 10-60545-134)		
7	66-3026		. NUT, HORIZONTAL STABILIZER HINGE BEARING CLAMP.	0150	2
			(DELETED BY SB 3046)		
7A	MS25083-2CE6		. JUMPER ASSY, (OPTIONAL BACJ40A31-6)		2
			ATTACHING PARTS		
	AN6-11A		. BOLT.		2
	AN4-7A		. BOLT.		2
	AN960D616L		. WASHER.		4
	AN960D416L		. WASHER.		4
	NAS679A6		. NUT		2
	NAS679A4W		. NUT		2
			-----*		
7B	AN960-1416		. WASHER.		12
7C	MS20002C14		. WASHER.		12
8	50-9781-1		. CENTER SECTION ASSY, HORIZONTAL STABILIZER.	0150	1
			(REWORKED BY SB 3331)		
8	50-9781-41		. CENTER SECTION ASSY, HORIZONTAL STABILIZER.	5299	1
			(REWORKED BY SB 3331)		
9	NAS1116-42W		. . BOLT, (USED WITH 65-4066, 65-4067-1 AND -2)	0151	4
9A	BACB30NF16-44		. . BOLT, (USED WITH 65-46604-6).	5151	2
9B	BACB30NF16-46		. . BOLT, (USED WITH 65-46604-6).	5151	2
10	AN4-17A		. . BOLT, (USED WITH 65-4066)	0151	4
11	AN5-76A		. . BOLT.		2
12	AN960-1616		. . WASHER.		4
12A	MS20002C16		. . WASHER.		4
13	AN960-416		. . WASHER, (USED WITH 65-4066)	0151	4
14	BACW10P16S		. . WASHER.		4
15	NAS1022A16		. . NUT		4
16	AN365-428		. . NUT, (USED WITH 65-4066).	0151	4
17	AN365-524		. . NUT.		2
18	66-4558		. . PIN, HORIZONTAL STABILIZER ACTUATOR FITTING		2
19	65-4067-1		. . PLATE, ACTUATOR (LH) (USED WITH 65-4067-2 AND	0151	1
			65-4066)		
			(OPTIONAL AND FOR REPLACEMENT ORDER 65-46604-1)		
20	65-4067-2		. . PLATE, ACTUATOR (RH) (USED WITH 65-4067-1 AND	0151	1
			65-4066)		
			(OPTIONAL AND FOR REPLACEMENT ORDER 65-46604-1)		
21	65-4066		. . FITTING ASSY, ACTUATOR (USED WITH 65-4067-1 AND -2)	0151	1
			(OPTIONAL AND FOR REPLACEMENT ORDER 65-46604-1)		
22	66-4562		. . . BUSHING, HORIZONTAL STABILIZER ACTUATOR FITTING	0151	2
23	65-4066-1		. . . FITTING, HORIZONTAL STABILIZER ACTUATOR	0151	1
23A	65-46604-1		. . . FITTING ASSY, HORIZONTAL STABILIZER ACTUATOR.	0150	1
			(SEE 27-12, FIG. 12A)		
			(OPTIONAL TO AND REPLACEMENT FOR 65-4066 USED		
			WITH 65-4067-1 AND 65-4067-2)		
			(OPTIONAL AND FOR REPLACEMENT ORDER 65-46604-6)		
23A	65-46604-6		. . . FITTING ASSY, HORIZONTAL STABILIZER ACTUATOR.	0150	1
			(SEE 27-12, FIG. 12A)		
			(OPTIONAL TO AND REPLACEMENT FOR 65-46604-1)		
MISSING ITEM NUMBERS ARE NOT APPLICABLE					

PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
9 23A	65-46604-6	. . . FITTING ASSY, HORIZONTAL ACTUATOR (SEE 27-12, FIG. 12A)	5151	1
23A	65-46604-11	. . . FITTING ASSY, HORIZONTAL ACTUATOR (SEE 27-12, FIG. 12A)	5299	1
24	MS20005-35	. . . BOLT		2
25	MS20005-32	. . . BOLT		2
26	MS20005-28	. . . BOLT		2
27	AN365-524	. . . NUT		6
28A	65-47310-1	. . . BUFFER ASSY, HORIZONTAL STABILIZER CENTER SECTION (LH)		1
28A	65-4856-5	. . . BUFFER ASSY, HORIZONTAL STABILIZER CENTER SECTION (LH)		1
28B	MS27645-3	. . . BEARING		2
29	65-4856-4	. . . BUFFER, HORIZONTAL STABILIZER CENTER SECTION (RH)		1
30	NAS1114-42W	. . . BOLT		4
31	NAS1114-52W	. . . BOLT		4
33	NAS1022A14	. . . NUT		12
34	65-2391	. . . BRACE, HYDRAULIC STABILIZER CENTER SECTION THRUST		4
35	NAS1114-56W	. . . BOLT		4
35A	BACS40A16-20	. . . SHIM		16
35B	BACB30NF4H30	. . . BOLT (ADDED BY SB 3046)	0150	2
35C	AN960C416L	. . . WASHER (ADDED BY SB 3046)	0150	2
35D	69-63409-1	. . . PLATE, ANTI-ROTATION (ADDED BY SB 3046)	0150	2
35E	69-63409-2	. . . PLATE, ANTI-ROTATION (ADDED BY SB 3046)	0150	2
35F	69-63410-2	. . . NUT, CLAMP (ADDED BY SB 3046)	0150	2
35G	69-63410-1	. . . NUT, CLAMP (ADDED BY SB 3046)	0150	2
35H	69-63411-1	. . . SLEEVE, BEARING CLAMP (ADDED BY SB 3046)	0150	2
36	65-2358-1	. . . HOUSING, HORIZONTAL STABILIZER CENTER SECTION HINGE (LH) (DELETED BY SB 3046)	0150	1
36	65-2358-7	. . . HOUSING, HORIZONTAL STABILIZER CENTER SECTION HINGE (LH) (ADDED BY SB 3046)	0150	1
37	65-2358-2	. . . HOUSING, HORIZONTAL STABILIZER CENTER SECTION HINGE (RH) (DELETED BY SB 3046)	0150	1
37	65-2358-8	. . . HOUSING, HORIZONTAL STABILIZER CENTER SECTION HINGE (RH) (ADDED BY SB 3046)	0150	1
38	65-2856	. . . SPAR ASSY, STABILIZER CENTER SECTION REAR	0150	1
38	65-2856	. . . SPAR ASSY, STABILIZER CENTER SECTION REAR (VARIABLE DWG: 65-2856-5001)	5199	1
39	65-2325-3	. . . CHORD ASSY, STABILIZER CENTER SECTION REAR SPAR UPPER (REWORKED BY SB 3243)	0150	1
39	65-2325-5	. . . CHORD ASSY, UPPER	5151	1
39	65-2325-9	. . . CHORD ASSY, UPPER	5299	1
39A	65-2325-4	. . . CHORD, UPPER (DELETED BY SB 3243)	0150	1
39A	65-2325-6	. . . CHORD, UPPER	5151	1
39A	65-2325-10	. . . CHORD, UPPER	5299	1
39A	65-2325-11	. . . CHORD, UPPER (ADDED BY SB 3243)	0150	1
40	69-34905-97	. . . BUSHING, (OPTIONAL) (ADDED BY SB 3243)	5151	2
40	69-34905-98	. . . BUSHING, (OPTIONAL) (ADDED BY SB 3243)	5151	2
40	69-34905-99	. . . BUSHING, (OPTIONAL) (ADDED BY SB 3243)	5151	2
40A	69-34905-3	. . . BUSHING, FIN AND TERMINAL FITTING (DELETED BY SB 3243)	0151	4
40C	69-34905-88	. . . BUSHING	5299	2
40C	69-34905-88	. . . BUSHING, (ADDED BY SB 3243)	0150	2
41	65-2328-3	. . . CHORD ASSY, STABILIZER CENTER SECTION REAR SPAR CENTER	0103	1
41	65-2328-5	. . . CHORD ASSY, CENTER	5199	1
41A	65-2328-4	. . . CHORD, CENTER	0103	1
41A	65-2328-6	. . . CHORD, CENTER	5199	1
42	69-34905-4	. . . BUSHING, FIN AND STABILIZER TERMINAL FITTING	5199	2
42	69-34905-4	. . . BUSHING, FIN AND TERMINAL FITTING (ADDED BY AAA E.C.D. B4427)	0150	2
42	69-34905-4	. . . BUSHING, FIN AND TERMINAL FITTING (DELETED BY SB 3331)	0150	2
42	69-34905-114	. . . BUSHING, FIN AND TERMINAL FITTING (STANDARD SIZE) (ADDED BY SB 3331)	0150	2
42	69-34905-113	. . . BUSHING, FIN AND TERMINAL FITTING (0.04 IN. DIA OVERSIZE) (ADDED BY SB 3331)	0150	2
42	69-34905-115	. . . BUSHING, FIN AND TERMINAL FITTING (0.08 IN. DIA OVERSIZE) (ADDED BY SB 3331)	0150	2
43	65-2326-5	. . . CHORD ASSY, STABILIZER CENTER SECTION REAR SPAR LOWER (DELETED BY SB 3399)	0150	1

