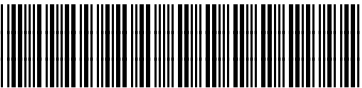



<b>sabena</b> <sup>®</sup> <b>B707</b>	Module: PYLON 2	A/C Reg :	Check :	 <b>T1F3000001</b>
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A59513	Cert.St.: 45379	<b>Page 1 of 11</b>
Spec. : MECH. INSP	Release Date: 08.03.2010			

**AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP**

		MAINT	RII/INSP
Execution / Start Date:			
End Date:			

<b>sabena</b> <b>B707</b>	Module: PYLON 2	A/C Reg :	Check :	 <b>T1F3000001</b>
	Oper. : RT-MP LC	Issuer : A59513	Cert.St.: 45379	
	Type : STRUCT-INSP	Release Date: 08.03.2010		
Spec. : MECH. INSP				Page 2 of 11

AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP

					MAINT	RII/INSP	
Nr.	Hardtime	Task	Spec.	Related Documents			
1.	17079 CYC	E3	INS	AD 85-12-01 rev 1 AD 88-24-10 rev . AD 92-19-15 rev . AD 93-11-02 rev 8594 MMS-328 544280 02001 rev 15.07.05 SB 54-3183 rev . SSID 54-A45-02/A rev .			
<b>Check:</b> B							
<b>Zones:</b> 456							
<b>Access:</b> 1708, 1709, 1713, 1714, 1715, 1721, 1722							
NRC YES <input type="radio"/> NO <input type="radio"/>		IF YES, NUMBER(S):					

**NACELLE # 2 MID SPAR FITTINGS.**

Accomplish close visual inspection for cracks in the upper tang of the outboard and inboard fittings at the tang root. Also, visually inspect exposed upper and aft surfaces of fitting lugs.

- Note :**
1. *Alternating side force applied by hand to each side of engine nose cowl during the inspection may be used to check for a broken fitting.*
  2. *If fitting is not completely severed, fore and aft movement between a cracked lug and forward drag fitting clevis or between cracked tangs ends may not be apparent during check. However, any unusual structural noises during check can indicate an incipient break.*

Use boroscope, flashlight, mirror as required per SB 3183 rev. 5, fig. 1.


Nr.	Hardtime	Task	Spec.	Related Documents			
2.	17532 CYC	E3	INS	AD 85-12-01 rev 1 AD 88-24-10 rev . AD 92-19-15 rev . AD 93-11-02 rev 8594 MMS-328 544280 02001 rev 15.07.05 SB 54-3183 rev . SSID 54-A45-02/A rev .			
<b>Check:</b> B							
<b>Zones:</b> 456							
<b>Access:</b> 1708, 1709, 1713, 1714, 1715, 1721, 1722							
NRC YES <input type="radio"/> NO <input type="radio"/>		IF YES, NUMBER(S):					

**NACELLE # 2 MID SPAR FITTINGS.**

Accomplish close visual inspection for cracks in the upper tang of the outboard and inboard fittings at the tang root. Also, visually inspect exposed upper and aft surfaces of fitting lugs.

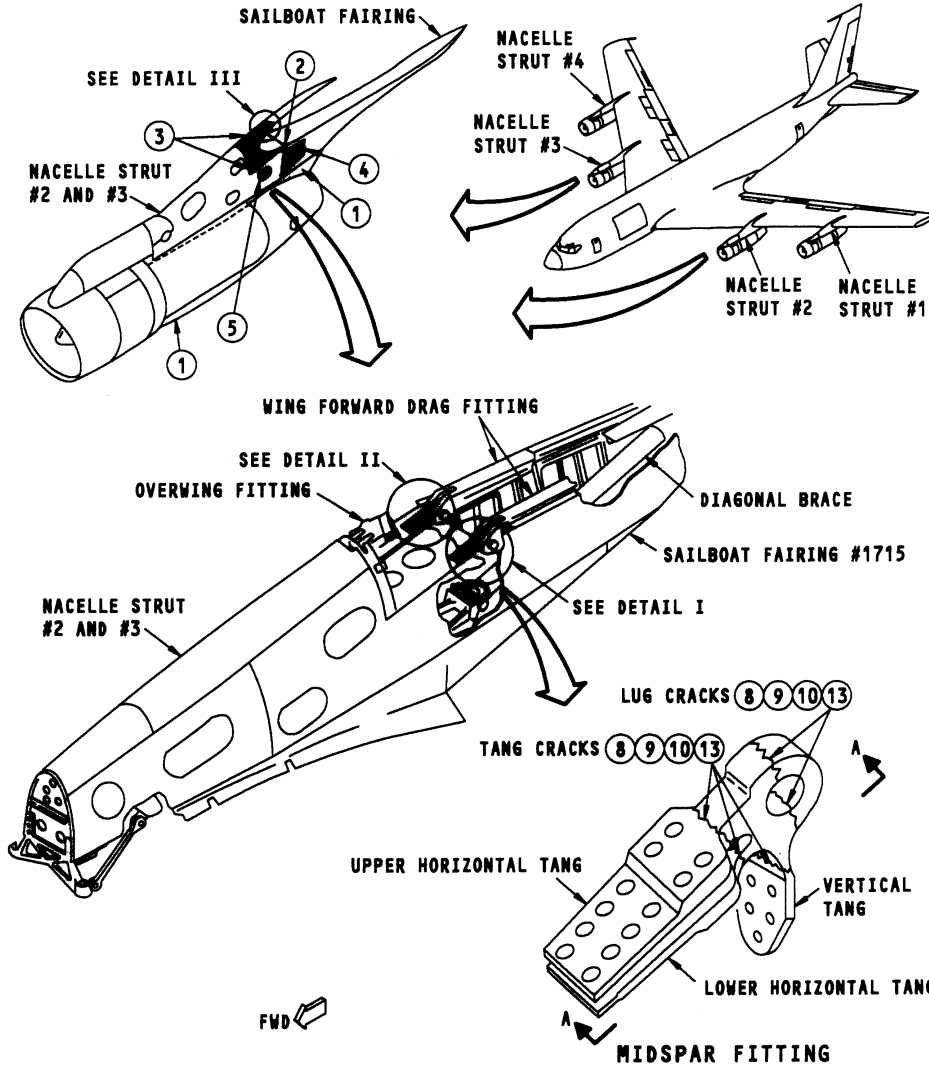
- Note :**
1. *Alternating side force applied by hand to each side of engine nose cowl during the inspection may be used to check for a broken fitting.*
  2. *If fitting is not completely severed, fore and aft movement between a cracked lug and forward drag fitting clevis or between cracked tangs ends*

AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP

<b>sabena</b> B707	Module: PYLON 2	A/C Reg :	Check :	 <b>T1F300001</b> Page 3 of 11
	Oper. : RT-MP LC	Issuer : A59513	Cert.St.: 45379	
	Type : STRUCT-INSP	Release Date: 08.03.2010		
	Spec. : MECH. INSP			

AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP

MAINT RII/INSP



*may not be apparent during check. However, any unusual structural noises during check can indicate an incipient break.*

Use boroscope, flashlight, mirror as required per SB 3183 rev. 5, fig. 1.


Nr.	Hardtime	Task	Spec.	Related Documents
3.		E3	INS	AD 85-12-01 rev 1 AD 88-24-10 rev . AD 92-19-15 rev . AD 93-11-02 rev 8594 MMS-328 544280 02001 rev 15.07.05 SB 54-3183 rev . SSID 54-A45-02/A rev .

Check: B

Zones: 456

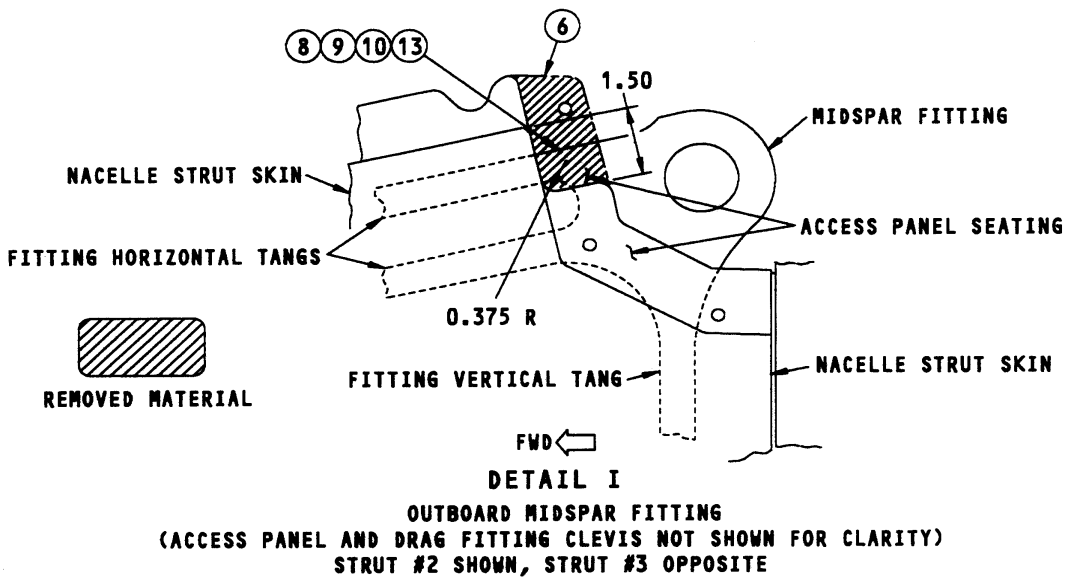
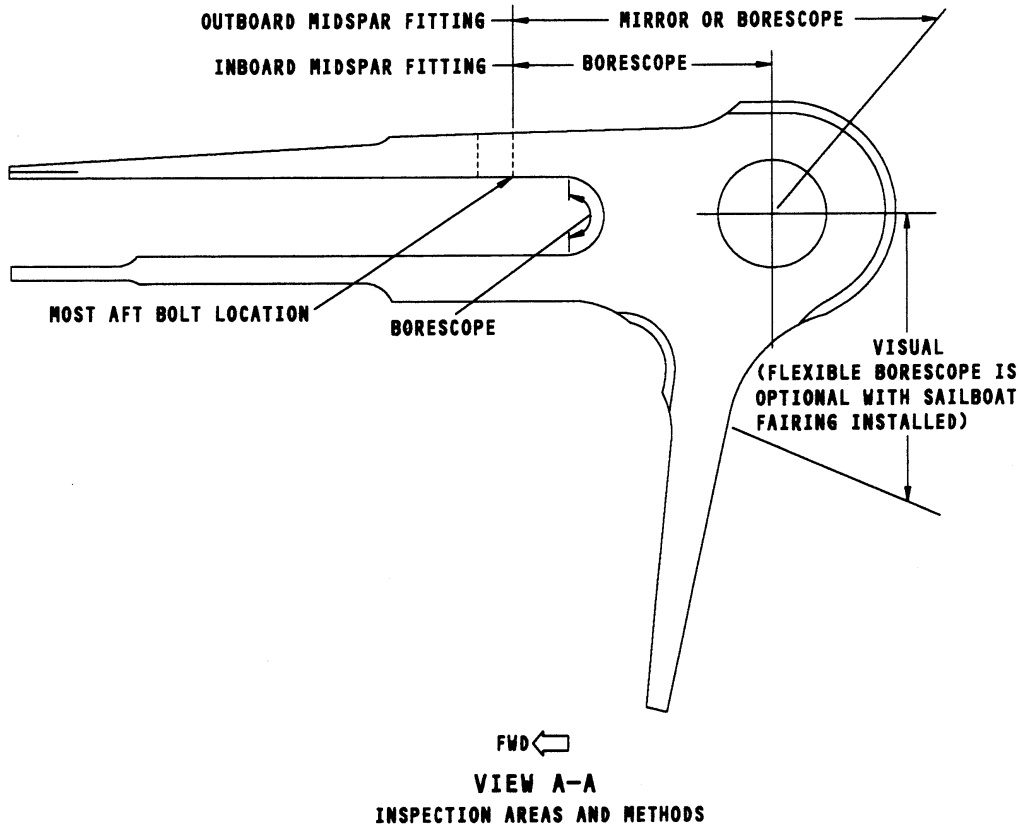
Access: 1708, 1709, 1713, 1714, 1715, 1721, 1722


