

MODELS TB

53

FUSELAGE

CHAPTER 53
FUSELAGE
LIST OF EFFECTIVE PAGES

CH-SECT	UNIT-FIG	PAGE	DATE	CH-SECT	UNIT-FIG	PAGE	DATE
LEP		1 *	NOV 30/18	53-10-04	1A	0 *	NOV 30/18
LEP		2 *	NOV 30/18	53-10-04	1A	1 *	NOV 30/18
LEP		3 *	NOV 30/18	53-10-04	2	0 *	NOV 30/18
LEP		4 *	NOV 30/18	53-10-04	2	1 *	NOV 30/18
TOC		1 *	NOV 30/18	53-10-04	2	2 *	NOV 30/18
TOC		2 *	NOV 30/18	53-10-04	2	3 *	NOV 30/18
TOC		3 *	NOV 30/18	53-10-04	3	0 *	NOV 30/18
TOC		4 *	NOV 30/18	53-10-04	3	1 *	NOV 30/18
TOC		5 *	NOV 30/18	53-20-00	1	0 *	NOV 30/18
TOC		6 *	NOV 30/18	53-20-00	1	1 *	NOV 30/18
TOC		7 *	NOV 30/18	53-20-01	1	0 *	NOV 30/18
TOC		8 *	NOV 30/18	53-20-01	1	1 *	NOV 30/18
TOC		9 *	NOV 30/18	53-20-01	1A	0 *	NOV 30/18
53-00-00	1	0 *	NOV 30/18	53-20-01	1A	1 *	NOV 30/18
53-00-00	1	1 *	NOV 30/18	53-20-01	1B	0 *	NOV 30/18
53-10-00	1	0 *	NOV 30/18	53-20-01	1B	1 *	NOV 30/18
53-10-00	1	1 *	NOV 30/18	53-20-02	1	0 *	NOV 30/18
53-10-01	1	0 *	NOV 30/18	53-20-02	1	1 *	NOV 30/18
53-10-01	1	1 *	NOV 30/18	53-20-02	1	2 *	NOV 30/18
53-10-01	1	2 *	NOV 30/18	53-20-02	1	3 *	NOV 30/18
53-10-01	1	3 *	NOV 30/18	53-20-02	1A	0 *	NOV 30/18
53-10-01	2	0 *	NOV 30/18	53-20-02	1A	1 *	NOV 30/18
53-10-01	2	1 *	NOV 30/18	53-20-02	1A	2 *	NOV 30/18
53-10-01	2A	0 *	NOV 30/18	53-20-02	1A	3 *	NOV 30/18
53-10-01	2A	1 *	NOV 30/18	53-20-02	1B	0 *	NOV 30/18
53-10-02	1	0 *	NOV 30/18	53-20-02	1B	1 *	NOV 30/18
53-10-02	1	1 *	NOV 30/18	53-20-02	1B	2 *	NOV 30/18
53-10-02	1	2 *	NOV 30/18	53-20-02	1B	3 *	NOV 30/18
53-10-02	1	3 *	NOV 30/18	53-20-03	1	0 *	NOV 30/18
53-10-02	1A	0 *	NOV 30/18	53-20-03	1	1 *	NOV 30/18
53-10-02	1A	1 *	NOV 30/18	53-20-04	1	0 *	NOV 30/18
53-10-02	1A	2 *	NOV 30/18	53-20-04	1	1 *	NOV 30/18
53-10-02	1A	3 *	NOV 30/18	53-20-04	1A	0 *	NOV 30/18
53-10-03	1	0 *	NOV 30/18	53-20-04	1A	1 *	NOV 30/18
53-10-03	1	1 *	NOV 30/18	53-20-05	1	0 *	NOV 30/18
53-10-03	1A	0 *	NOV 30/18	53-20-05	1	1 *	NOV 30/18
53-10-03	1A	1 *	NOV 30/18	53-20-05	1	2 *	NOV 30/18
53-10-04	1	0 *	NOV 30/18	53-20-05	1	3 *	NOV 30/18
53-10-04	1	1 *	NOV 30/18	53-20-05	1A	0 *	NOV 30/18
53-10-04	1	2 *	NOV 30/18	53-20-05	1A	1 *	NOV 30/18
53-10-04	1	3 *	NOV 30/18	53-20-05	1B	0 *	NOV 30/18

* THE ASTERISK INDICATES PAGES CHANGED, ADDED OR DELETED

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CH-SECT				CH-SECT			
UNIT-FIG	PAGE		DATE	UNIT-FIG	PAGE		DATE
53-20-05	1B	1 *	NOV 30/18	53-50-02	1A	0 *	NOV 30/18
53-20-05	1B	2 *	NOV 30/18	53-50-02	1A	1 *	NOV 30/18
53-20-05	1B	3 *	NOV 30/18	53-50-02	2	0 *	NOV 30/18
53-40-00	1	0 *	NOV 30/18	53-50-02	2	1 *	NOV 30/18
53-40-00	1	1 *	NOV 30/18	53-50-03	1	0 *	NOV 30/18
53-40-00	1A	0 *	NOV 30/18	53-50-03	1	1 *	NOV 30/18
53-40-00	1A	1 *	NOV 30/18	53-50-03	1	2 *	NOV 30/18
53-40-00	1B	0 *	NOV 30/18	53-50-03	1	3 *	NOV 30/18
53-40-00	1B	1 *	NOV 30/18	53-50-03	1A	0 *	NOV 30/18
53-40-01	1	0 *	NOV 30/18	53-50-03	1A	1 *	NOV 30/18
53-40-01	1	1 *	NOV 30/18	53-50-03	1A	2 *	NOV 30/18
53-40-01	1A	0 *	NOV 30/18	53-50-03	1A	3 *	NOV 30/18
53-40-01	1A	1 *	NOV 30/18	53-50-03	2	0 *	NOV 30/18
53-40-01	1A	2 *	NOV 30/18	53-50-03	2	1 *	NOV 30/18
53-40-01	1A	3 *	NOV 30/18	53-50-03	2A	0 *	NOV 30/18
53-40-01	1B	0 *	NOV 30/18	53-50-03	2A	1 *	NOV 30/18
53-40-01	1B	1 *	NOV 30/18	53-50-04	1	0 *	NOV 30/18
53-40-02	1	0 *	NOV 30/18	53-50-04	1	1 *	NOV 30/18
53-40-02	1	1 *	NOV 30/18	53-60-00	1	0 *	NOV 30/18
53-40-02	1	2 *	NOV 30/18	53-60-00	1	1 *	NOV 30/18
53-40-02	1	3 *	NOV 30/18	53-70-00	1	0 *	NOV 30/18
53-40-02	1A	0 *	NOV 30/18	53-70-00	1	1 *	NOV 30/18
53-40-02	1A	1 *	NOV 30/18	53-80-00	1	0 *	NOV 30/18
53-40-02	1B	0 *	NOV 30/18	53-80-00	1	1 *	NOV 30/18
53-40-02	1B	1 *	NOV 30/18	53-80-01	1	0 *	NOV 30/18
53-40-03	1	0 *	NOV 30/18	53-80-01	1	1 *	NOV 30/18
53-40-03	1	1 *	NOV 30/18	53-80-01	1	2 *	NOV 30/18
53-40-03	1A	0 *	NOV 30/18	53-80-01	1	3 *	NOV 30/18
53-40-03	1A	1 *	NOV 30/18	53-80-01	1A	0 *	NOV 30/18
53-40-03	1B	0 *	NOV 30/18	53-80-01	1A	1 *	NOV 30/18
53-40-03	1B	1 *	NOV 30/18	53-80-01	1A	2 *	NOV 30/18
53-50-00	1	0 *	NOV 30/18	53-80-01	1A	3 *	NOV 30/18
53-50-00	1	1 *	NOV 30/18	53-80-01	1B	0 *	NOV 30/18
53-50-01	1	0 *	NOV 30/18	53-80-01	1B	1 *	NOV 30/18
53-50-01	1	1 *	NOV 30/18	53-80-01	1B	2 *	NOV 30/18
53-50-01	1	2 *	NOV 30/18	53-80-01	1B	3 *	NOV 30/18
53-50-01	1	3 *	NOV 30/18	53-80-01	1C	0 *	NOV 30/18
53-50-01	1A	0 *	NOV 30/18	53-80-01	1C	1 *	NOV 30/18
53-50-01	1A	1 *	NOV 30/18	53-80-01	1C	2 *	NOV 30/18
53-50-01	1A	2 *	NOV 30/18	53-80-01	1C	3 *	NOV 30/18
53-50-01	1A	3 *	NOV 30/18	53-80-02	1	0 *	NOV 30/18
53-50-01	2	0 *	NOV 30/18	53-80-02	1	1 *	NOV 30/18
53-50-01	2	1 *	NOV 30/18	53-80-02	1	2 *	NOV 30/18
53-50-02	1	0 *	NOV 30/18	53-80-02	1	3 *	NOV 30/18
53-50-02	1	1 *	NOV 30/18	53-80-02	1A	0 *	NOV 30/18

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CH-SECT	UNIT-FIG	PAGE		DATE	CH-SECT	UNIT-FIG	PAGE	DATE
53-80-02	1A	1	*	NOV 30/18				
53-80-02	1A	2	*	NOV 30/18				
53-80-02	1A	3	*	NOV 30/18				
53-80-02	1B	0	*	NOV 30/18				
53-80-02	1B	1	*	NOV 30/18				
53-80-02	1B	2	*	NOV 30/18				
53-80-02	1B	3	*	NOV 30/18				
53-80-02	1C	0	*	NOV 30/18				
53-80-02	1C	1	*	NOV 30/18				
53-80-02	2	0	*	NOV 30/18				
53-80-02	2	1	*	NOV 30/18				
53-80-02	2	2	*	NOV 30/18				
53-80-02	2	3	*	NOV 30/18				
53-80-03	1	0	*	NOV 30/18				
53-80-03	1	1	*	NOV 30/18				
53-80-03	1	2	*	NOV 30/18				
53-80-03	1	3	*	NOV 30/18				
53-80-03	1A	0	*	NOV 30/18				
53-80-03	1A	1	*	NOV 30/18				
53-80-04	1	0	*	NOV 30/18				
53-80-04	1	1	*	NOV 30/18				
53-80-04	1A	0	*	NOV 30/18				
53-80-04	1A	1	*	NOV 30/18				
53-80-04	1A	2	*	NOV 30/18				
53-80-04	1A	3	*	NOV 30/18				
53-80-04	1B	0	*	NOV 30/18				
53-80-04	1B	1	*	NOV 30/18				
53-80-04	1B	2	*	NOV 30/18				

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FUSELAGE
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FUSELAGE	53-00		
FUSELAGE	53-00-00	1	S/N 1 - 9999

SUBJECT	CHAPTER SECTION FIG. SUBJECT	VALIDITY
FORWARD FUSELAGE STRUCTURE	53-10	
FORWARD FUSELAGE STRUCTURE	53-10-00 1	S/N 1 - 9999
FRAMES AND FITTINGS - FRAMES 0 TO 2	53-10-01 1	S/N 1 - 9999
FRAMES AND FITTINGS - FRAMES 3 TO 6	53-10-01 2	S/N 1 - 9999
FRAMES AND FITTINGS - FRAMES 3 TO 6	53-10-01 2A	S/N 1 - 9999 POST-MOD. 151
CROSS BARS, STRINGERS AND REINFORCEMENT PLATES	53-10-02 1	S/N 1 - 9999 PRE-MOD. 151
CROSS BARS, STRINGERS AND REINFORCEMENT PLATES	53-10-02 1A	S/N 1 - 9999 POST-MOD. 151
FLOORS AND SKINS	53-10-03 1	S/N 1 - 9999 PRE-MOD. 151
FLOORS AND SKINS	53-10-03 1A	S/N 1 - 9999 POST-MOD. 151
FAIRINGS AND ANTI-SPIN EDGES	53-10-04 1	S/N 1 - 1838 AFTER STOCK DEPLETION SEE FIG. 1A
FAIRINGS AND ANTI-SPIN EDGES	53-10-04 1A	S/N 1839 - 9999
FAIRINGS AND ANTI-SPIN EDGES	53-10-04 2	S/N 1 - 9999
FAIRINGS AND ANTI-SPIN EDGES	53-10-04 3	S/N 1 - 9999

SUBJECT	CHAPTER SECTION FIG. SUBJECT	VALIDITY
REAR FUSELAGE STRUCTURE	53-20	
REAR FUSELAGE STRUCTURE	53-20-00 1	S/N 1 - 9999
FRAMES	53-20-01 1	S/N 1 - 399, 413, POST-SB 10-05-55
FRAMES	53-20-01 1A	S/N 400 - 412, 414 - 450
FRAMES	53-20-01 1B	S/N 451 - 9999
CROSS BARS, STRINGERS AND REINFORCEMENT PLATES	53-20-02 1	S/N 1 - 399, 413
CROSS BARS, STRINGERS AND REINFORCEMENT PLATES	53-20-02 1A	S/N 400 - 412, 414 - 450
CROSS BARS, STRINGERS AND REINFORCEMENT PLATES	53-20-02 1B	S/N 451 - 9999
SKINS	53-20-03 1	S/N 1 - 9999
FAIRINGS	53-20-04 1	S/N 1 - 9999
FAIRINGS	53-20-04 1A	S/N 1 - 9999 POST-MOD. 151
FITTINGS	53-20-05 1	S/N 1 - 399, 413, POST-SB 10-05-55
FITTINGS	53-20-05 1A	S/N 400 - 412, 414 - 450
FITTINGS	53-20-05 1B	S/N 451 - 9999

SUBJECT	CHAPTER SECTION FIG. SUBJECT	VALIDITY
UPPER FUSELAGE PANEL STRUCTURE	53-40	
UPPER FUSELAGE PANEL STRUCTURE	53-40-00 1	S/N 1 - 764, 766 - 878
UPPER FUSELAGE PANEL STRUCTURE	53-40-00 1A	S/N 765, 879 - 9999, PRE-MOD. 151
UPPER FUSELAGE PANEL STRUCTURE	53-40-00 1B	S/N 1 - 9999 POST-MOD. 151
FRONT PART	53-40-01 1	S/N 1 - 587, 589 - 599, 601 - 609
FRONT PART	53-40-01 1A	S/N 588, 600, 610 - 9999, PRE-MOD. 151
FRONT PART	53-40-01 1B	S/N 1 - 9999 POST-MOD. 151
CENTRAL PART	53-40-02 1	S/N 1 - 764, 766 - 878
CENTRAL PART	53-40-02 1A	S/N 765, 879 - 9999, PRE-MOD. 151
CENTRAL PART	53-40-02 1B	S/N 1 - 9999 POST-MOD. 151
REAR PART	53-40-03 1	S/N 1 - 764, 766 - 878
REAR PART	53-40-03 1A	S/N 765, 879 - 9999, PRE-MOD. 151
REAR PART	53-40-03 1B	S/N 1 - 9999 POST-MOD. 151

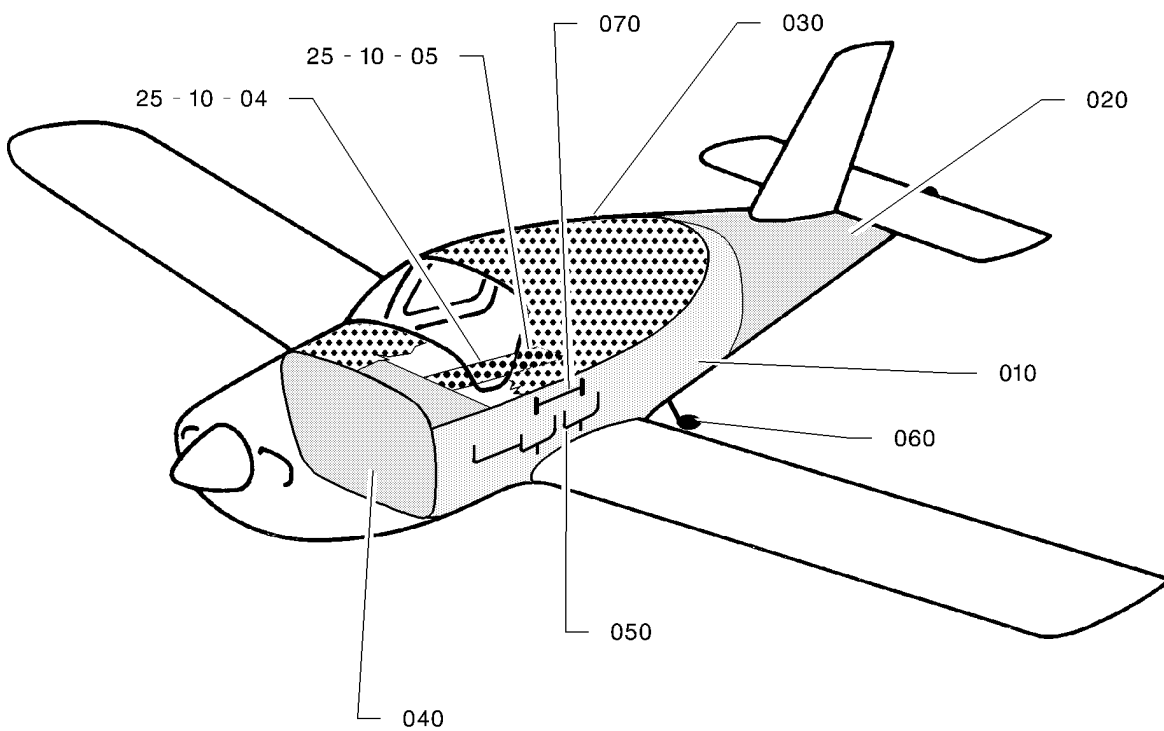
SUBJECT	CHAPTER SECTION FIG. SUBJECT	VALIDITY
CONTROL STATION STRUCTURE	53-50	
CONTROL STATION STRUCTURE	53-50-00 1	S/N 1 - 9999
FIREWALL	53-50-01 1	S/N 1 - 822, 850 - 887, 889 - 947
FIREWALL	53-50-01 1A	S/N 823 - 849, 888, 948 - 9999
FIREWALL - SUPPORT	53-50-01 2	S/N 1 - 822, 850 - 887, 889 - 947
CENTRAL PEDESTAL	53-50-02 1	S/N 1 - 587, 589 - 599, 601 - 609
CENTRAL PEDESTAL	53-50-02 1A	S/N 588, 600, 610 - 9999
TUNNEL	53-50-02 2	S/N 2054, 2056 - 2059, 2061, 2063, 2065, 2074 - 9999
FORWARD TABLE - STRUCTURE	53-50-03 1	S/N 1 - 9999 PRE-MOD. 170
FORWARD TABLE - STRUCTURE	53-50-03 1A	POST-MOD. 170
FORWARD TABLE - EQUIPMENT	53-50-03 2	S/N 1 - 274
FORWARD TABLE - EQUIPMENT	53-50-03 2A	S/N 275 - 9999
CONTROL STATION ATTACHMENT ON FUSELAGE	53-50-04 1	S/N 1 - 9999

