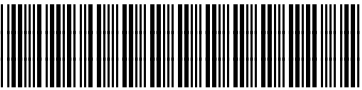



sabena [®] B707	Module: ENGINE 2	A/C Reg :	Check :	 O60000003
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	
Spec. : MECHANIC	Release Date: 11.06.1997		Page 1 of 9	

AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

		MAINT	RII/INSP
Execution / Start Date:			
End Date:			


AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

sabena B707	Module: ENGINE 2	A/C Reg :	Check :	
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	O60000003
Spec. : MECHANIC	Release Date: 11.06.1997		Page 2 of 9	

AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

					MAINT	RII/INSP
Nr.	Hardtime	Task	Spec.	Related Documents		
1.			MEC			
Check:						
Zones:						
Access:						
<u>AFT THRUST REVERSER (see figure 1)</u>						
1.		Remove cascade vane segment L6 PNo. 65-14510-8.				
2.		Remove cascade vane segment L7 PNo. 65-14510-3 or -4.				
3.		Remove cascade vane segment R6 PNo. 65-11720-19.				
4.		Remove cascade vane segment R7 PNo. 65-11720-15.				
5.		Install cascade vane segment L6 PNo. 65-11720-20.				
6.		Install cascade vane segment L7 PNo. 65-11720-15.				
7.		Install cascade vane segment R6 PNo. 65-14510-7.				
8.		Install cascade vane segment R7 PNo. 65-14510-3 or -4.				

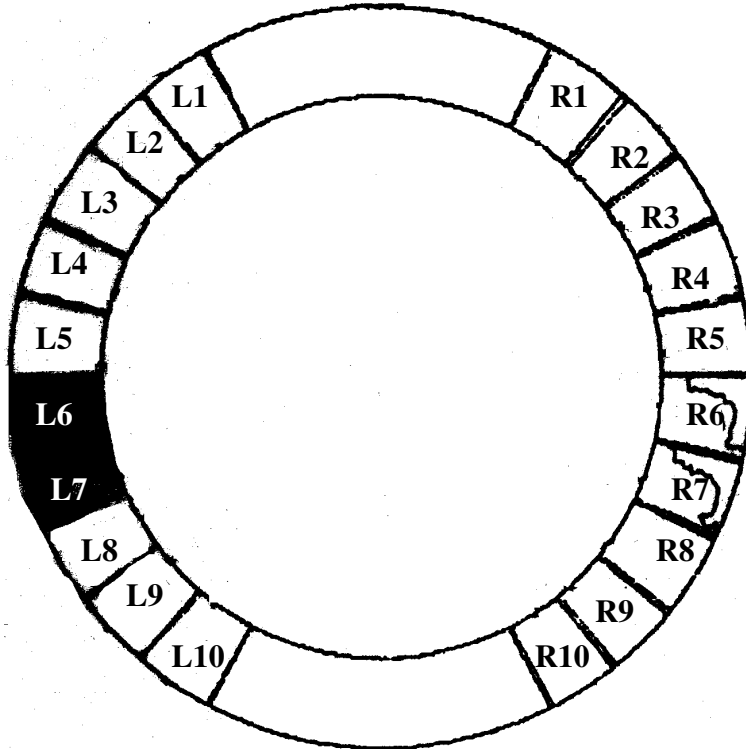
AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

sabena B707	Module: ENGINE 2	A/C Reg :	Check :	 O60000003 Page 3 of 9
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	
	Spec. : MECHANIC	Release Date: 11.06.1997		

AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

MAINT RII/INSP


FIGURE 1



ENGINE #2
View looking fwd

Cascade vane pos.	PNo.	Installation detail	Cascade vane pos.	PNo.	Installation detail
L1	65-12987-3	A	R1	65-12987-4	A
L2	65-11720-11	A	R2	65-11720-12	A
L3	65-11720-14	A	R3	65-11720-14	A
L4	65-11720-15	B	R4	65-11720-15	B
L5	65-11720-19	C	R5	65-11720-20	C
L6	65-14510-8	C	R6	65-11720-19	C
L7	65-14510-3 or -4	B	R7	65-11720-15	B
L8	65-11720-14	A	R8	65-11720-14	A
L9	65-11720-12	A	R9	65-11720-11	A
L10	65-12987-4	A	R10	65-12987-3	A

