



<b>sabena</b> <sup>®</sup> <b>B707</b>	Module: ENGINE 3	A/C Reg :	Check :	 <b>P60000002</b>
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	<b>Page 1 of 9</b>
Spec. : MECHANIC	Release Date: 11.06.1997			

AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

		MAINT	RII/INSP
Execution / Start Date:			
End Date:			


AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

<b>sabena</b> <b>B707</b>	Module: ENGINE 3	A/C Reg :	Check :	
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	<b>P60000002</b>
	Spec. : MECHANIC	Release Date: 11.06.1997		<b>Page 2 of 9</b>

AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

					MAINT	RII/INSP
Nr.	Hardtime	Task	Spec.	Related Documents		
1.			MEC			
<b>Check:</b>						
<b>Zones:</b>						
<b>Access:</b>						
<b><u>AFT THRUST REVERSER (see figure 1)</u></b>						
1.		Remove cascade vane segment L6 PNo. 65-11720-20.				
2.		Remove cascade vane segment L7 PNo. 65-11720-15.				
3.		Remove cascade vane segment R6 PNo. 65-14510-7.				
4.		Remove cascade vane segment R7 PNo. 65-14510-3 or -4.				
5.		Install cascade vane segment L6 PNo. 65-14510-8.				
6.		Install cascade vane segment L7 PNo. 65-14510-3 or -4.				
7.		Install cascade vane segment R6 PNo. 65-11720-19.				
8.		Install cascade vane segment R7 PNo. 65-11720-15.				

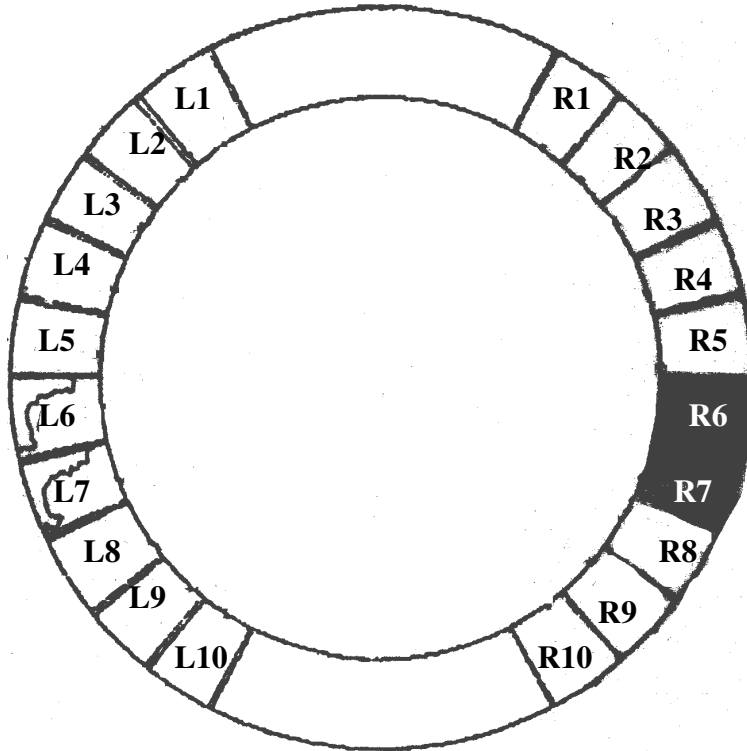
AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

<b>sabena</b> B707	Module: ENGINE 3	A/C Reg :	Check :	 <b>P60000002</b> Page 3 of 9
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	
	Spec. : MECHANIC	Release Date: 11.06.1997		

AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

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**FIGURE 1**



**ENGINE #3**  
**View looking fwd**

Cascade vane pos.	PNo.	Installation detail	Cascade vane pos.	PNo.	Installation detail
L1	65-12987-3	A	R1	65-12987-4	A
L2	65-11720-11	A	R2	65-11720-12	A
L3	65-11720-14	A	R3	65-11720-14	A
L4	65-11720-15	B	R4	65-11720-15	B
L5	65-11720-19	C	R5	65-11720-20	C
L6	65-11720-20	C	R6	65-14510-7	C
L7	65-11720-15	B	R7	65-14510-3 or -4	B
L8	65-11720-14	A	R8	65-11720-14	A
L9	65-11720-12	A	R9	65-11720-11	A
L10	65-12987-4	A	R10	65-12987-3	A