SUBJECT	CHAPTER SECTION FIG. SUBJECT	VALIDITY
DRAINAGE	53-60	
DRAINAGE	53-60-00 1	S/N 1 - 9999

SUBJECT	CHAPTER SECTION FIG. SUBJECT	VALIDITY
FOOTSTEP	53-70	
FOOTSTEP	53-70-00 1	S/N 1 - 9999

SUBJECT	CHAPTER SECTION FIG. SUBJECT	VALIDITY
ACCESS DOOR MECHANISM	53-80	
ACCESS DOOR MECHANISM	53-80-00 1	S/N 1 - 9999
REAR MECHANISM	53-80-01 1	S/N 1 - 145
REAR MECHANISM	53-80-01 1A	S/N 146 - 730
REAR MECHANISM	53-80-01 1B	S/N 731 - 1421, 1425, 1436, 1437, 1441, 1454, 1455, 1464 - 1466
REAR MECHANISM	53-80-01 1C	S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999
FORWARD MECHANISM	53-80-02 1	S/N 1 - 145
FORWARD MECHANISM	53-80-02 1A	S/N 146 - 1421, 1425, 1436, 1437, 1441, 1454, 1455, 1464 - 1466
FORWARD MECHANISM	53-80-02 1B	S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999, PRE-MOD. 151
FORWARD MECHANISM	53-80-02 1C	S/N 1 - 9999 POST-MOD. 151
INTERCONNECTION ROD	53-80-02 2	S/N 1 - 9999 POST-MOD. 151
INTERNAL HANDLE	53-80-03 1	S/N 1 - 730
INTERNAL HANDLE	53-80-03 1A	S/N 731 - 9999
LOCKS	53-80-04 1	S/N 1 - 730
LOCKS	53-80-04 1A	S/N 731 - 1421, 1425, 1436, 1437, 1441, 1454, 1455, 1464 - 1466
LOCKS	53-80-04 1B	S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999

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I456000AAABYZ14501

FUSELAGE
FIGURE 1

53-00-00

FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 - 1	TB53-00-00-01-001	FUSELAGE		RF	
10	TB53-10-00-01	.FWD FUSELAGE STRUCTURE		1	
20	TB53-20-00-01	.REAR FUSELAGE STRUCTURE		1	
30	TB53-40-00-01	.UPPER FUSELAGE PANEL STRUCTURE		1	
40	TB53-50-00-01	.CONTROL STATION STRUCTURE		1	
50	TB53-60-00-01	.DRAINAGE		1	
60	TB53-70-00-01	.FOOTSTEP		1	
70	TB53-80-00-01	.ACCESS DOOR MECHANISM		1	

- ITEM NOT ILLUSTRATED

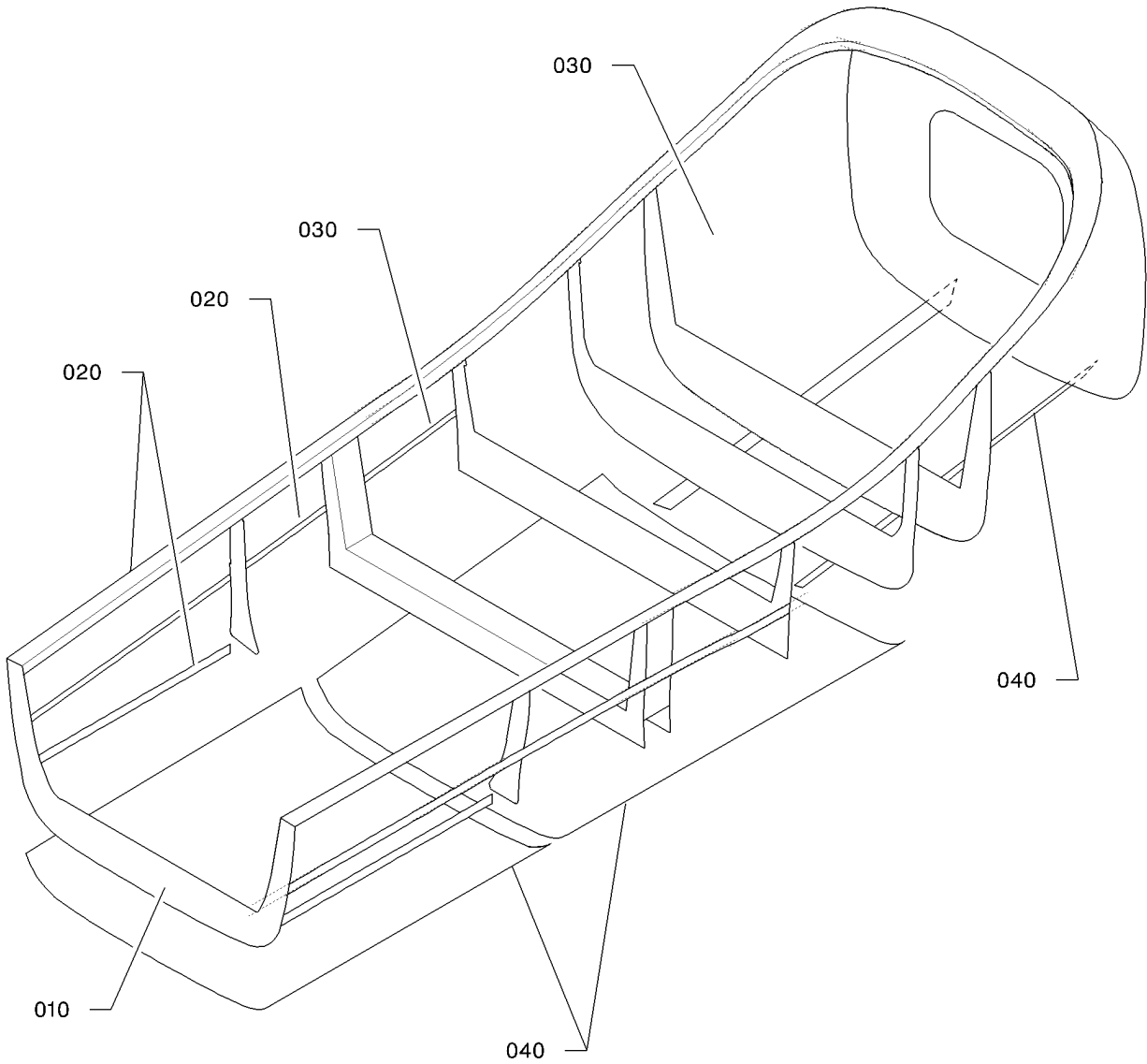
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FIG. 1

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I4531000AAABYZ4301

FORWARD FUSELAGE STRUCTURE
FIGURE 1

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FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TF53-10-00-01-001		FORWARD FUSELAGE STRUCTURE		RF	
10	TB53-10-01-01		.FRAMES AND FITTINGS		1	
20	TB53-10-02-01		.CROSS BARS, STRINGERS AND REINF. PLATES		1	
30	TB53-10-03-01		.FLOORS AND SKINS		1	
40	TB53-10-04-01		.FAIRINGS AND ANTI-SPIN EDGES		1	

- ITEM NOT ILLUSTRATED

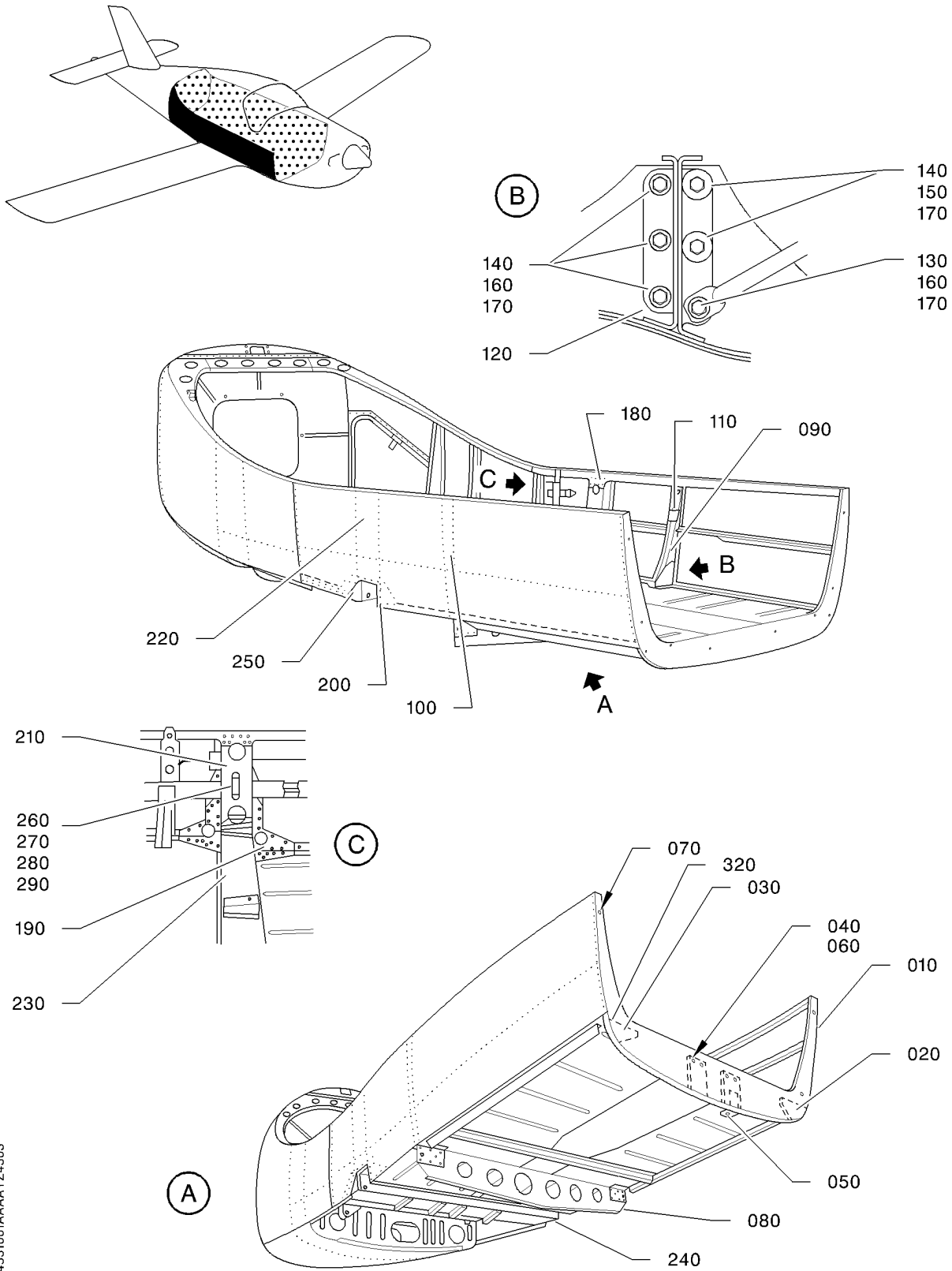
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FIG. 1

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14531001AAAAZY4303

FRAMES AND FITTINGS - FRAMES 0 TO 2
 FIGURE 1

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FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TF53-10-01-01-001		FRAMES AND FITTINGS - FRAMES 0 TO 2		RF	
10	TB10 23020100		.FORMER 0		1	
20	TB10 23020101		.L.H. LOWER DOUBLER S/N 1 - 1900 PRE-MOD. 102		1	
- 20A	TB10 0932610000		.L.H. LOWER DOUBLER S/N 1901 - 9999 POST-MOD. 102		1	
30	TB10 23020102		.R.H. LOWER DOUBLER S/N 1 - 1900 PRE-MOD. 102		1	
- 30A	TB10 0932610100		.R.H. LOWER DOUBLER S/N 1901 - 9999 POST-MOD. 102		1	
40	TB10 23020118		.SHIM		2	
50	TB10 94000102		.DOUBLER		1	
60	5431465376		.ANCHOR NUT, ONE LUG		10	
70	5421465376		.ANCHOR NUT, TWO LUG OPT TO 8G109M MADE BY VF0224		6	R
80	TB10 21031001		.CROSS BEAM C1 ASSY S/N 1 - 399, 413 SUPSD BY OPT10 919800		1	NP R
- 80A	TB10 21031002		.CROSS BEAM C1 ASSY S/N 400 - 412, 414 - 9999 RPLD BY OPT10 908100 SUPSD BY TB10 2103100600		1	OR R
- 80B	TB10 2103100600		.CROSS BEAM C1 ASSY VALID ONLY FOR REPAIR SUPSDS TB10 21031002		1	OR R
90	TB10 21021002		.L.H. HALF-FRAME C1 ASSY S/N 1 - 399, 413 SUPSD BY OPT10 919800		1	NP R
- 90A	TB10 21021005		.L.H. HALF-FRAME C1 ASSY S/N 400 - 412, 414 - 9999 RPLD BY OPT10 908100		1	
100	TB10 21021003		.R.H. HALF-FRAME C1 ASSY S/N 1 - 399, 413 SUPSD BY OPT10 919800		1	NP R
-100A	TB10 21021006		.R.H. HALF-FRAME C1 ASSY S/N 400 - 412, 414 - 9999 RPLD BY OPT10 908100		1	
110	TB10 21021105		.JUNCTION PLATE		2	
120	TB10 21021107		.BEARING PLATE S/N 400 - 412, 414 - 9999		2	
130	5109337292		ATTACHING PARTS .BOLT S/N 400 - 412, 414 - 9999		2	

- ITEM NOT ILLUSTRATED

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FIG. 1

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S/N 1 - 9999

FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS	1234567
1 140	5109337289	.BOLT OPT TO 5109337289 MADE BY VF7411 S/N 400 - 412, 414 - 9999		10		R
150	5706039290	.WASHER OPT TO 23116AD060L MADE BY VF0111 S/N 400 - 412, 414 - 9999		4		R
160	5701039290	.WASHER OPT TO 23111AD060L MADE BY VF0111 S/N 400 - 412, 414 - 9999		8		R
170	5402453300	.NUT OPT TO 6PA106 MADE BY VF0224 S/N 400 - 412, 414 - 9999 * * *		12		R
180	TB10 21022000	.FRAME C2 ASSY SUPSD BY TB10 2102200100		1	NP	R
-180A	TB10 2102200100	.FRAME C2 ASSY SUPSDS TB10 21022000		1	NP	R
190	TB10 21022004	..L.H. FITTING ASSY S/N 1 - 769 SUPSD BY TB10 21022006		1	OR	R
-190A	TB10 21022006	..L.H. FITTING ASSY SUPSDS TB10 21022004		1	OR	R
200	TB10 21022005	..R.H. FITTING ASSY S/N 1 - 769 SUPSD BY TB10 21022007		1	OR	R
-200A	TB10 21022007	..R.H. FITTING ASSY SUPSDS TB10 21022005		1	OR	R
210	TB10 21022100	..FRAME C2 L.H. POST		1	OR	
220	TB10 21022101	..FRAME C2 R.H. POST		1	OR	
230	TB10 21022102	..DUCT		1	OR	
240	TB10 21022003	..SUPPORT		1	OR	
250	TB10 21022002	..SUPPORT		1	OR	
260	TB10 65016100	.CABLE-GUIDE ATTACHING PARTS		2		
270	5102953078	.BOLT OPT TO E27311H40Q12AGUL MADE BY VF0110		4		R
280	5701039160	.WASHER OPT TO NFL23111AD040L MADE BY VF0111		4		R
290	5385835514	.NUT * * *		4		R
320	TB10 0932610200	.SHIM S/N 1901 - 9999 POST-MOD. 102		2		

- ITEM NOT ILLUSTRATED

53-10-01

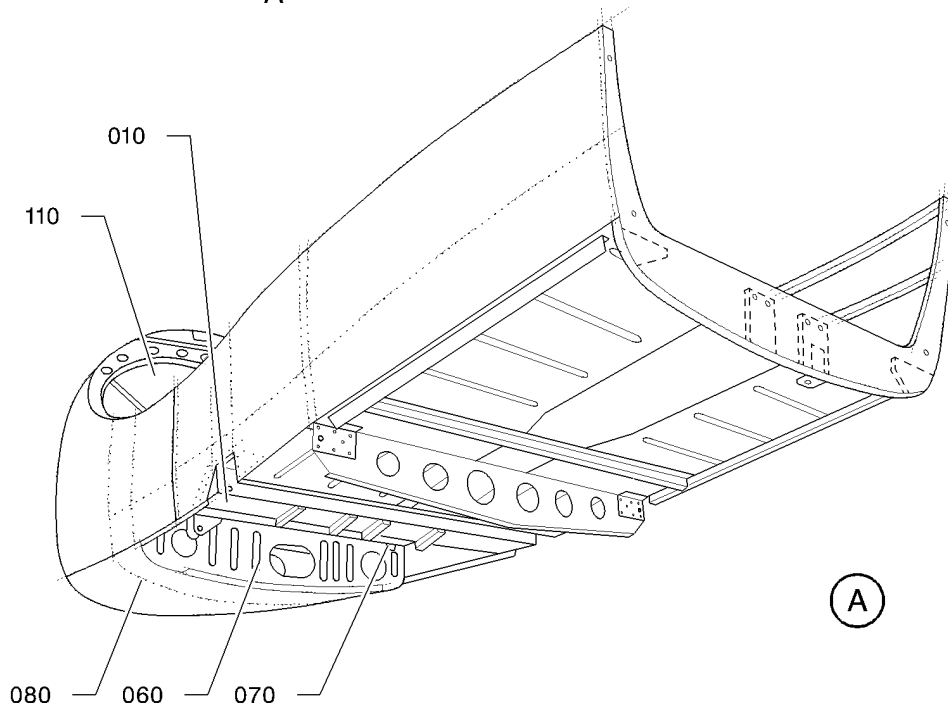
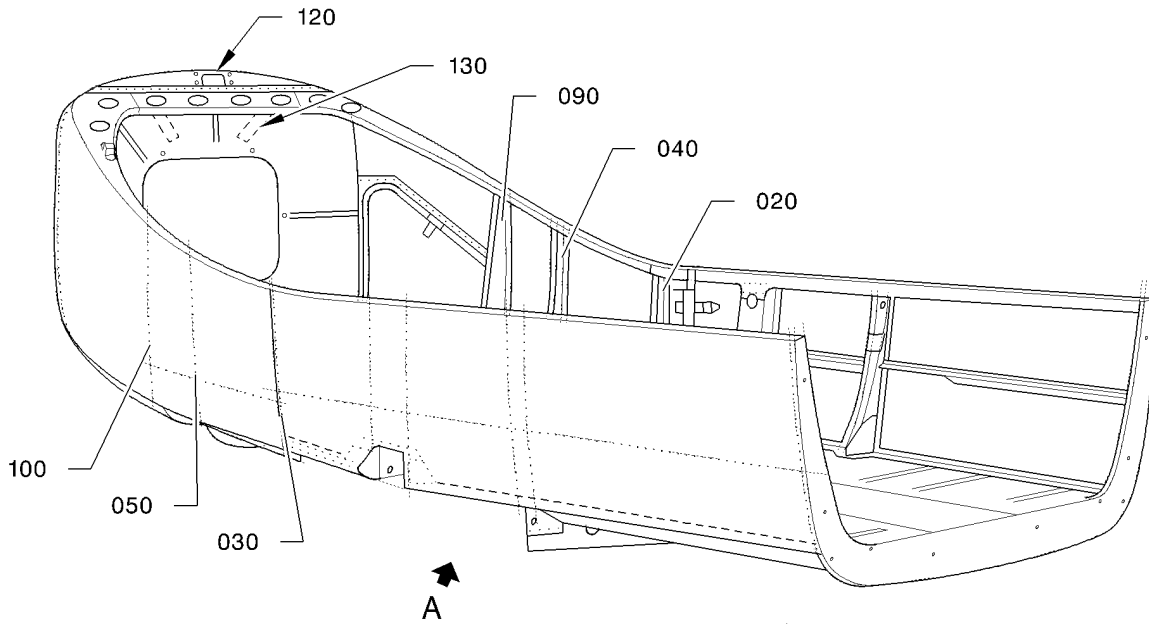
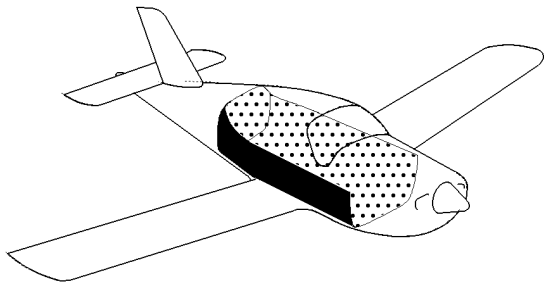
FIG. 1