MISSING ITEM NUMBERS ARE NOT APPLICABLE



PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE							EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6	7		
9	43	65-2326-7	. . .	CHORD ASSY, LOWER					5151	1
	43	65-2326-11	. . .	CHORD ASSY, LOWER					5299	1
	43	65-2326-15	. . .	CHORD ASSY, LOWER (ADDED BY SB 3399)					0150	1
	43A	65-2326-6	. . .	CHORD, LOWER (DELETED BY SB 3399)					0150	1
	43A	65-2326-8	. . .	CHORD, LOWER					5151	1
	43A	65-2326-12	. . .	CHORD, LOWER					5299	1
	43A	65-2326-17	. . .	CHORD, LOWER (ADDED BY SB 3399)					0150	1
	44	69-34905-89	. . .	BUSHING					5299	2
	44	69-34905-89	. . .	BUSHING, (ADDED BY SB 3399)					0150	2
	44	69-34905-90	. . .	BUSHING, FLANGED (OPTIONAL) (ADDED BY SB 3243)					5151	2
	44	69-34905-90	. . .	BUSHING, FLANGED (OPTIONAL) (ADDED BY SB 3243 AND DELETED BY SB 3399)					0150	2
	44	69-34905-91	. . .	BUSHING, FLANGED (OPTIONAL) (ADDED BY SB 3243 AND DELETED BY SB 3399)					0150	2
	44	69-34905-91	. . .	BUSHING, SLEEVED (OPTIONAL) (ADDED BY SB 3243)					5151	2
	44A	69-34905-86	. . .	BUSHING					5299	4
	44A	69-34905-9	. . .	BUSHING, FIN AND STABILIZER TERMINAL FITTING. (DELETED BY SB 3243)					0151	4
	44A	69-34905-86	. . .	BUSHING, (ADDED BY SB 3399)					0150	4
	45	65-2371-5	. .	SPAR ASSY, STABILIZER CENTER SECTION FRONT (OPTIONAL 65-2371-9) (FOR REPLACEMENT ORDER 65-2371-11))					0150	1
	45	65-2371-9	. .	SPAR ASSY, FRONT. (OPTIONAL TO 65-2371-5) (FOR REPLACEMENT ORDER 65-2371-11))					0150	1
	45	65-2371-11	. .	SPAR ASSY, FRONT. (REPLACEMENT FOR 65-2371-5 AND -9)					0150	1
	45	65-2371-11	. .	SPAR ASSY, FRONT.					5199	1
	45A	65-2371-6	. . .	SPAR.					0150	1
	45A	65-2371-12	. . .	SPAR, (ALTERED FROM 65-2366-1).					5199	1
	47	69-34905-8	. . .	BUSHING, STABILIZER CENTER SECTION FRONT SPAR					5199	4
	47	69-34905-8	. . .	BUSHING, (AFFECTED BY AD 70-2-11) (DELETED BY SB 2959)					0150	4
	47A	69-34905-26	. . .	BUSHING, TERMINAL FITTING LUG OUTER (ADDED BY SB 2959 AND SB 3349) (OPTIONALS 69-34905-27, -42, -43, -44, -45, -46, -47, -48, -49 TO BE SELECTED AT INSTL (ADDED BY SB 2959 AND SB 3349))					0150	2
	47A	69-34905-42	. . .	BUSHING, TERMINAL FITTING LUG OUTER (ADDED BY SB 2959 AND SB 3349) (OPTIONAL TO 69-34905-26 (ADDED BY SB 2959 AND SB 3349))					0150	2
	47A	69-34905-43	. . .	BUSHING, TERMINAL FITTING LUG OUTER (ADDED BY SB 2959 AND SB 3349) (OPTIONAL TO 69-34905-26 (ADDED BY SB 2959 AND SB 3349))					0150	2
	47A	69-34905-44	. . .	BUSHING, TERMINAL FITTING LUG OUTER (ADDED BY SB 2959 AND SB 3349) (OPTIONAL TO 69-34905-26 (ADDED BY SB 2959 AND SB 3349))					0150	2
	47A	69-34905-45	. . .	BUSHING, TERMINAL FITTING LUG OUTER (ADDED BY SB 2959 AND SB 3349) (OPTIONAL TO 69-34905-26 (ADDED BY SB 2959 AND SB 3349))					0150	2
	47A	69-34905-46	. . .	BUSHING, TERMINAL FITTING LUG OUTER (ADDED BY SB 2959 AND SB 3349) (OPTIONAL TO 69-34905-26 (ADDED BY SB 2959 AND SB 3349))					0150	2
	47A	69-34905-47	. . .	BUSHING, TERMINAL FITTING LUG OUTER (ADDED BY SB 2959 AND SB 3349) (OPTIONAL TO 69-34905-26 (ADDED BY SB 2959 AND SB 3349))					0150	2
	47A	69-34905-48	. . .	BUSHING, TERMINAL FITTING LUG OUTER (ADDED BY SB 2959 AND SB 3349) (OPTIONAL TO 69-34905-26 (ADDED BY SB 2959 AND SB 3349))					0150	2
	47A	69-34905-49	. . .	BUSHING, TERMINAL FITTING LUG OUTER (ADDED BY SB 2959 AND SB 3349) (OPTIONAL TO 69-34905-26 (ADDED BY SB 2959 AND SB 3349))					0150	2
	47B	69-34905-29	. . .	BUSHING, TERMINAL FITTING LUG INNER (ADDED BY SB 2959 AND SB 3349) (OPTIONALS 69-34905-50, -51, -52 (ADDED BY SB 2959 AND SB 3349))					0150	2

