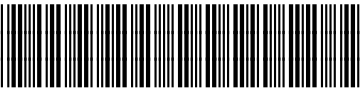



sabena [®] B707	Module: PYLON 3	A/C Reg :	Check :	
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A62165	Cert.St.: 45379	U1F3000503
Spec. : MECH. INSP	Release Date: 23.07.2008		Page 1 of 11	

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

		MAINT	RII/INSP
Execution / Start Date:			
End Date:			

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

sabena B707	Module: PYLON 3	A/C Reg :	Check :	 U1F3000503
	Oper. : RT-MP LC	Issuer : A62165	Cert.St.: 45379	
	Type : STRUCT-INSP	Release Date: 23.07.2008		
Spec. : MECH. INSP				Page 2 of 11

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

					MAINT	RII/INSP	
Nr.	Hardtime	Task	Spec.	Related Documents			
1.	17079 CYC	E3	INS	AD 93-11-02 rev 8594 MMS-328 544380 02001 rev 15.07.05 SB 54-3183 rev . SSID 54-A45-02/A rev .			
Check: B							
Zones: 457							
Access: 1708, 1709, 1713, 1714, 1715, 1721, 1722							
NRC YES <input type="radio"/> NO <input type="radio"/>		IF YES, NUMBER(S):					

NACELLE # 3 MID SPAR FITTINGS.

Accomplish close visual inspection for cracks in the upper tang of the outboard and inboard fittings at the tang root. Also, visually inspect exposed upper and aft surfaces of fitting lugs.

- Note :**
1. *Alternating side force applied by hand to each side of engine nose cowl during the inspection may be used to check for a broken fitting.*
 2. *If fitting is not completely severed, fore and aft movement between a cracked lug and forward drag fitting clevis or between cracked tangs ends may not be apparent during check. However, any unusual structural noises during check can indicate an incipient break.*

Use boroscope, flashlight, mirror as required per SB 3183 rev. 5, fig. 1.

Nr.	Hardtime	Task	Spec.	Related Documents			
2.		E3	INS	AD 93-11-02 rev 8594 MMS-328 544380 02001 rev 15.07.05 SB 54-3183 rev . SSID 54-A45-02/A rev .			
Check: B							
Zones: 457							
Access: 1708, 1709, 1713, 1714, 1715, 1721, 1722							
NRC YES <input type="radio"/> NO <input type="radio"/>		IF YES, NUMBER(S):					


NACELLE # 3 MID SPAR FITTINGS.

Accomplish close visual inspection for cracks in the upper tang of the outboard and inboard fittings at the tang root. Also, visually inspect exposed upper and aft surfaces of fitting lugs.

- Note :**
1. *Alternating side force applied by hand to each side of engine nose cowl during the inspection may be used to check for a broken fitting.*
 2. *If fitting is not completely severed, fore and aft movement between a cracked lug and forward drag fitting clevis or between cracked tangs ends may not be apparent during check. However, any unusual structural noises during check can indicate an incipient break.*

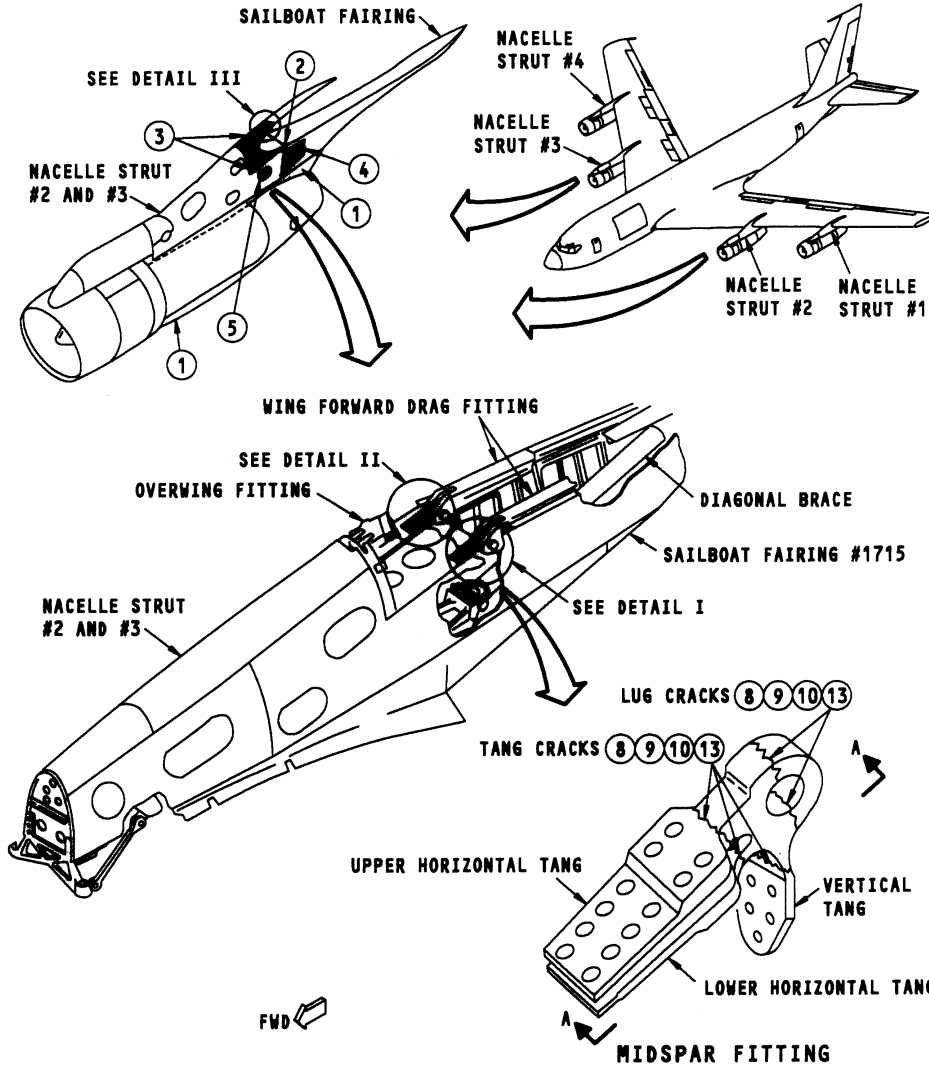
Use boroscope, flashlight, mirror as required per SB 3183 rev. 5, fig. 1.