PAGE 2

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I4531001AAABYZ4403

FRAMES AND FITTINGS - FRAMES 3 TO 6
FIGURE 2

FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
2 - 1	TF53-10-01-02-001		FRAMES AND FITTINGS - FRAMES 3 TO 6		RF	
10	TB10 21020108		.FLOOR PANEL S/N 1 - 1879		1	OR
- 10A	TB10 2100518201		.FLOOR PANEL S/N 1880 - 9999		1	OR
20	TB10 21020109		.FRAME C3 L.H. POST		1	OR
30	TB10 21020110		.FRAME C3 R.H. POST		1	OR
40	TB10 21020105		.FRAME C4 L.H. POST		1	OR
50	TB10 21020106		.FRAME C4 R.H. POST		1	OR
60	TB10 21020101		.FRAME C4 BULKHEAD		1	OR
70	TB10 28007115		.REINFORCEMENT PLATE		2	OR
80	TB10 21020102		.FRAME C5 BULKHEAD		1	OR
90	TB10 21020103		.FRAME C5 L.H. POST		1	OR
100	TB10 21020104		.FRAME C5 R.H. POST		1	OR
110	TB10 21020100		.FRAME C6 RPLD BY TB21 2100400300		1	OR
-110A	TB10 2100517801		.FRAME C6 RPLD BY TB21 2100400300		1	OR
-110B	TB21 2100400300		.FRAME C6 RPLS TB10 2100517801		1	
120	TB09 74115100		.BLANKING CAP S/N 765, 879 - 9999		1	
130	TB20 71001100		.STIFFENER		1	

- ITEM NOT ILLUSTRATED

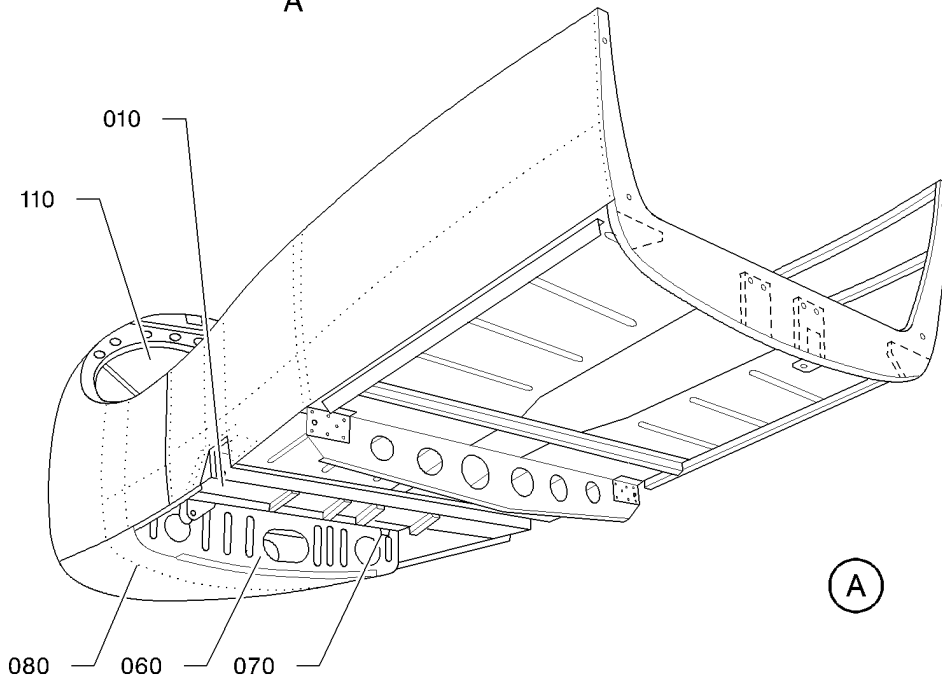
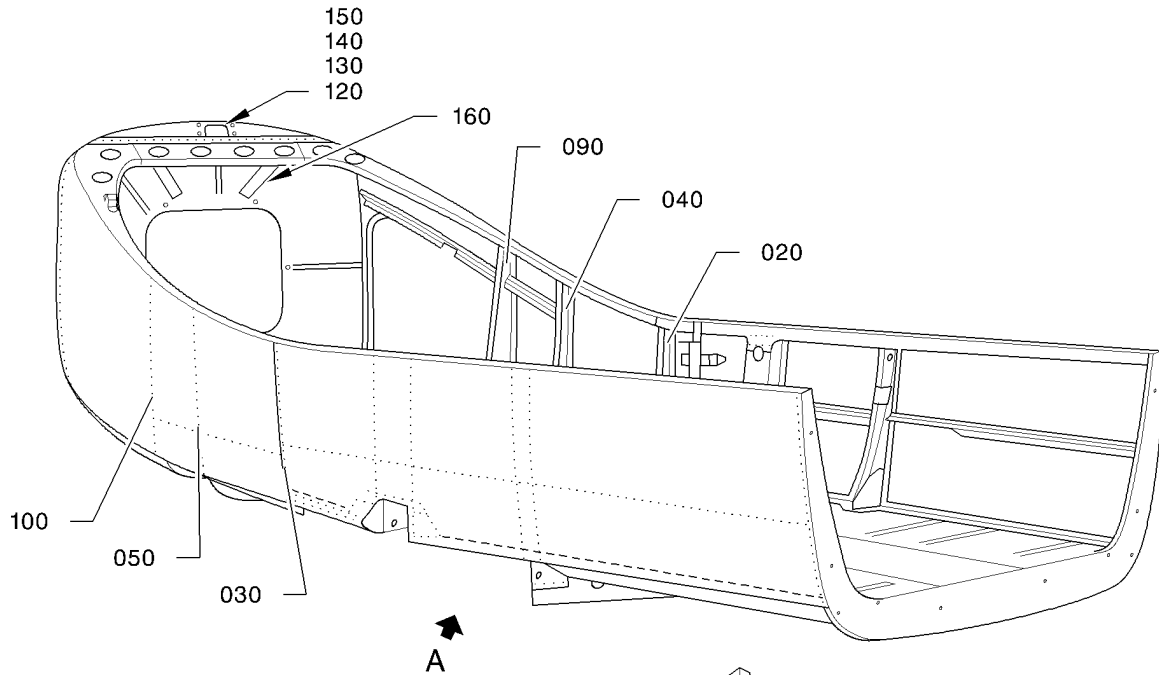
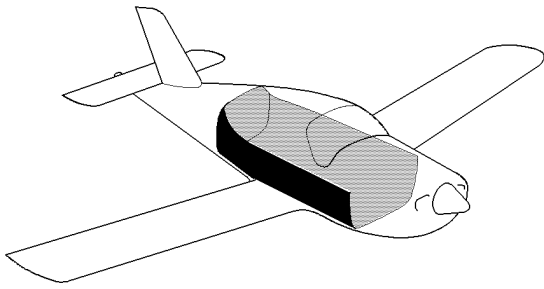
53-10-01

FIG. 2

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14531001AAABYZ4502

FRAMES AND FITTINGS - FRAMES 3 TO 6
FIGURE 2A

53-10-01

FIG. 2A
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
2A- 1	TF53-10-01-02A-001		FRAMES AND FITTINGS - FRAMES 3 TO 6		RF	
10	TB10 2100518201		. FLOOR PANEL		1	OR
20	TB10 21020109		. FRAME C3 L.H. POST		1	OR
30	TB10 21020110		. FRAME C3 R.H. POST		1	OR
40	TB10 21020105		. FRAME C4 L.H. POST		1	OR
50	TB10 21020106		. FRAME C4 R.H. POST		1	OR
60	TB10 21020101		. FRAME C4 BULKHEAD		1	OR
70	TB10 28007115		. REINFORCEMENT PLATE		2	OR
80	TB10 21020102		. FRAME C5 BULKHEAD		1	OR
90	TB20 2102510100		. FRAME C5 L.H. POST		1	OR
100	TB10 21020104		. FRAME C5 R.H. POST		1	OR
110	TB20 2102510001		. FRAME C6 ASSY		1	
120	TB09 74115100		. BLANKING CAP		1	
			ATTACHING PARTS			
130	5101229079		. BOLT		2	R
140	5701039160		. WASHER		2	R
			OPT TO NFL23111AD040L MADE BY VF0111			
150	5401458159		. NUT		2	R
			OPT TO E25412B40QQVAL MADE BY VF0110			
			SUPSD BY 5414468159			
-150A	5414468159		. NUT		2	R
			OPT TO 4PH135M MADE BY VF0224			
			SUPSDS 5401458159			
			* * *			
160	TB20 71001100		. STIFFENER		2	

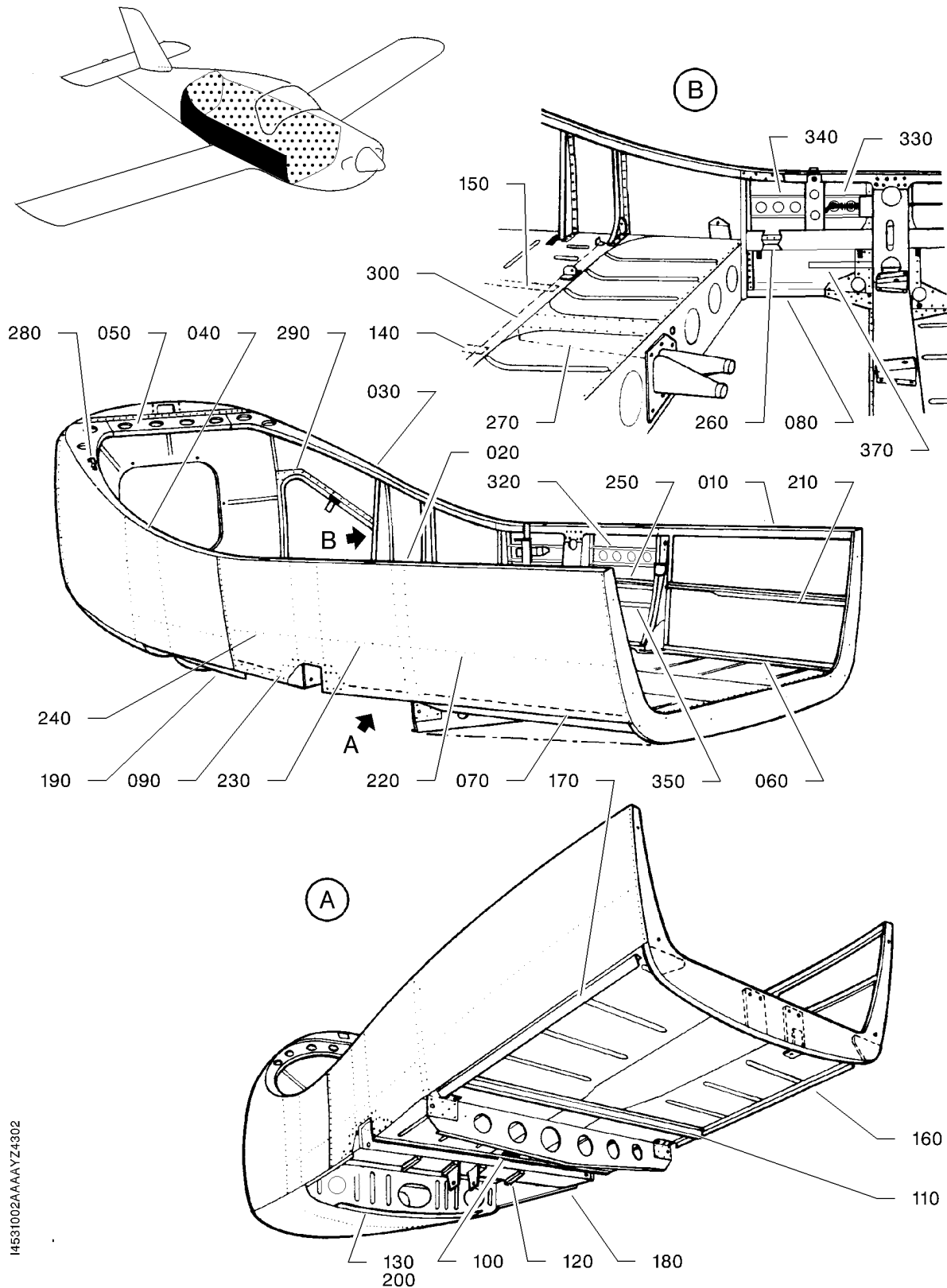
- ITEM NOT ILLUSTRATED

53-10-01

FIG. 2A

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14531002AAAAYZ4302

CROSS BARS, STRINGERS AND REINFORCEMENT PLATES
FIGURE 1

53-10-02

FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TF53-10-02-01-001		CROSS BARS, STRINGERS AND REINFORCEMENT PLATES		RF	
10	TB10 21020112		.L.H. UPPER FRONT SPAR RPLD BY TB21 21004112		1	OR
- 10A	TB21 21004112		.L.H. UPPER FRONT SPAR RPLS TB10 21020112		1	OR
20	TB10 21020113		.R.H. UPPER FRONT SPAR RPLD BY TB21 21004113		1	OR
- 20A	TB21 21004113		.R.H. UPPER FRONT SPAR RPLS TB10 21020113		1	OR
30	TB10 21020114		.SLANTED FRAME L.H. SIDE		1	OR
40	TB10 21020115		.SLANTED FRAME R.H. SIDE		1	OR
50	TB10 21020116		.SLANTED FRAME CROSS BAR		1	OR
60	TB10 21020118		.L.H. LOWER FRONT SPAR		1	
70	TB10 21020119		.R.H. LOWER FRONT SPAR		1	
80	TB21 21001120		.L.H. LOWER REAR SPAR RPLD BY TB21 2100112001		1	OR
- 80A	TB21 2100112001		.L.H. LOWER REAR SPAR RPLS TB21 21001120		1	OR
90	TB21 21001121		.R.H. LOWER REAR SPAR RPLD BY TB21 2100112101		1	OR
- 90A	TB21 2100112101		.R.H. LOWER REAR SPAR RPLS TB21 21001121		1	OR
100	TB10 21020133		.REINFORCEMENT PLATE		1	OR
110	TB10 21020135		.FWD FLOOR STIFFENER		1	OR
120	TB10 21020136		.REAR FLOOR STIFFENER S/N 1 - 1628 SB 10-077 RPLS OPT10 919200		4	NP
-120A	TB10 21029165		.REAR FLOOR STIFFENER S/N 1629 - 9999		4	
130	TB10 21020137		.JUNCTION STRIP		1	OR
140	TB10 21020138		.CARGO FLOOR STIFFENER		1	OR
150	TB21 21004133		.CARGO FLOOR STIFFENER		1	OR
160	TB10 21020153		.L.H. SUPPORT		1	
170	TB10 21020154		.R.H. SUPPORT		1	
180	TB10 21020155		.L.H. DOUBLER S/N 1 - 803, 805, 806, 809 - 815, 820 - 821		1	OR
-180A	TB20 21002100		.L.H. DOUBLER S/N 804, 807, 808, 816 - 819, 822 - 9999		1	OR
190	TB10 21020156		.R.H. DOUBLER S/N 1 - 803, 805, 806, 809 - 815, 820 - 821		1	OR

- ITEM NOT ILLUSTRATED

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FIG. 1

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FIG. ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 -190A	TB20 21002101		.R.H. DOUBLER S/N 804, 807, 808, 816 - 819, 822 - 9999		1	OR
200	5421218040		.ANCHOR NUT, TWO LUG OPT TO 4SR1009M MADE BY VF0224		7	R
210	TB10 21020161		.L.H. STIFFENER		1	OR
220	TB10 21020162		.R.H. STIFFENER		1	OR
230	TB10 21020179		.R.H. STIFFENER		1	OR
240	TB10 21020181		.R.H. STIFFENER		1	OR
250	TB10 21020178		.L.H. STIFFENER		1	OR
260	TB10 21020180		.L.H. STIFFENER		1	OR
270	TB10 27031911		.SUPPORT		1	OR
280	TB10 74066100		.BRIDGE S/N 1 - 1501		6	OR
290	TB10 21020134		.BAGGAGE COMPARTMENT DOOR FRAME		1	OR
300	TB10 21033102		.STIFFENER		1	OR
310	TB10 25051100		.L.H. STOP S/N 1 - 172		1	OR
-310A	TB10 25051101		.R.H. STOP S/N 1 - 172		1	OR
320	TB10 0932610300		.SUPPORT POST-MOD. 102		1	
-325	TB10 0932610800		.SUPPORT POST-MOD. 102		1	
330	TB10 0932610400		.SUPPORT POST-MOD. 102		1	
-335	TB10 0932610900		.SUPPORT POST-MOD. 102		1	
340	TB10 0932610500		.SUPPORT POST-MOD. 102		2	
350	TB10 0932510700		.L.H. STIFFENER POST-MOD. 102		1	
-360	TB10 0932510800		.R.H. STIFFENER POST-MOD. 102		1	
370	TB10 0932510900		.L.H. STIFFENER POST-MOD. 102		1	
-380	TB10 0932511000		.R.H. STIFFENER POST-MOD. 102		1	

- ITEM NOT ILLUSTRATED

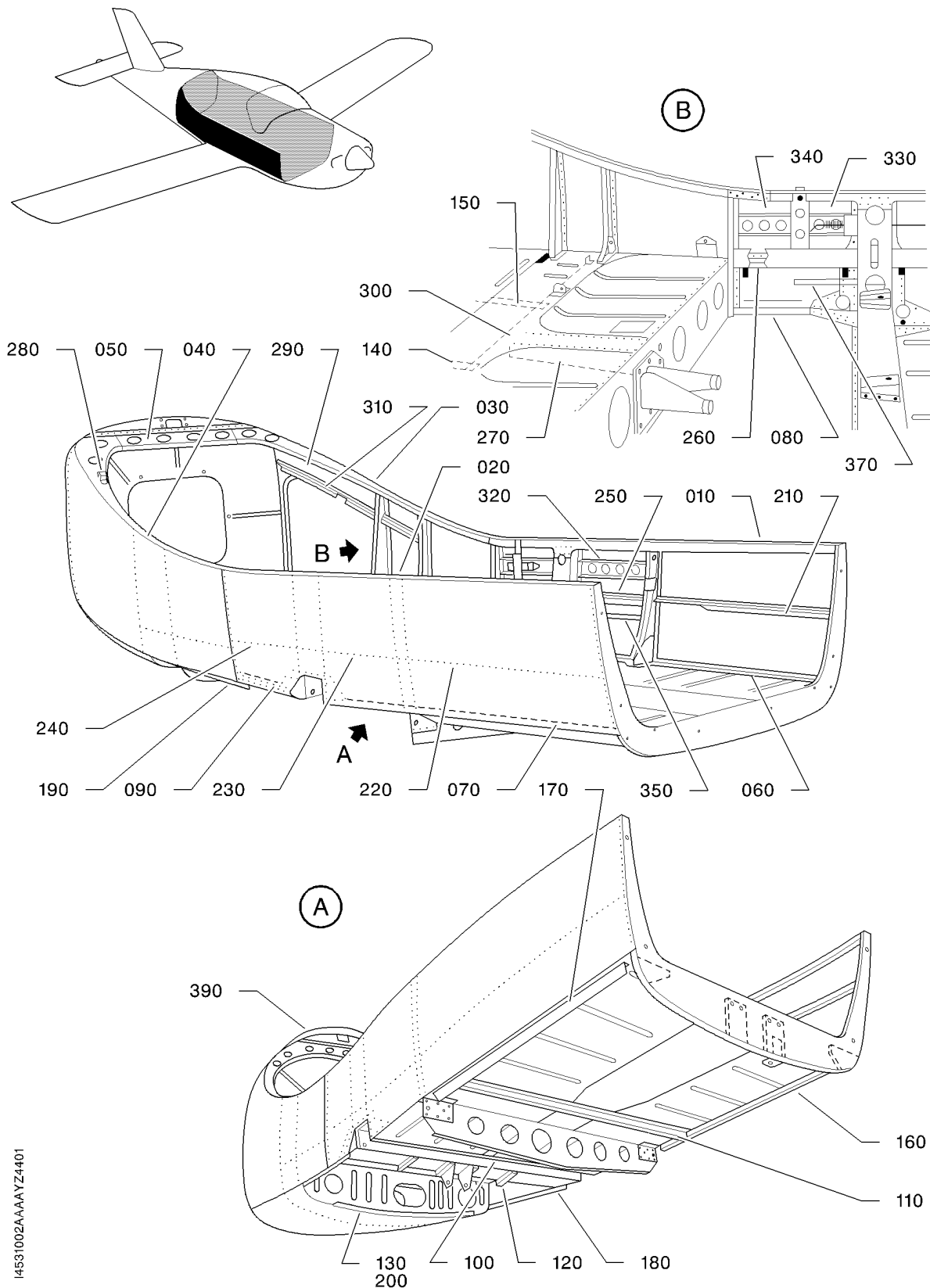
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FIG. 1

