





<b>sabena</b> <b>B707</b>	Module: LWR FUS / EMPENA	A/C Reg :	Check :	 <b>21F4000507</b> <b>Page 2 of 3</b>
	Oper. : RT-MP LC			
	Type : NDT INSP	Issuer : A59513	Cert.St.: 50516	
	Spec. : MECHANIC	Release Date: 03.05.2011		

**AD 85-12-01 rev .                      HOR STAB REAR SPAR UP TERM INSPECTION**

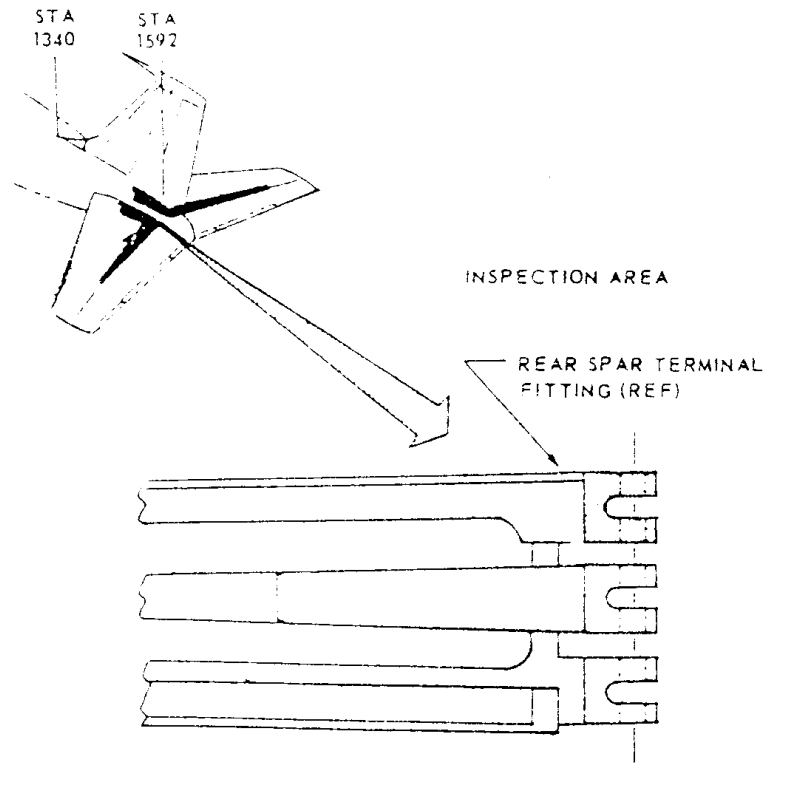
					MAINT	RII/INSP	
Nr.	Hardtime	Task	Spec.	Related Documents			
1.		E4 S	MEC	AD 85-12-01 R1 rev 5439 MMS-328 533580 03000 rev 30/10/08 SB A3516 rev 0 SSID 55-A40-05/A rev N.			
<b>Check:        C</b>							
<b>Zones:        137, 391, 392</b>							
<b>Access:       1185 L, 1188</b>							
NRC YES <input type="radio"/> NO <input type="radio"/>		IF YES, NUMBER(S): .....					

**STABILIZER REAR SPAR UPPER TERMINAL CLEVIS INSPECTION.**

1. Ultrasonic inspection (Doc. D6-48023, part 4 55-10-07 fig.4)  
Inspect rear spar upper terminal clevis upper lug & edges on LH & RH side for cracks.
  - LH SIDE.
  - RH SIDE.
  
2. High Frequency Eddy Current inspection (Doc. D6-48023 part 6, 55-10-07-fig 9) of rear spar upper terminal clevis upper lug & edges on LH & RH side for cracks.
  - LH SIDE.
  - RH SIDE.
  
3. Apply BMS 3-23.
  - LH SIDE.
  - RH SIDE.

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AD 85-12-01 rev .      HOR STAB REAR SPAR UP TERM INSPECTION

	MAINT	RII/INSP
 <p style="text-align: center;">HORIZONTAL STABILIZER REAR SPAR UPPER TERMINAL CLEVIS INSPECTION</p>		