NRC YES  NO  IF YES, NUMBER(S):

<b>sabena</b> B707	Module: PYLON 2	A/C Reg :	Check :	
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A59513	Cert.St.: 45379	T1F3000001
	Spec. : MECH. INSP	Release Date: 08.03.2010		Page 4 of 11

AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP

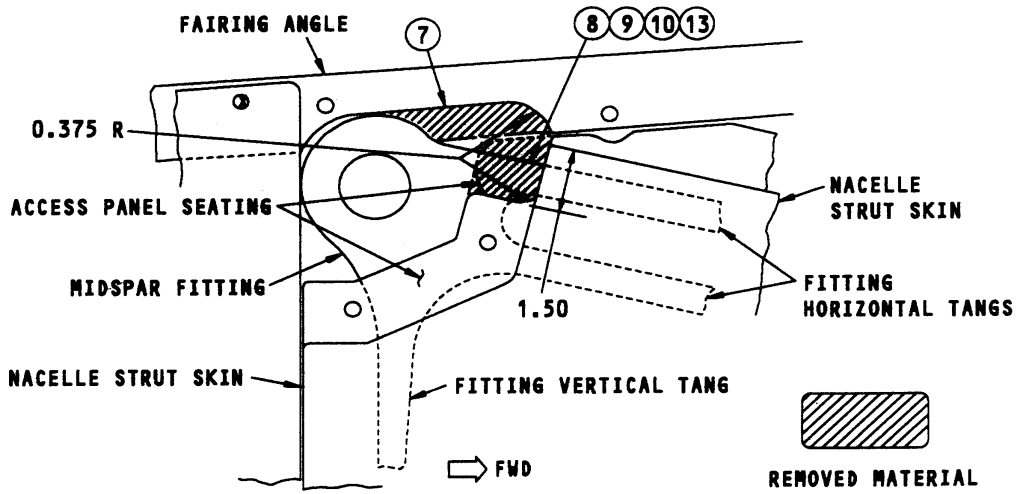
MAINT RII/INSP



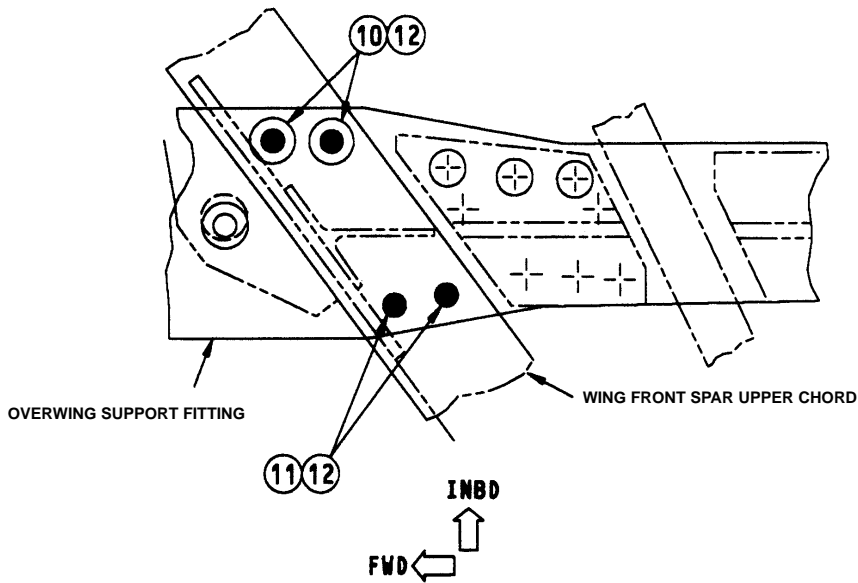
<b>sabena</b> B707	Module: PYLON 2	A/C Reg :	Check :	 T1F3000001 Page 5 of 11
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A59513	Cert.St.: 45379	
	Spec. : MECH. INSP	Release Date: 08.03.2010		

AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP

MAINT RII/INSP



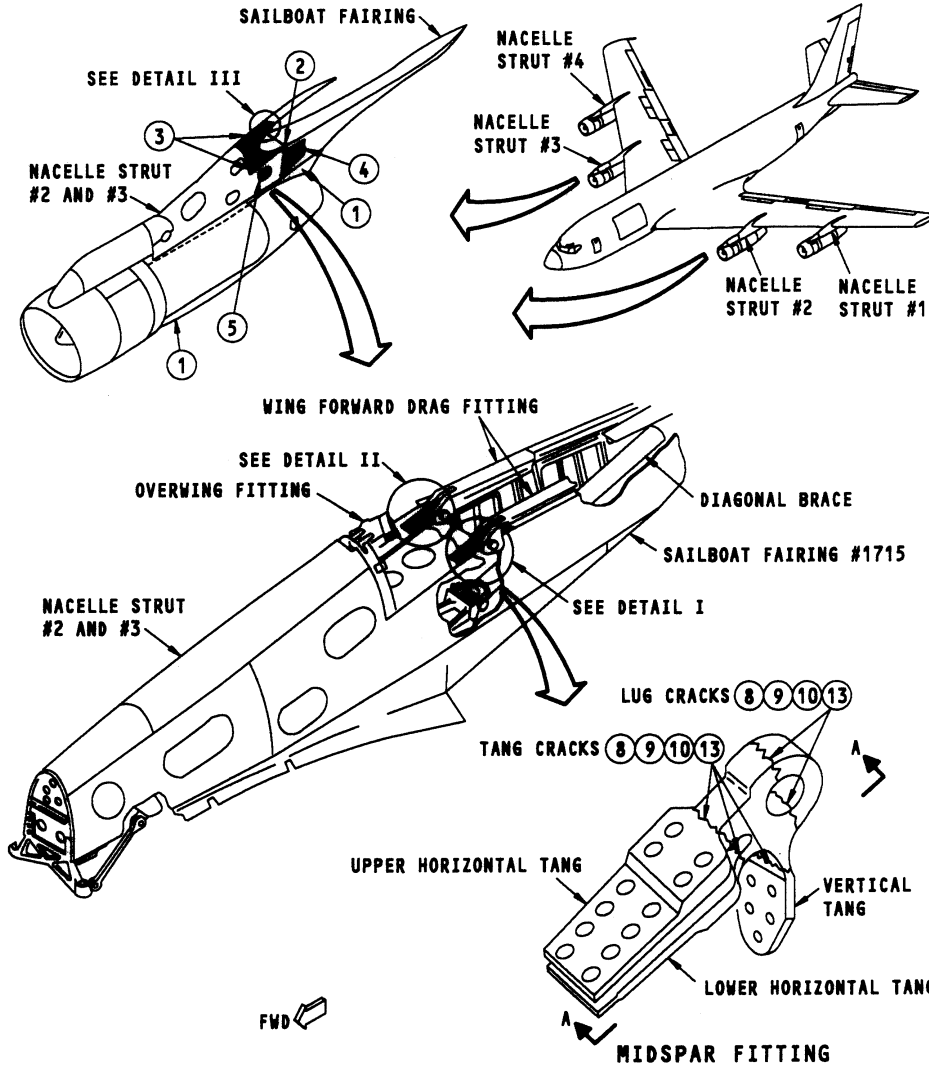
**DETAIL II**  
**INBOARD MIDSPAR FITTING**  
(Access panel and drag fitting clevis not shown for clarity)  
STRUT #2 SHOWN, STRUT #3 OPPOSITE



**DETAIL III**  
**LEFT WING SHOWN**  
**RIGHT WING OPPOSITE**

AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP

MAINT	RII/INSP
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**NACELLE # 2 MID SPAR FITTINGS.**

Accomplish close visual inspection for cracks in the upper tang of the outboard and inboard fittings at the tang root. Also, visually inspect exposed upper and aft surfaces of fitting lugs.