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14531002AAAAYZ4401

CROSS BARS, STRINGERS AND REINFORCEMENT PLATES
FIGURE 1A

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FIG. 1A

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FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A- 1	TF53-10-02-01A-001	CROSS BARS, STRINGERS AND REINFORCEMENT PLATES		RF	
10	TB21 21004112	.L.H. UPPER FRONT SPAR		1	OR
20	TB21 21004113	.R.H. UPPER FRONT SPAR		1	OR
30	TB10 21020114	.SLANTED FRAME L.H. SIDE PRE-CHANGE 20248		1	OR
- 30A	TB10 2102520100	.SLANTED FRAME L.H. SIDE POST-CHANGE 20248		1	
40	TB10 21020115	.SLANTED FRAME R.H. SIDE PRE-CHANGE 20248		1	OR
- 40A	TB10 2102520200	.SLANTED FRAME R.H. SIDE POST-CHANGE 20248		1	
50	TB10 21020116	.SLANTED FRAME CROSS BAR		1	OR
60	TB10 21020118	.L.H. LOWER FRONT SPAR		1	
70	TB10 21020119	.R.H. LOWER FRONT SPAR		1	
80	TB21 21001120	.L.H. LOWER REAR SPAR		1	OR
- 80A	TB21 2100112001	RPLD BY TB21 2100112001 .L.H. LOWER REAR SPAR RPLS TB21 21001120 RPLD BY TB21 2100112002		1	OR R
- 80B	TB21 2100112002	.L.H. LOWER REAR SPAR RPLS TB21 2100112001		1	OR R
90	TB21 21001121	.R.H. LOWER REAR SPAR RPLD BY TB21 2100112101		1	OR
- 90A	TB21 2100112101	.R.H. LOWER REAR SPAR RPLS TB21 21001121 RPLD BY TB21 2100112102		1	OR R
- 90B	TB21 2100112102	.R.H. LOWER REAR SPAR RPLS TB21 2100112101		1	OR R
100	TB10 21020133	.REINFORCEMENT PLATE		1	OR
110	TB10 21020135	.FWD FLOOR STIFFENER		1	OR
120	TB10 21029165	.REAR FLOOR STIFFENER		4	
130	TB10 21020137	.JUNCTION STRIP		1	OR
140	TB10 21020138	.CARGO FLOOR STIFFENER		1	OR
150	TB21 21004133	.CARGO FLOOR STIFFENER		1	OR
160	TB10 21020153	.L.H. SUPPORT		1	
170	TB10 21020154	.R.H. SUPPORT		1	
180	TB20 21002100	.L.H. DOUBLER		1	OR
190	TB20 21002101	.R.H. DOUBLER		1	OR
200	5421218040	.ANCHOR NUT, TWO LUG OPT TO 4SR1009M MADE BY VF0224		7	R
210	TB10 21020161	.L.H. STIFFENER		1	OR
220	TB10 21020162	.R.H. STIFFENER		1	OR
230	TB10 21020179	.R.H. STIFFENER		1	OR
240	TB10 21020181	.R.H. STIFFENER		1	OR
250	TB10 21020178	.L.H. STIFFENER		1	OR
260	TB10 21020180	.L.H. STIFFENER		1	OR

- ITEM NOT ILLUSTRATED

53-10-02

FIG. 1A

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FIG. ITEM	PART NUMBER	NOMENCLATURE							EFFECT FROM TO	UNITS PER ASSY	OBS
		1	2	3	4	5	6	7			
1A 270	TB10 27031911	.	S	U	P	P	O	R		1	OR
280	TB10 74066100	.	B	R	I	D	G	E		6	OR
290	TB10 2102610001	.	D	O	U	B	L	E		1	OR
300	TB10 21033102	.	S	T	I	F	F	E	N	1	OR
310	TB10 2102610101	.	S	T	I	F	F	E	N	1	OR
320	TB10 0932610300	.	S	U	P	P	O	R		2	
330	TB10 0932610400	.	S	U	P	P	O	R		2	
340	TB10 0932610500	.	S	U	P	P	O	R		2	
350	TB10 0932510700	.	L	.	H	.	S	T	I	F	F
-360	TB10 0932510800	.	R	.	H	.	S	T	I	F	F
370	TB10 0932510900	.	L	.	H	.	S	T	I	F	F
-380	TB10 0932511000	.	R	.	H	.	S	T	I	F	F
390	TB10 2200612400	.	J	U	N	C	T	I	O	N	S
		.	J	U	N	C	T	I	O	N	S

- ITEM NOT ILLUSTRATED

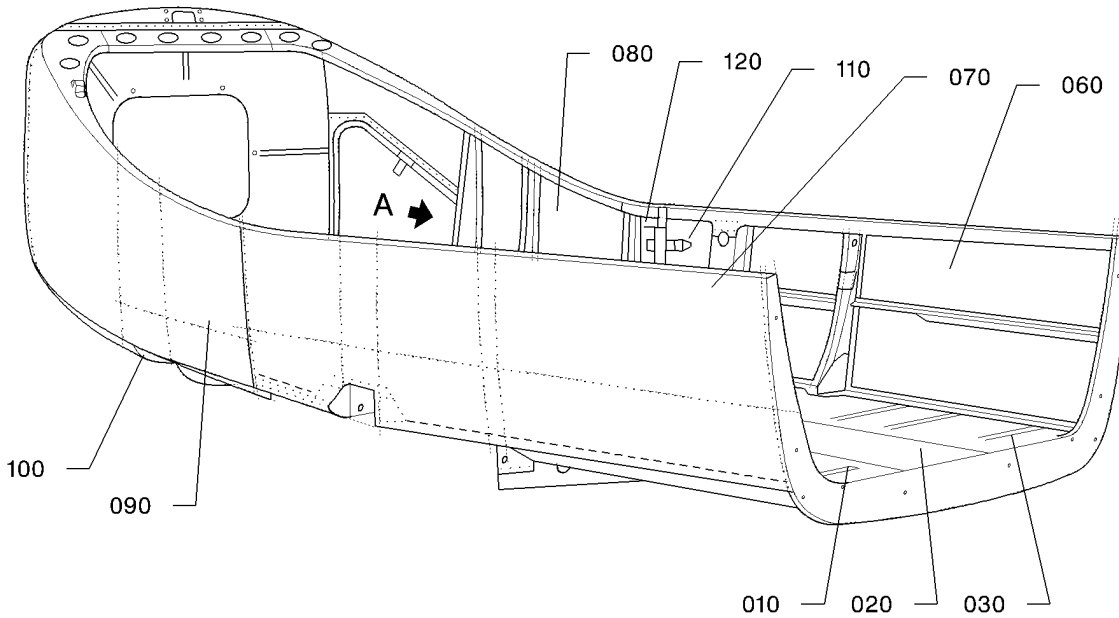
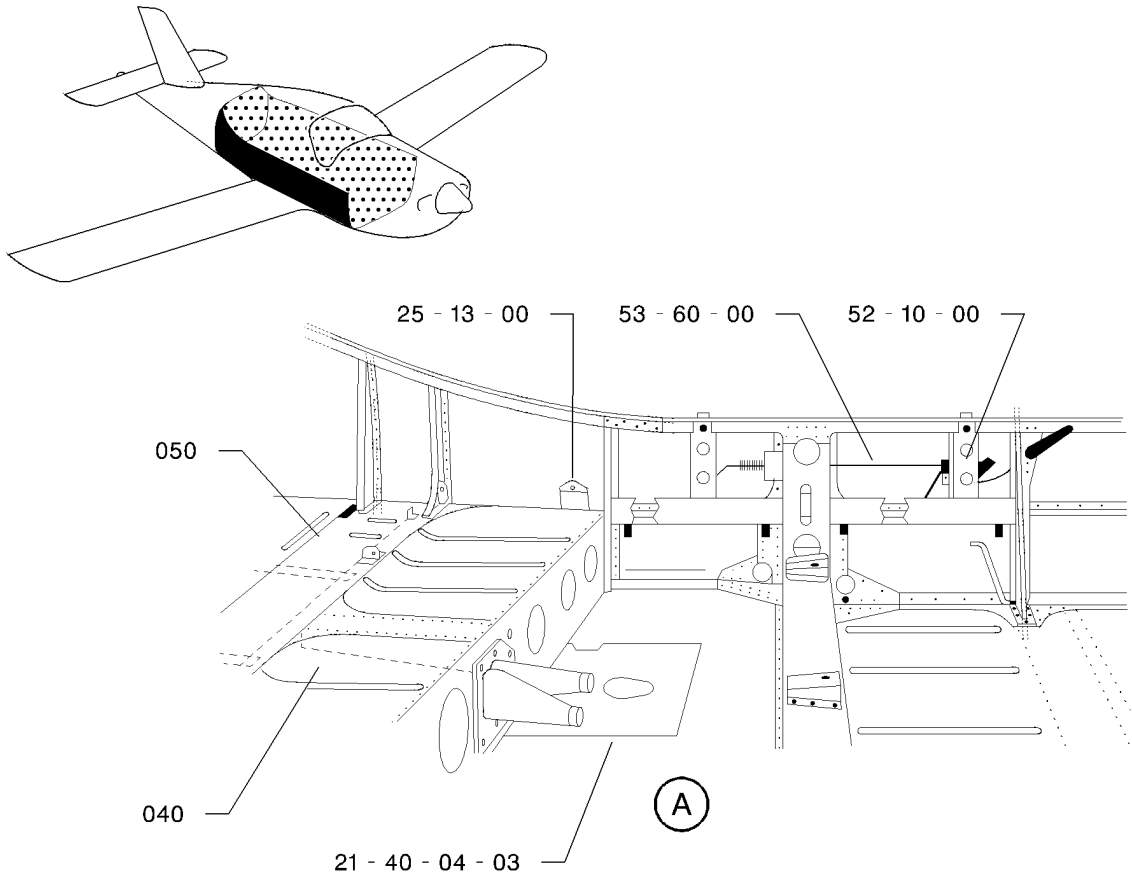
53-10-02

FIG. 1A

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I4531003AAAAYZ4302

FLOORS AND SKINS
FIGURE 1

53-10-03

FIG. 1
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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1	TF53-10-03-01-001		FLOORS AND SKINS		RF	
10	TB10 21020123		.R.H. FWD FLOOR		1	
20	TB10 21020124		.FWD CENTRAL FLOOR		1	
30	TB10 21020130		.L.H. FWD FLOOR		1	
40	TB10 21020186		.BENCH SEATPAN BASE S/N 1 - 1300 RPLD BY TB10 21029139		1	NP
- 40A	TB10 21029139		.BENCH SEATPAN BASE RPLS TB10 21020186		1	
50	TB10 21020131		.CARGO COMPARTMENT FLOOR RPLD BY TB21 21004163		1	OR
- 50A	TB21 21004163		.CARGO COMPARTMENT FLOOR RPLS TB10 21020131		1	
60	TB10 21020125		.L.H. FWD SKIN		1	
70	TB10 21020126		.R.H. FWD SKIN		1	
80	TB10 21020127		.L.H. REAR SKIN		1	OR
90	TB10 21020128		.R.H. REAR SKIN		1	OR
100	TB10 21020129		.REAR LOWER SKIN RPLD BY TB10 2100517701		1	OR
-100A	TB10 2100517701		.REAR LOWER SKIN RPLS TB10 21020129		1	
110	TB10 74059103		.ASH TRAY SUPPORT S/N 588, 600, 610 - 9999		2	
120	TB10 74059102		.REINFORCEMENT PLATE S/N 588, 600, 610 - 9999		2	

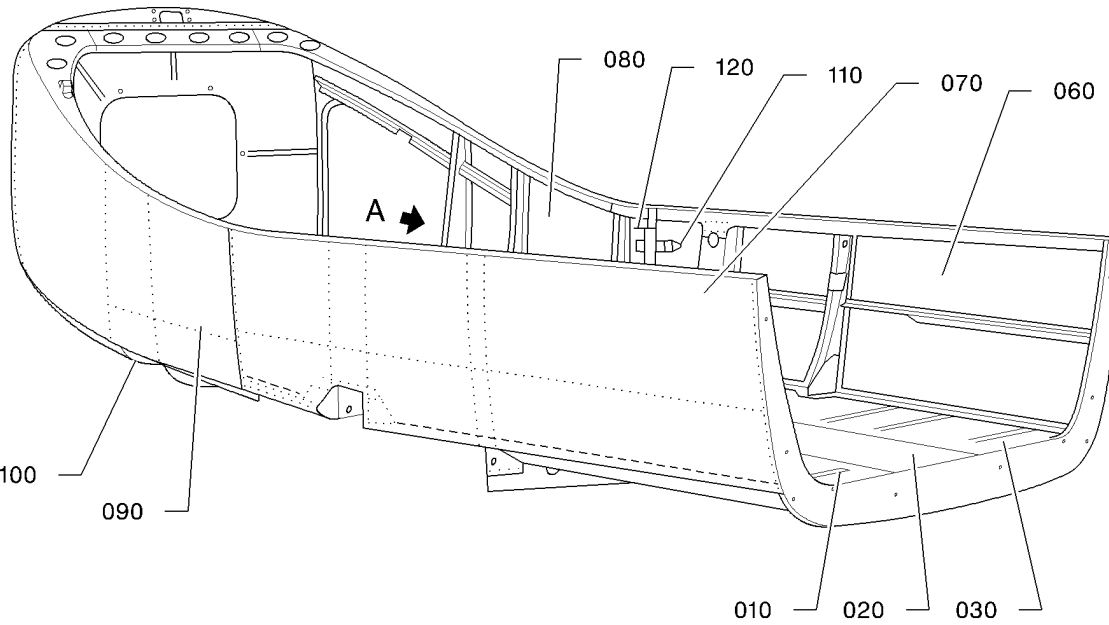
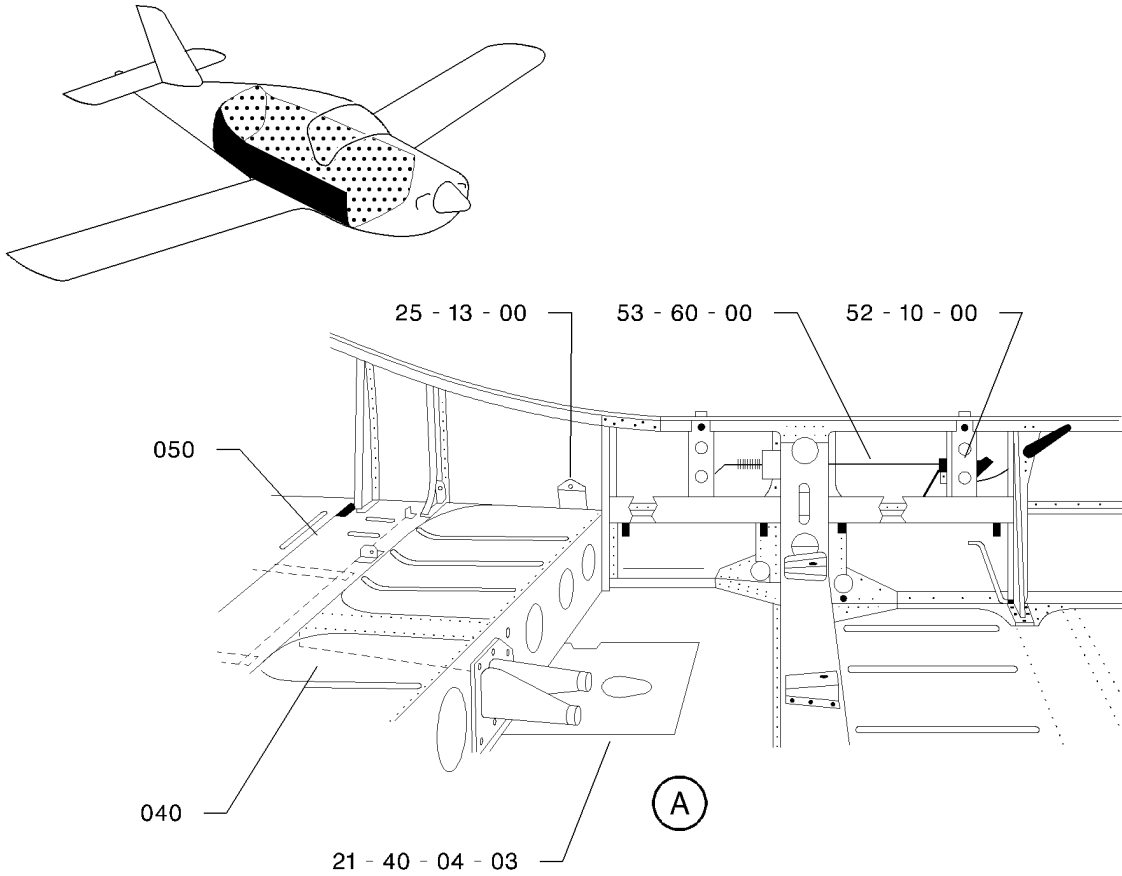
- ITEM NOT ILLUSTRATED

53-10-03

FIG. 1

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I4531003AAAAYZ4400

FLOORS AND SKINS
FIGURE 1A

53-10-03

FIG. 1A

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A- 1	TF53-10-03-01A-001		FLOORS AND SKINS		RF	
10	TB10 2102012301		.R.H. FWD FLOOR		1	
20	TB10 21020124		.FWD CENTRAL FLOOR		1	
30	TB10 2102013001		.L.H. FWD FLOOR		1	
40	TB10 2102513201		.BENCH SEATPAN BASE		1	
50	TB21 21004163		.CARGO COMPARTMENT FLOOR		1	
60	TB10 21020125		.L.H. FWD SKIN		1	
70	TB10 21020126		.R.H. FWD SKIN		1	
80	TB20 2102510201		.L.H. REAR SKIN		1	OR
90	TB10 21020128		.R.H. REAR SKIN		1	OR
100	TB20 2102513201		.REAR LOWER SKIN		1	
110	TB10 74059103		.ASH TRAY SUPPORT		2	
120	TB10 74059102		.REINFORCEMENT PLATE		2	

