



sabena [®] B707	Module: LWR FUS / EMPENA	A/C Reg :	Check :	 21F4000502
	Oper. : RT-MP LC			
	Type : NDT INSP	Issuer : A43710	Cert.St.: 24828	Page 1 of 4
Spec. : MECHANIC	Release Date: 11.10.2001			

AD 94-10-06 rev 8913

FIN FWD TERM FITTING INSP

		MAINT	RII/INSP
Execution / Start Date:			
End Date:			


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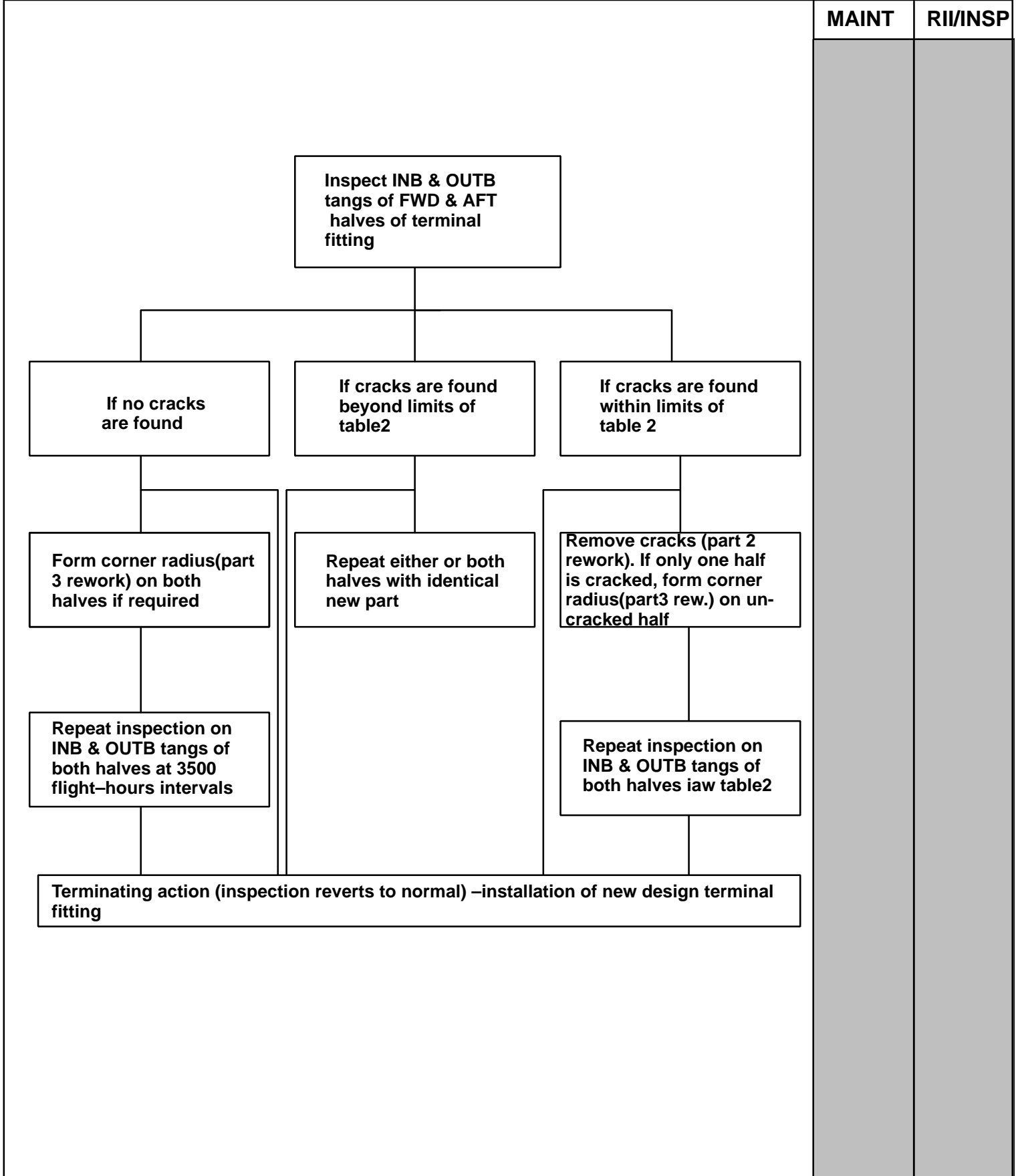
					MAINT	RII/INSP
Nr.	Hardtime	Task	Spec.	Related Documents		
1.		E4	MEC	AD 94-10-06 rev 8913 MMS-328 533640 01000 rev 15/05/01 SB 53-2511 rev .		
Check: C						
Zones:						
Access: 1502L, 1502R, 1503L, 1503R						

FIN FWD TERMINAL FITTINGS INSPECTION.


1. Remove sealant around terminal fittings and body skin.
2. Eddy Current inspection the FWD and AFT halves terminal fittings at BS 1440 for cracks i.a.w TABLE 1. The areas to be inspected are the fillet radii between the clevis arms and the transverse tangs of the fittings.
3. Install new sealant around terminal fittings and body skin.

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MAINT **RII/INSP**

TABLE 2 – Rework limits and repeat inspection schedule.

(Applicable to forward and aft halves of terminal fitting).

Depth of crack (including .03 inch insurance clean-up) See fig 1.	Repeat Eddy Current inspection intervals.
up to .15 inch. up to .25 inch.	3500 flight-hours. 800 flight-hours.