MISSING ITEM NUMBERS ARE NOT APPLICABLE



FIGURE & ITEM NO.		MANUFACTURER'S PART NUMBER	NOMENCLATURE											EFF FROM TO	UNITS PER ASSY							
			1	2	3	4	5	6	7													
R	9	56	AN960PD616L	.	.	.	.	.	.	.	.	.	.	.	.	.	16					
R		57	BACN10JC6	.	.	.	.	.	.	.	.	.	.	.	.	.	16					
R		58	BACB30FN12F16	.	.	.	.	.	.	.	.	.	.	.	.	.	7					
R		59	BACB30FN12F11	.	.	.	.	.	.	.	.	.	.	.	.	.	7					
R		60	BACC30M12	.	.	.	.	.	.	.	.	.	.	.	.	.	14					
R		61	BACB30FP6-6	.	.	.	.	.	.	.	.	.	.	.	.	.	8					
R		62	BACC30M6	.	.	.	.	.	.	.	.	.	.	.	.	.	8					
R		63	BACB30FM6-3	.	.	.	.	.	.	.	.	.	.	.	.	.	4					
R		64	BACB30FM6-4	.	.	.	.	.	.	.	.	.	.	.	.	.	4					
R		65	BACC30M6	.	.	.	.	.	.	.	.	.	.	.	.	.	8					
R		66	BACB30NE3-9	.	.	.	.	.	.	.	.	.	.	.	.	.	4					
R		67	BACB30NE3-5	.	.	.	.	.	.	.	.	.	.	.	.	.	4					
R		68	BACN10JC3	.	.	.	.	.	.	.	.	.	.	.	.	.	8					
R		69	66-25517-2	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		70	66-25517-1	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		71	65-68379-22	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		72	66-25517-2	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		73	65-68379-11	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		74	65-68379-21	.	.	.	.	.	.	.	.	.	.	.	.	.	2					
R		75	65-68379-12	.	.	.	.	.	.	.	.	.	.	.	.	.	2					
R		76	BACS40R22C25F	.	.	.	.	.	.	.	.	.	.	.	.	.	2					
R		77	65-68379-18	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		78	66-25517-1	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		79	65-68379-13	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		80	65-68379-15	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		81	65-68379-2	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		82	65-68379-14	.	.	.	.	.	.	.	.	.	.	.	.	.	2					
R		83	65-68379-16	.	.	.	.	.	.	.	.	.	.	.	.	.	2					
R		84	BACS40R22C25F	.	.	.	.	.	.	.	.	.	.	.	.	.	2					
R		85	65-68379-3	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		86	65-68379-5	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		87	65-68379-6	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		88	65-68379-4	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		89	65-68379-9	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		90	65-68379-7	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		91	65-68379-8	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R		92	65-68379-10	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
			65-2866-1	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
			65-2866-2	.	.	.	.	.	.	.	.	.	.	.	.	.	1					
R	93		NAS1105-13W	.	.	.	.	.	.	.	.	.	.	.	.	5199	8					
R	93		NAS1105-13W	.	.	.	.	.	.	.	.	.	.	.	.	0150	8					
R	93		BACB30NF5-13	.	.	.	.	.	.	.	.	.	.	.	.	0150	8					
R	94		NAS1108-19W	.	.	.	.	.	.	.	.	.	.	.	.	5199	2					
R	94		NAS1108-19W	.	.	.	.	.	.	.	.	.	.	.	.	0150	2					
R	94		BACB30NF8-19	.	.	.	.	.	.	.	.	.	.	.	.	0150	2					
	95		NAS1108-21W	.	.	.	.	.	.	.	.	.	.	.	.		2					
R	96		NAS1108-23W	.	.	.	.	.	.	.	.	.	.	.	.	5199	2					
R	96		NAS1108-23W	.	.	.	.	.	.	.	.	.	.	.	.	0150	2					
R	96		BACB30NF8-23	.	.	.	.	.	.	.	.	.	.	.	.	0150	2					
R	97		NAS1108-24	.	.	.	.	.	.	.	.	.	.	.	.	5199	2					
R	97		NAS1108-24	.	.	.	.	.	.	.	.	.	.	.	.	0150	2					
R	97		BACB30NF8-24	.	.	.	.	.	.	.	.	.	.	.	.	0150	2					
	98		NAS1108-25W	.	.	.	.	.	.	.	.	.	.	.	.		2					
R	99		NAS1108-27W	.	.	.	.	.	.	.	.	.	.	.	.	5199	2					
R	99		NAS1108-27W	.	.	.	.	.	.	.	.	.	.	.	.	0150	2					
R	99		NAS1108-27W	.	.	.	.	.	.	.	.	.	.	.	.	0150	2					
	99		BACB30NF8-27	.	.	.	.	.	.	.	.	.	.	.	.		2					
	100		NAS1108-32W	.	.	.	.	.	.	.	.	.	.	.	.		2					
R	101		NAS1108-33W	.	.	.	.	.	.	.	.	.	.	.	.	5199	4					
R	101		NAS1108-33W	.	.	.	.	.	.	.	.	.	.	.	.	0150	4					
R	101		BACB30NF8-33	.	.	.	.	.	.	.	.	.	.	.	.	0150	4					
	102		AN960-516L	.	.	.	.	.	.	.	.	.	.	.	.		8					
	103		MS20002C8	.	.	.	.	.	.	.	.	.	.	.	.		24					
	104		AN960-816L	.	.	.	.	.	.	.	.	.	.	.	.		18					
R	105		AN364-524	.	.	.	.	.	.	.	.	.	.	.	.	5199	8					
R	105		AN364-524	.	.	.	.	.	.	.	.	.	.	.	.	0150	8					
R	105		BACN10JC5	.	.	.	.	.	.	.	.	.	.	.	.	0150	8					
	106		AN364-820	.	.	.	.	.	.	.	.	.	.	.	.		6					
	106A		BACS40A32-40	.	.	.	.	.	.	.	.	.	.	.	.		4					
	106B		BACS40A40-64	.	.	.	.	.	.	.	.	.	.	.	.		6					
R	106C		AN364-820	.	.	.	.	.	.	.	.	.	.	.	.	0150	12					
R	106C		BACN10JC8	.	.	.	.	.	.	.	.	.	.	.	.	0150	12					