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

sabena B707	Module: PYLON 3	A/C Reg :	Check :	 U1F3000503
	Oper. : RT-MP LC	Issuer : A62165	Cert.St.: 45379	
	Type : STRUCT-INSP	Release Date: 23.07.2008	Page 3 of 11	

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

MAINT RII/INSP



Nr.	Hardtime	Task	Spec.	Related Documents
3.	17532 CYC	E3	INS	AD 93-11-02 rev 8594 MMS-328 544380 02001 rev 15.07.05 SB 54-3183 rev . SSID 54-A45-02/A rev .


Check: B
Zones: 457
Access: 1708, 1709, 1713, 1714, 1715, 1721, 1722

NRC YES NO IF YES, NUMBER(S):

NACELLE # 3 MID SPAR FITTINGS.

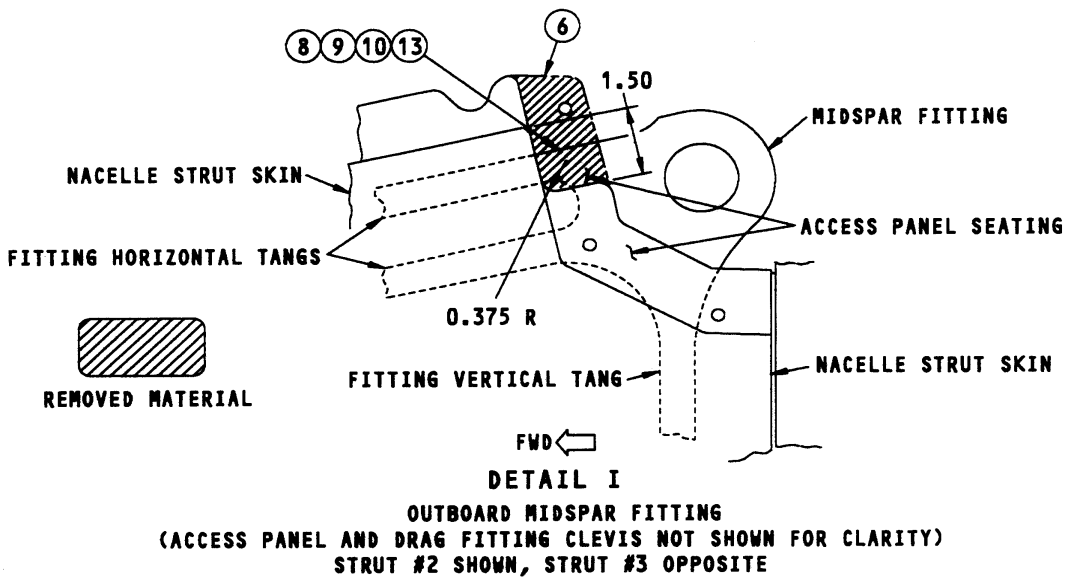
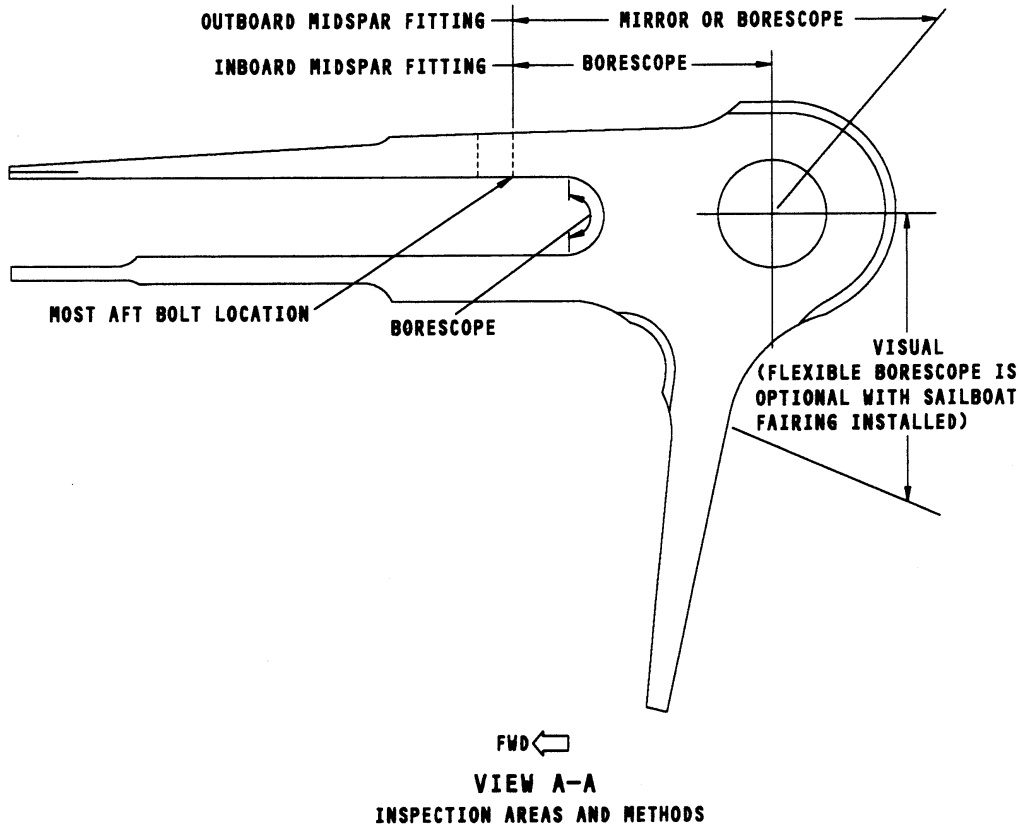
Accomplish close visual inspection for cracks in the upper tang of the outboard and inboard fittings at the tang root. Also, visually inspect exposed upper and aft surfaces of fitting lugs.