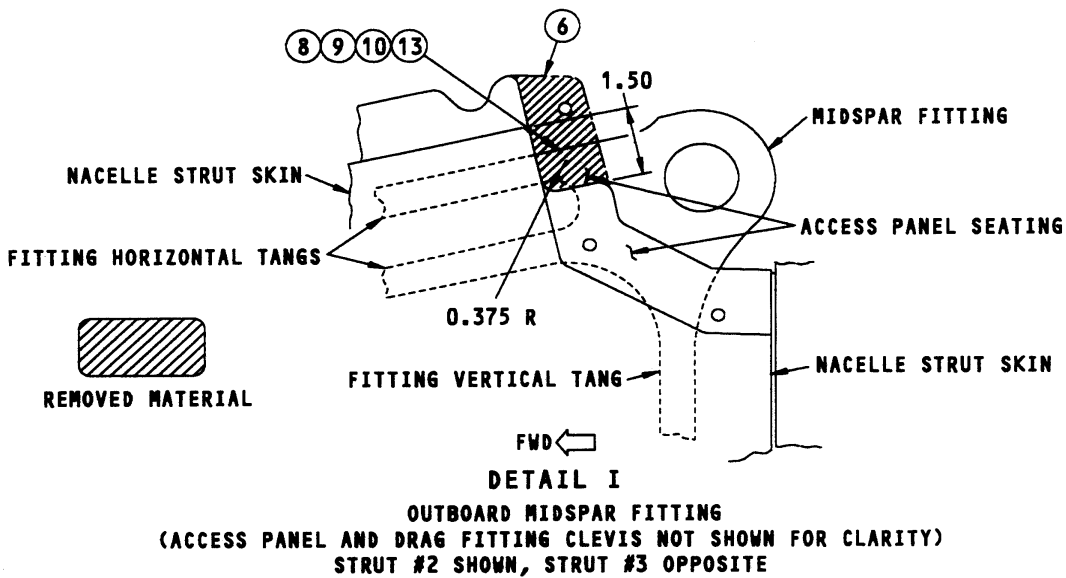
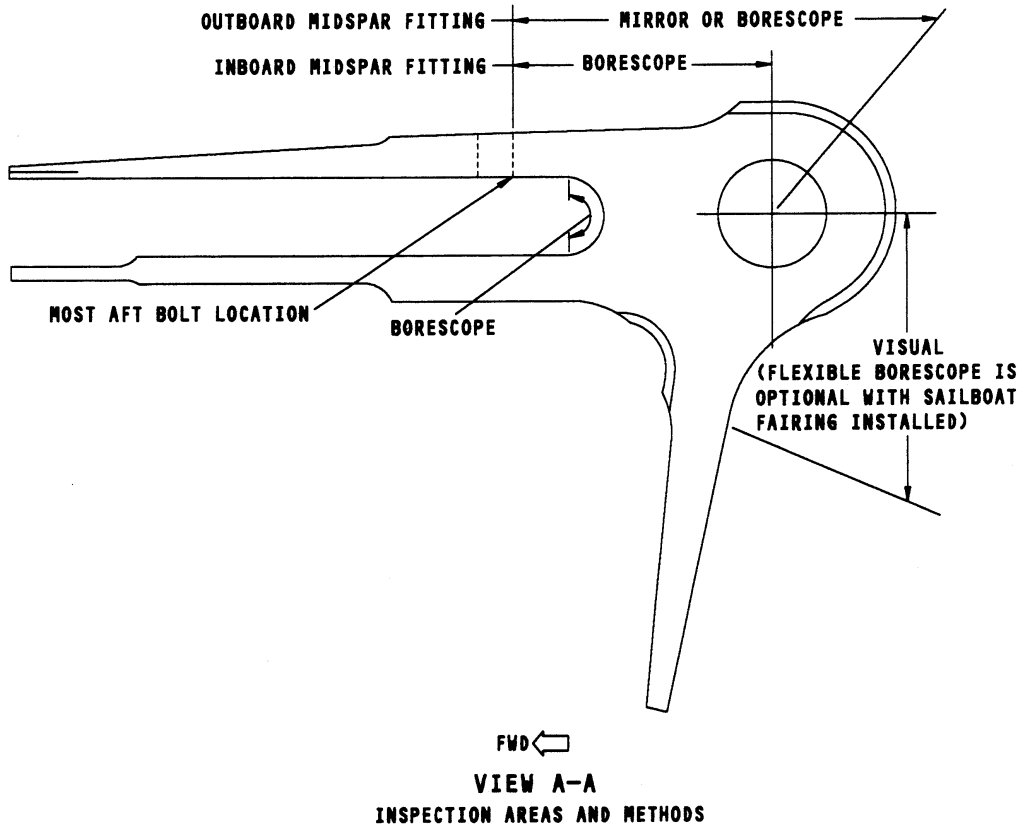
- Note :**
- 1. Alternating side force applied by hand to each side of engine nose cowl during the inspection may be used to check for a broken fitting.**
  - 2. If fitting is not completely severed, fore and aft movement between a cracked lug and forward drag fitting clevis or between cracked tangs ends may not be apparent during check. However, any unusual structural noises during check can indicate an incipient break.**


Use boroscope, flashlight, mirror as required per SB 3183 rev. 5, fig. 1.

<b>sabena</b> B707	Module: PYLON 2	A/C Reg :	Check :	
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A59513	Cert.St.: 45379	T1F3000001
	Spec. : MECH. INSP	Release Date: 08.03.2010		Page 7 of 11

AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP

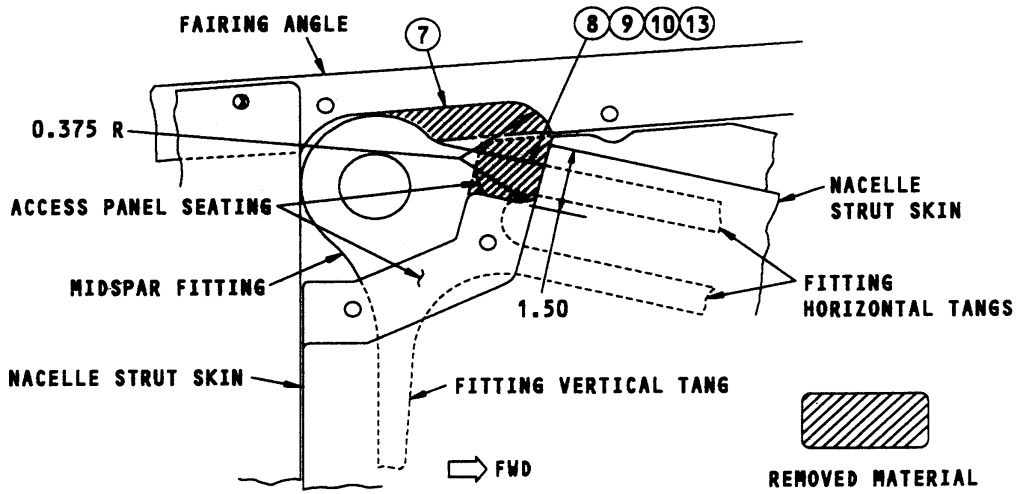
MAINT RII/INSP



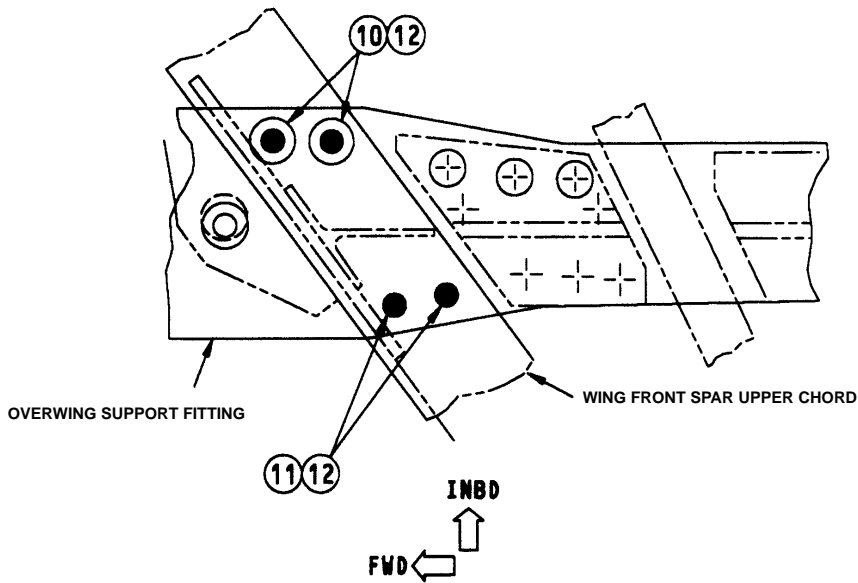
<b>sabena</b> B707	Module: PYLON 2	A/C Reg :	Check :	 T1F3000001 Page 8 of 11
	Oper. : RT-MP LC			
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	Spec. : MECH. INSP	Release Date: 08.03.2010		

AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP


MAINT RII/INSP



**DETAIL II**  
**INBOARD MIDSPAR FITTING**  
(Access panel and drag fitting clevis not shown for clarity)  
STRUT #2 SHOWN, STRUT #3 OPPOSITE