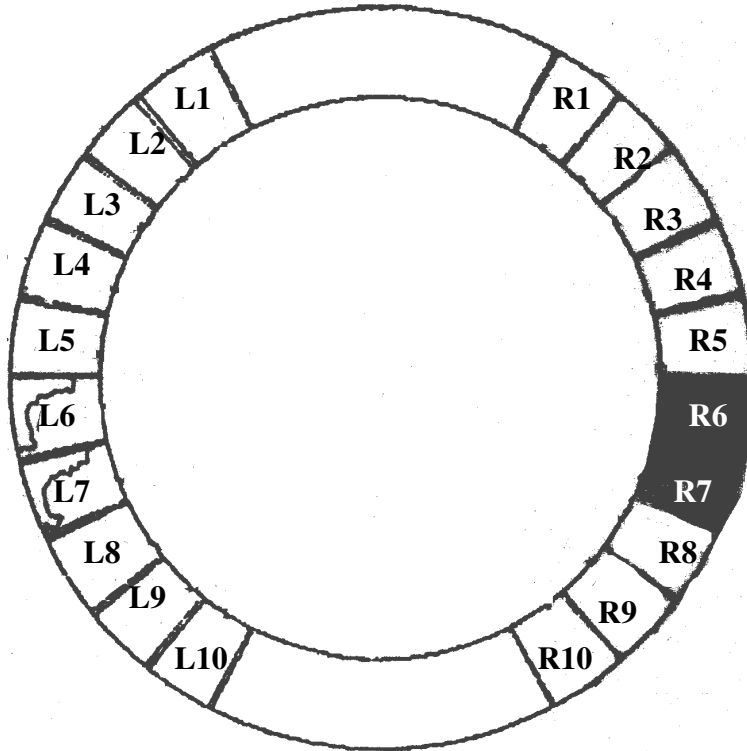
AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

sabena B707	Module: ENGINE 2	A/C Reg :	Check :	 O60000003 Page 4 of 9
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	
	Spec. : MECHANIC	Release Date: 11.06.1997		

AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

MAINT RII/INSP


FIGURE 1



ENGINE #3
View looking fwd

Cascade vane pos.	PNo.	Installation detail	Cascade vane pos.	PNo.	Installation detail
L1	65-12987-3	A	R1	65-12987-4	A
L2	65-11720-11	A	R2	65-11720-12	A
L3	65-11720-14	A	R3	65-11720-14	A
L4	65-11720-15	B	R4	65-11720-15	B
L5	65-11720-19	C	R5	65-11720-20	C
L6	65-11720-20	C	R6	65-14510-7	C
L7	65-11720-15	B	R7	65-14510-3 or -4	B
L8	65-11720-14	A	R8	65-11720-14	A
L9	65-11720-12	A	R9	65-11720-11	A
L10	65-12987-4	A	R10	65-12987-3	A

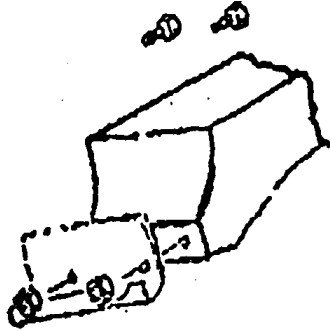
AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

sabena B707	Module: ENGINE 2	A/C Reg :	Check :	 O60000003
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	Page 5 of 9
Spec. : MECHANIC	Release Date: 11.06.1997			

AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

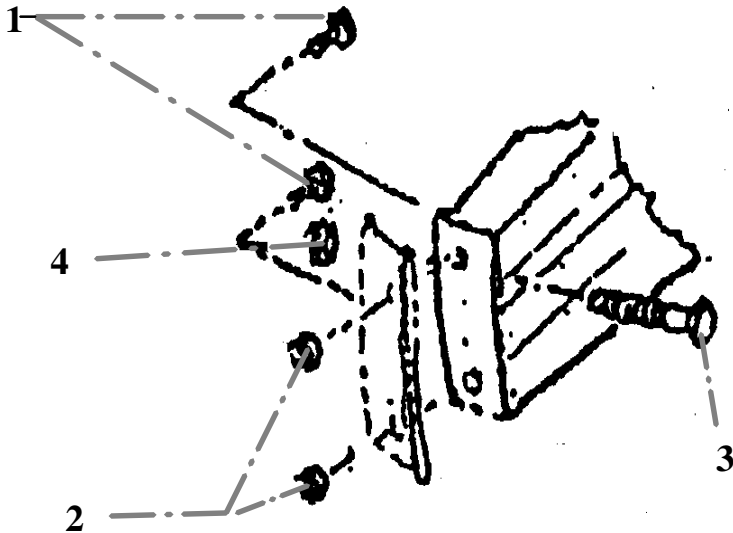
MAINT RII/INSP

FIGURE 1




Bolts BACB30B64C2A
Nuts MS20500-428

DETAIL A



- 1. Bolt BACB30BG4C2A
- 2. Nut MS20500-428
- 3. Stop 63-12074-1
- 4. Nut NAS1021C7

