

**37**

**VACUUM**



CHAPTER 37  
VACUUM  
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\* THE ASTERISK INDICATES PAGES CHANGED, ADDED OR DELETED

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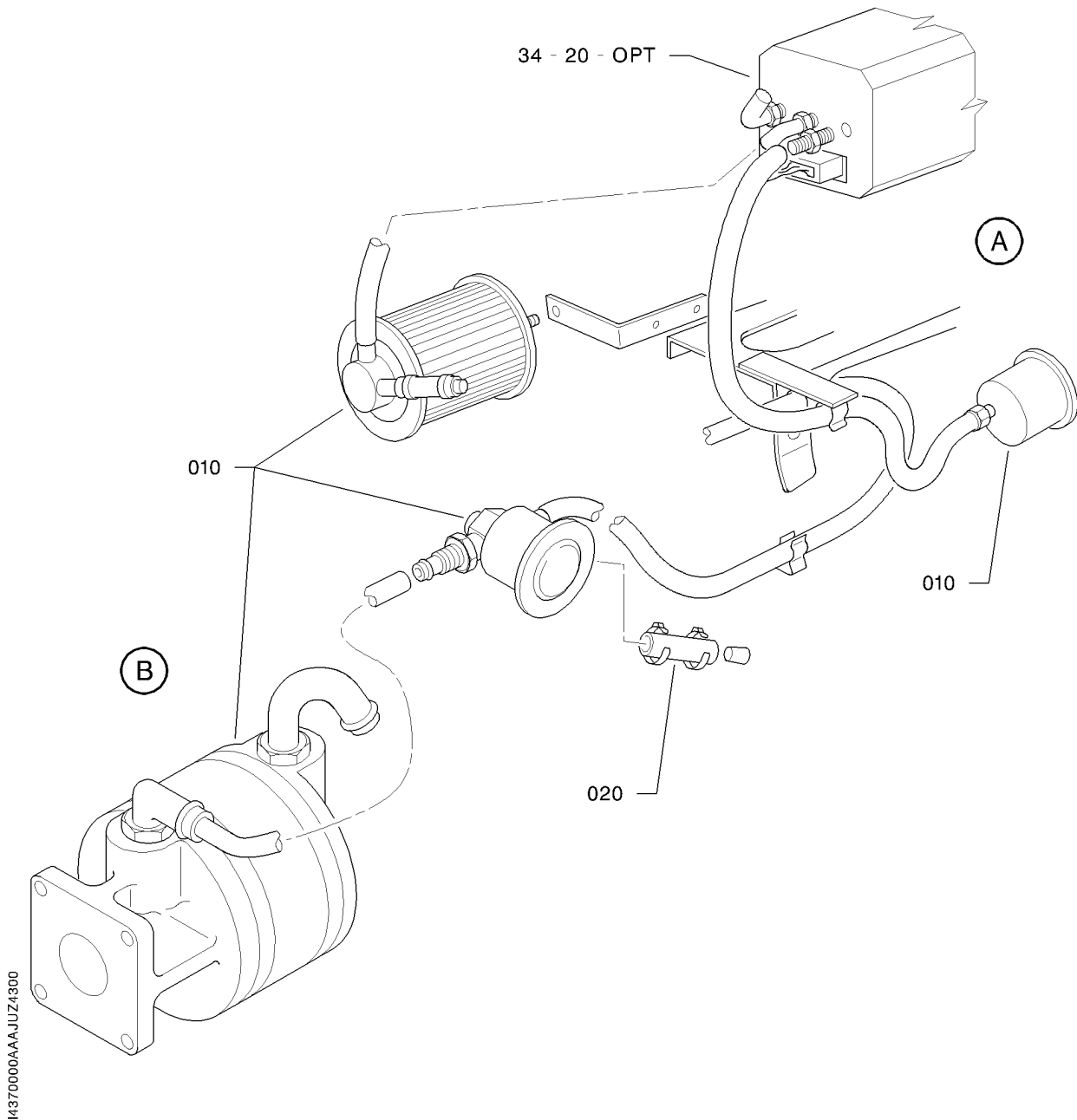
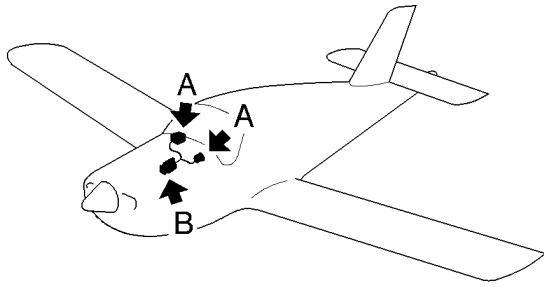
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VACUUM  
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VACUUM PUMP	37-11-01 1	S/N 1 - 9999 POST-MOD. 151

