


sabena B707	Module: MLG WW + DOORS	A/C Reg :	Check :	
	Oper. : COMP.REPL.			
	Type : CMPTS REMOVAL	Issuer : A45831	Cert.St.: A45039	I5C4000501
Spec. : MECH. INSP	Release Date: 05.10.2000		Page 1 of 3	

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MLG BRAKE REPL


Execution / Start Date:	
End Date:	

MAINT **RII/INSP**

Pos	Mat. Type	P/N	IDN	Description	Qty	Unit
1	TOOL	F71355		AXLE PROT	1.00	
1	TOOL	F71126-500		LOCK ASSY	1.00	
1	TOOL	5-46177		SPANNER WRENCH	1.00	
1	TOOL	F71200		WHEEL CHANGE DOLLY	1.00	

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MLG BRAKE REPL

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	Oper. : COMP.REPL.	Issuer : A45831	Cert.St.: A45039	
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					MAINT	RII/INSP
Nr.	Hardtime	Task	Spec.	Related Documents		
1.			INS	AMM 32-9-72 rev 01/03/89		
Check:						
Zones:						
Access:						

MLG BRAKE REPLACEMENT.


CONDITION: – Main gear wheel assmbly removed (See jobcard)

PROCEDURE

IN:.....
SN OFF:.....
SN ON:.....
TAG Nbr:.....

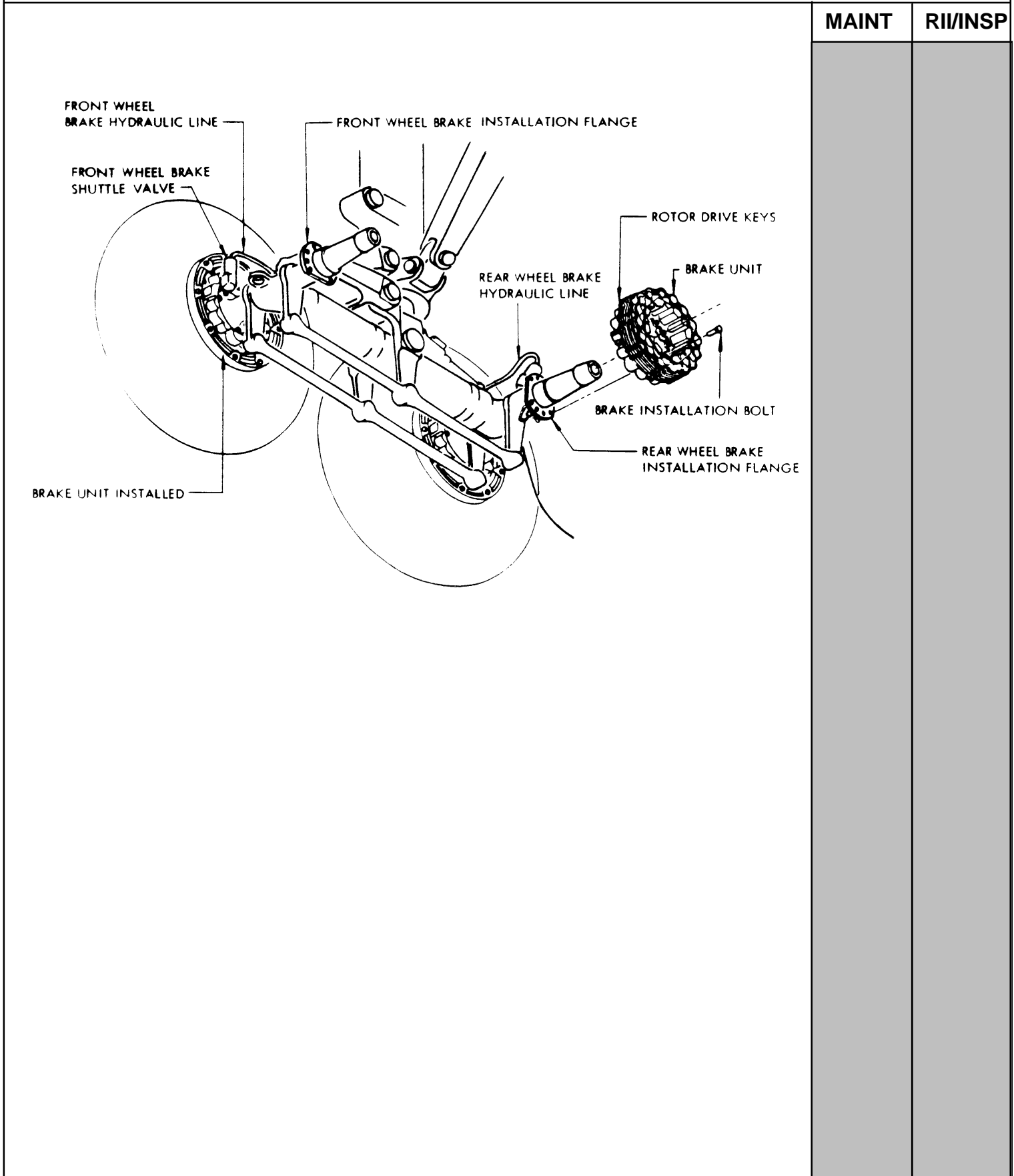
1. Check that the landing gear ground down lock are installed.
2. Depressurize hydraulic system.
3. Check that emergency brake control handle is lockwired in OFF position.
4. Electr. pwr : OFF.
5. Jack affected wheels.
6. Disconnect & cover shuttle valve to hold installation bolt & keep out foreign matter.
7. Install axle protector on axle.
8. Remove bolts securing brake installation flange & remove brake unit.
9. Position brake unit on brake installation flange with shuttle valve on upper side & +/- 30 degrees FWD.
10. Install & torque brake installation bolts. Torque value : **75 Pound – Feet.**
11. Connect shuttle valve to brake unit.
12. Remove axle protector from axle.
13. Lower & remove jacks & pressurize the hydraulic system.
14. Bleed brake system.

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