R	106C		AN364-820	.	.	.	.	.	.	.	.	.	.	.	.	5199	12					
R	107		65-2995-1	.	.	.	.	.	.	.	.	.	.	.	.	0150	1					
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PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE										EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6	7	8	9	10		
R 9	107	65-2995-3	. . .	CHORD, UPPER (DELETED BY SB 3001) (LH ONLY) . . .	. . .	0150	1						
R			. . .	(OPTIONAL 65-2995-1 (DELETED BY SB 3001))	. . .								
R	107	65-2995-5	. . .	CHORD, UPPER (LH ONLY) . . .	. . .	5199	1						
R	107	65-2995-7	. . .	CHORD, UPPER (ADDED BY SB 3001) (LH ONLY) . . .	. . .	0150	1						
R	107	65-2995-2	. . .	CHORD, UPPER (DELETED BY SB 3001) (RH ONLY) . . .	. . .	0150	1						
R			. . .	(OPTIONAL 65-2995-4 (DELETED BY SB 3001))	. . .								
R	107	65-2995-4	. . .	CHORD, UPPER (DELETED BY SB 3001) (RH ONLY) . . .	. . .	0150	1						
R			. . .	(OPTIONAL 65-2995-2 (DELETED BY SB 3001))	. . .								
R	107	65-2995-6	. . .	CHORD, UPPER (RH ONLY) . . .	. . .	5199	1						
R	107	65-2995-8	. . .	CHORD, UPPER (ADDED BY SB 3001) (RH ONLY) . . .	. . .	0150	1						
R	108	65-2997	. . .	CHORD, CENTER . . .	. . .	0150	1						
R			. . .	(OPTIONAL TO 65-2997-1)	. . .								
R	108	65-2997-1	. . .	CHORD, CENTER . . .	. . .	0150	1						
R			. . .	(OPTIONAL 65-2997)	. . .								
R	108	65-2997-2	. . .	CHORD, CENTER . . .	. . .	5199	1						
R	109	65-2996-1	. . .	CHORD, LOWER (DELETED BY SB 3001) (LH ONLY) . . .	. . .	0150	1						
R			. . .	(OPTIONAL TO 65-2996-3 (DELETED BY SB 3001))	. . .								
R	109	65-2996-3	. . .	CHORD, LOWER (DELETED BY SB 3001) (LH ONLY) . . .	. . .	0150	1						
R			. . .	(OPTIONAL 65-2996-1 (DELETED BY SB 3001))	. . .								
R	109	65-2996-5	. . .	CHORD, LOWER (LH ONLY) . . .	. . .	5199	1						
R	109	65-2996-7	. . .	CHORD, LOWER (ADDED BY SB 3001) (LH ONLY) . . .	. . .	0150	1						
R	109	65-2996-2	. . .	CHORD, LOWER (DELETED BY SB 3001) (RH ONLY) . . .	. . .	0150	1						
R			. . .	(OPTIONAL TO 65-2996-4 (DELETED BY SB 3001))	. . .								
R	109	65-2996-4	. . .	CHORD, LOWER (DELETED BY SB 3001) (RH ONLY) . . .	. . .	0150	1						
R			. . .	(OPTIONAL 65-2996-2 (DELETED BY SB 3001))	. . .								
R	109	65-2996-6	. . .	CHORD, LOWER (RH ONLY) . . .	. . .	5199	1						
R	109	65-2996-8	. . .	CHORD, LOWER (ADDED BY SB 3001) (RH ONLY) . . .	. . .	0150	1						
R	110	204-31033-1	. . .	CENTER SECTION ASSY, HORIZONTAL STABILIZER . . .	. . .	0150	1						
R			. . .	(ALTERED FROM; 50-9781-40) (ADDED BY SB 3211)	. . .								
R	111	204-31033-2	. . .	CENTER SECTION ASSY, HORIZONTAL STABILIZER . . .	. . .	0150	1						
R			. . .	(ALTERED FROM; 50-9781-1) (ADDED BY SB 3211)	. . .								
R	112	204-31033-3	. . .	DOUBLER, (ALTERED FROM; 65-3798-18) . . .	. . .	0150	1						
R			. . .	ATTACHING PARTS	. . .								
R		BACB30GW6-7	. . .	BOLT . . .	. . .	0150	6						
R		BACC30K6	. . .	COLLAR . . .	. . .	0150	6						
R	113	204-31031-1	. . .	PLATE, SPLICE . . .	. . .	0150	1						
R			. . .	ATTACHING PARTS	. . .								
R	114	BACB30GH8-9	. . .	BOLT . . .	. . .	0150	2						
R	115	BACB30GH8-10	. . .	BOLT . . .	. . .	0150	2						
R	116	BACB30GH8-11	. . .	BOLT . . .	. . .	0150	2						
R	117	204-31029-2	. . .	DOUBLER . . .	. . .	0150	1						
R			. . .	ATTACHING PARTS	. . .								
R	118	BACB30L86-2	. . .	BOLT . . .	. . .	0150	46						
R	119	BACB30L86-3	. . .	BOLT . . .	. . .	0150	24						
R	120	BACB30L86-9	. . .	BOLT . . .	. . .	0150	2						
R	121	BACB30GH6-6	. . .	BOLT . . .	. . .	0150	6						
R	122	BACB30GH6-7	. . .	BOLT . . .	. . .	0150	16						
R	123	BACB30GH6-8	. . .	BOLT . . .	. . .	0150	24						
R	124	BACB30GH6-9	. . .	BOLT . . .	. . .	0150	4						
R	125	BACB30GH8-6	. . .	BOLT . . .	. . .	0150	14						
R	126	BACB30GH8-7	. . .	BOLT . . .	. . .	0150	14						
R	127	BACB30GH8-8	. . .	BOLT . . .	. . .	0150	8						
R	128	BACB30GH8-9	. . .	BOLT . . .	. . .	0150	10						
R	129	BACB30GH8-10	. . .	BOLT . . .	. . .	0150	12						
R	130	BACB30GH8-11	. . .	BOLT . . .	. . .	0150	4						
R	131	50-9781-15	. . .	FILLER . . .	. . .	0150	2						
R	132	50-9781-43	. . .	SHIM . . .	. . .	0150	2						
R	133	50-9781-42	. . .	SHIM . . .	. . .	0150	2						
R	134	50-9781-44	. . .	SHIM . . .	. . .	0150	1						
R	135	50-9781-14	. . .	FILLER . . .	. . .	0150	2						