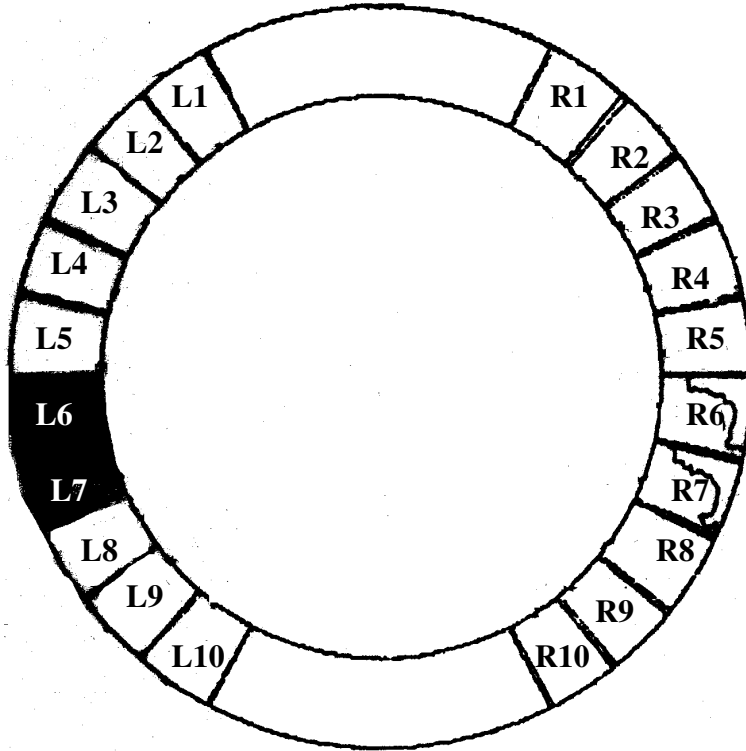
AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

<b>sabena</b> <b>B707</b>	Module: ENGINE 3	A/C Reg :	Check :	 <b>P60000002</b> <b>Page 4 of 9</b>
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	
	Spec. : MECHANIC	Release Date: 11.06.1997		

AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

MAINT RII/INSP


**FIGURE 1**



**ENGINE #2**  
**View looking fwd**

Cascade vane pos.	PNo.	Installation detail	Cascade vane pos.	PNo.	Installation detail
L1	65-12987-3	A	R1	65-12987-4	A
L2	65-11720-11	A	R2	65-11720-12	A
L3	65-11720-14	A	R3	65-11720-14	A
L4	65-11720-15	B	R4	65-11720-15	B
L5	65-11720-19	C	R5	65-11720-20	C
L6	65-14510-8	C	R6	65-11720-19	C
L7	65-14510-3 or -4	B	R7	65-11720-15	B
L8	65-11720-14	A	R8	65-11720-14	A
L9	65-11720-12	A	R9	65-11720-11	A
L10	65-12987-4	A	R10	65-12987-3	A

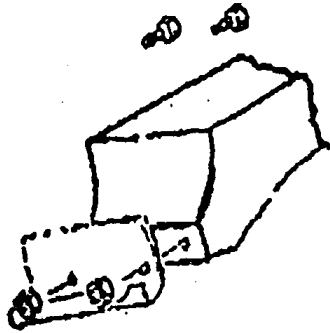
AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

<b>sabena</b> B707	Module: ENGINE 3	A/C Reg :	Check :	 <b>P60000002</b>
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	<b>Page 5 of 9</b>
	Spec. : MECHANIC	Release Date: 11.06.1997		

AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

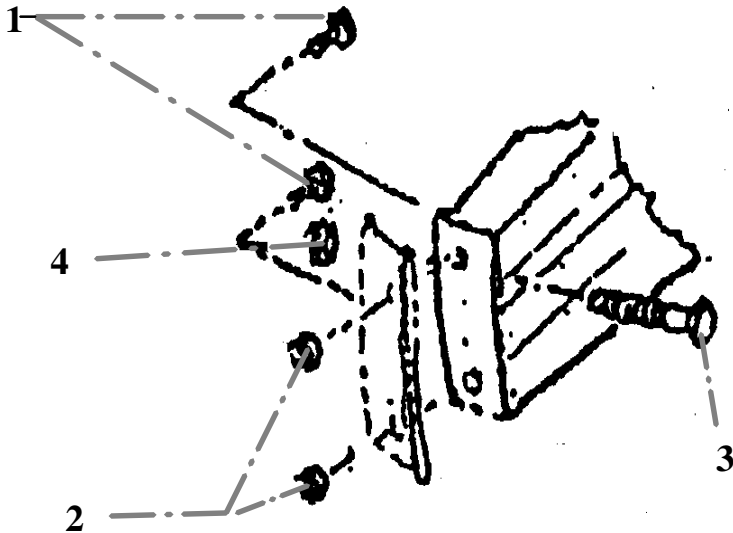
MAINT RII/INSP

**FIGURE 1**




Bolts BACB30B64C2A  
Nuts MS20500-428

**DETAIL A**



- 1. Bolt BACB30BG4C2A
- 2. Nut MS20500-428
- 3. Stop 63-12074-1
- 4. Nut NAS1021C7

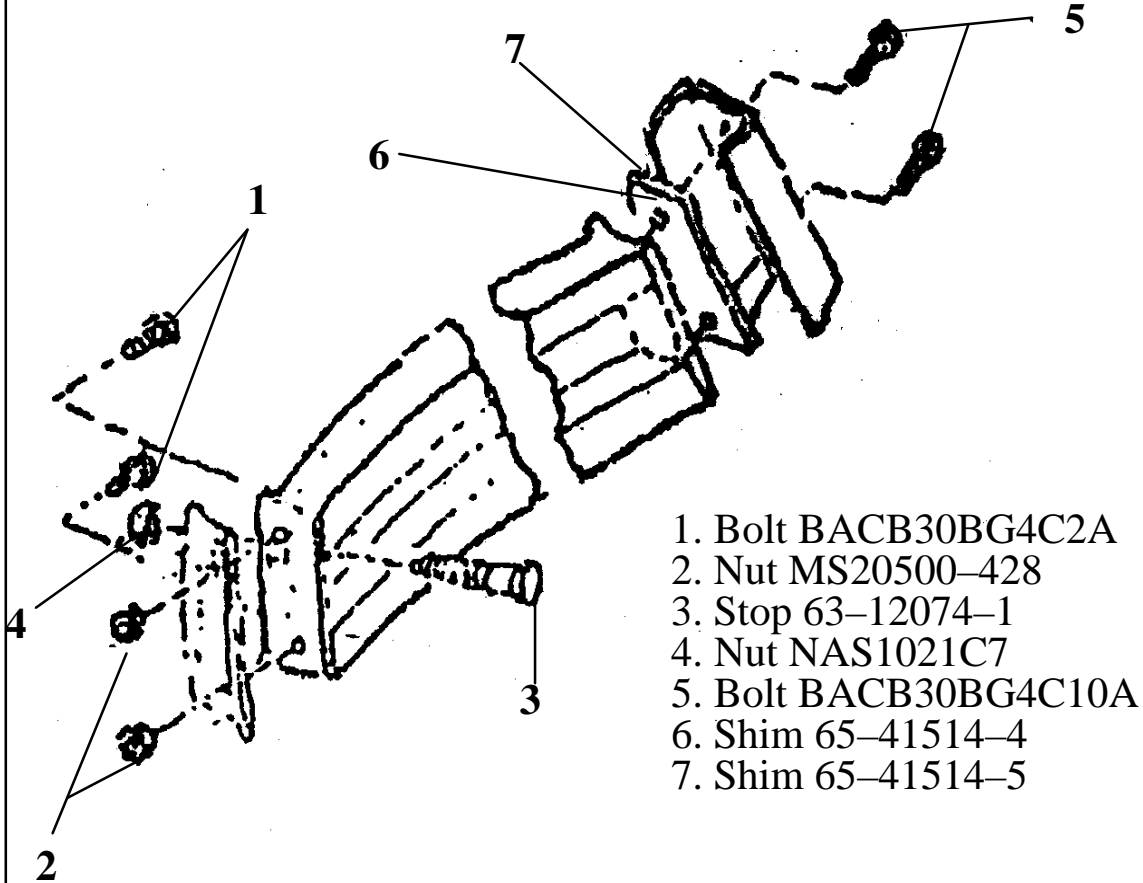
**DETAIL B**

<b>sabena</b> <sup>®</sup> <b>B707</b>	Module: ENGINE 3	A/C Reg :	Check :	
	Oper. : PROC.			
	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	<b>P60000002</b>
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AMM 72-00-00 rev . Engine position change: eng 3 to eng.2