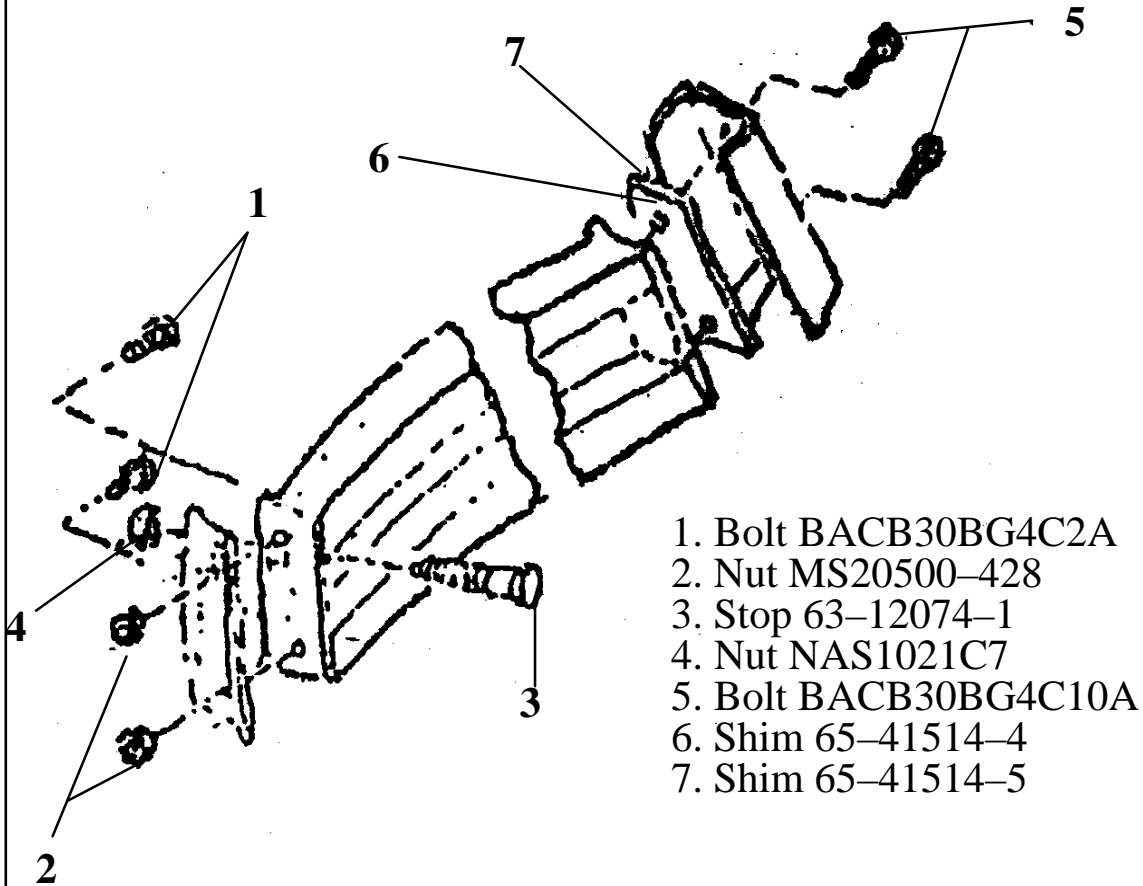
DETAIL B

sabena [®] B707	Module: ENGINE 2	A/C Reg :	Check :	
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	O60000003
	Spec. : MECHANIC	Release Date: 11.06.1997		Page 6 of 9

AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

MAINT RII/INSP


FIGURE 1



- 1. Bolt BACB30BG4C2A
- 2. Nut MS20500-428
- 3. Stop 63-12074-1
- 4. Nut NAS1021C7
- 5. Bolt BACB30BG4C10A
- 6. Shim 65-41514-4
- 7. Shim 65-41514-5