Note : 1. *Alternating side force applied by hand to each side of engine nose cowl during the inspection may be used to check for a broken fitting.*

sabena B707	Module: PYLON 3	A/C Reg :	Check :	
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A62165	Cert.St.: 45379	U1F3000503
	Spec. : MECH. INSP	Release Date: 23.07.2008		Page 4 of 11

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

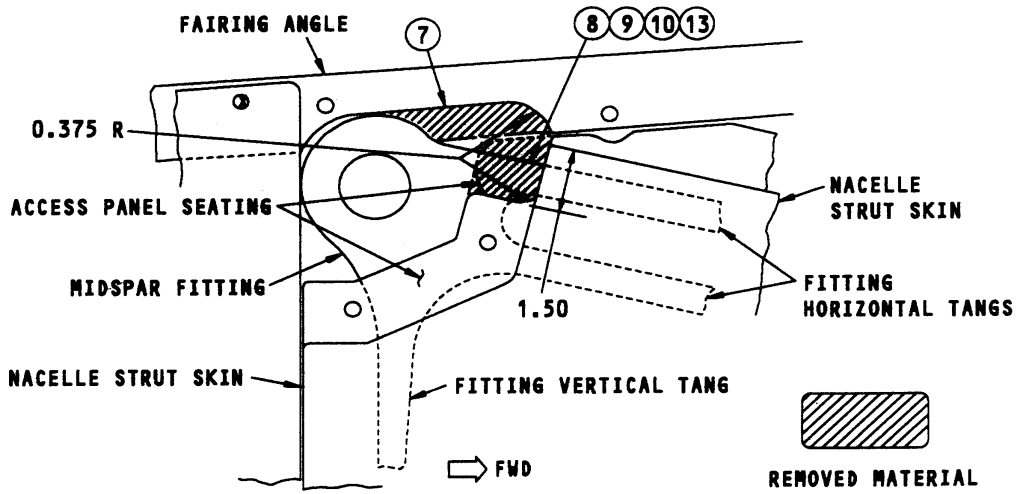
MAINT RII/INSP



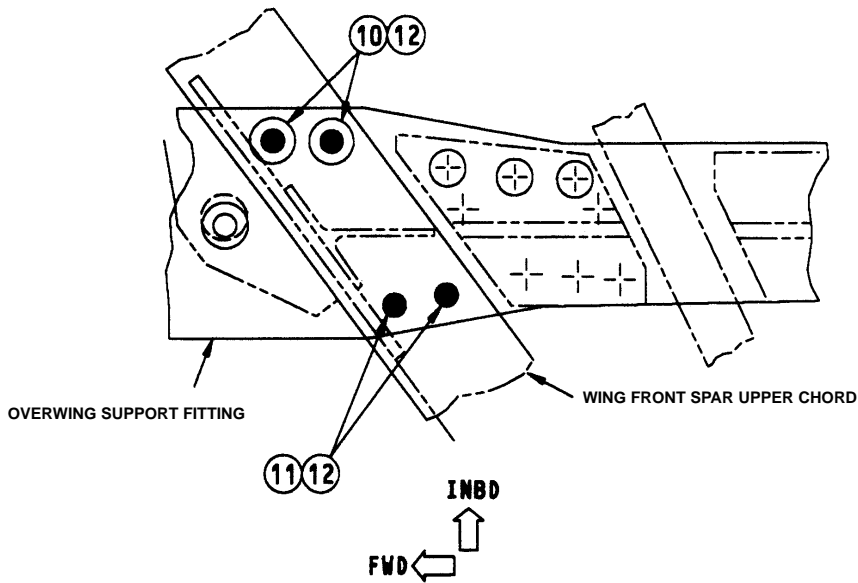
sabena B707	Module: PYLON 3	A/C Reg :	Check :	 U1F3000503 Page 5 of 11
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A62165	Cert.St.: 45379	
	Spec. : MECH. INSP	Release Date: 23.07.2008		