SUBJECT	CHAPTER SECTION FIG. SUBJECT	VALIDITY
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14370000AAJUZ4300

VACUUM  
FIGURE 1

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FIG. 1  
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OPTION

FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1 10 20	TF37-00-00-01-001 37-11-OPT 37-20-OPT	1234567       VACUUM .DISTRIBUTION (NORMAL) .INDICATING		RF 1 1	

- ITEM NOT ILLUSTRATED

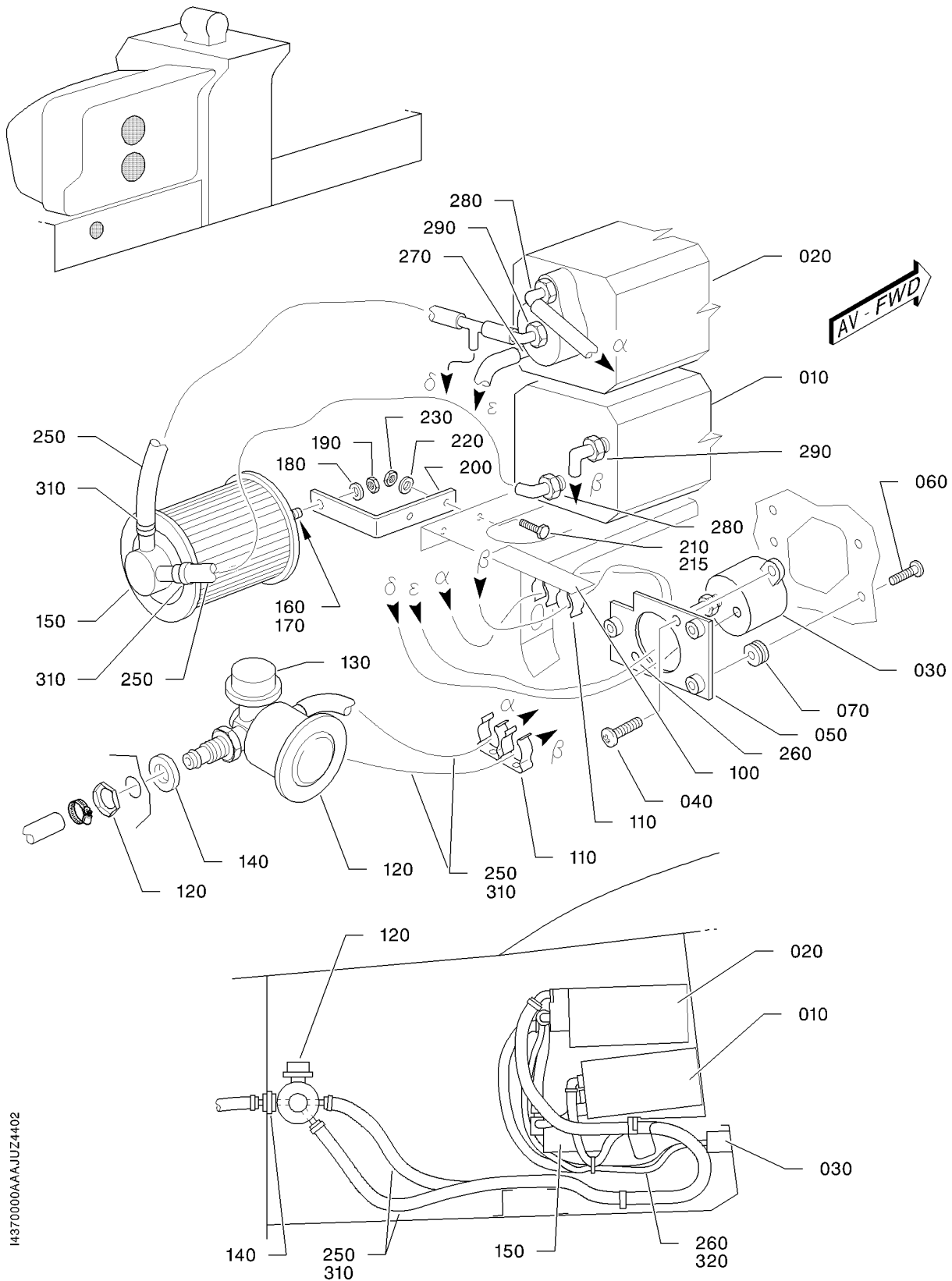
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FIG. 1