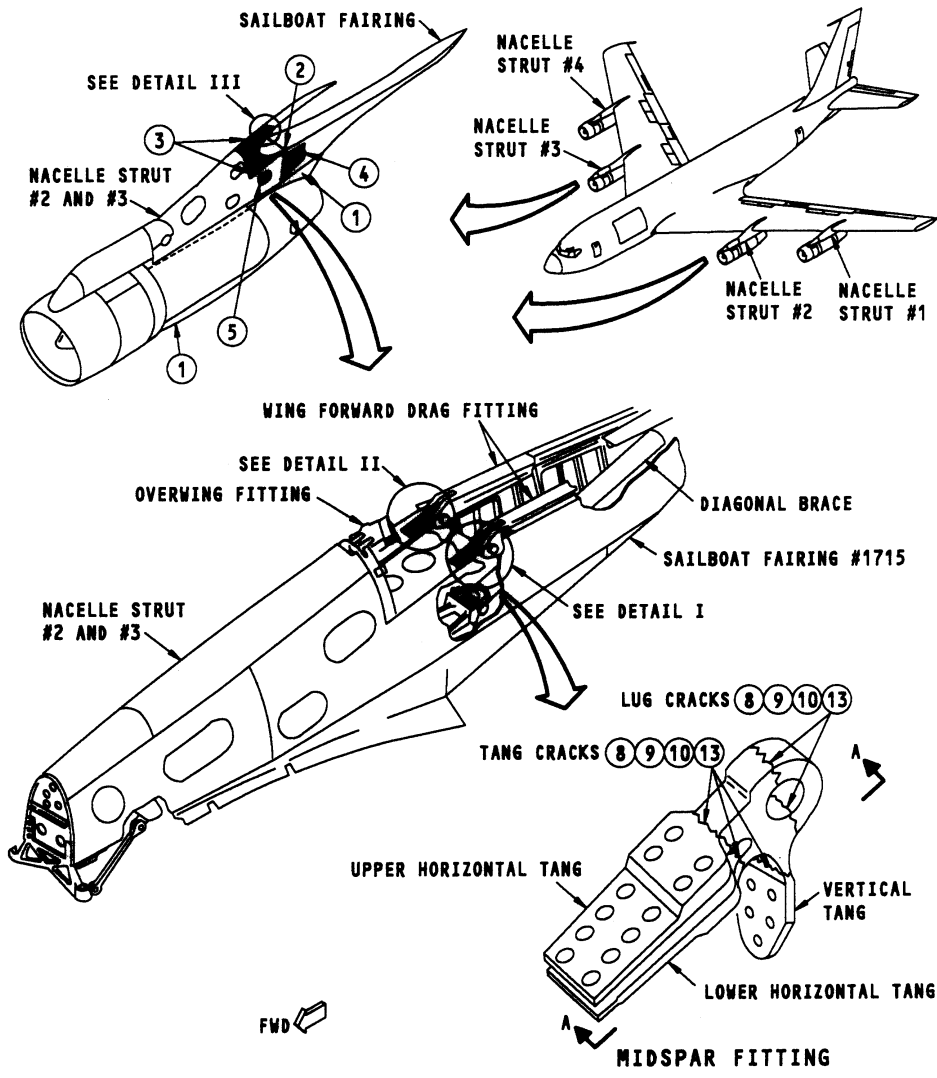



**DETAIL III**  
**LEFT WING SHOWN**  
**RIGHT WING OPPOSITE**

<b>sabena</b> B707	Module: PYLON 2	A/C Reg :	Check :	 <b>T1F3000001</b> Page 9 of 11
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A59513	Cert.St.: 45379	
	Spec. : MECH. INSP	Release Date: 08.03.2010		

AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP

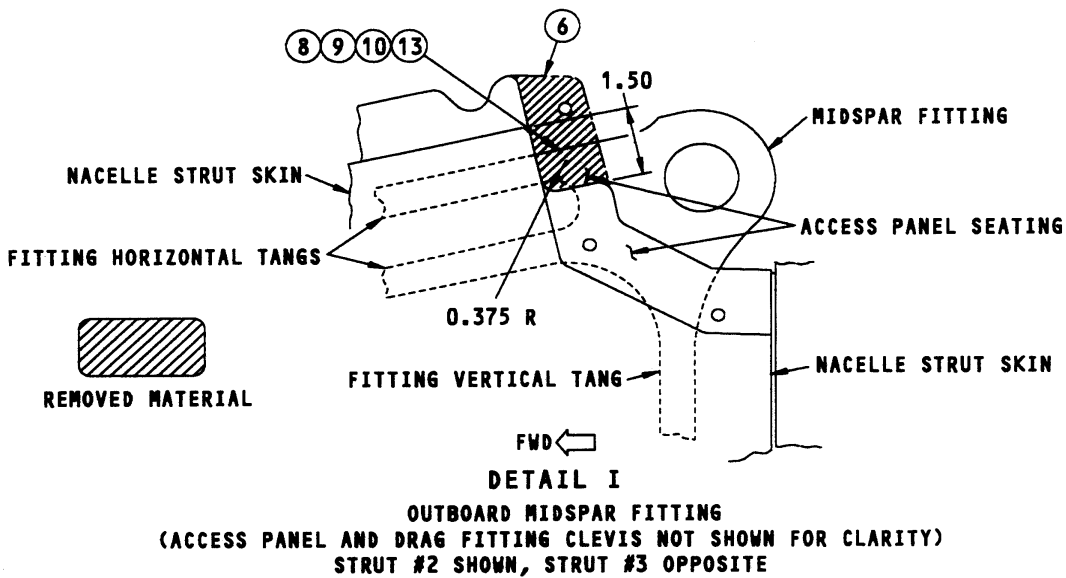
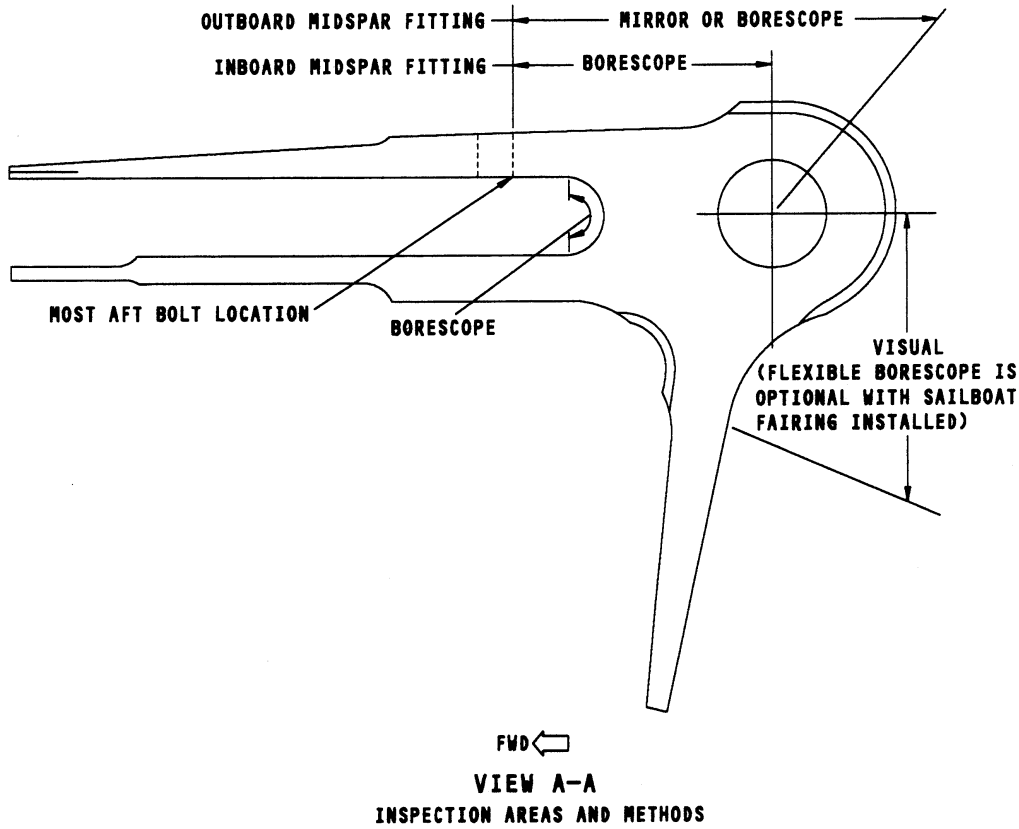
MAINT	RII/INSP