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

MAINT RII/INSP




DETAIL II
INBOARD MIDSPAR FITTING
 (ACCESS PANEL AND DRAG FITTING CLEVIS NOT SHOWN FOR CLARITY)
 STRUT #2 SHOWN, STRUT #3 OPPOSITE



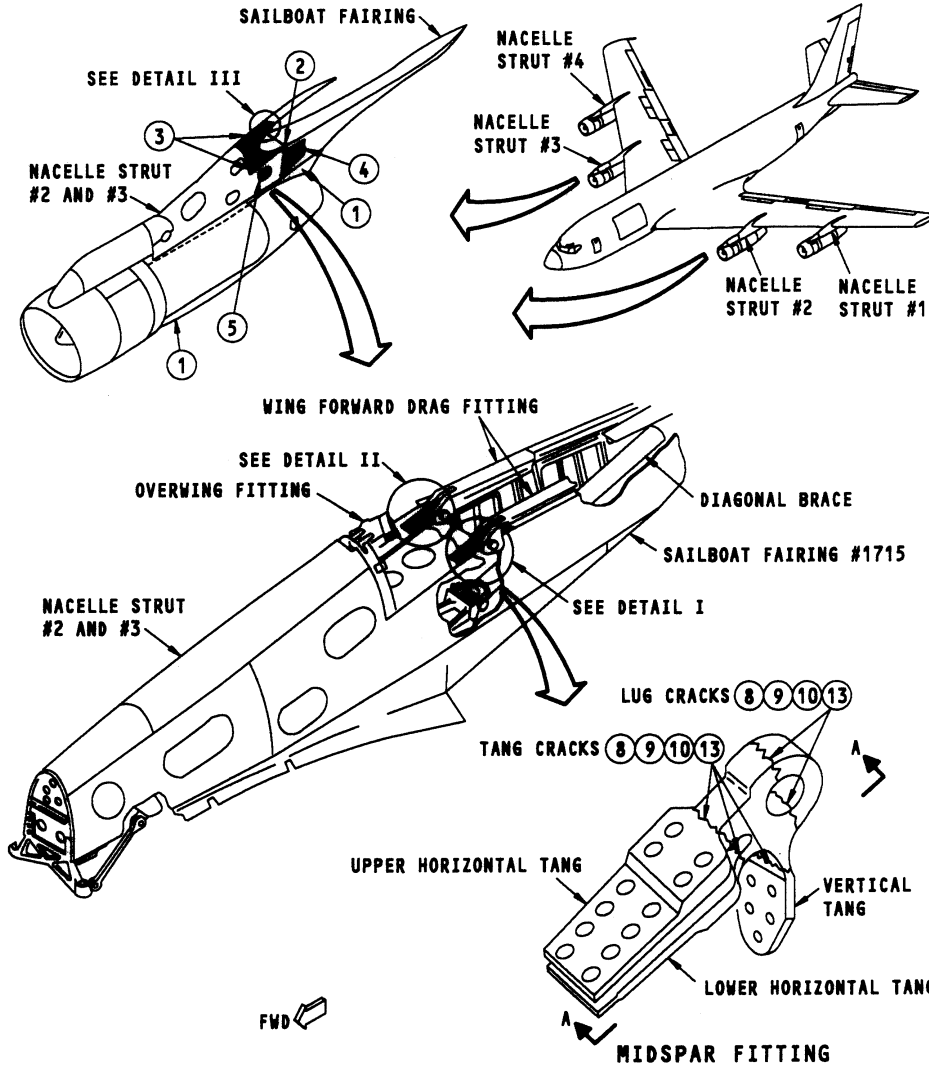
DETAIL III
LEFT WING SHOWN
RIGHT WING OPPOSITE

2. If fitting is not completely severed, fore and aft movement between a

sabena B707	Module: PYLON 3	A/C Reg :	Check :	 U1F3000503 Page 6 of 11
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A62165	Cert.St.: 45379	
	Spec. : MECH. INSP	Release Date: 23.07.2008		


AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

MAINT RII/INSP



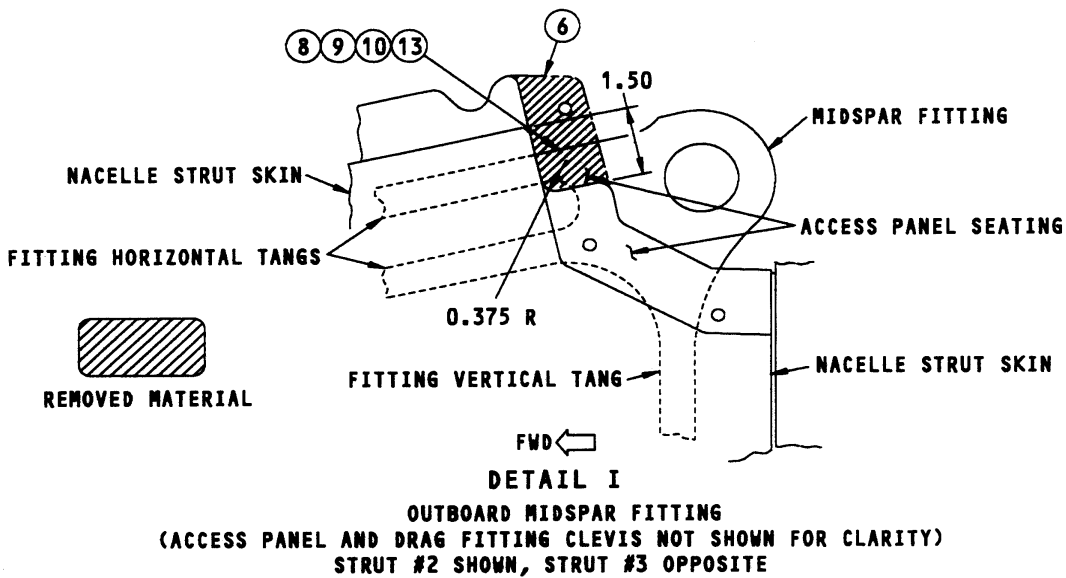
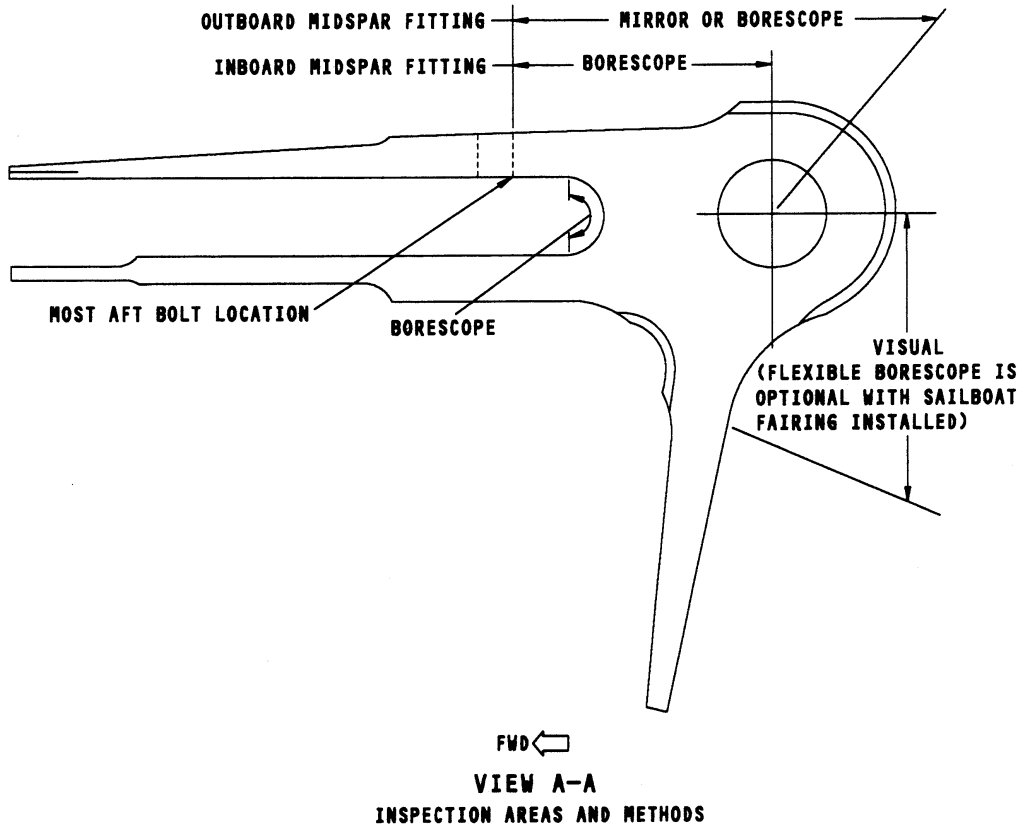
cracked lug and forward drag fitting clevis or between cracked tangs ends may not be apparent during check. However, any unusual structural noises during check can indicate an incipient break.


Use boroscope, flashlight, mirror as required per SB 3183 rev. 5, fig. 1.

sabena B707	Module: PYLON 3	A/C Reg :	Check :	
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A62165	Cert.St.: 45379	U1F3000503
	Spec. : MECH. INSP	Release Date: 23.07.2008		Page 7 of 11