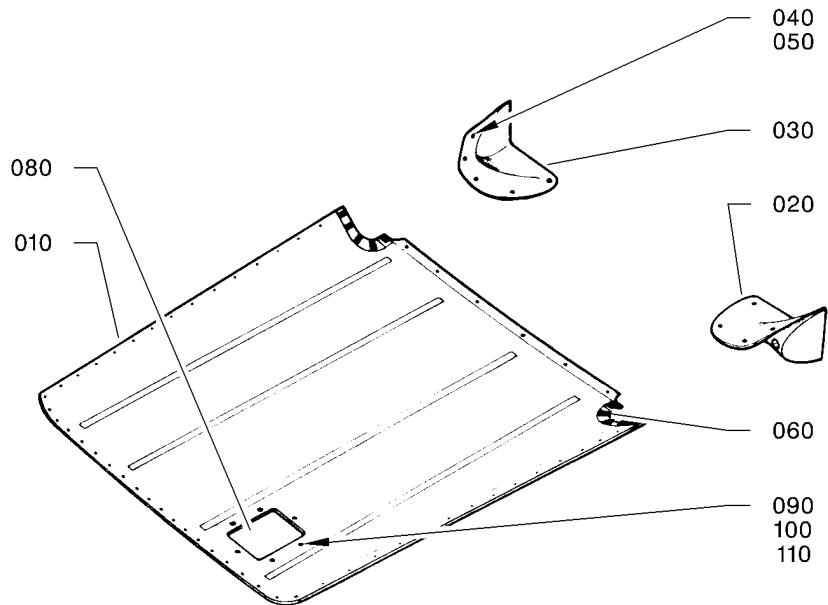
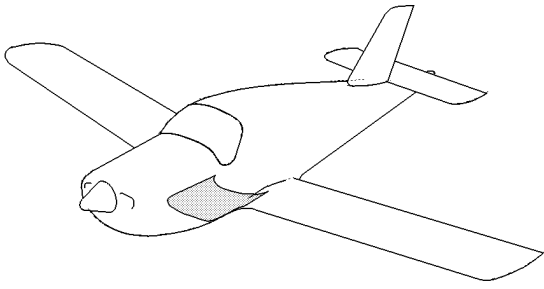
- ITEM NOT ILLUSTRATED

53-10-03

FIG. 1A

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14531004AAAABVZ4303

FAIRINGS AND ANTI-SPIN EDGES
FIGURE 1

53-10-04

FIG. 1

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FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 - 1	TF53-10-04-01-001	FAIRINGS AND ANTI-SPIN EDGES		RF	
10	TB10 28009100	.FRONT COWLING PLATE S/N 1 - 730 RPLD BY TB10 28009003		1	OR
- 10A	TB10 28009103	.FRONT COWLING PLATE S/N 731 - 1290, 1296 RPLD BY TB10 28009003		1	OR
- 10B	TB10 28009003	.FRONT COWLING PLATE WITH FRONT COWLING T200 2800100301, ORDER 1 INSPECTION DOOR TB10 65911911, SCREWS 5169911078 (QTY 6) + WASHERS 5734041160 (QTY 6) RPLS TB10 28009100 AND TB10 28009103 RPLD BY T200 2800100301		1	OR
- 15	5536342404	..RIVET OPT TO NSA5420-44 MADE BY VF3341		50	
20	TB10 28009101	.L.H. JUNCTION FAIRING		1	
30	TB10 28009102	.R.H. JUNCTION FAIRING		1	
		ATTACHING PARTS			
40	5169911075	.SCREW RPLD BY 5169911078		10	
- 40A	5169911078	.SCREW RPLS 5169911075		10	
50	7743700202	.WASHER VF2521 OPT TO 0425P1000E1.2 MADE BY VF2521		10	
60	5386930400	.RAPID NUT OPT TO NU504-1 MADE BY VF0580		8	
		* * *			
80	TB10 65911911	.INSPECTION DOOR ATTACHING PARTS		1	
90	5169911075	.SCREW RPLD BY 5169911078		6	
- 90A	5169911078	.SCREW RPLS 5169911075		6	
100	7743700202	.WASHER VF2521 OPT TO 0425P1000E1.2 MADE BY VF2521		6	
-100A	5734041160	.WASHER VF0210 OPT TO 53114-040-000ADL MADE BY VF0210 S/N 1845 - 1873, 1877 - 9999		6	

- ITEM NOT ILLUSTRATED

53-10-04

FIG. 1

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S/N 1 - 1838 AFTER STOCK DEPLETION SEE FIG. 1A

FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 110	5421218040	1234567 .ANCHOR NUT, TWO LUG OPT TO 4SR1009M MADE BY VF0224 * * *		6	R

- ITEM NOT ILLUSTRATED

53-10-04

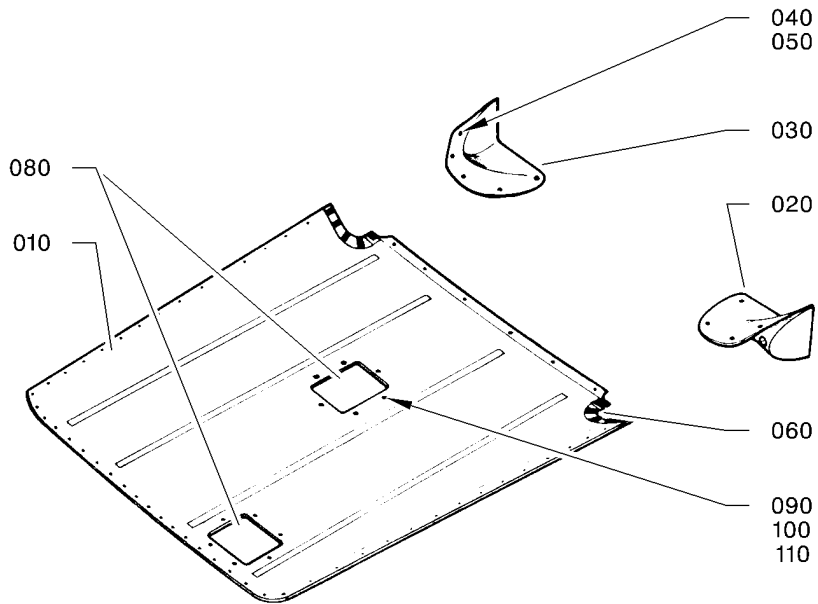
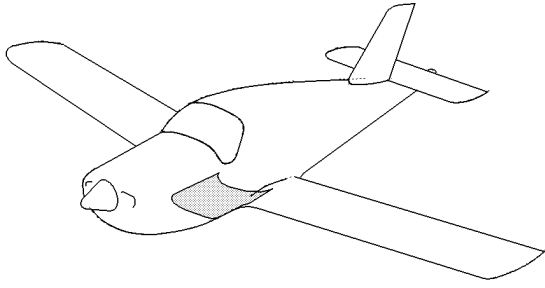
FIG. 1

PAGE 2

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S/N 1 - 1838 AFTER STOCK DEPLETION SEE FIG. 1A

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I4531004AAA FVZ4301

FAIRINGS AND ANTI-SPIN EDGES
FIGURE 1A

53-10-04

FIG. 1A

PAGE 0 R

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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1A- 1	TF53-10-04-01A-001		FAIRINGS AND ANTI-SPIN EDGES		RF	
10	T200 2800100301		.FRONT COWLING PLATE PRE-MOD. 151		1	
- 10A	T200 2800100501		.FRONT COWLING PLATE POST-MOD. 151		1	
- 15	5536342404		..RIVET OPT TO NSA5420-44 MADE BY VF3341		50	
20	TB10 28009101		.L.H. JUNCTION FAIRING		1	
30	TB10 28009102		.R.H. JUNCTION FAIRING		1	
40	5169911078		.SCREW		10	
50	7743700202		.WASHER VF2521 OPT TO 0425P1000E1.2 MADE BY VF2521		10	
60	5386930400		.RAPID NUT OPT TO NU504-1 MADE BY VF0580 * * *		10	
80	TB10 65911911		.INSPECTION DOOR ATTACHING PARTS		2	
90	5169911078		.SCREW		12	
100	7743700202		.WASHER VF2521 OPT TO 0425P1000E1.2 MADE BY VF2521 S/N 1 - 1844, 1874 - 1876		12	
-100A	5734041160		.WASHER VF0210 OPT TO 53114-040-000ADL MADE BY VF0210 S/N 1845 - 1873, 1877 - 9999		12	
110	5421218040		.ANCHOR NUT, TWO LUG OPT TO 4SR1009M MADE BY VF0224 * * *		12	R

- ITEM NOT ILLUSTRATED

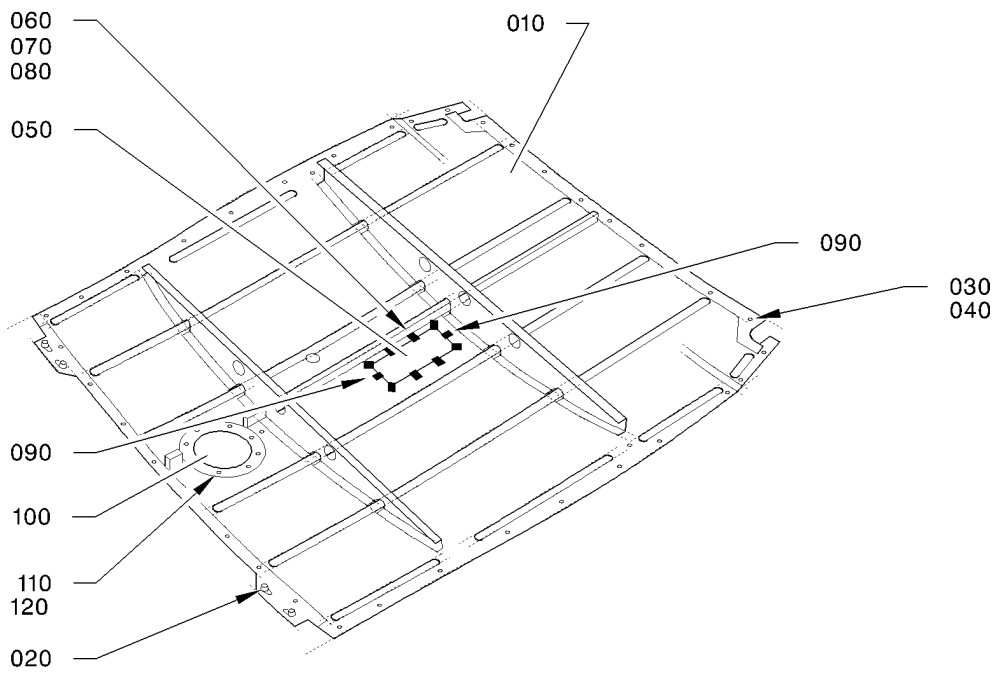
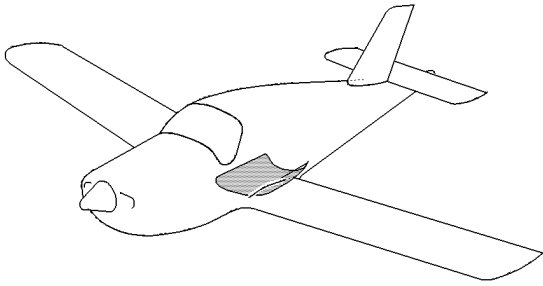
53-10-04

FIG. 1A

PAGE 1

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S/N 1839 - 9999



14531004AAABVZ4400

FAIRINGS AND ANTI-SPIN EDGES
FIGURE 2

53-10-04

FIG. 2
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
2 - 1	TF53-10-04-02-001		FAIRINGS AND ANTI-SPIN EDGES		RF	
10	TB10 28008001		.REAR COWLING ASSY S/N 1 - 730		1	
- 10A	TB10 28018001		.REAR COWLING ASSY S/N 731 - 9999		1	
20	5431218040		..ANCHOR NUT, ONE LUG OPT TO 4SR2009M MADE BY VF0224 ATTACHING PARTS		4	R
30	5169911075		..SCREW RPLD BY 5169911078		39	
- 30A	5169911078		..SCREW RPLS 5169911075		39	
40	7743700202		..WASHER VF2521 OPT TO 0425P1000E1.2 MADE BY VF2521 S/N 1 - 1818, 1820 - 1822, 1824, 1825, 1827 - 1836, 1839 - 1842		39	
- 40A	7743700202		..WASHER VF2521 OPT TO 0425P1000E1.2 MADE BY VF2521 S/N 1819, 1823, 1826, 1837, 1838, 1843 - 9999		35	
- 40B	5734041160		..WASHER VF0210 OPT TO 53114-040-000ADL MADE BY VF0210 S/N 1 - 1818, 1820 - 1822, 1824, 1825, 1827 - 1836, 1839 - 1842 * * *		4	
50	TB10 28008110		.INSPECTION DOOR ATTACHING PARTS		1	
60	5169911075		.SCREW RPLD BY 5169911078		10	
- 60A	5169911078		.SCREW RPLS 5169911075		10	
70	7743700202		.WASHER VF2521 OPT TO 0425P1000E1.2 MADE BY VF2521 S/N 1 - 1818, 1820 - 1822, 1824, 1825, 1827 - 1836, 1839 - 1842		10	
- 70A	5734041160		.WASHER VF0210 OPT TO 53114-040-000ADL MADE BY VF0210 S/N 1819, 1823, 1826, 1837, 1838, 1843 - 9999		10	

- ITEM NOT ILLUSTRATED

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FIG. 2

PAGE 1

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S/N 1 - 9999

FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2 80	5386930400		.RAPID NUT OPT TO NU504-1 MADE BY VF0580 S/N 1 - 1800		10	
- 80A	5386930400		.RAPID NUT OPT TO NU504-1 MADE BY VF0580 S/N 1801 - 9999		8	
90	5421218040		.ANCHOR NUT, TWO LUG OPT TO 4SR1009M MADE BY VF0224 S/N 1801 - 9999		2	R
100	TB10 28018122		* * * .INSPECTION DOOR ATTACHING PARTS		1	
110	5169911075		.SCREW RPLD BY 5169911078		8	
-110A	5169911078		.SCREW RPLS 5169911075		8	
120	7743700202		.WASHER VF2521 OPT TO 0425P1000E1.2 MADE BY VF2521 S/N 1 - 1818, 1820 - 1822, 1824, 1825, 1827 - 1836, 1839 - 1842		8	
-120A	5734041160		.WASHER VF0210 OPT TO 53114-040-000ADL MADE BY VF0210 S/N 1819, 1823, 1826, 1837, 1838, 1843 - 9999 * * *		8	

- ITEM NOT ILLUSTRATED

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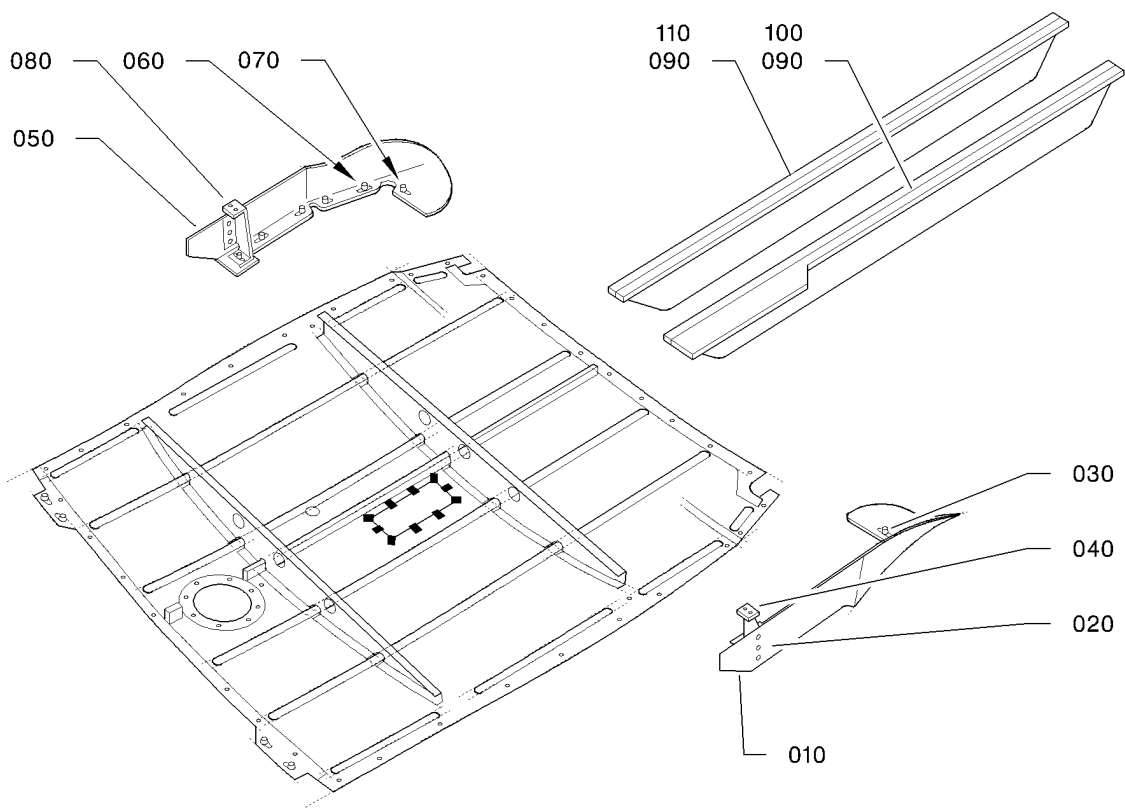
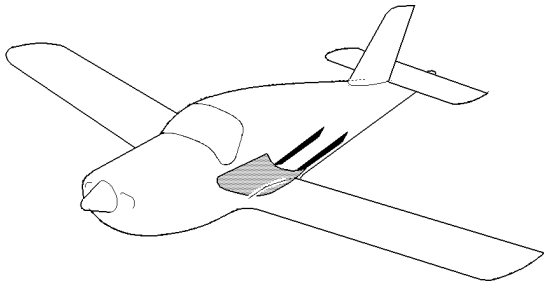
FIG. 2

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14531004AAA BVZ4500

FAIRINGS AND ANTI-SPIN EDGES
FIGURE 3

53-10-04

FIG. 3
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
3 - 1	TF53-10-04-03-001		FAIRINGS AND ANTI-SPIN EDGES		RF	
10	TB10 28008002		.L.H. SIDE COWLING		1	
20	5421218040		..ANCHOR NUT, TWO LUG OPT TO 4SR1009M MADE BY VF0224		3	R
30	5431218040		..ANCHOR NUT, ONE LUG OPT TO 4SR2009M MADE BY VF0224		3	R
40	TB10 28008108		.L.H. RIB		1	
50	TB10 28008003		.R.H. SIDE COWLING		1	
60	5421218040		..ANCHOR NUT, TWO LUG OPT TO 4SR1009M MADE BY VF0224		3	R
70	5431218040		..ANCHOR NUT, ONE LUG OPT TO 4SR2009M MADE BY VF0224		3	R
80	TB10 28008109		.R.H. RIB		1	
90	TB10 28013001		.ANTI-SPIN EDGE RPLD BY TB10 2801300900 AND TB10 2801301000		2	OR
100	TB10 28013003R		.L.H. ANTI-SPIN EDGE RPLD BY TB10 2801300900		1	OR
-100A	TB10 28013006R		.L.H. ANTI-SPIN EDGE RPLD BY TB10 2801300900		1	
-100B	TB10 2801300900		.L.H. ANTI-SPIN EDGE		1	
110	TB10 28013004R		.R.H. ANTI-SPIN EDGE RPLD BY TB10 2801301000		1	OR
-110A	TB10 28013007R		.R.H. ANTI-SPIN EDGE RPLD BY TB10 2801301000		1	
-110B	TB10 2801301000		.R.H. ANTI-SPIN EDGE		1	