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**FIGURE 1**



- 1. Bolt BACB30BG4C2A
- 2. Nut MS20500-428
- 3. Stop 63-12074-1
- 4. Nut NAS1021C7
- 5. Bolt BACB30BG4C10A
- 6. Shim 65-41514-4
- 7. Shim 65-41514-5


**DETAIL C**

<b>sabena</b> <b>B707</b>	Module: ENGINE 3	A/C Reg :	Check :	
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	Type : GENERAL	Issuer : A34407	Cert.St.: 39382	<b>P60000002</b>
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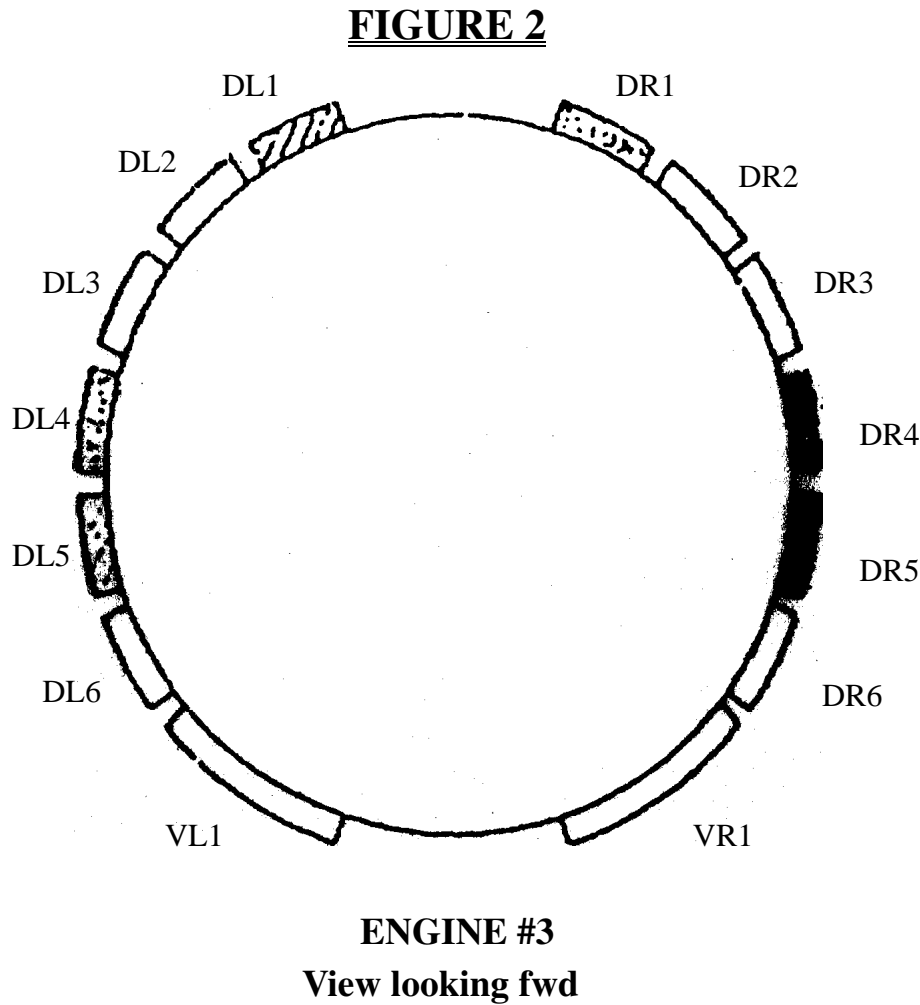
	MAINT	RII/INSP
<b><u>FAN REVERSER (see figure 2)</u></b>		
1. Remove blocker door DL4 PNo. 65-11685-9.		
2. Remove blocker door DL5 PNo. 65-11685-10.		
3. Remove fan cascade vane assy VL1 PNo. 65-29364-3 or -11.		
4. Remove blocker door DR4 PNo. 65-11724-4.		
5. Remove blocker door DR5 PNo. 65-11724-3.		
6. Remove fan cascade vane assy VR1 PNo.65-29364-2 or -11 .		
7. Install blocker door DL4 PNo. 65-11724-3.		
2. Install blocker door DL5 PNo. 65-11724-4.		
3. Install fan cascade vane assy VL1 PNo. 65-29364-1 or -9.		
4. Install blocker door DR4 PNo. 65-11685-10.		
5. Install blocker door DR5 PNo. 65-11685-9.		
6. Install fan cascade vane assy VR1 PNo. 65-29364-4 or -12.		

AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

<b>sabena</b> B707	Module: ENGINE 3	A/C Reg :	Check :	
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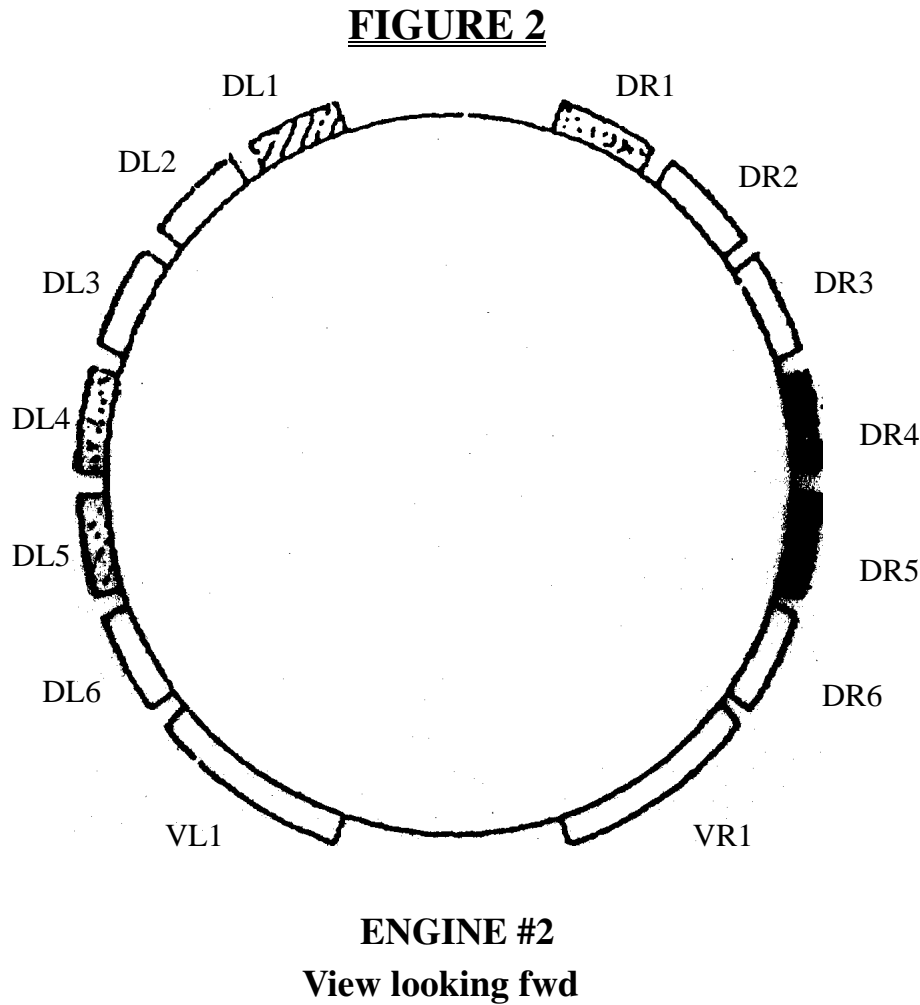
Blocker door and cascade vane pos.	PNo.	Blocker door and cascade vane pos.	PNo.
DL1	65-11685-10	DR1	65-11685-9 or -15
DL2	65-11685-4	DR2	65-11685-4
DL3	65-11685-4	DR3	65-11685-4
DL4	65-11685-9	DR4	65-11724-4
DL5	65-11685-10	DR5	65-11724-3
DL6	65-11685-4	DR6	65-14685-4
VL1	65-29364-3 or 65-29364-11	VR1	65-29364-2 or 65-29364-10

AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

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AMM 72-00-00 rev . Engine position change: eng 3 to eng.2

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Blocker door and cascade vane pos.	PNo.	Blocker door and cascade vane pos.	PNo.
DL1	65-11685-10	DR1	65-11685-9 or -10
DL2	65-11685-4	DR2	65-11685-4
DL3	65-11685-4	DR3	65-11685-4
DL4	65-11724-3	DR4	65-11720-15
DL5	65-11724-4	DR5	65-11685-10
DL6	65-11685-4	DR6	65-14685-4
VL1	65-29364-1 or 65-29364-9	VR1	65-29364-4 or 65-29364-12

AMM 72-00-00 rev . Engine position change: eng 3 to eng.2