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

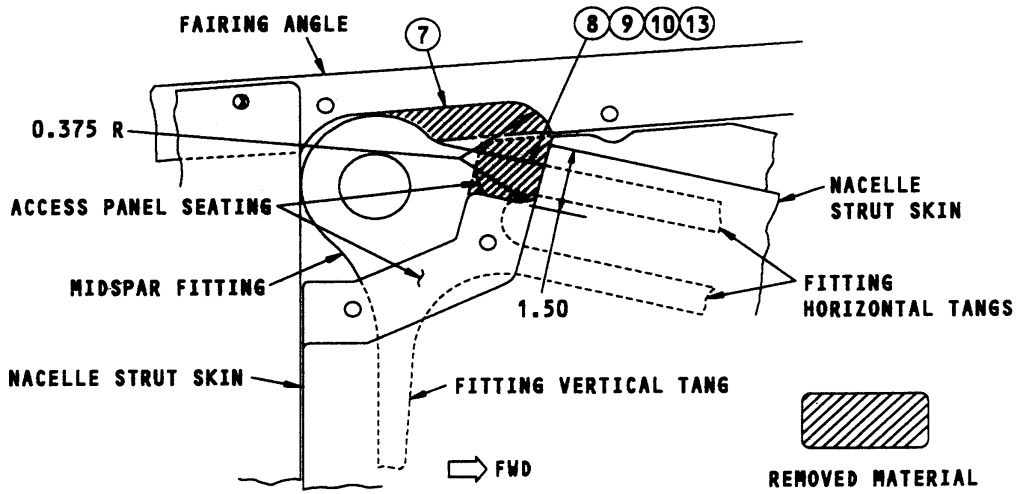
MAINT RII/INSP



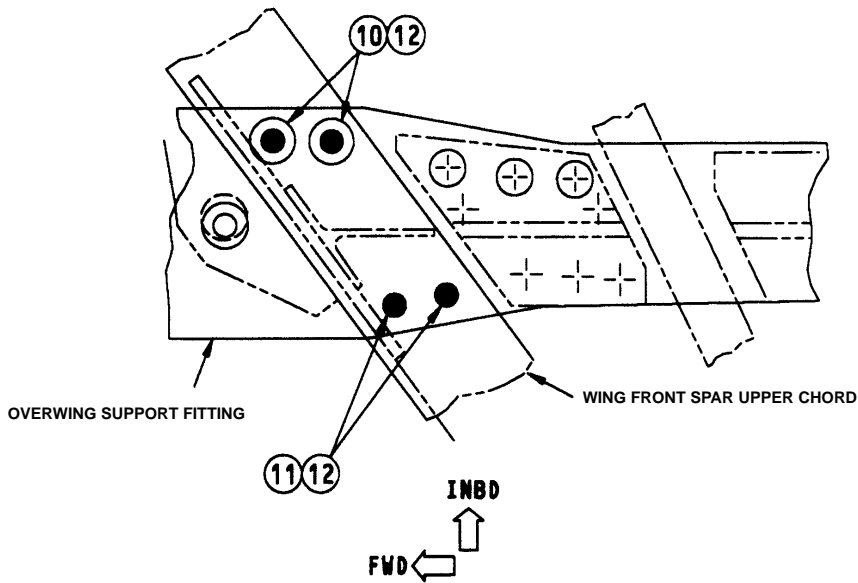
sabena B707	Module: PYLON 3	A/C Reg :	Check :	 U1F3000503 Page 8 of 11
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A62165	Cert.St.: 45379	
	Spec. : MECH. INSP	Release Date: 23.07.2008		

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP


MAINT RII/INSP



DETAIL II
INBOARD MIDSPAR FITTING
 (ACCESS PANEL AND DRAG FITTING CLEVIS NOT SHOWN FOR CLARITY)
 STRUT #2 SHOWN, STRUT #3 OPPOSITE