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OPTION



GYROSCOPIC ASSY  
FIGURE 1

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FIG. 1  
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14370000AAJUJZ4402

FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1	TB37-11-00-01-001		GYROSCOPIC ASSY		RF	
10	34-24-OPT-01		.ATTITUDE GYRO INDICATOR		1	
20	34-21-OPT-01		.DIRECTIONAL GYRO INDICATOR		1	R
30	6093557220		.PRESSURE INDICATOR OPT TO UMA3-310-5 MADE BY V61225 ATTACHING PARTS		1	R
40	5120206228		.SCREW OPT TO MS 35206-228 MADE BY V96906 * * *		2	R
50	TB20 78910001		.SUPPORT ASSY ATTACHING PARTS		1	
60	5111943086		.SCREW RPLD BY 5111943078		3	
- 60A	5111943078		.SCREW OPT TO E27116C40Q12AGUL MADE BY VF0110 RPLS 5111943086		3	R
70	7681791207		.GROMMET OPT TO DK5-8-11-1.5 MADE BY VF0331 * * *		3	R
100	TB20 78915104		.SUPPORT		1	OR
110	7136111303		.FASTENER		4	
120	6018157230		.VALVE OPT TO 2H3-19 MADE BY V26433		1	R
-125	7284153501		..FILTER OPT TO B3-5-1 MADE BY V26433		1	R
130	TB37-20-00-01		.PRESSURE SWITCH		1	
140	TB10 78908101		.SHIM		1	
150	7284010901		.FILTER OPT TO 1J7-1 MADE BY V26433 ATTACHING PARTS		1	R
160	TB10 09001133		.SPACER		1	
170	5706039240		.WASHER OPT TO 23116AD050L MADE BY VF0111		2	R
180	5701039240		.WASHER OPT TO ASN 53101 MADE BY VF0111		1	R
190	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		1	R
200	TB10 78907100		.SUPPORT ATTACHING PARTS		1	
210	5101229075		.BOLT		2	R

- ITEM NOT ILLUSTRATED

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FIG. 1

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FIG. ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 215	5101229079		.BOLT		1	R
220	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		2	R
230	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		2	R
-230A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		2	R
250	4281471428		.HOSE SUPSD BY 4281861502		AR	R
-250A	4281861502		.HOSE SUPSDS 4281471428		AR	R
260	4281621006		.HOSE RPLD BY 4281621007		AR	
-260A	4281621007		.HOSE RPLS 4281621006		AR	
270	7730062372		.ADAPTER OPT TO AN840-4D MADE BY V88044		1	R
280	7730010002		.UNION VARIANT		2	
-280A	7730160005		.UNION VARIANT		2	
290	7730010001		.UNION VARIANT		2	
-290A	7730160003		.UNION VARIANT		2	
310	7141320041		.CLAMP		10	
-310A	7141290018		.CLAMP TO BE INSTALLED WITH HOSE ITEM -250A		10	R
320	7141323025		.CLAMP OPT TO SX5 07-11 MADE BY VF2560 RPLD BY 7141015013		4	R
-320A	7141015013		.CLAMP RPLS 7141323025		4	

