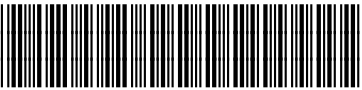



<b>sabena</b> <sup>®</sup> <b>B707</b>	Module: LH WING + FL CTR	A/C Reg :	Check :	 <b>31F4000514</b>
	Oper. : RT-MP LC	Issuer : A59513	Cert.St.: 46928	
	Type : NDT INSP	Spec. : NDT INSP	Release Date: 24.11.2005	Page 1 of 7

**LH WING LWR SURF HFEC INSP**

Execution / Start Date:	
End Date:	

MAINT	RII/INSP

<b>sabena</b> <b>B707</b>	Module: LH WING + FL CTR	A/C Reg :	Check :	 <b>31F4000514</b> <b>Page 2 of 7</b>
	Oper. : RT-MP LC	Issuer : A59513	Cert.St.: 46928	
	Type : NDT INSP	Release Date: 24.11.2005		
Spec. : NDT INSP				

**LH WING LWR SURF HFEC INSP**

					MAINT	RII/INSP
Nr.	Hardtime	Task	Spec.	Related Documents		
1.	16527 CYC	E4	NDT	AD 81-11-06 R1 rev 4178 MMS-328 570150 02001 rev 15.07.05 SB 57A3395 REV4 rev 23/04/01		
<b>Check:</b> C1						
<b>Zones:</b> 571, 572						
<b>Access:</b> 1325L, 1326L, 1327L, 1328L						
NRC YES <input type="radio"/> NO <input type="radio"/>		IF YES, NUMBER(S):				

**PREPARATION FOR INSPECTION:**

1. Defuel & purge tank.
2. Remove sealant as required from the FWD & AFT side of all fasteners comon to the lower flanges of stringers 5 & 7 from WS 470 to WS 733.

**HFEC INSPECTION OF WING LWR SURFACE STRINGERS S-5 S-7.**

DO A HFEC INTERNAL INSPECTION OF WING LOWER SURFACE STRINGERS S-5 & S-7, WS 470 TROUGH WS 733: INSPECT STRINGER FOR CRACKS AT LOCATIONS SPECIFIED IN SB 3395 FIG2 (Refer. Doc., D6-48023, PART 6, 57-10-07, FIG 75).

**RESTORE AIRPLANE:**


1. Reapply sealant removed.
2. Refuel tank.

Nr.	Hardtime	Task	Spec.	Related Documents		
2.	16636 CYC	E4	NDT	AD 81-11-06 R1 rev 4178 MMS-328 570150 02001 rev 15.07.05 SB 57A3395 REV4 rev 23/04/01		
<b>Check:</b> C1						
<b>Zones:</b> 571, 572						
<b>Access:</b> 1325L, 1326L, 1327L, 1328L						
NRC YES <input type="radio"/> NO <input type="radio"/>		IF YES, NUMBER(S):				

**PREPARATION FOR INSPECTION:**

1. Defuel & purge tank.

**LH WING LWR SURF HFEC INSP**

<b>sabena</b> B707	Module: LH WING + FL CTR	A/C Reg :	Check :	 31F4000514 Page 3 of 7
	Oper. : RT-MP LC			
	Type : NDT INSP	Issuer : A59513	Cert.St.: 46928	
	Spec. : NDT INSP	Release Date: 24.11.2005		