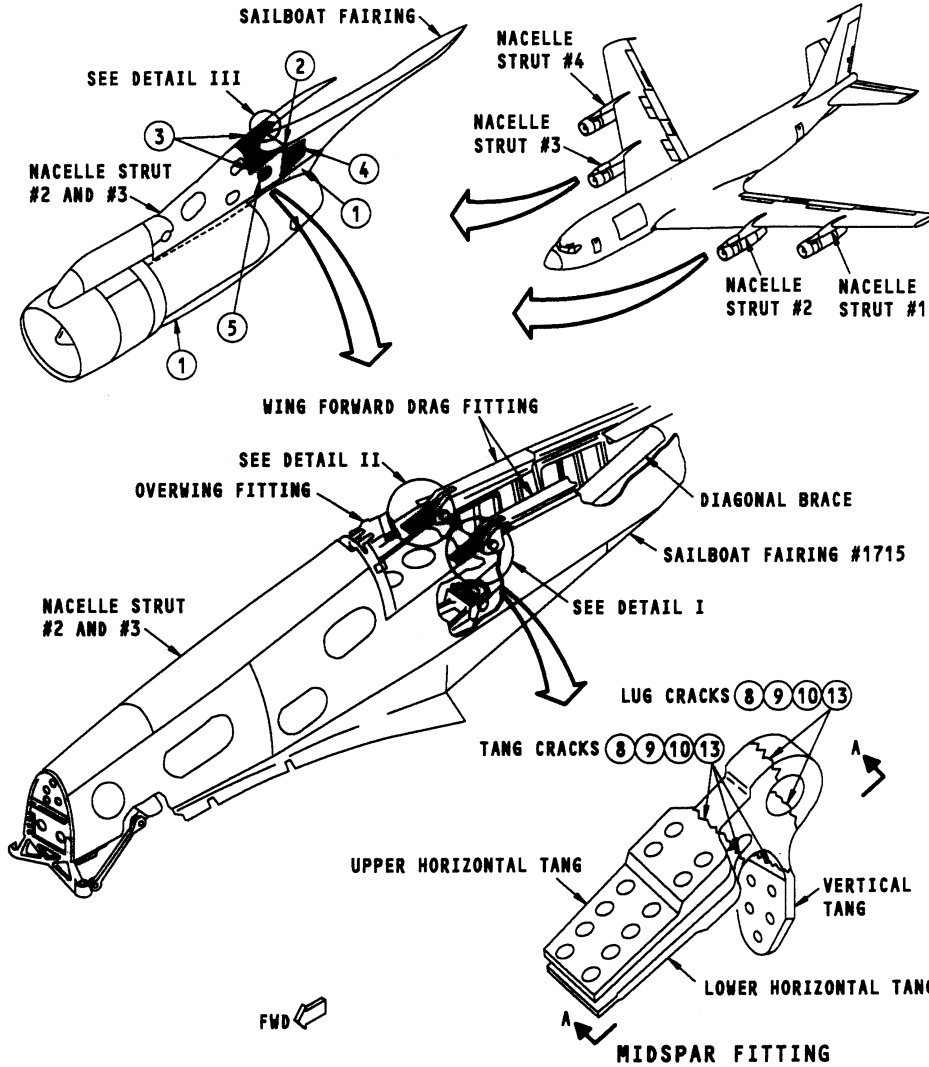



DETAIL III
LEFT WING SHOWN
RIGHT WING OPPOSITE

sabena B707	Module: PYLON 3	A/C Reg :	Check :	 U1F3000503 Page 9 of 11
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A62165	Cert.St.: 45379	
	Spec. : MECH. INSP	Release Date: 23.07.2008		

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

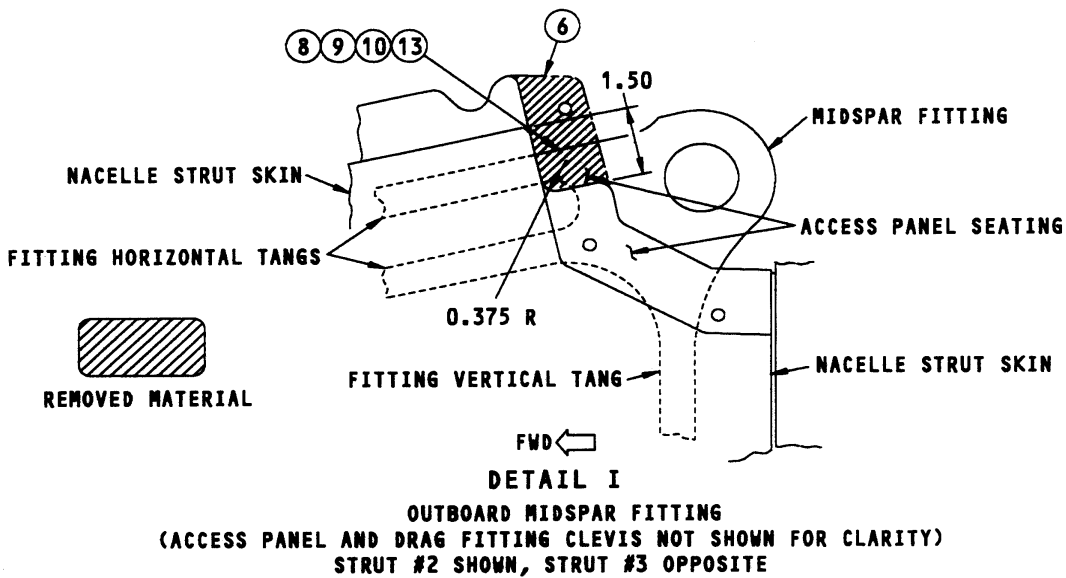
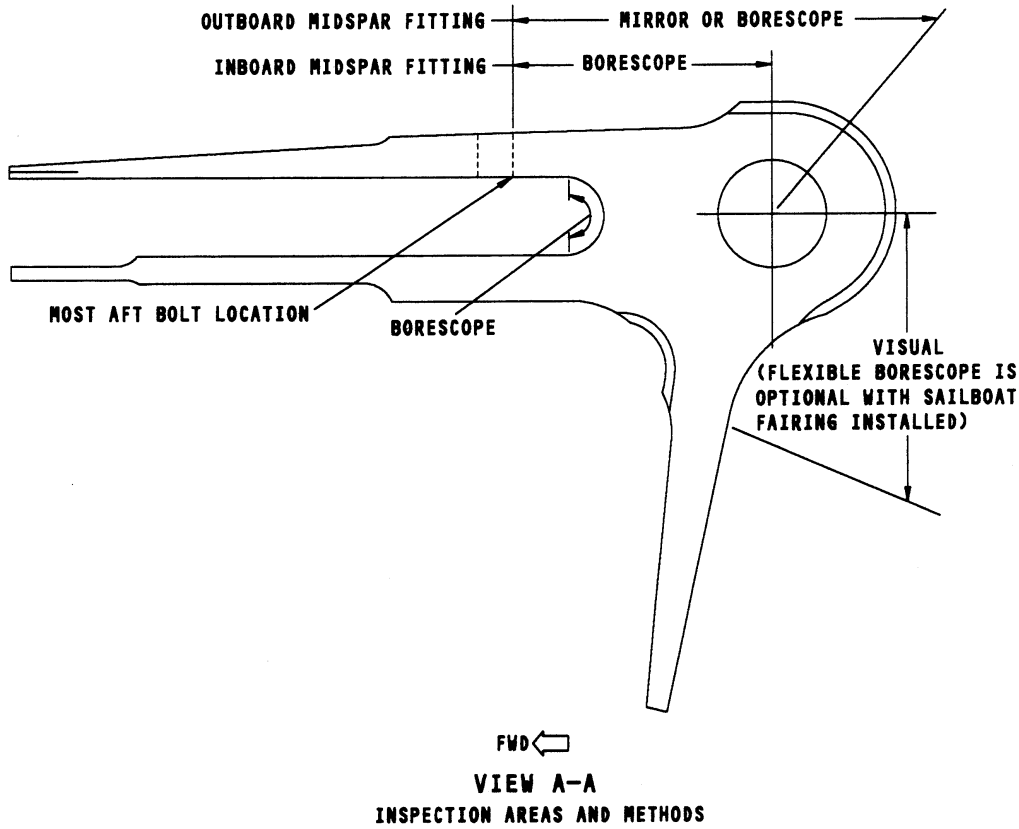
MAINT	RII/INSP
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sabena B707	Module: PYLON 3	A/C Reg :	Check :	 U1F3000503 Page 10 of 11
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A62165	Cert.St.: 45379	
	Spec. : MECH. INSP	Release Date: 23.07.2008		