- ITEM NOT ILLUSTRATED

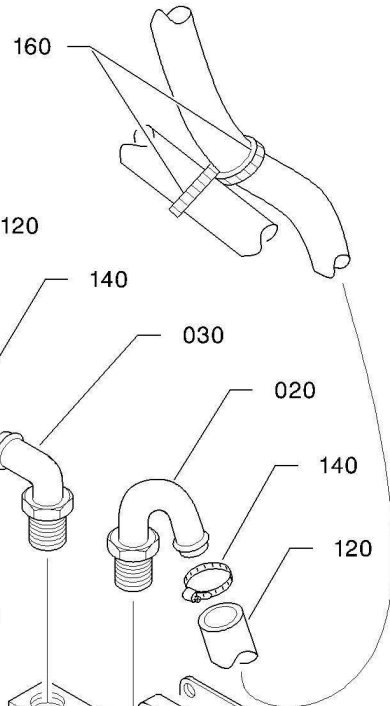
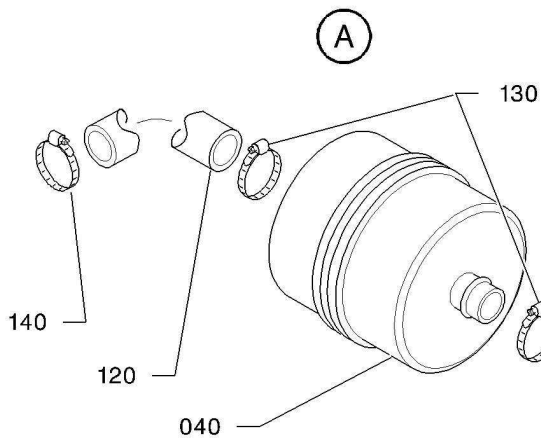
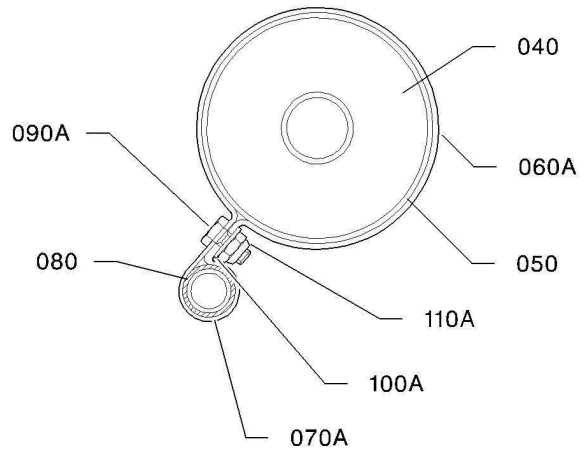
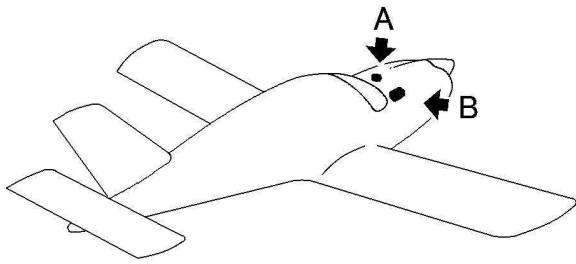
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FIG. 1