MISSING ITEM NUMBERS ARE NOT APPLICABLE

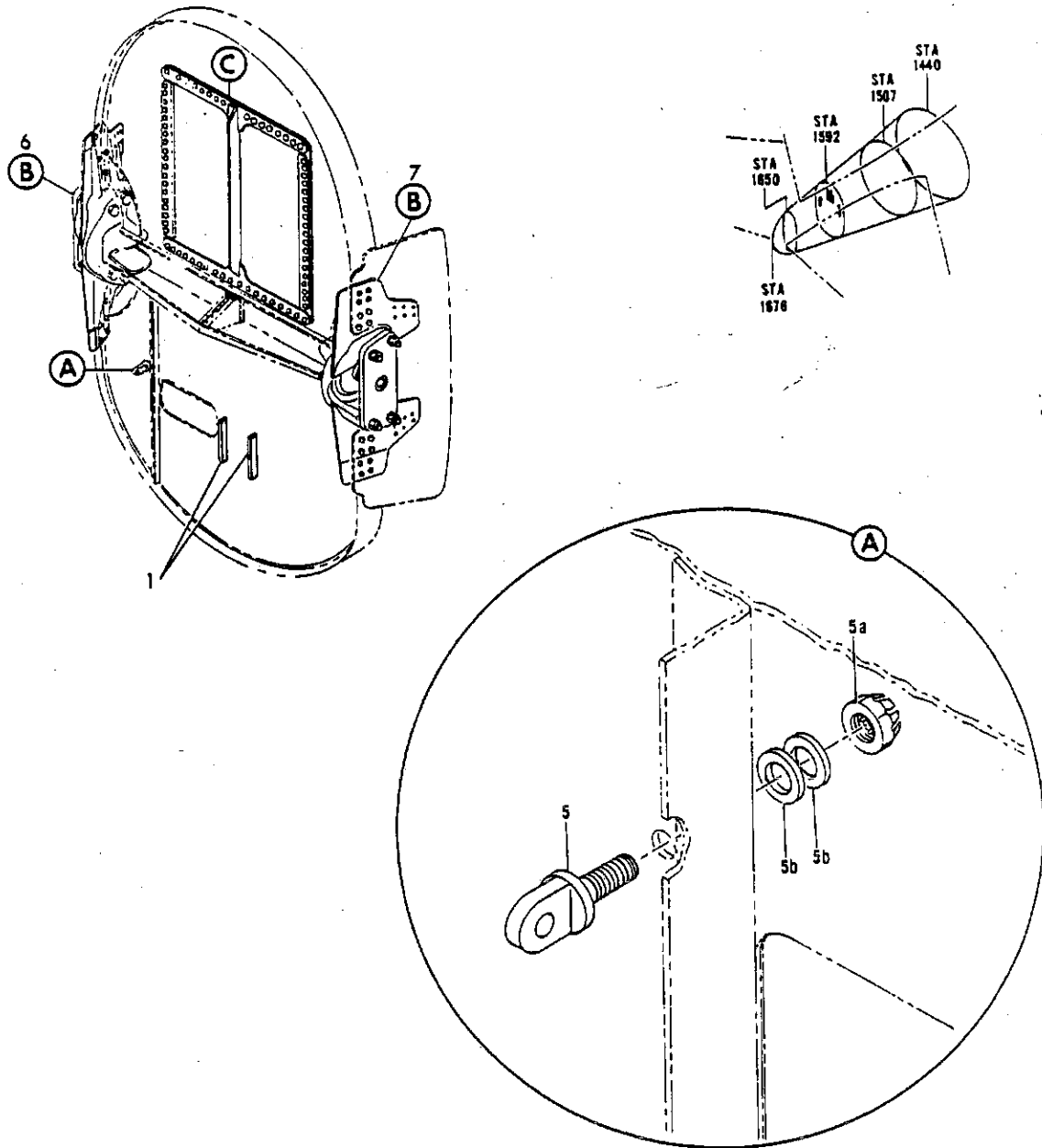
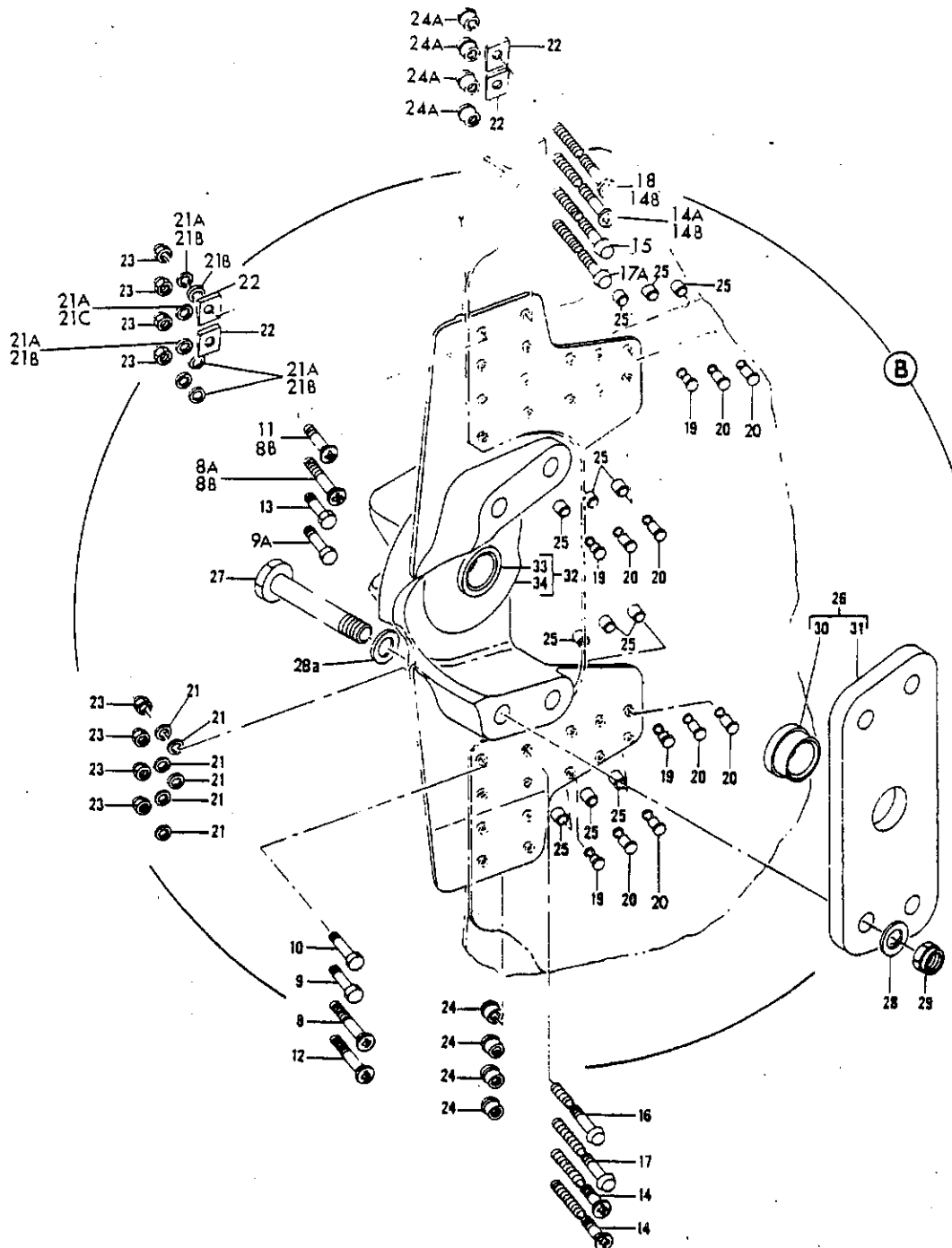


FIGURE 10. BULKHEAD INSTL, STATION 1592 (SHEET 1)



BULKHEAD INSTL, STATION 1592
FIGURE 10 (SHEET 2)