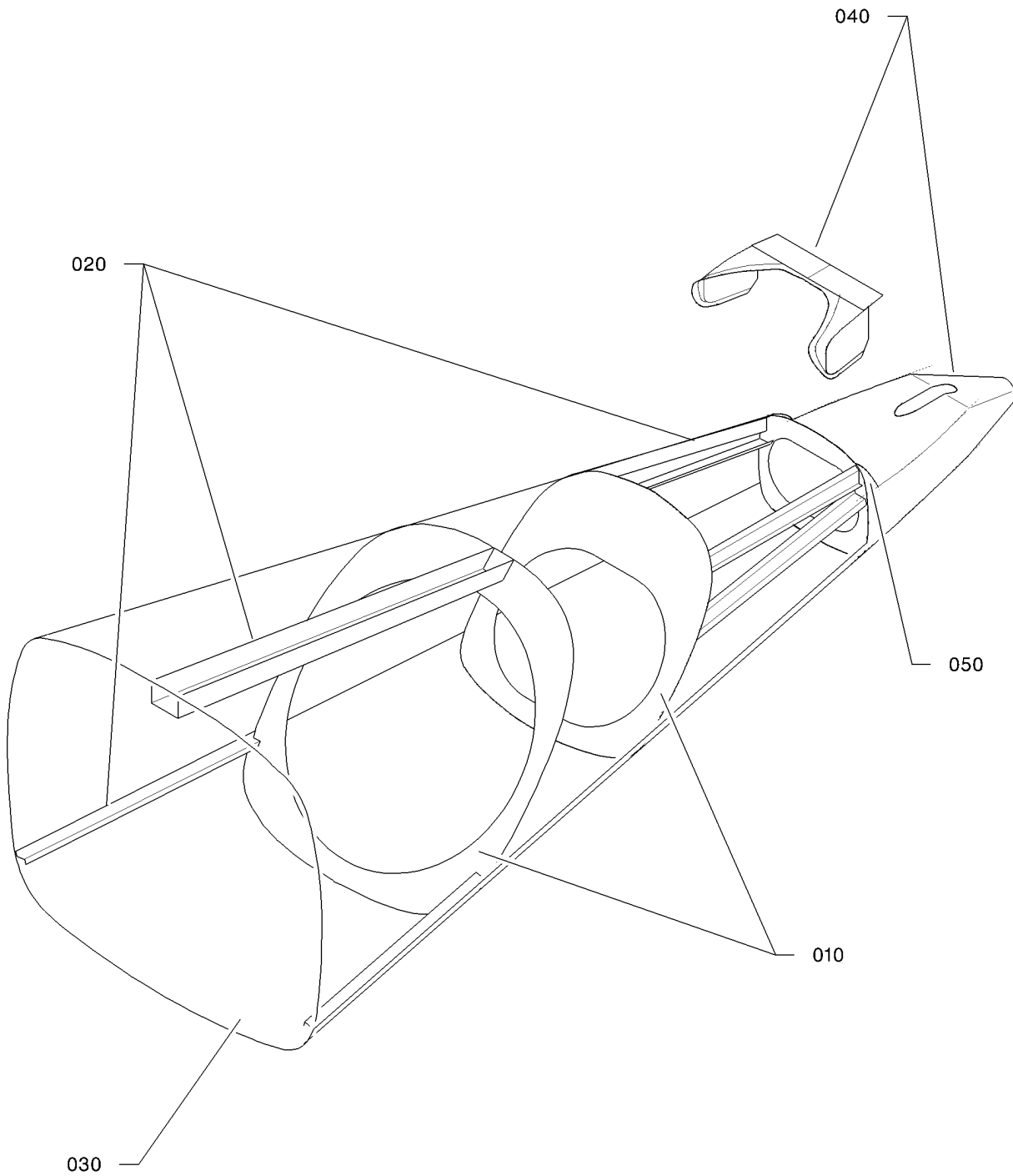
- ITEM NOT ILLUSTRATED

53-10-04

FIG. 3

PAGE 1

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14532000AAA BYZ4300

REAR FUSELAGE STRUCTURE
FIGURE 1

53-20-00

FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TB53-20-00-01-001		REAR FUSELAGE STRUCTURE		RF	
10	TB53-20-01-01		.FRAMES		1	
20	TB53-20-02-01		.CROSS BARS, STRINGERS AND REINF. PLATES		1	
30	TB53-20-03-01		.SKINS		1	
40	TB53-20-04-01		.FAIRINGS		1	
50	TB53-20-05-01		.FITTINGS		1	

- ITEM NOT ILLUSTRATED

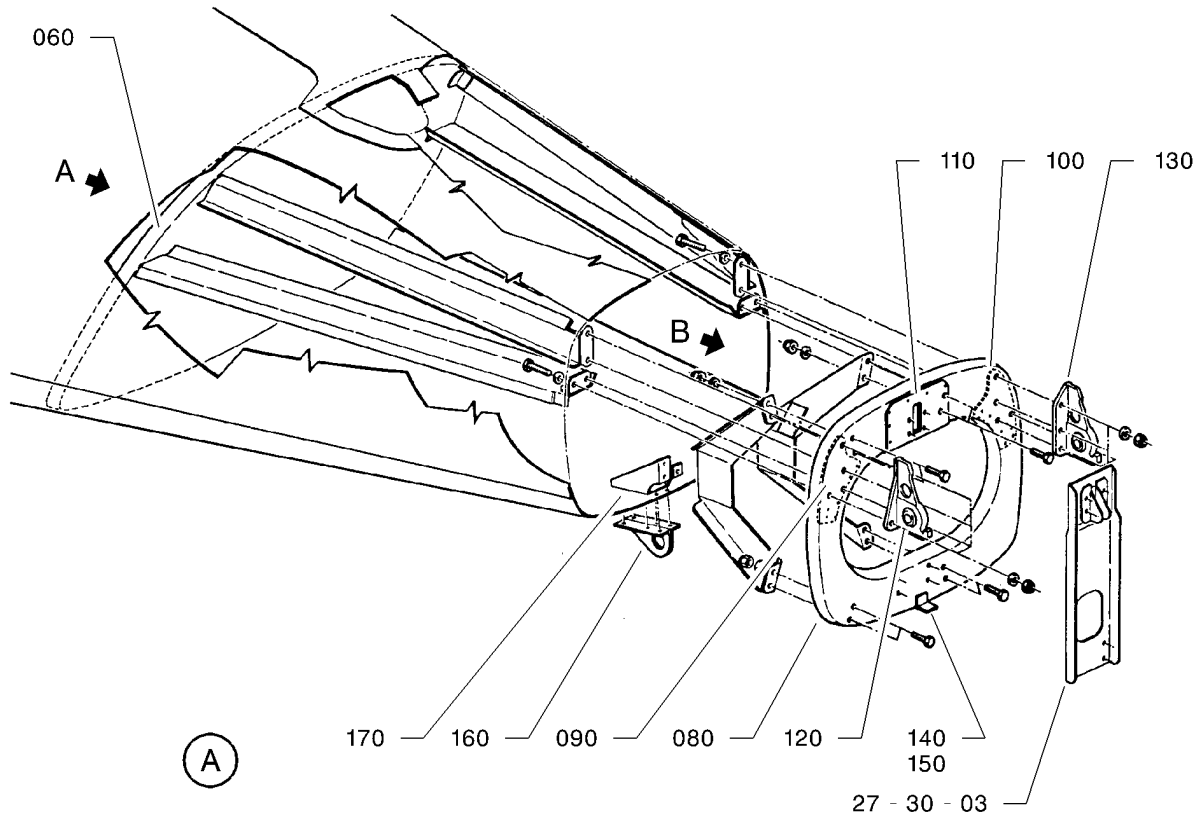
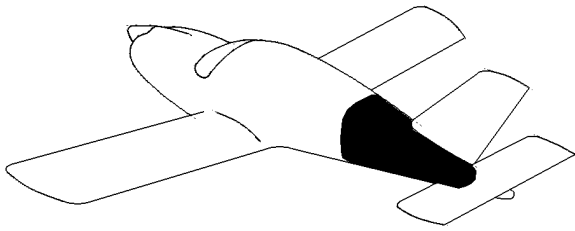
53-20-00

FIG. 1

PAGE 1 R

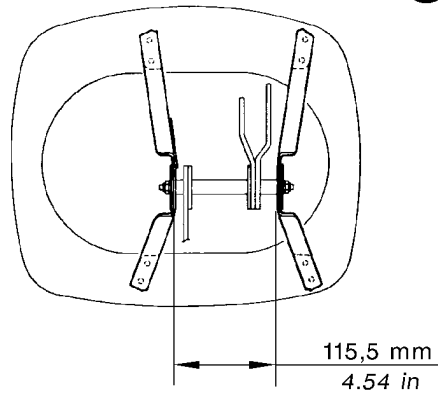
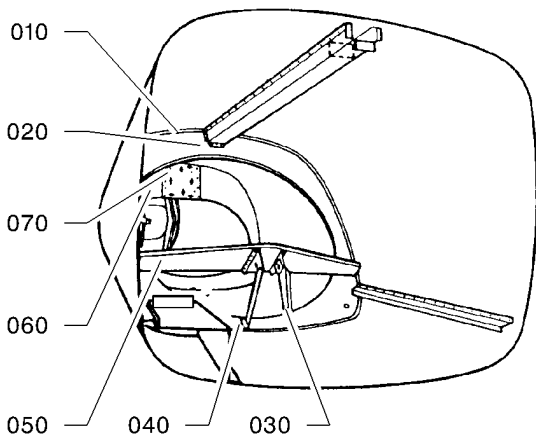
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S/N 1 - 9999



(A)

(B)



14532001AAACVZ4301

FRAMES
FIGURE 1

53-20-01

FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TB53-20-01-01-001		FRAMES		RF	
10	TB10 21010002		.FRAME C7 ASSY		1	OR
20	5421218060		..ANCHOR NUT, TWO LUG VF0224 OPT TO 6SR1009M MADE BY VF0224		2	
30	TB10 27015001		..L.H. HALF-SUPPORT ASSY		1	OR
40	TB10 27015002		..R.H. HALF-SUPPORT ASSY		1	OR
50	TB10 27015102		..CROSS BEAM		1	
60	TB10 21010003		.FRAME C8 ASSY		1	
70	5421218060		..ANCHOR NUT, TWO LUG VF0224 OPT TO 6SR1009M MADE BY VF0224		8	
80	TB10 21010102		.FRAME C9 ASSY SB 10-035-51 RPLD BY OPT10 914200		1	NP
90	TB10 21010130		..FRAME C9 L.H. REINFORCEMENT PLATE		1	
100	TB10 21010131		..FRAME C9 R.H. REINFORCEMENT PLATE		1	
110	TB10 27071104		..REINFORCEMENT PLATE		1	
120	53-20-05		..L.H. BRACKET ASSY		1	
130	53-20-05		..L.H. BRACKET ASSY		1	
140	TB10 28012100		.ANGLE BRACKET		7	
150	5386930506		.NUT VF0580 OPT TO NU605 MADE BY VF0580 RPLD BY 5386937212		7	NP
-150A	5386937212		.FLOATING NUT RPLS 5386930506		7	
160	TB10 21011001		.REAR FITTING		1	
170	TB10 21011102		.REINFORCEMENT PLATE RPLD BY TB10 21013103 AND TB10 21013104		1	NP

- ITEM NOT ILLUSTRATED

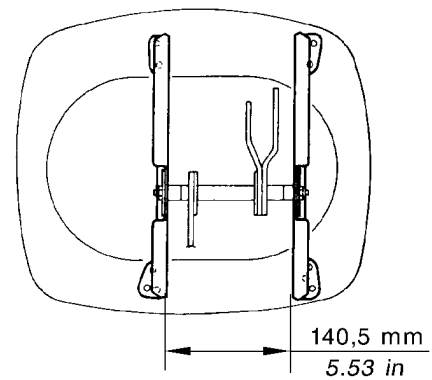
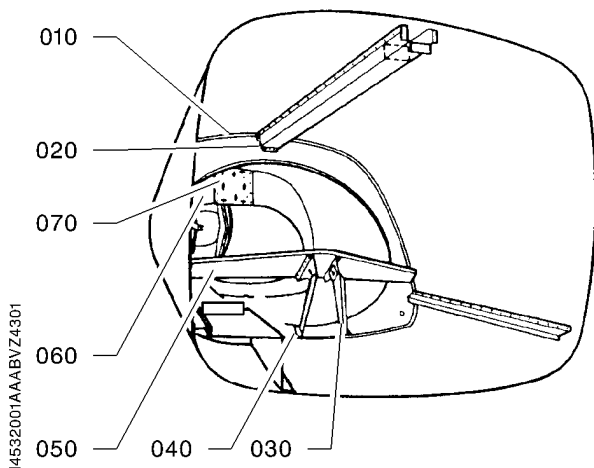
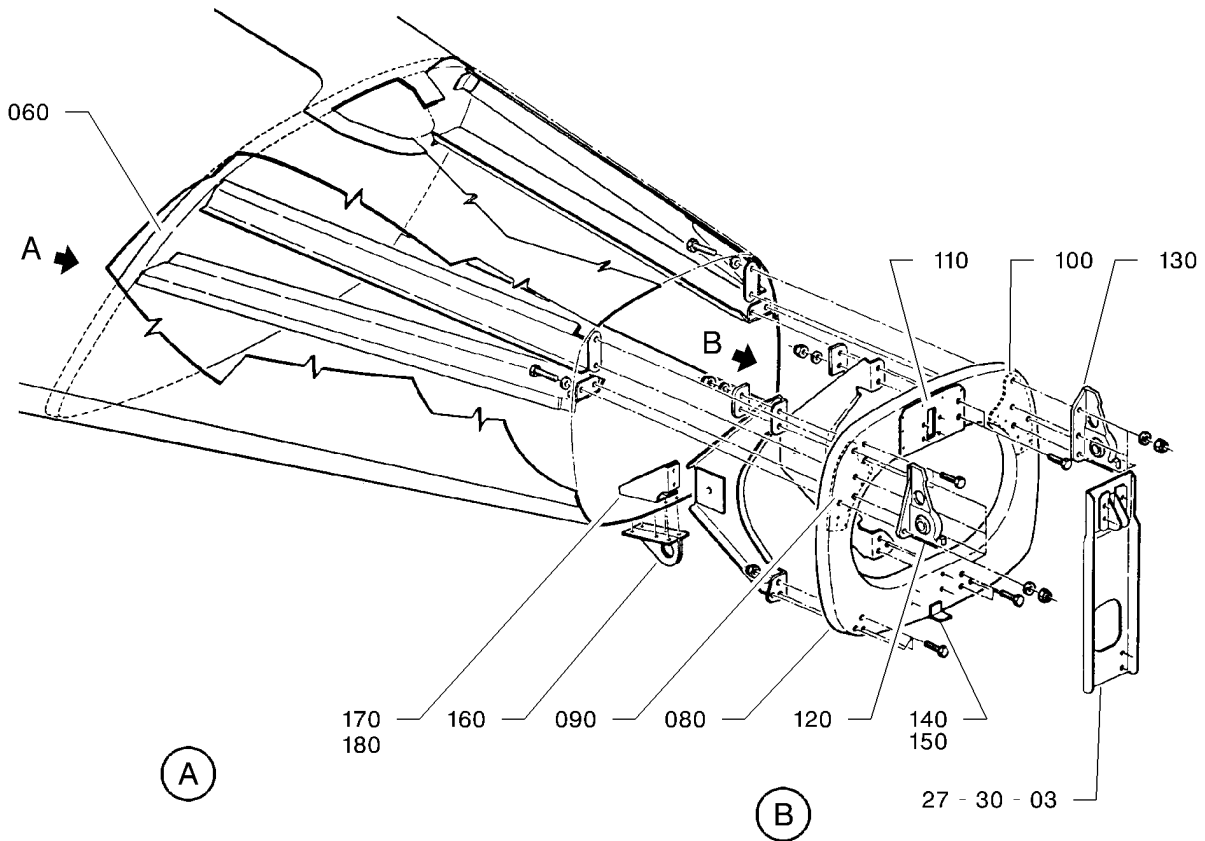
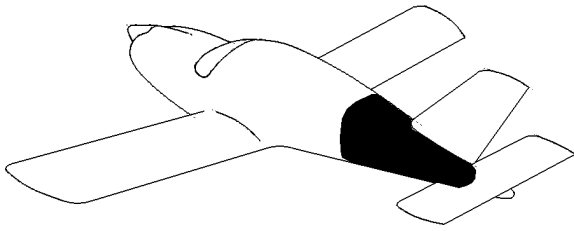
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FIG. 1

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S/N 1 - 399, 413, POST-SB 10-05-55



FRAMES
FIGURE 1A

53-20-01

FIG. 1A

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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS	OBS
				PER ASSY	
		1234567 			
1A- 1	TB53-20-01-01A-001	FRAMES		RF	
10	TB10 21010002	.FRAME C7 ASSY		1	OR
20	5421218060	..ANCHOR NUT, TWO LUG VF0224 OPT TO 6SR1009M MADE BY VF0224		2	
30	TB10 27015001	..L.H. HALF-SUPPORT ASSY		1	OR
40	TB10 27015002	..R.H. HALF-SUPPORT ASSY		1	OR
50	TB10 27015102	..CROSS BEAM		1	
60	TB10 21010003	.FRAME C8 ASSY		1	
70	5421218060	..ANCHOR NUT, TWO LUG VF0224 OPT TO 6SR1009M MADE BY VF0224		8	
80	TB10 21010102	.FRAME C9 ASSY SB 10-035-51 RPLD BY OPT10 914300		1	NP
90	TB10 21010130	..FRAME C9 L.H. REINFORCEMENT PLATE		1	
100	TB10 21010131	..FRAME C9 R.H. REINFORCEMENT PLATE		1	
110	TB10 27071104	..REINFORCEMENT PLATE		1	
120	53-20-05	..L.H. BRACKET ASSY		1	
130	53-20-05	..L.H. BRACKET ASSY		1	
140	TB10 28012100	.ANGLE BRACKET		7	
150	5386930506	.NUT VF0580 OPT TO NU605 MADE BY VF0580 RPLD BY 5386937212		7	NP
-150A	5386937212	.FLOATING NUT RPLS 5386930506		7	
160	TB10 21011001	.REAR FITTING		1	
170	TB10 21013103	.REINFORCEMENT PLATE		1	
180	TB10 21013104	.REINFORCEMENT PLATE		1	