DETAIL C


AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

sabena B707	Module: ENGINE 2	A/C Reg :	Check :	
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	O600000003
	Spec. : MECHANIC	Release Date: 11.06.1997		Page 7 of 9

AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

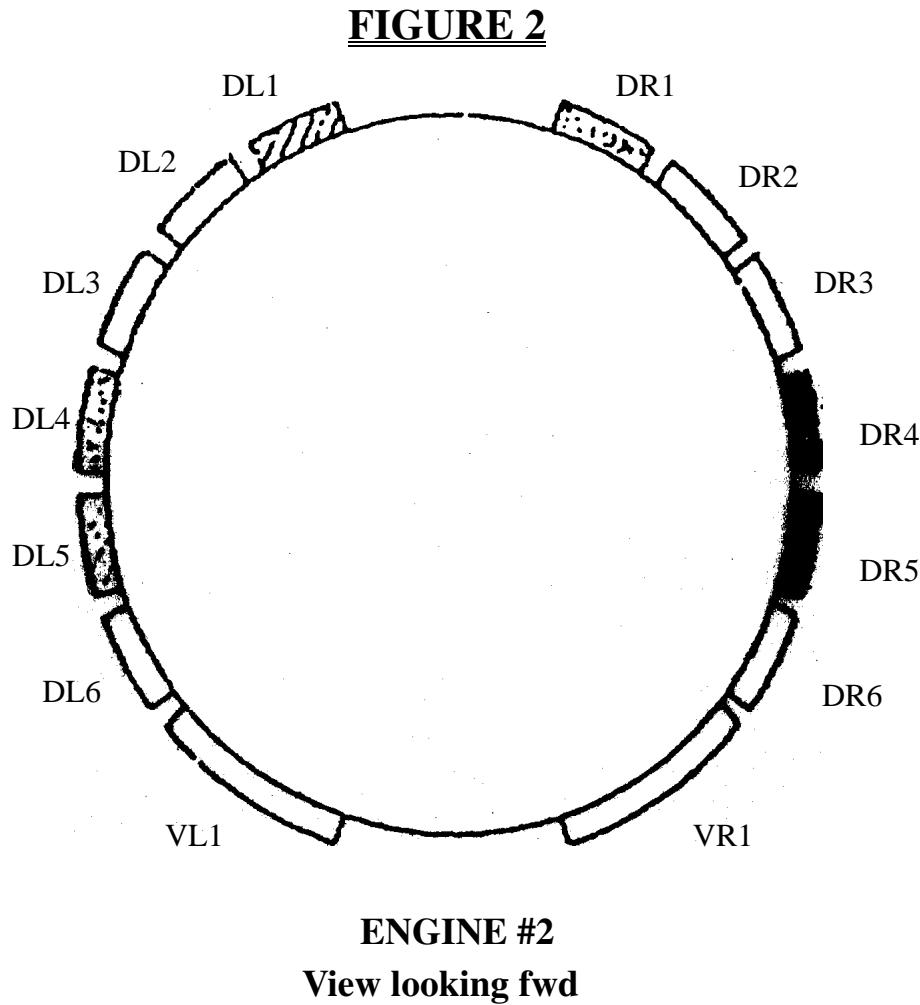
	MAINT	RII/INSP
<u>FAN REVERSER (see figure 2)</u>		
1. Remove blocker door DL4 PNo. 65-11724-3.		
2. Remove blocker door DL5 PNo. 65-11724-4.		
3. Remove fan cascade vane assy VL1 PNo. 65-29364-1 or -9.		
4. Remove blocker door DR4 PNo. 65-11685-10.		
5. Remove blocker door DR5 PNo. 65-11685-9.		
6. Remove fan cascade vane assy VR1 PNo. 65-29364-4 or -12.		
7. Install blocker door DL4 PNo. 65-11685-9.		
8. Install blocker door DL5 PNo. 65-11685-10.		
9. Install fan cascade vane assy VL1 PNo. 65-29364-3 or -11.		
10. Install blocker door DR4 PNo. 65-11724-4.		
11. Install blocker door DR5 PNo. 65-11724-3.		
12. Install fan cascade vane assy VR1 PNo. 65-29364-2 or -10.		

AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

sabena B707	Module: ENGINE 2	A/C Reg :	Check :	 O60000003 Page 8 of 9
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	
	Spec. : MECHANIC	Release Date: 11.06.1997		


AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

MAINT RII/INSP



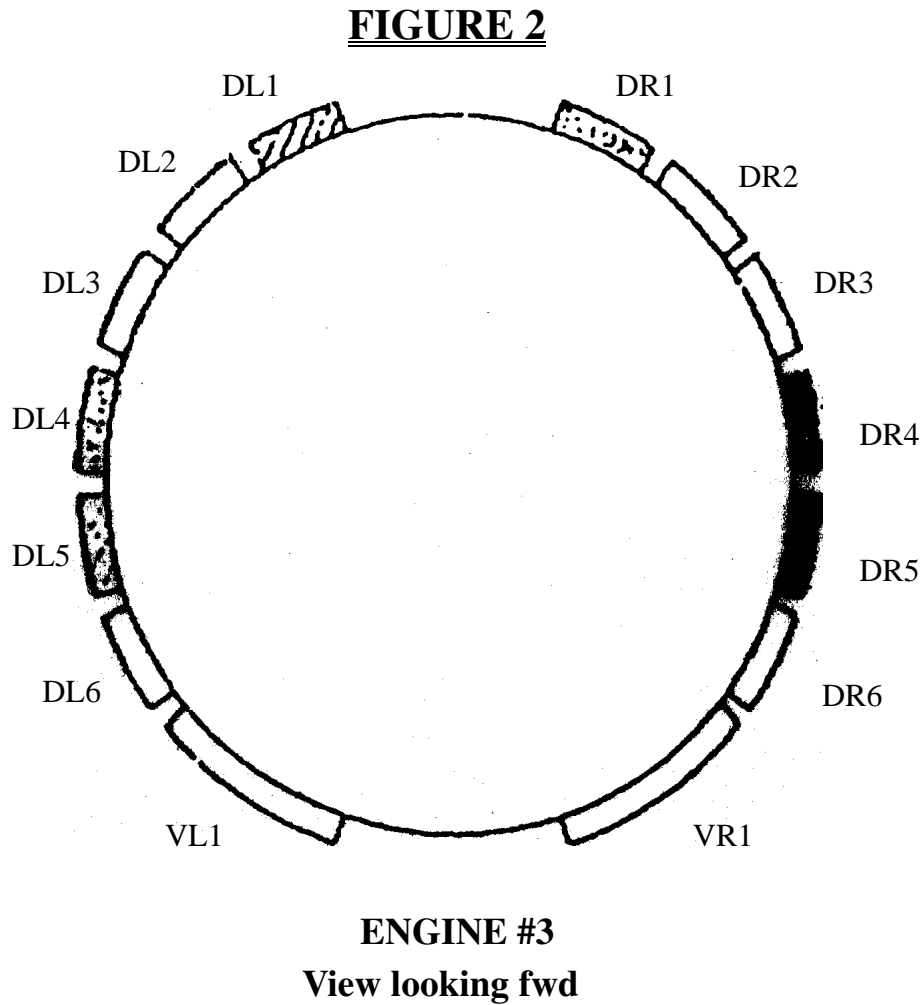
Blocker door and cascade vane pos.	PNo.	Blocker door and cascade vane pos.	PNo.
DL1	65-11685-10	DR1	65-11685-9 or -15
DL2	65-11685-4	DR2	65-11685-4
DL3	65-11685-4	DR3	65-11685-4
DL4	65-11724-3	DR4	65-11685-10
DL5	65-11724-4	DR5	65-11685-9
DL6	65-11685-4	DR6	65-14685-4
VL1	65-29364-1 or 65-29364-9	VR1	65-29364-4 or 65-29364-12

AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

sabena B707	Module: ENGINE 2	A/C Reg :	Check :	
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	O60000003
	Spec. : MECHANIC	Release Date: 11.06.1997		Page 9 of 9

AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3

MAINT RII/INSP



Blocker door and cascade vane pos.	PNo.	Blocker door and cascade vane pos.	PNo.
DL1	65-11685-10	DR1	65-11685-9 or -15
DL2	65-11685-4	DR2	65-11685-4
DL3	65-11685-4	DR3	65-11685-4
DL4	65-11685-9	DR4	65-11724-4
DL5	65-11685-10	DR5	65-11724-3
DL6	65-11685-4	DR6	65-14685-4
VL1	65-29364-3 or 65-29364-11	VR1	65-29364-2 or 65-29364-10

AMM 72-00-00 rev . Engine position change:eng 2 to eng. 3