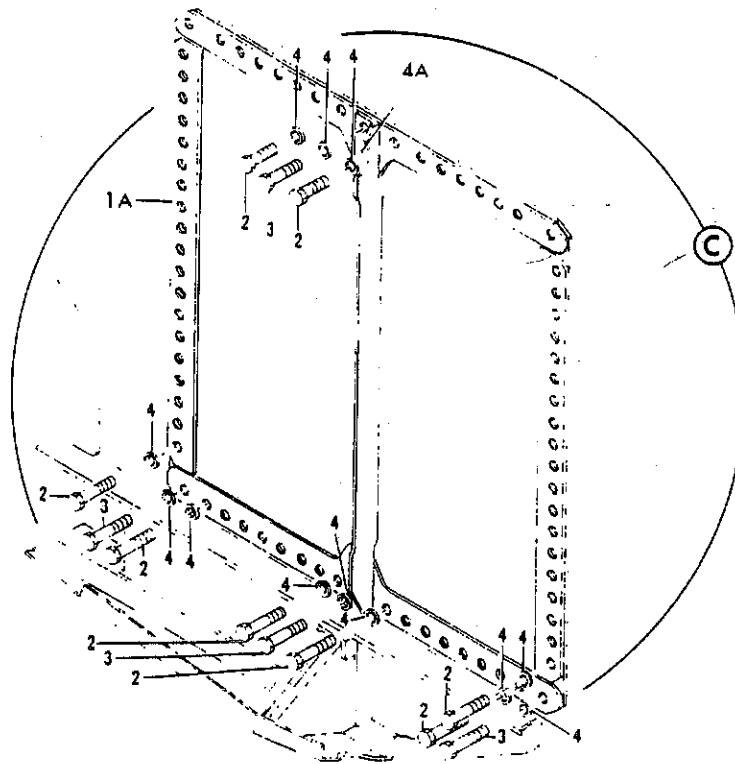


FIGURE 10. BULKHEAD INSTL, STATION 1592 (SHEET 3)



PARTS CATALOG

FIGURE & ITEM NO.		MANUFACTURER'S PART NUMBER	NOMENCLATURE					EFF FROM TO	UNITS PER ASSY		
			1	2	3	4	5	6	7		
R R R R	10	65-4744	BULKHEAD INSTL, STATION 1592 (SEE 53-2, FIG. 4, ITEM. 4)							0150	RF
		65-4744	BULKHEAD INSTL, STATION 1592 (VARIABLE. OWG; 65-4744-5001) (SEE 53-2, FIG. 4 ITEM 4)							5199	RF
	1	65-4744-65	. STRAP								2
	1A	65-4744-32	. DOOR ASSY ATTACHING PARTS								1
	2	AN4-5A	. BOLT.								72
	3	AN4-6A	. BOLT.								4
	4	AN960PD416	. WASHER.								76

	5	AN44-5	. EYEBOLT ATTACHING PARTS								1
	5A	AN310-5	. NUT								1
	5B	AN960D516	. WASHER.								2

R	6	65-4742-1	. FITTING ASSY, STABILIZER HINGE (DELETED BY SB 2648) . (LH ONLY)							0103	1
	6	65-4742-9	. FITTING ASSY, STABILIZER HINGE (LH ONLY).							0450	1
	6	65-4742-9	. FITTING ASSY, STABILIZER HINGE (ADDED BY SB 2648) (LH ONLY)							0103	1
	7	65-4742-2	. FITTING ASSY, STABILIZER HINGE (DELETED BY SB 2648) . (RH ONLY)							0103	1
R	7	65-4742-10	. FITTING ASSY, STABILIZER HINGE (RH ONLY).							0450	1
	7	65-4742-10	. FITTING ASSY, STABILIZER HINGE (ADDED BY SB 2648) (RH ONLY)							0103	1
			. ATTACHING PARTS								
	8	NAS336CP12	. BOLT.								2
R	8A	NAS336CP12	. BOLT, (DELETED BY SB 3419).								2
	8B	BACB30LU6D12Y	. BOLT, (ADDED BY SB 3419).								4
R	9	NAS1306-14DW	. BOLT.								2
	9A	NAS1306-14DW	. BOLT, (DELETED BY SB 3419).								2
R	9A	BACB30NE6D15Y	. BOLT, (ADDED BY SB 3419).								2
	10	NAS1306-15DW	. BOLT.								2
R	11	NAS336CP11-5	. BOLT, (DELETED BY SB 3419).								2
	12	NAS336CP12-5	. BOLT.								2
R	13	NAS1306-13DW	. BOLT, (DELETED BY SB 3419).								2
	13	BACB30NE6D14Y	. BOLT, (ADDED BY SB 3419).								2
R	14	BACB30AM12-10	. BOLT.								4
	14A	BACB30AM12-10	. BOLT, (DELETED BY SB 3419).								2
R	14B	BACB30LY12-10	. BOLT, (ADDED BY SB 3419).								4
	15	BACB30AL12-11	. BOLT, (DELETED BY SB 3419).								2
R	15	BACB30MD12-12	. BOLT, (ADDED BY SB 3419).								2
	16	BACB30AL12-13	. BOLT.								2
R	17	BACB30AL12-12	. BOLT.								2
	17A	BACB30AL12-12	. BOLT, (DELETED BY SB 3419).								2
R	17A	BACB30MD12-13	. BOLT, (ADDED BY SB 3419).								2
	18	BACB30AM12-9	. BOLT, (DELETED BY SB 3419).								2
R	19	BACR15AY10-6	. RIVET								8
	20	BACR15AY10-9	. RIVET								16
R	21	AN960PD616	. WASHER.								10
	21A	AN960PD616	. WASHER, (DELETED BY SB 3419).								14
R	21B	BACW10BN6P	. WASHER, (ADDED BY SB 3419).								12
	21C	BACW10BN6P	. WASHER, (ADDED BY SB 3419).								2
R	22	65-4744-57	. FILLER, STATION 1592 BULKHEAD TAPERED (DELETED. BY SB 3419)								8

R	23	AN310C6	. NUT								16
	24	BACC30AF12	. COLLAR.								8
R	24A	BACC30AF12	. COLLAR, (DELETED BY SB 3419).								8
	24A	BACC30AC12	. COLLAR, (ADDED BY SB 3419).								8
	25	BACC30C10	. COLLAR.								24

R	26	65-4742-7	. . . PLATE ASSY, COVER (MATCHED ASSEMBLY, ORDER ONLY . WITH 65-4742-3) (DELETED BY SB 2648) (LH ONLY)							0103	1
	26	65-4742-13	. . . PLATE ASSY, COVER (MATCHED ASSEMBLY, ORDER ONLY . WITH 65-4742-11) (LH ONLY)							0450	1
R	26	65-4742-13	. . . PLATE ASSY, COVER (MATCHED ASSEMBLY, ORDER ONLY . WITH 65-4742-11) (ADDED BY SB 2648) (LH ONLY)							0103	1
	26	65-4742-7	. . . PLATE ASSY, COVER (MATCHED ASSEMBLY, ORDER ONLY . WITH 65-4742-4) (DELETED BY SB 2648) (RH ONLY)							0103	1
R	26	65-4742-13	. . . PLATE ASSY, COVER (MATCHED ASSEMBLY, ORDER ONLY . WITH 65-4742-12) (RH ONLY)							0450	1
	26	65-4742-13	. . . PLATE ASSY, COVER (MATCHED ASSEMBLY, ORDER ONLY . WITH 65-4742-12) (ADDED BY SB 2648) (RH ONLY)							0103	1