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

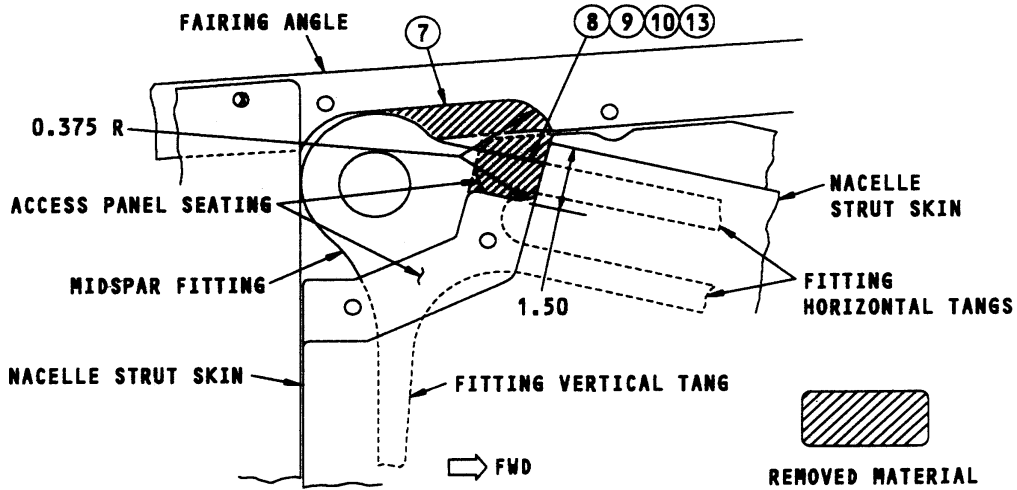
MAINT RII/INSP



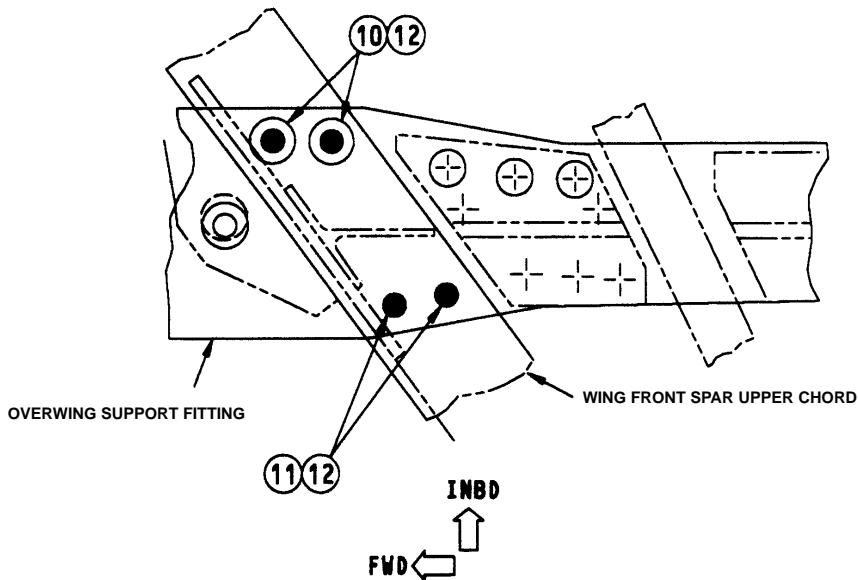
sabena B707	Module: PYLON 3	A/C Reg :	Check :	 U1F3000503 Page 11 of 11
	Oper. : RT-MP LC			
	Type : STRUCT-INSP	Issuer : A62165	Cert.St.: 45379	
	Spec. : MECH. INSP	Release Date: 23.07.2008		

AD 93-11-02 PYLON 3 MID SPAR FITTINGS INSP

MAINT RII/INSP



DETAIL II
INBOARD MIDSPAR FITTING
 (ACCESS PANEL AND DRAG FITTING CLEVIS NOT SHOWN FOR CLARITY)
 STRUT #2 SHOWN, STRUT #3 OPPOSITE



DETAIL III
LEFT WING SHOWN
RIGHT WING OPPOSITE