LH WING LWR SURF HFEC INSP

MAINT RII/INSP

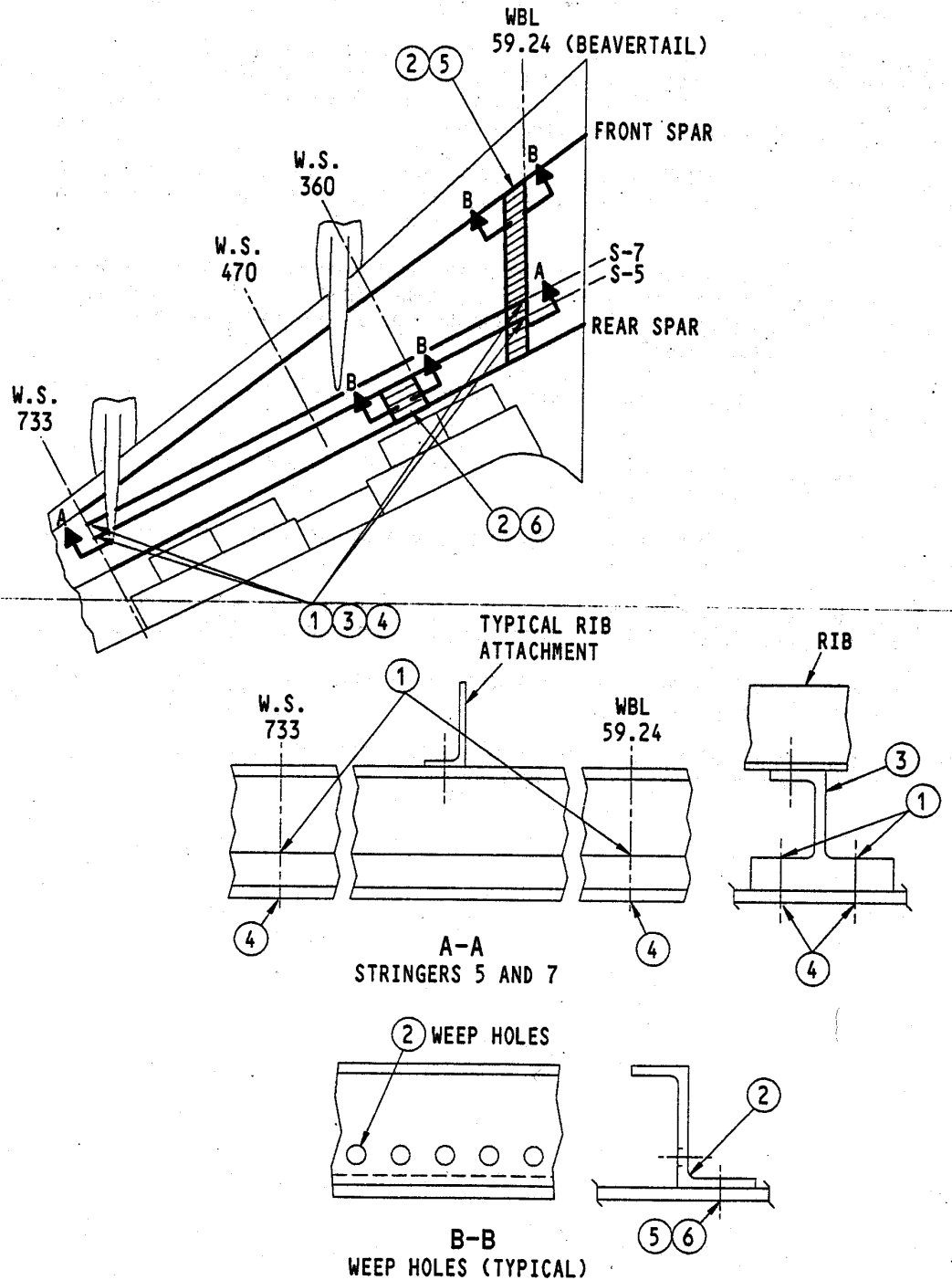



FIGURE 2. 707 SERIES INSPECTIONS OF WING LOWER SKIN AND STRINGERS



<b>sabena</b> B707	Module: LH WING + FL CTR	A/C Reg :	Check :	 31F4000514 Page 5 of 7
	Oper. : RT-MP LC			
	Type : NDT INSP	Issuer : A59513	Cert.St.: 46928	
	Spec. : NDT INSP	Release Date: 24.11.2005		