- ITEM NOT ILLUSTRATED

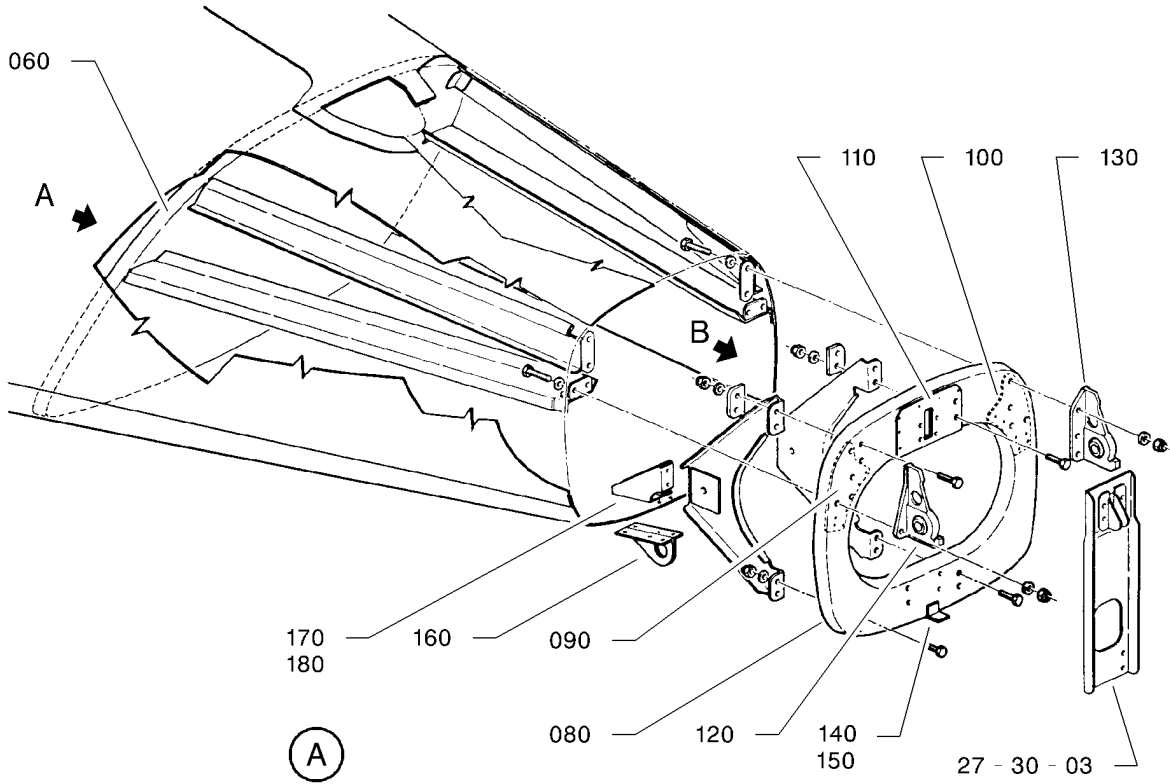
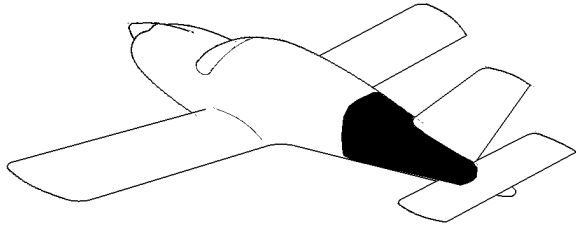
53-20-01

FIG. 1A

PAGE 1 R

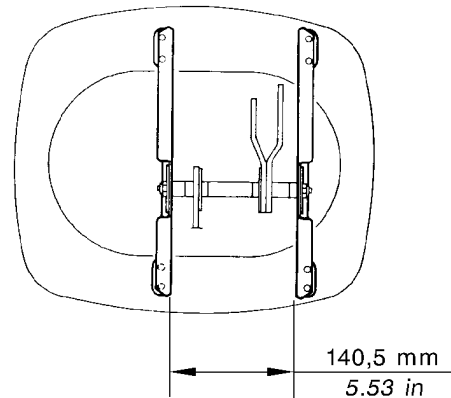
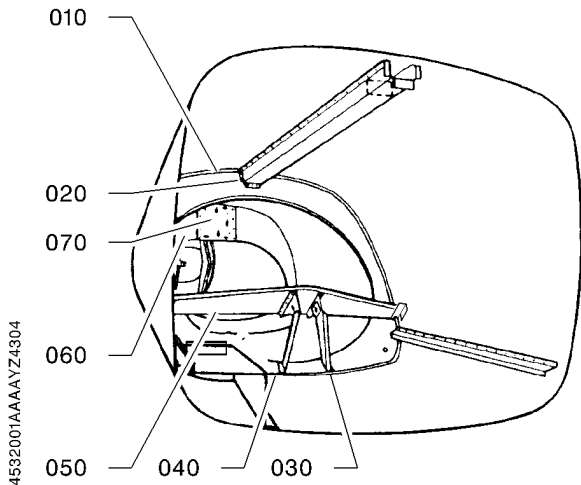
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S/N 400 - 412, 414 - 450



(A)

(B)



I4532001AAAAYZ4304

FRAMES
FIGURE 1B

53-20-01

FIG. 1B

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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1B- 1	TB53-20-01-01B-001	FRAMES		RF	
10	TB10 21010002	.FRAME C7 ASSY		1	OR
20	5421218060	..ANCHOR NUT, TWO LUG VF0224 OPT TO 6SR1009M MADE BY VF0224		2	
30	TB10 27015001	..L.H. HALF-SUPPORT ASSY		1	OR
40	TB10 27015002	..R.H. HALF-SUPPORT ASSY		1	OR
50	TB10 27015102	..CROSS BEAM		1	
60	TB10 21010003	.FRAME C8 ASSY		1	
70	5421218060	..ANCHOR NUT, TWO LUG VF0224 OPT TO 6SR1009M MADE BY VF0224		8	
80	TB10 21010004	.FRAME C9 ASSY S/N 451 - 795, ORDER KIT OPT10 914400 (SB 10-035-53)		1	
90	TB10 21010130	..FRAME C9 L.H. REINFORCEMENT PLATE		1	
100	TB10 21010131	..FRAME C9 R.H. REINFORCEMENT PLATE		1	
110	TB10 27071104	..REINFORCEMENT PLATE		1	
120	53-20-05	..L.H. BRACKET ASSY		1	
130	53-20-05	..L.H. BRACKET ASSY		1	
140	TB10 28012100	.ANGLE BRACKET		7	
150	5386930506	.NUT VF0580 OPT TO NU605 MADE BY VF0580 RPLD BY 5386937212		7	NP
-150A	5386937212	.FLOATING NUT RPLS 5386930506		7	
160	TB10 21011001	.REAR FITTING		1	
170	TB10 21013103	.REINFORCEMENT PLATE		1	
180	TB10 21013104	.REINFORCEMENT PLATE		1	

- ITEM NOT ILLUSTRATED

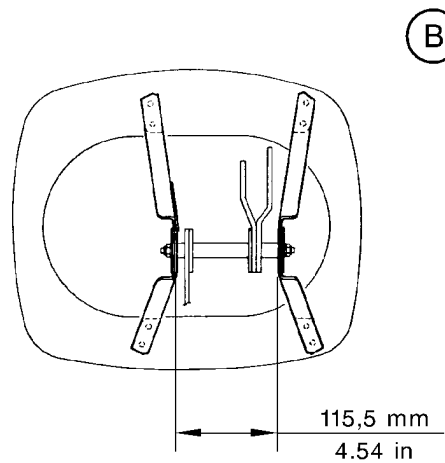
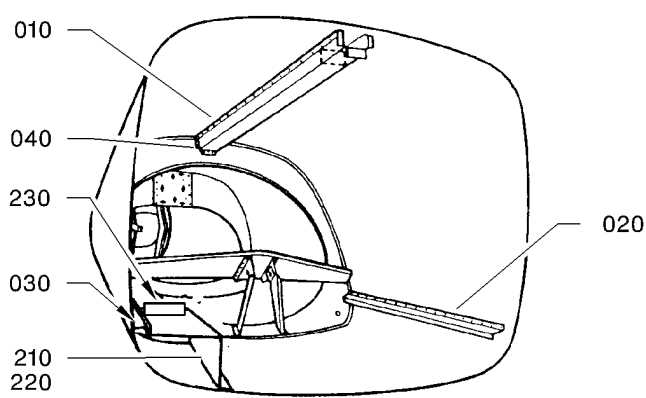
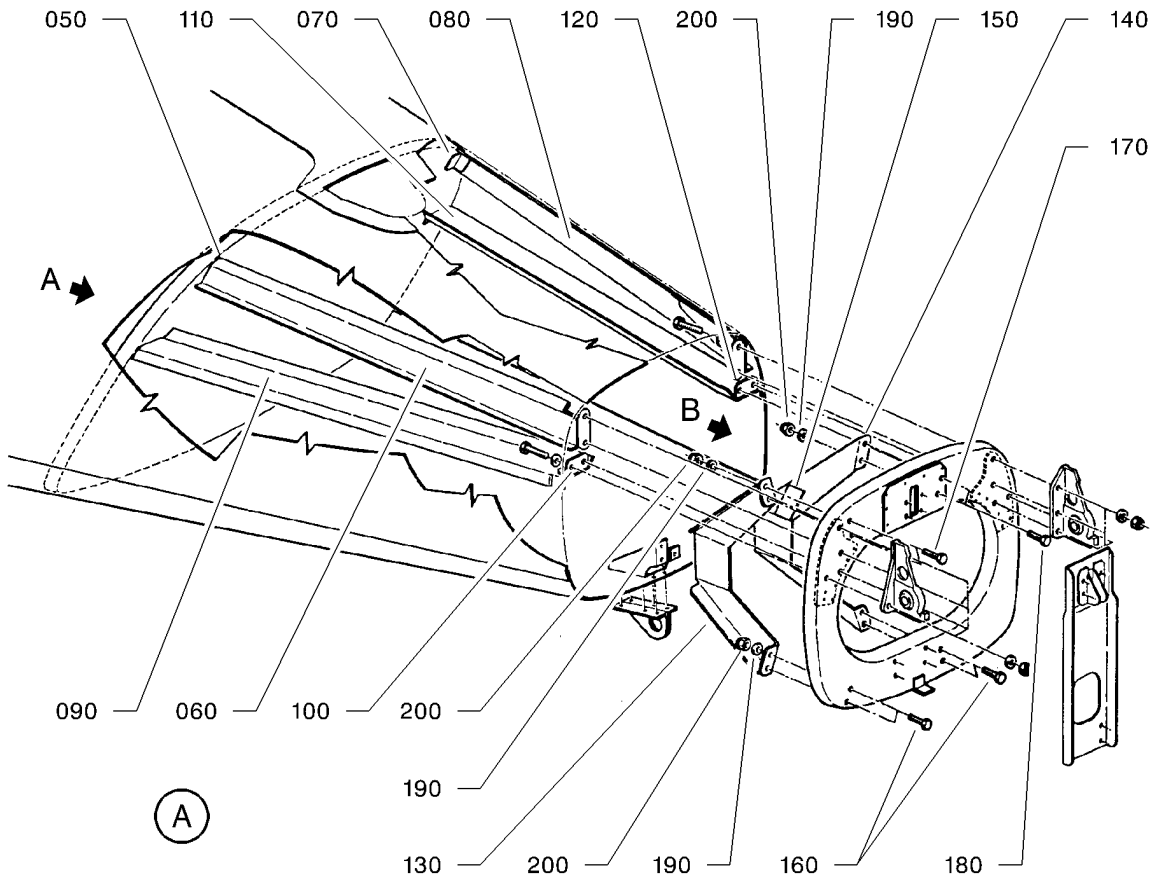
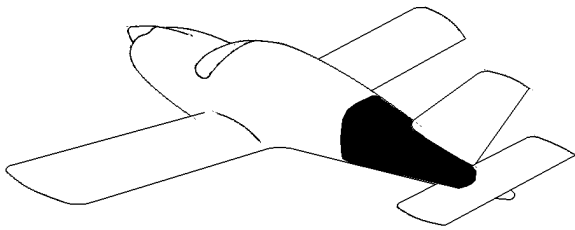
53-20-01

FIG. 1B

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S/N 451 - 9999



I4532001AAACVZ4401

CROSS BARS, STRINGERS AND REINFORCEMENT PLATES
 FIGURE 1

53-20-02

FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 - 1	TB53-20-02-01-001	CROSS BARS, STRINGERS AND REINFORCEMENT PLATES		RF	
10	TB10 21010107	.DUCT		1	OR
20	TB10 21010110	.L.H. STIFFENER		1	OR
30	TB10 21010111	.R.H. STIFFENER		1	OR
40	TB10 21016109	.SCREEN		1	OR
50	TB10 21014104	.L.H. ANGLE POST-SB 10-035-53 (KIT OPT10 914500)		1	
60	TB10 21014002	.L.H. STIFFENER ASSY POST-SB 10-035-53 (KIT OPT10 914500)		1	
70	TB10 21014105	.R.H. ANGLE BRACKET POST-SB 10-035-53 (KIT OPT10 914500)		1	
80	TB10 21014003	.R.H. STIFFENER ASSY POST-SB 10-035-53 (KIT OPT10 914500)		1	
90	TB10 21010136	.L.H. STIFFENER		1	
100	TB10 21010134	.L.H. REINFORCEMENT PLATE ANGLE		1	
110	TB10 21010137	.R.H. STIFFENER		1	
120	TB10 21010135	.R.H. REINFORCEMENT PLATE ANGLE		1	
130	TB10 27014000	.L.H. SUPPORT RPLD BY OPT10 908600		1	NP
140	TB10 27014001	.R.H. SUPPORT RPLD BY OPT10 908600		1	NP
150	TB10 27088103	..BLOCK S/N 275 - 399, 413 ATTACHING PARTS		1	
160	5101229175	..BOLT		4	R
170	5101229174	..BOLT		2	R
180	5101229179	..BOLT VF7411		2	
190	5701039240	..WASHER		8	R
200	5401458239	..NUT OPT TO ASN 53101 MADE BY VF0111		8	R
210	TB20 63005004	.STROBE AND ANTI-COLL. LIGHT UNIT SUPPORT RPLD BY TB20 63007004 AND TB20 63007102		1	OR
-210A	TB20 63007004	.STROBE AND ANTI-COLL. LIGHT UNIT SUPPORTS RPLS TB20 63005004 RPLD BY TB20 63009004		1	OR

- ITEM NOT ILLUSTRATED

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FIG. 1

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S/N 1 - 399, 413

FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 -210B	TB20 63009004	1234567 .STROBE AND ANTI-COLL. LIGHT UNIT SUPPORT RPLS TB20 63007004		1	OR
220	TB20 63007102	.REAR BULKHEAD		1	OR
230	4247754001	.PROTECTION EDGING OPT TO 461-0044 MADE BY VD8905		AR	R

- ITEM NOT ILLUSTRATED

53-20-02

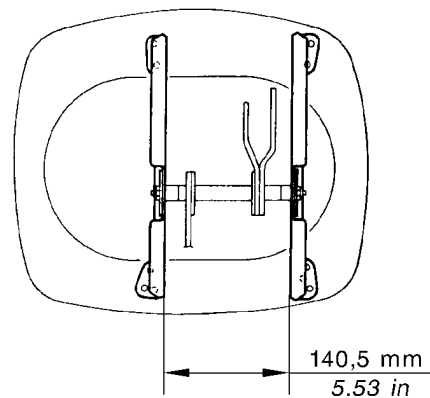
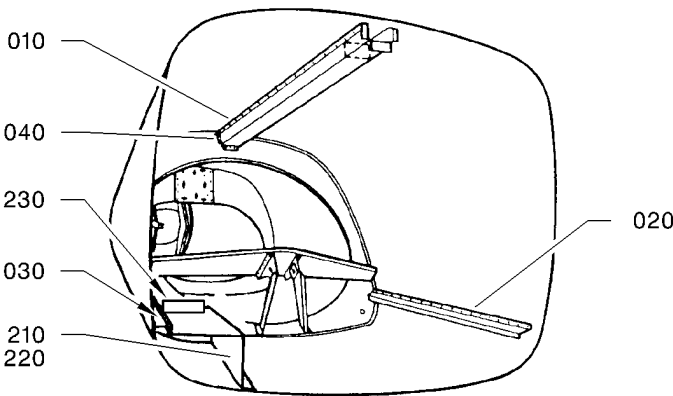
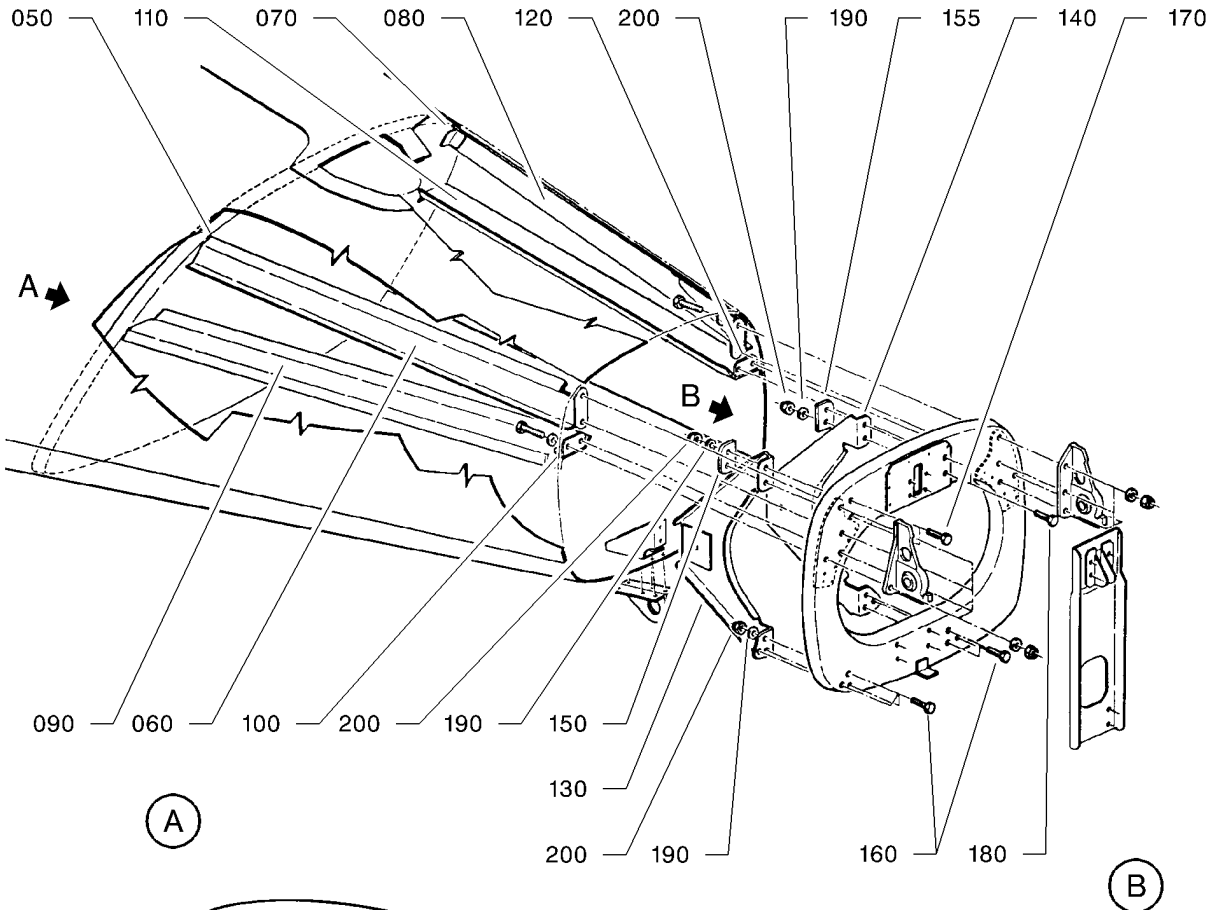
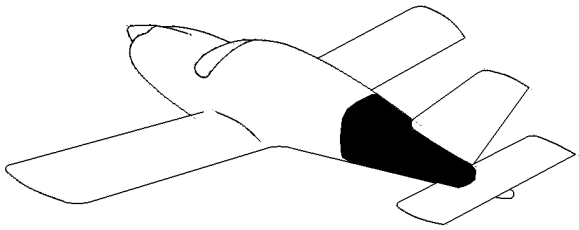
FIG. 1