MISSING ITEM NUMBERS ARE NOT APPLICABLE

MISSING ITEM NUMBERS ARE NOT APPLICABLE

BOEING *707*
Intercontinental
PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE							EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6	7		
10		ATTACHING PARTS								
27	NAS1112-60W	. .	BOLT.							4
28	AN960-1216L	. .	WASHER.							4
28A	MS20002C12	. .	WASHER.							4
29	NAS1022A12	. .	NUT							4
		-----*								
30	66-3535-1	. . .	BUSHING						0499	1
30	66-3535	. . .	BUSHING, (DELETED BY SB 2648)						0103	1
30	66-3535-1	. . .	BUSHING, (ADDED BY SB 2648)						0103	1
31	69-3687	. . .	PLATE, STABILIZER HINGE COVER							1
32	65-4742-3	. . .	FITTING ASSY, (MATCHED PART, ORDER ONLY WITH.						0103	1
			65-4742-7) (DELETED BY SB 2648) (LH ONLY)							
R	32	65-4742-11	. . .	FITTING ASSY, STABILIZER HINGE (MATCHED ASSEMBLY, ...					0450	1
R				ORDER ONLY WITH 65-4742-13) (LH ONLY)						
	32	65-4742-11	. . .	FITTING ASSY, (MATCHED PART, ORDER ONLY WITH.					0103	1
				65-4742-13) (ADDED BY SB 2648) (LH ONLY)						
	32	65-4742-4	. . .	FITTING ASSY, (MATCHED PART, ORDER ONLY WITH.					0103	1
				65-4742-7) (DELETED BY SB 2648) (RH ONLY)						
R	32	65-4742-12	. . .	FITTING ASSY, STABILIZER HINGE (MATCHED ASSEMBLY, ...					0450	1
R				ORDER ONLY WITH 65-4742-13) (RH ONLY)						
	32	65-4742-12	. . .	FITTING ASSY, (MATCHED PART, ORDER ONLY WITH.					0103	1
				65-4742-13) (ADDED BY SB 2648) (RH ONLY)						
	33	66-3535-1	. . .	BUSHING					0499	1
	33	66-3535	. . .	BUSHING, (DELETED BY SB 2648)					0103	1
	33	66-3535-1	. . .	BUSHING, (ADDED BY SB 2648)					0103	1
R	34	65-4742-5	. . .	FITTING, STATION 1592 STABILIZER HINGE (LH ONLY)					0150	1
R	34	65-4742-6	. . .	FITTING, STATION 1592 STABILIZER HINGE (RH ONLY)					0150	1
MISSING ITEM NUMBERS ARE NOT APPLICABLE										

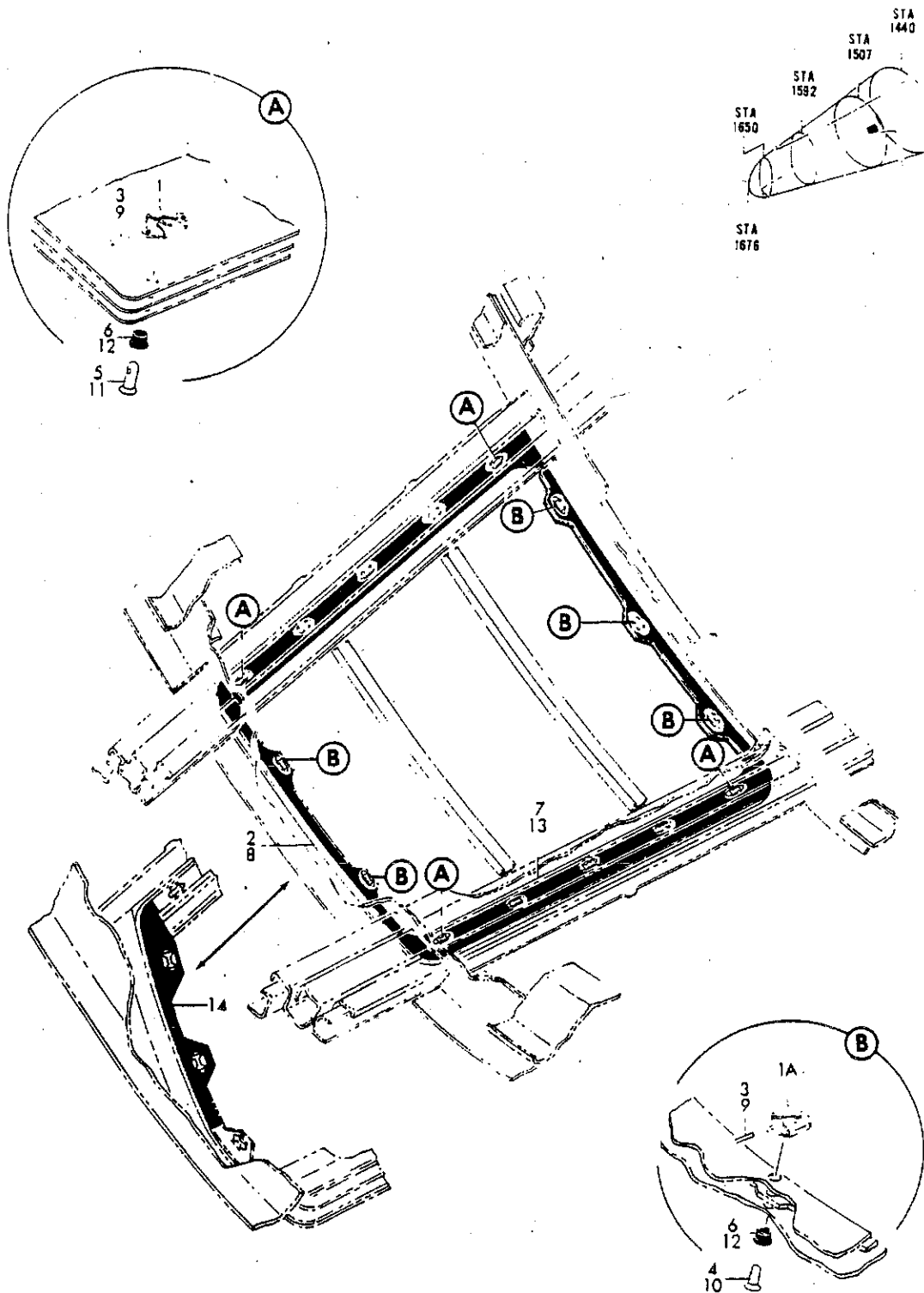


FIGURE 11. DOOR INSTL, STATION 1462 TO 1484 ACCESS

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FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE							EFF FROM TO	UNITS PER ASSY
		1	2	3	4	5	6	7		
11	50-5397-9	DOOR INSTL, STATION 1462 TO 1484 ACCESS (SEE 53-2, FIG. 4, ITEM 2)								RF
1	BACS20A5P	.	SPRING.	.	.	.	.	.		12
1A	BACS20A5P	.	SPRING.	.	.	.	.	.		3
2	50-5397-12	.	DOOR ASSY, STATION 1462 TO 1484 ACCESS.	.	.	.	.	.		1
3	BACP18A5	.	PIN	.	.	.	.	.		15
4	BACS21B5FH20	.	STUD.	.	.	.	.	.		5
5	BACS21B5FH30	.	STUD.	.	.	.	.	.		10
6	BACG20K51A	.	GROMMET	.	.	.	.	.		15
7	50-5397-5	.	SEAL, STATION 1462 TO 1484 ACCESS DOOR.	.	.	.	.	.		1
MISSING ITEM NUMBERS ARE NOT APPLICABLE										