LH WING LWR SURF HFEC INSP

MAINT      RII/INSP

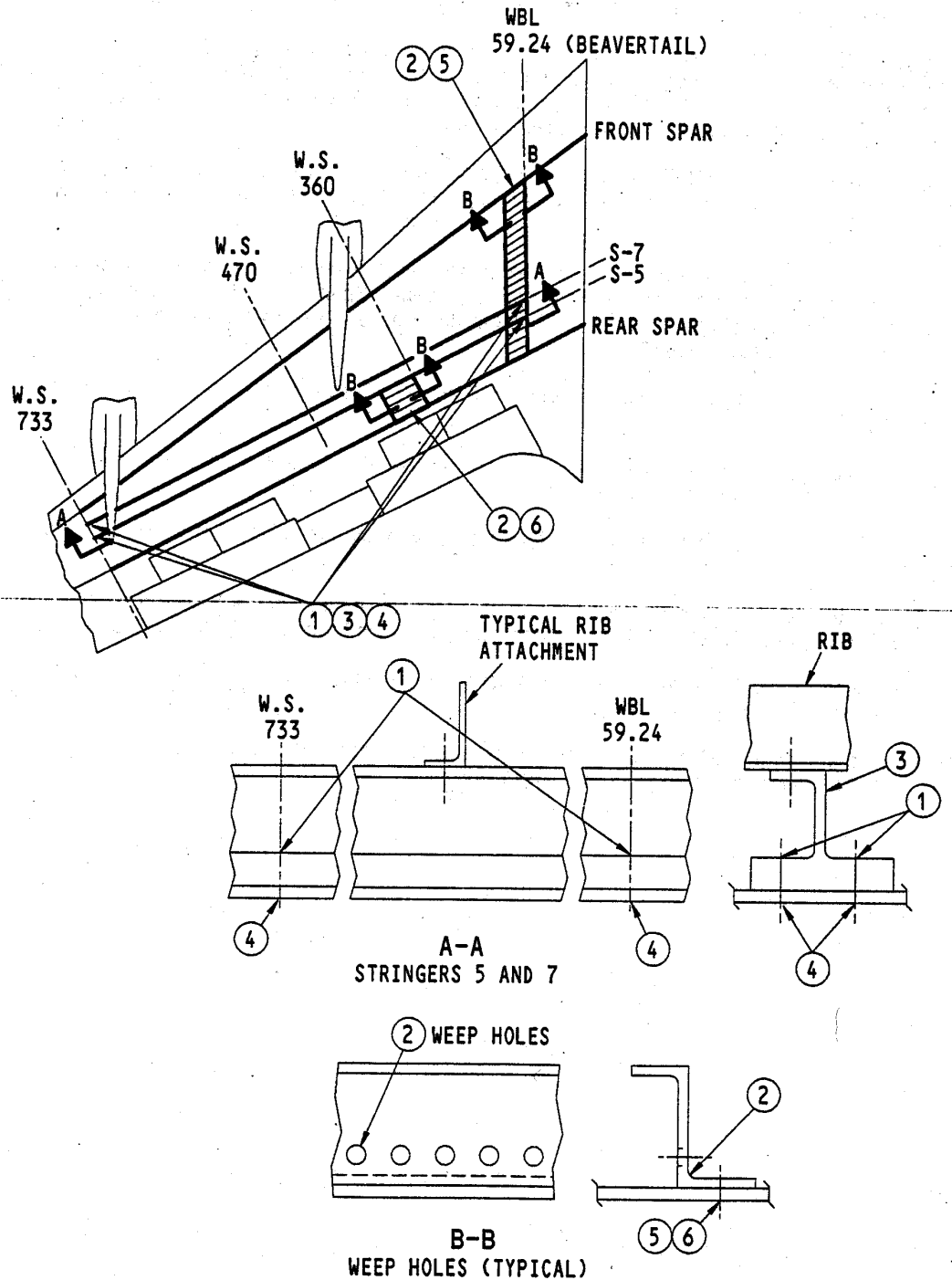
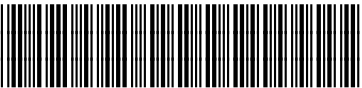


FIGURE 2. 707 SERIES INSPECTIONS OF WING LOWER SKIN AND STRINGERS


<b>sabena</b> <sup>®</sup> <b>B707</b>	Module: LH WING + FL CTR	A/C Reg :	Check :	
	Oper. : RT-MP LC			
	Type : NDT INSP	Issuer : A59513	Cert.St.: 46928	<b>31F4000514</b>
	Spec. : NDT INSP	Release Date: 24.11.2005		<b>Page 6 of 7</b>

**LH WING LWR SURF HFEC INSP**

2. Refuel tank.

<b>MAINT</b>	<b>RII/INSP</b>
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<b>sabena</b> B707	Module: LH WING + FL CTR	A/C Reg :	Check :	 31F4000514 Page 7 of 7
	Oper. : RT-MP LC			
	Type : NDT INSP	Issuer : A59513	Cert.St.: 46928	
	Spec. : NDT INSP	Release Date: 24.11.2005		

