



sabena [®] B707	Module: GENERAL	A/C Reg :	Check :	 06O6000500
	Oper. : PROC.	Issuer : A43710	Cert.St.: 46928	
	Type : ENGINE TRIM	Release Date: 27.08.2003		Page 1 of 3
Spec. : MECHANIC				

AMM 71-5-00 ENG TOUCH-UP TRIM

		MAINT	RII/INSP
Execution / Start Date:			
End Date:			

AMM 71-5-00 ENG TOUCH-UP TRIM

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AMM 71-5-00 **ENG TOUCH-UP TRIM**

					MAINT	RII/INSP
Nr.	Hardtime	Task	Spec.	Related Documents		
1.			MEC	AMM 71-5-00 rev 15/04/68		
Check:						
Zones: 451, 452, 453, 454						
Access:						

ENGINES TOUCH-UP TRIM.

A. ENGINES INFORMATION.

ENG POS.	ENG SERIAL Nbr.	ENG DATA PLATE SPEED.	SBV % N1.
# 1.			
# 2.			
# 3.			
# 4.			

B. TOUCH-UP TRIM.

Activate or install part power trim stop. Start & run at idle for 5 minutes. Check fuel heater, turbocompressor, anti-icing & LP bleed are **OFF**. Increase to part power trim stop for 15-20 sec's. Adjust trim screw to part power Pt7 target.
 Reduce power to idle & adjust idle trim screw to give 58% (+0% -2%) N2 idle rpm. Must be adjust idle with turbocompressors operating.
 Then trim as follows: Increase power to part power trim stop for 2 min's, adjust MAX trim screw to part power Pt7 target during final 30 sec's.

ENG POS.	PWR SET.	Tam	Pam	EPR or Pt7.		N1rpm %.	EGT °C.	N2rpm %.	Wf Lb/Hr.	OIL.	
				TARG.	ACTU.					Press.	Temp.
# 1.	PART										
# 2.	PWR										
# 3.	TRIM										
# 4.	STOP.										

Turbocompressors **OFF**, adjust power data plate Pt7 (+2.1% -1%). Stabilze for 30 sec's.

ENG POS.	PWR SET.	TARG Pt7.	PILOT EPR.	N2 RPM.		ADJ. DATA PLATE SPEED.
				%.	RPM.	
# 1.	DATA					
# 2.	PLATE					
# 3.	CHEC					
# 4.	K.					