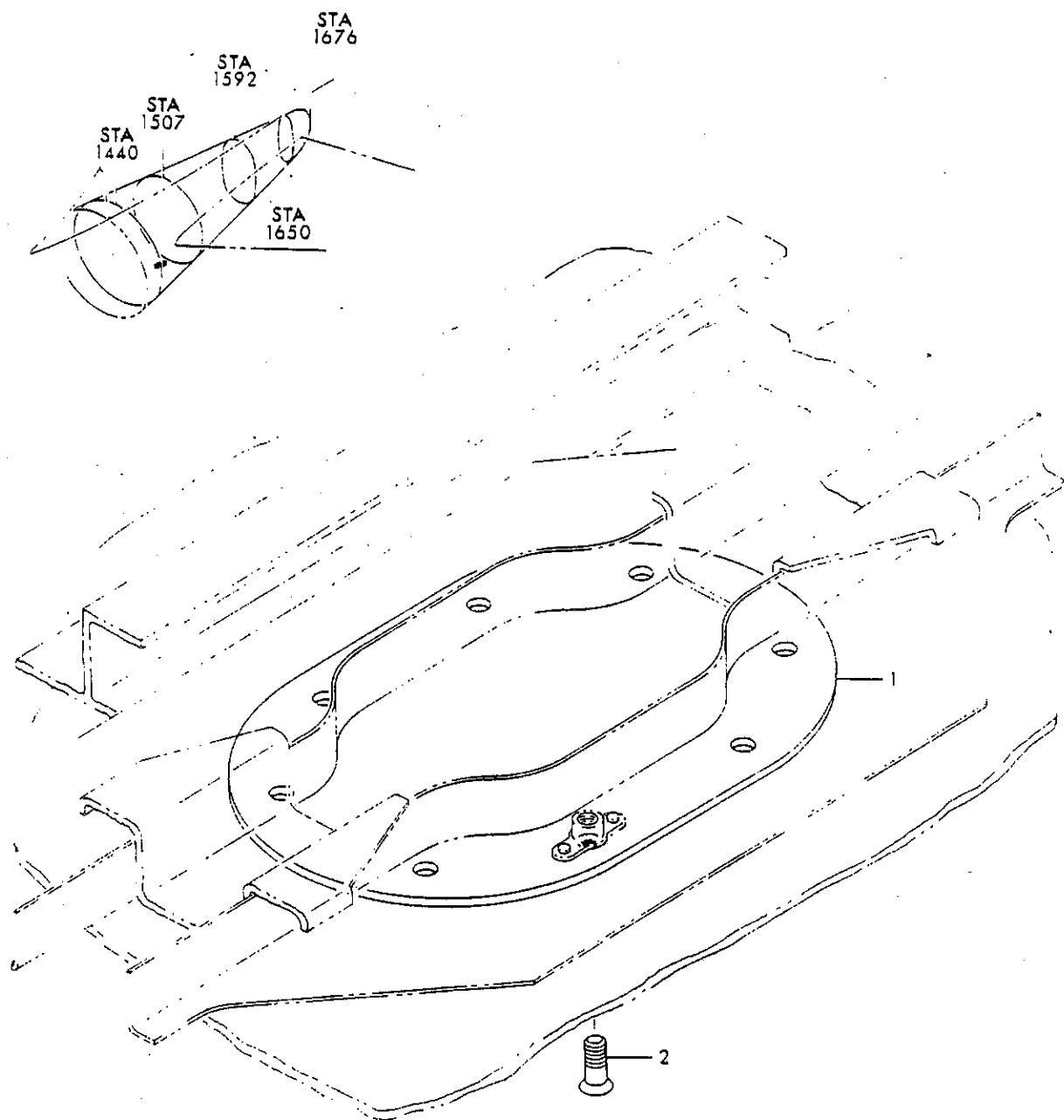


FIGURE 12. DOOR INSTL, SECTION 48 STABILIZER SAFETY ROD ACCESS



PARTS CATALOG

FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
12	69-4211		DOOR INSTL, SECTION 48 STABILIZER SAFETY ROD ACCESS . . (SEE 53-2, FIG. 4, ITEM 26)		RF
1	69-4211-5		. DOOR, SECTION 48 STABILIZER SAFETY ROD ACCESS		1
2	NAS517-3-5		. ATTACHING PARTS		8
			. SCREW		
MISSING ITEM NUMBERS ARE NOT APPLICABLE					

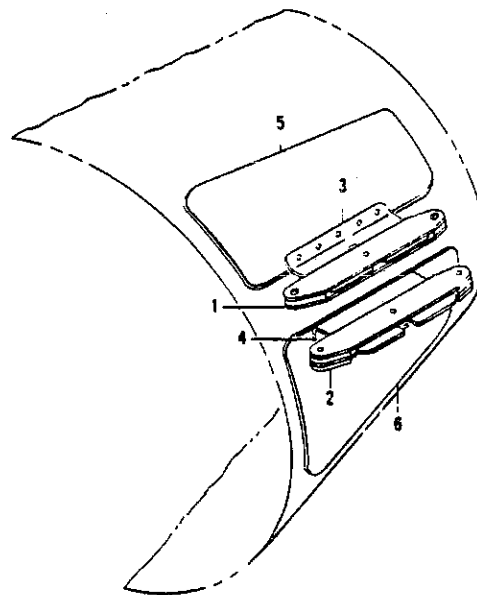
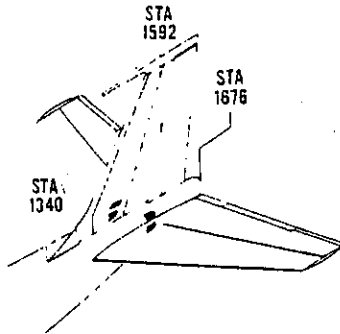


FIGURE 13. SHUTTER INSTL, STABILIZER REAR SPAR

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FIGURE & ITEM NO.	MANUFACTURER'S PART NUMBER	NOMENCLATURE	EFF FROM TO	UNITS PER ASSY
		1 2 3 4 5 6 7		
13	65-7227-1	SHUTTER INSTL, STABILIZER REAR SPAR LH (SEE 53-1, FIG. 4, ITEM 11)		RF
	65-7227-2	SHUTTER INSTL, STABILIZER REAR SPAR RH (SEE 53-1, FIG. 4, ITEM 12)		RF
	1 69-6071	. BLOCK ASSY, STABILIZER SHUTTER GUIDE.		2
	2 69-6071-1	. BLOCK ASSY, STABILIZER SHUTTER GUIDE (LH ONLY).		1
	2 69-6071-2	. BLOCK ASSY, STABILIZER SHUTTER GUIDE (RH ONLY).		1
		ATTACHING PARTS		
	NAS517-3-8	. SCREW		4
		-----*		
	3 65-7227-5	. ANGLE, STABILIZER REAR SPAR SHUTTER UPPER		1
	4 65-7227-6	. ANGLE, STABILIZER REAR SPAR SHUTTER LOWER		1
	5 65-7227-3	. SHUTTER, STABILIZER REAR SPAR UPPER		1
	6 65-7227-4	. SHUTTER, STABILIZER REAR SPAR LOWER		1
MISSING ITEM NUMBERS ARE NOT APPLICABLE				