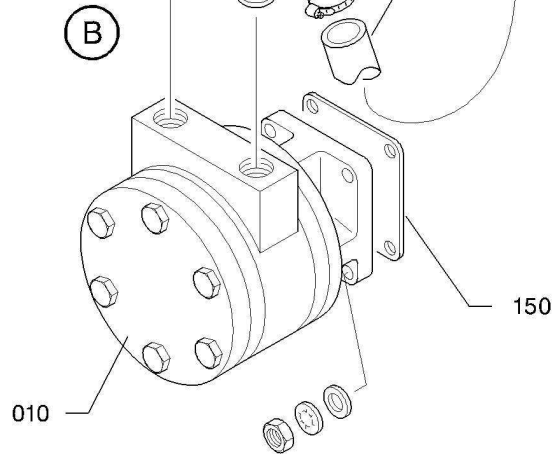
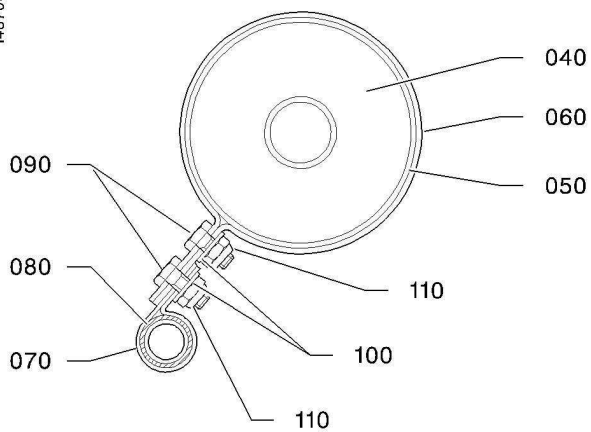
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I437000AAANVZ4401



VACUUM PUMP  
FIGURE 1

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FIG. 1  
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TF37-11-01-01-001		VACUUM PUMP		RF	R
- 5	TB20 7881700300		.PUMP ASSY PRE-MOD. 189		1	
- 5A	TB20 7881700400		.PUMP ASSY POST-MOD. 189		1	
10	6084287220		..VACUUM PUMP		1	
- 10A	6015307221		..VACUUM PUMP OPT TO AA215CC MADE BY VOAFL4 VARIANT		1	
- 10B	6054907221		..VACUUM PUMP OPT TO AA3215CC MADE BY VOAFL4 VARIANT		1	R
20	7730010005		.HYDRAULIC UNION VARIANT		1	
- 20A	7730160002		.HYDRAULIC UNION VARIANT		1	
30	7730010006		.HYDRAULIC UNION VARIANT		1	
- 30A	7730160001		.HYDRAULIC UNION VARIANT		1	
40	6018157232		.FILTER OPT TO 1J4-7 MADE BY V26433 SUPSD BY 6018157235		1	R
- 40A	6018157235		.FILTER IF THIS FILTER IS INSTALLED FOR THE FIRST TIME, ORDER CLAMP TB20 7881711200 SUPSDS 6018157232		1	R
50	4343062439		.PROTECTION COVER		AR	
60	TB21 56003100		.CLAMP VALID FOR FILTER 6018157232 SUPSD BY TB20 78817117		1	R
60A	TB20 78817117		.CLAMP VALID FOR FILTER 6018157232 SUPSDS TB21 56003100 SUPSD BY TB20 7881711200		1	R
- 60B	TB20 7881711200		.CLAMP VALID FOR FILTER 6018157235 SUPSDS TB20 78817117		1	R
70	7141060115		.CLAMP OPT TO AN742-14C MADE BY V88044 SUPSD BY 7141060139		1	R
70A	7141060139		.CLAMP SUPSDS 7141060115		1	R
80	4813068260		.ADHESIVE TAPE		AR	

- ITEM NOT ILLUSTRATED

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FIG. 1

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1			ATTACHING PARTS			
90	5102953176		.BOLT OPT TO ISO 4017-M5X16-5.6-B9G MADE BY VI9008		2	R
90A	5102953176		.BOLT OPT TO ISO 4017-M5X16-5.6-B9G MADE BY VI9008		1	R
100	5701039290		.WASHER OPT TO 23111AD060L MADE BY VF0111		2	R
100A	5701039240		.WASHER OPT TO ASN 53101 MADE BY VF0111		1	R
110	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110		2	R
110A	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110		1	R
			* * *			
120	4281861528		.HOSE		AR	
130	7141323020		.CLAMP OPT TO SX 8 PLUS 18-28 MADE BY VF2560		2	R
140	7141323026		.CLAMP		3	
150	7423254013		.SEAL		1	
160	7141113901		.TIE-WRAP OPT TO PLT2S-76(NLREF:TYZ25M) MADE BY V06383		3	R