<b>sabena</b> B707	Module: PYLON 2	A/C Reg :	Check :	
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A59513	Cert.St.: 45379	T1F3000001
	Spec. : MECH. INSP	Release Date: 08.03.2010		Page 10 of 11

AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP

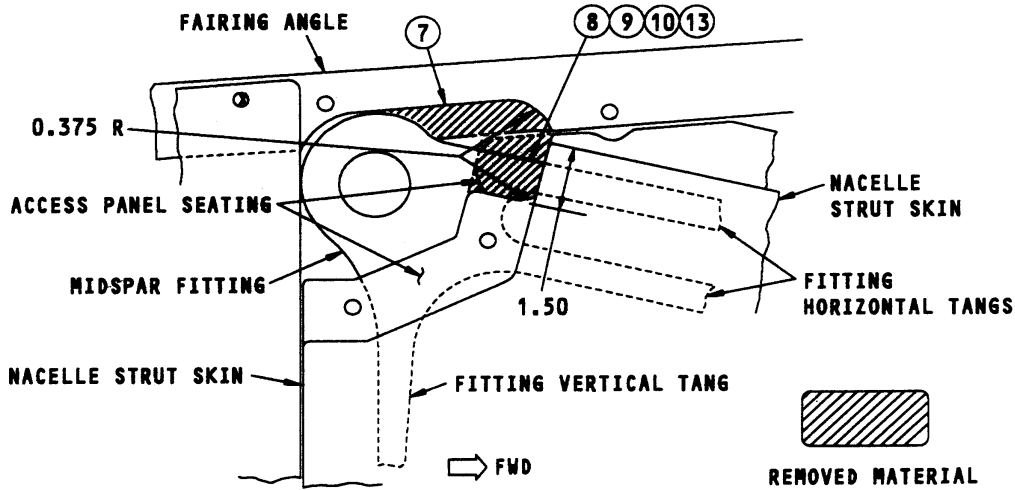
MAINT RII/INSP



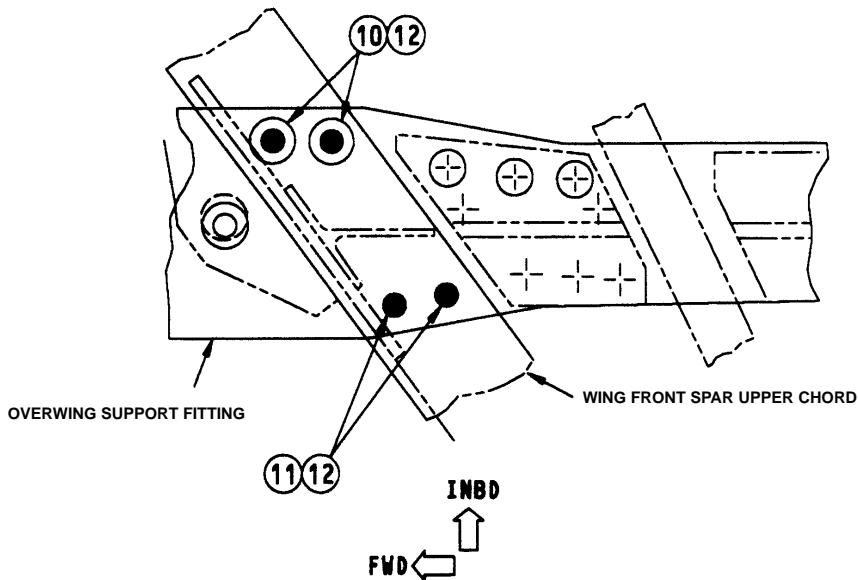
<b>sabena</b> B707	Module: PYLON 2	A/C Reg :	Check :	 T1F3000001 Page 11 of 11
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	Spec. : MECH. INSP	Release Date: 08.03.2010		

AD 93-11-02 PYLON 2 MID SPAR FITTINGS INSP

MAINT RII/INSP



**DETAIL II**  
**INBOARD MIDSPAR FITTING**  
(Access panel and drag fitting clevis not shown for clarity)  
STRUT #2 SHOWN, STRUT #3 OPPOSITE



**DETAIL III**  
**LEFT WING SHOWN**  
**RIGHT WING OPPOSITE**