LH WING LWR SURF HFEC INSP

MAINT RII/INSP

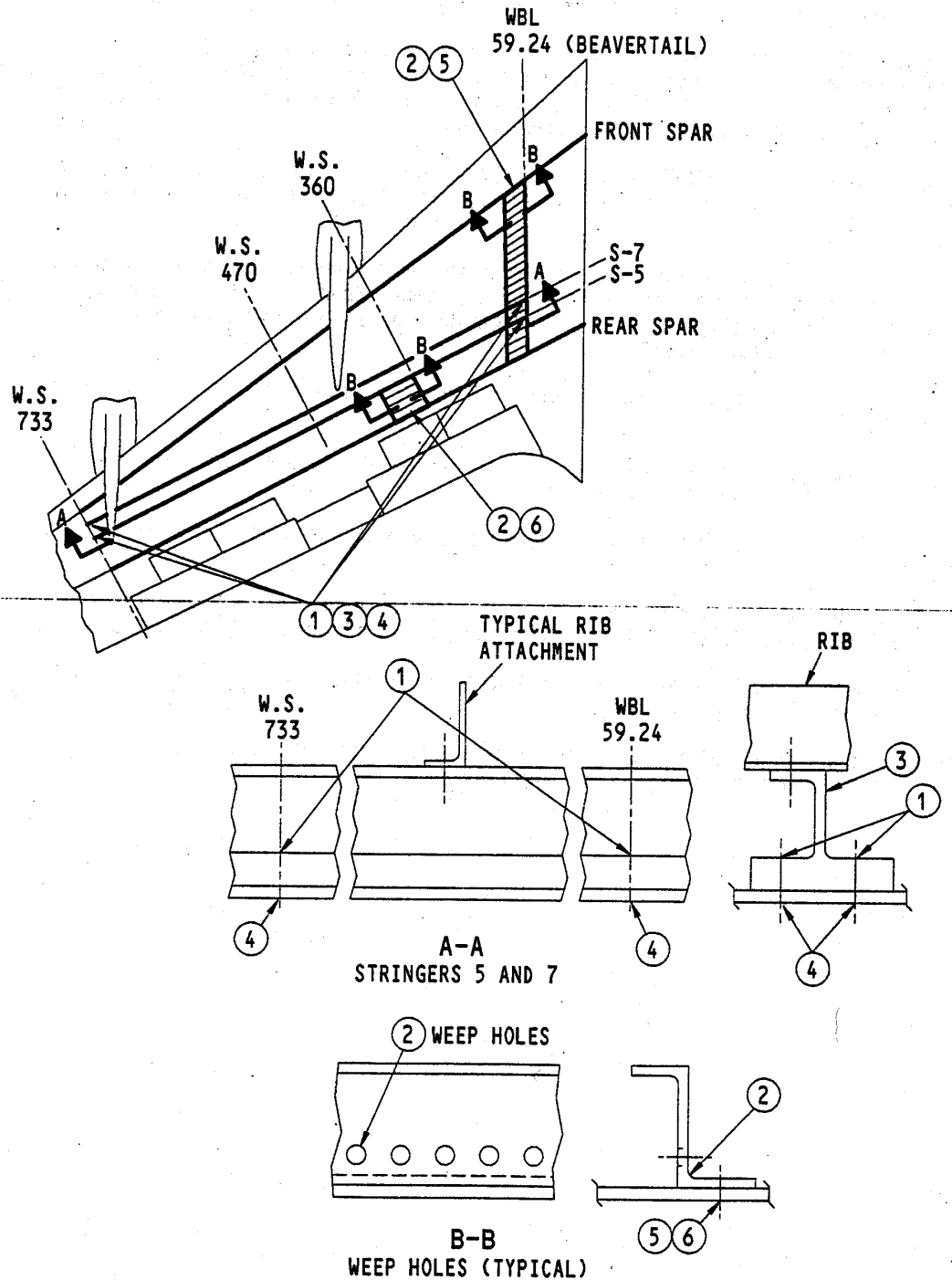


FIGURE 2. 707 SERIES INSPECTIONS OF WING LOWER SKIN AND STRINGERS