- ITEM NOT ILLUSTRATED

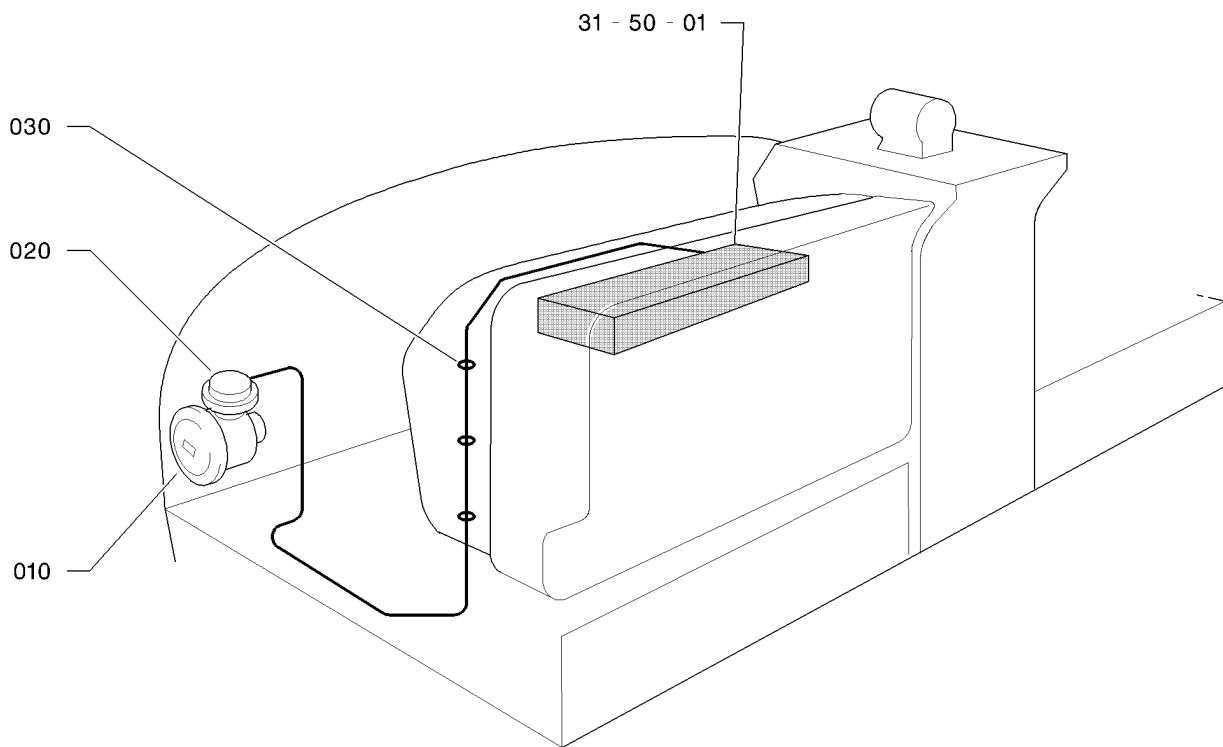
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FIG. 1

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VACUUM SYSTEM ALARM  
FIGURE 1

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FIG. 1  
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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 - 1	TB37-20-00-01-001	VACUUM SYSTEM ALARM		RF	
10	TB37-11-00-01	.VALVE		1	
20	7126010161	.PRESSURE SWITCH		1	
30	7141940000	.TIE-WRAP OPT TO TY23M MADE BY VF6728 RPLD BY 7141249231		5	R
- 30A	7141249231	.TIE-WRAP OPT TO ASNE0043-4A9 MADE BY VF0286 RPLS 7141940000		5	R

- ITEM NOT ILLUSTRATED

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FIG. 1

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