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|---|--------------------------|-----------------|--------------------|--|
| sabena [®] B707 | Module: LWR FUS / EMPENA | A/C Reg : | Check : |  |
| | Oper. : PROC. | | | |
| | Type : RIGGING | Issuer : A45033 | Cert.St.: 24828 | 26H2000501 |
| Spec. : MECHANIC | Release Date: 27.02.1998 | | Page 1 of 3 | |

APU EXHAUST DOOR ADJUSTMENT

| | |
|-------------------------|--|
| Execution / Start Date: | |
| End Date: | |


| | |
|--------------|-----------------|
| MAINT | RII/INSP |
|--------------|-----------------|

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|------------------------------|--------------------------|--------------------------|-----------------|---|
| sabena B707 | Module: LWR FUS / EMPENA | A/C Reg : | Check : |  26H2000501 Page 2 of 3 |
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APU EXHAUST DOOR ADJUSTMENT

| | | | | | MAINT | RII/INSP |
|---|----------|------|-------|-------------------|-------|----------|
| Nr. | Hardtime | Task | Spec. | Related Documents | | |
| 1. | | | MEC | | | |
| Check: | | | | | | |
| Zones: | | | | | | |
| Access: | | | | | | |
| 1.Remove fairing | | | | | | |
| 2.Remove old actuator and install actuator | | | | | | |
| 3.Install wire jumper between A/C fuselage and the door actuator (electrical grounding) | | | | | | |
| 4.Set the door actuator in the open position | | | | | | |
| 5.Install crank on the actuator | | | | | | |
| <p>The cranck does comes in contact with the OPEN POSITION switch</p> <p>NOTE: If cranck come not in contact with switch perform the folowing step</p> <ul style="list-style-type: none"> a) Remove safety wire from cover of actuator b) Remove cover c) Adjust the open switch with Allen screw in outboard side of actuator d) Install cover e) Restore safety wire | | | | | | |
| 6.Set actuator in close position | | | | | | |
| 7.Close manually the door and install rod between cranck and door adjust if necessary | | | | | | |
| <p>If it is not possible to adjust the rod perform the following step</p> <ul style="list-style-type: none"> a) Remove safety wire from cover of actuator b) Remove cover c) Push the plastic switch actuator red rear to permit that the whell move aft d) Remove cranck from door actuator and repeat procedure from step 4 | | | | | | |
| 8.Disconnect rod from actuator crank | | | | | | |
| 9.Move door manually in full open position | | | | | | |

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APU EXHAUST DOOR ADJUSTMENT

| | MAINT | RII/INSP |
|--|-------|----------|
| 10.Set door actuator in open position | | |
| 11.check that the rod must be reconnected, without change the rigging, on cranck | | |
| 12.Remove wire jumper | | |
| 13.Install fairing | | |
| 14.Perform operational test of APU exhaust door | | |

APU EXHAUST DOOR ADJUSTMENT