PAGE 2

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14532001AAA BVZ4401

CROSS BARS, STRINGERS AND REINFORCEMENT PLATES
FIGURE 1A

53-20-02

FIG. 1A

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A- 1	TB53-20-02-01A-001		CROSS BARS, STRINGERS AND REINFORCEMENT PLATES		RF	
10	TB10 21010114		.DUCT		1	OR
20	TB10 21010110		.L.H. STIFFENER		1	OR
30	TB10 21010111		.R.H. STIFFENER		1	OR
40	TB10 21016109		.SCREEN		1	OR
50	TB10 21014104		.L.H. ANGLE POST-SB 10-035-53 (KIT OPT10 914500)		1	
60	TB10 21014002		.L.H. STIFFENER ASSY POST-SB 10-035-53 (KIT OPT10 914500)		1	
70	TB10 21014105		.R.H. ANGLE BRACKET POST-SB 10-035-53 (KIT OPT10 914500)		1	
80	TB10 21014003		.R.H. STIFFENER ASSY POST-SB 10-035-53 (KIT OPT10 914500)		1	
90	TB10 21010136		.L.H. STIFFENER		1	
100	TB10 21010134		.L.H. REINFORCEMENT PLATE ANGLE		1	
110	TB10 21010137		.R.H. STIFFENER		1	
120	TB10 21010135		.R.H. REINFORCEMENT PLATE ANGLE		1	
130	TB10 27088004		.L.H. SUPPORT		1	
140	TB10 27088005		.R.H. SUPPORT		1	
150	TB10 27088117		.L.H. BLOCK		1	
155	TB10 27088118		.R.H. BLOCK		1	
			ATTACHING PARTS			
160	5101229175		.BOLT		4	R
170	5101229174		.BOLT		2	R
180	5101229179		.BOLT VF7411		2	
190	5701039240		.WASHER		8	R
			OPT TO ASN 53101 MADE BY VF0111			
200	5401458239		.NUT		8	R
			OPT TO E25412B50QQVAL MADE BY VF0110			
			* * *			
210	TB20 63005004		.STROBE AND ANTI-COLL. LIGHT UNIT SUPPORT RPLD BY TB20 63007004 AND TB20 63007102		1	OR
-210A	TB20 63007004		.STROBE AND ANTI-COLL. LIGHT UNIT SUPPORTS RPLS TB20 63005004 RPLD BY TB20 63009004		1	OR
-210B	TB20 63009004		.STROBE AND ANTI-COLL. LIGHT UNIT SUPPORT RPLS TB20 63007004		1	OR

- ITEM NOT ILLUSTRATED

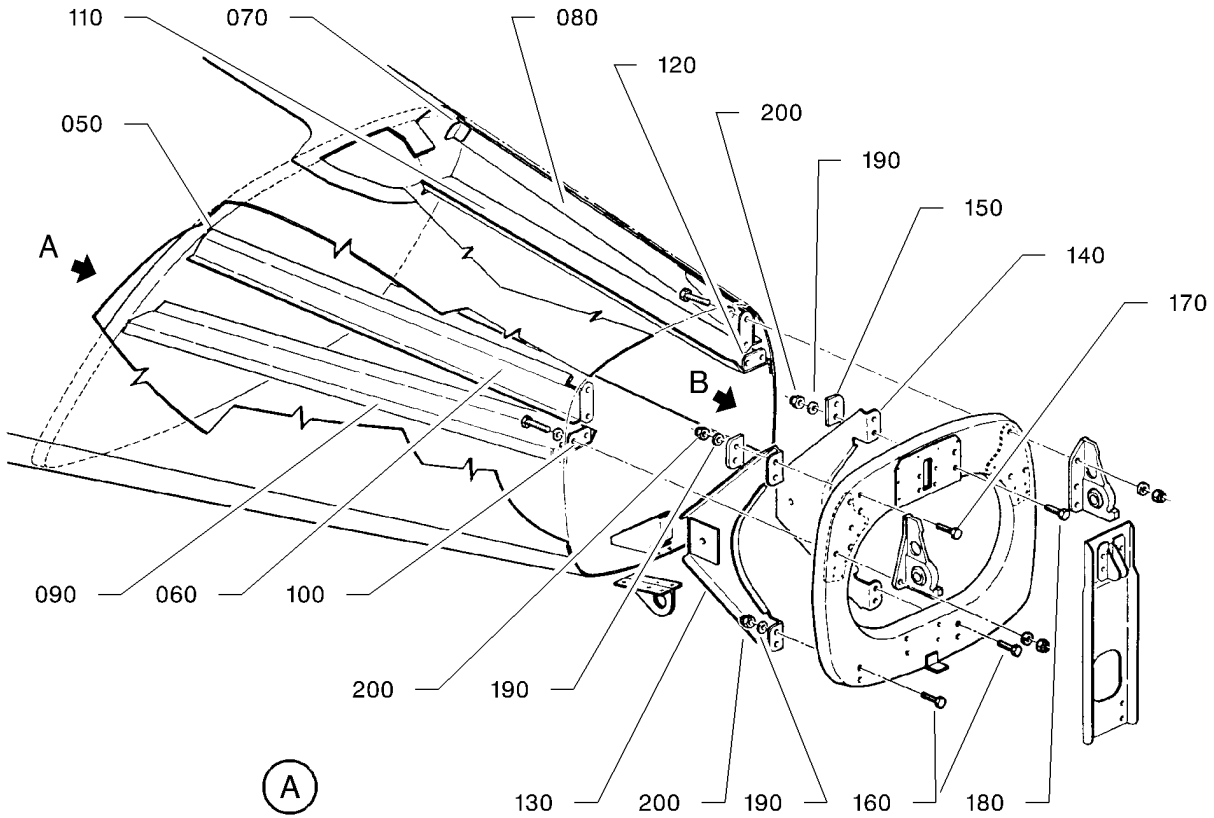
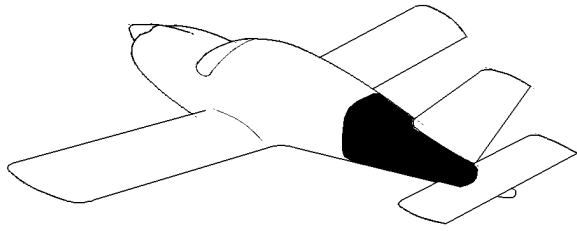
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FIG. 1A

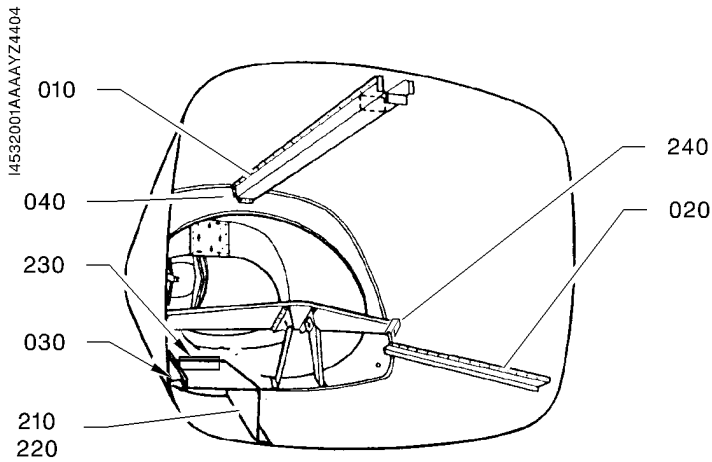
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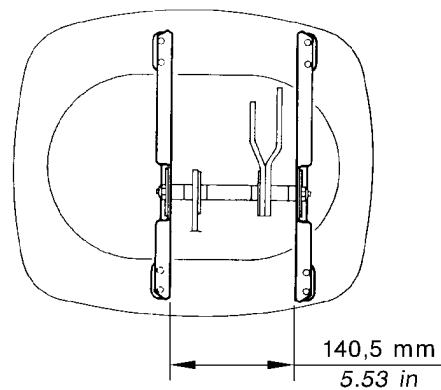


(A)



14532001AAAAYZ4404

(B)



CROSS BARS, STRINGERS AND REINFORCEMENT PLATES
FIGURE 1B

53-20-02

FIG. 1B

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FIG. ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1B- 1	TB53-20-02-01B-001		CROSS BARS, STRINGERS AND REINFORCEMENT PLATES		RF	
10	TB10 21010114		.DUCT S/N 451 - 947		1	OR
- 10A	TB10 21010155		.DUCT S/N 948 - 9999 RPLD BY TB10 2101016601		1	OR
- 10B	TB10 2101016601		.DUCT RPLS TB10 21010155		1	OR
20	TB10 21010110		.L.H. STIFFENER		1	OR
30	TB10 21010111		.R.H. STIFFENER		1	OR
40	TB10 21016109		.SCREEN		1	OR
50	TB10 21014104		.L.H. ANGLE S/N 451 - 795 POST-SB 10-035-53 (KIT OPT10 914500) ; S/N 796 - 9999		1	
60	TB10 21014002		.L.H. STIFFENER ASSY S/N 451 - 795 POST-SB 10-035-53 (KIT OPT10 914500) ; S/N 796 - 9999		1	
70	TB10 21014105		.R.H. ANGLE BRACKET S/N 451 - 795 POST-SB 10-035-53 (KIT OPT10 914500) ; S/N 796 - 9999		1	
80	TB10 21014003		.R.H. STIFFENER ASSY S/N 451 - 795 POST-SB 10-035-53 (KIT OPT10 914500) ; S/N 796 - 9999		1	
90	TB10 21010136		.L.H. STIFFENER		1	
100	TB10 21010134		.L.H. REINFORCEMENT PLATE ANGLE		1	
110	TB10 21010137		.R.H. STIFFENER		1	
120	TB10 21010135		.R.H. REINFORCEMENT PLATE ANGLE		1	
130	TB10 27088001		.L.H. SUPPORT		1	
140	TB10 27088002		.R.H. SUPPORT		1	
150	TB10 27088103		.BLOCK ATTACHING PARTS		2	
160	5101229175		.BOLT		4	R
170	5101229174		.BOLT		2	R
180	5101229179		.BOLT VF7411		2	
190	5701039240		.WASHER OPT TO ASN 53101 MADE BY VF0111		8	R
200	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		8	R

- ITEM NOT ILLUSTRATED

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FIG. 1B

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S/N 451 - 9999

FIG. ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1B 210	TB20 63005004		.STROBE AND ANTI-COLL. LIGHT UNIT SUPPORT PRE-MOD. 151 RPLD BY TB20 63007004 AND TB20 63007102		1	OR
-210A	TB20 63007004		.STROBE AND ANTI-COLL. LIGHT UNIT SUPPORTS PRE-MOD. 151 RPLS TB20 63005004 RPLD BY TB20 63009004		1	OR
-210B	TB20 63009004		.STROBE AND ANTI-COLL. LIGHT UNIT SUPPORT PRE-MOD. 151 RPLS TB20 63007004 RPLD BY TB20 6300900500		1	OR
-210C	TB20 6300900500		.STROBE AND ANTI-COLL. LIGHT UNIT SUPPORT PRE-MOD. 151 RPLS TB20 63009004		1	OR
220	TB20 63007102		.REAR BULKHEAD PRE-MOD. 151		1	OR
230	4247754001		.PROTECTION EDGING OPT TO 461-0044 MADE BY VD8905 PRE-MOD. 151		AR	R
240	TB10 2701510600		.L.H. ANGLE BRACKET S/N 1810 - 9999		1	
-250	TB10 2701510700		.R.H. ANGLE BRACKET S/N 1810 - 9999		1	

- ITEM NOT ILLUSTRATED

53-20-02

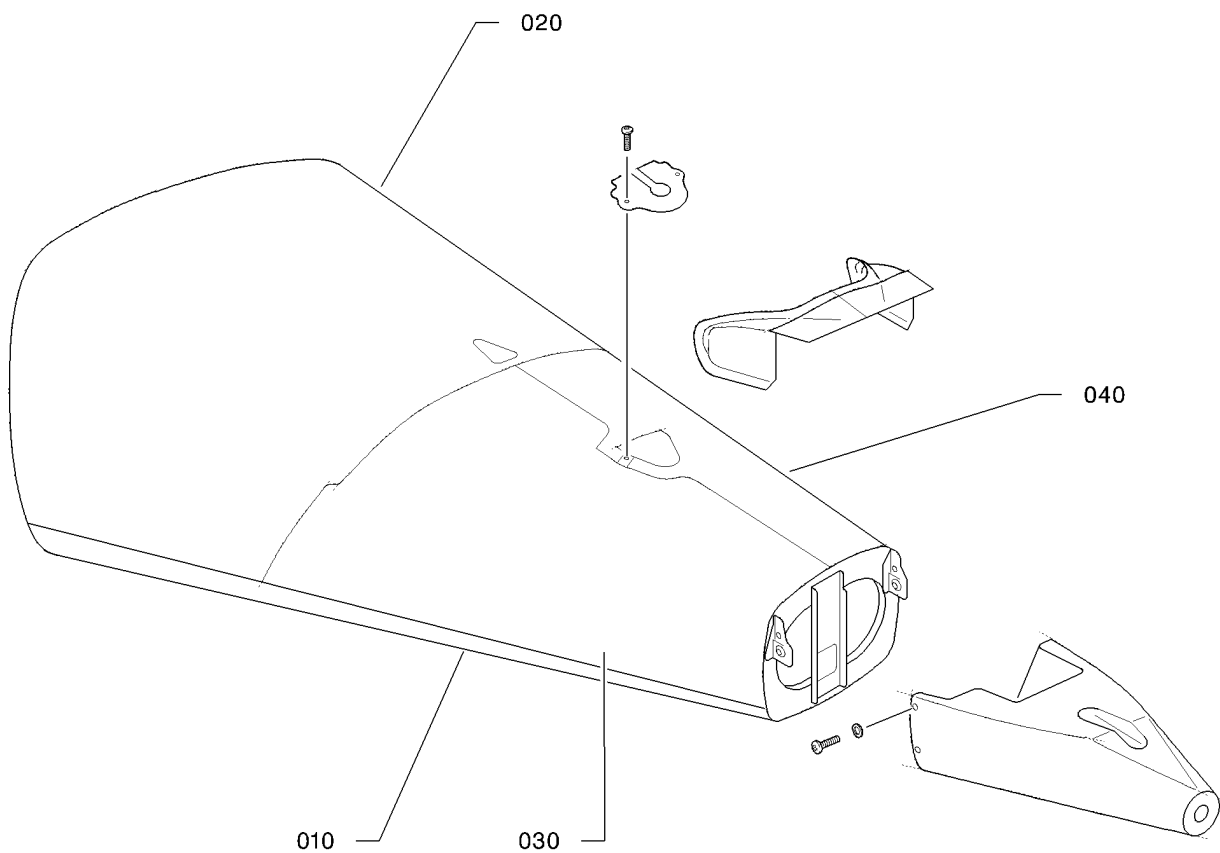
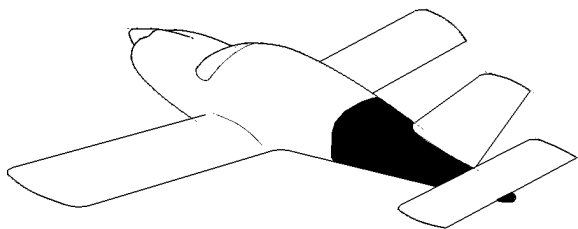
FIG. 1B

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S/N 451 - 9999

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I4532003AAAAYZ4300

SKINS
FIGURE 1

53-20-03

FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TB53-20-03-01-001		SKINS		RF	
10	TB10 21010103		.LOWER SKIN PRE-MOD. 151		1	OR
- 10A	TB10 2101009501		.LOWER SKIN POST-MOD. 151 RPLD BY TB10 2101009502		1	OR
- 10B	TB10 2101009502		.LOWER SKIN POST-MOD. 151 RPLS TB10 2101009501		1	OR
20	TB10 21010104		.UPPER FRONT SKIN RPLD BY TB10 2101016001		1	OR
- 20A	TB10 2101016001		.UPPER FRONT SKIN RPLS TB10 21010104		1	
30	TB10 21010105		.L.H. REAR SKIN		1	
40	TB10 21010106		.R.H. REAR SKIN		1	

- ITEM NOT ILLUSTRATED

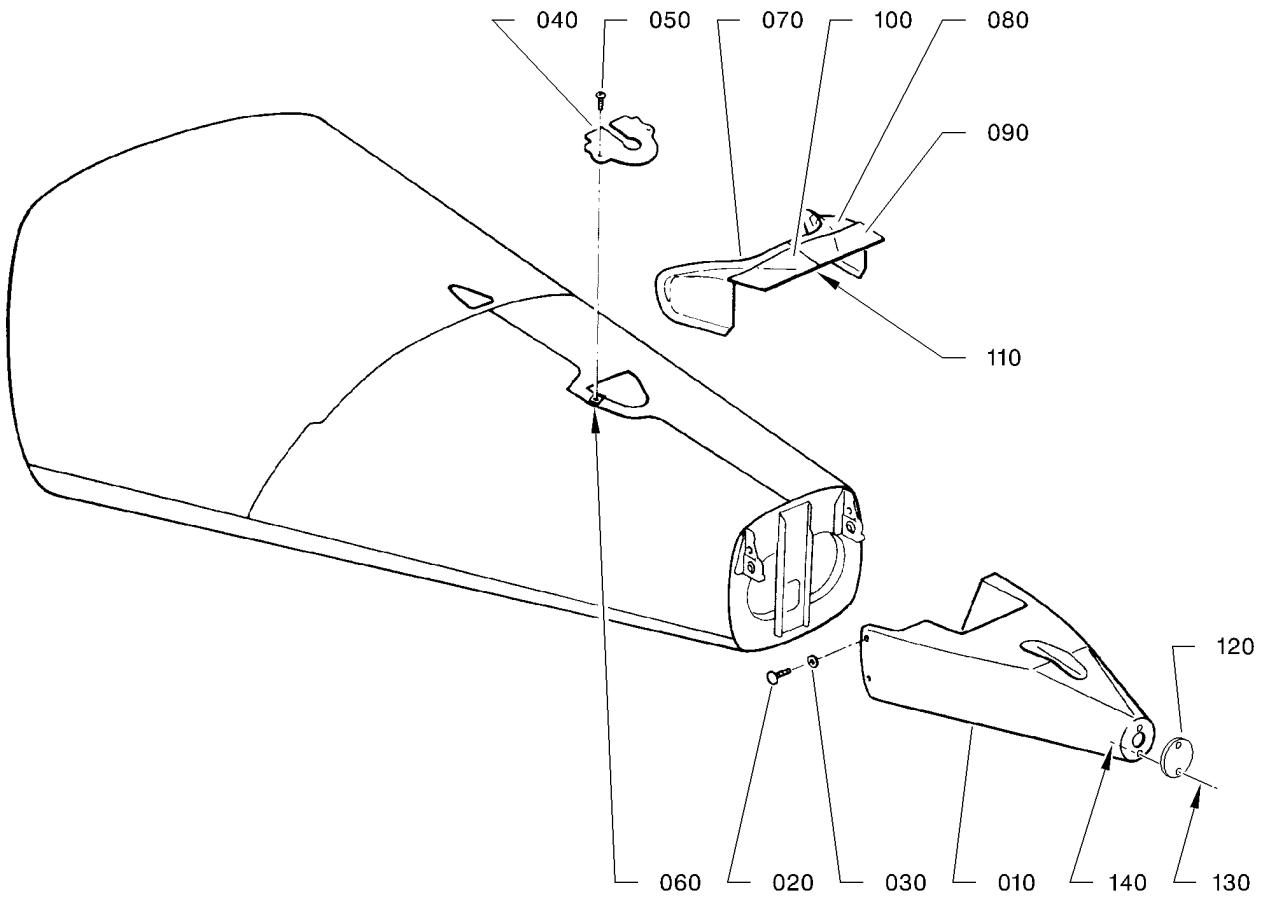
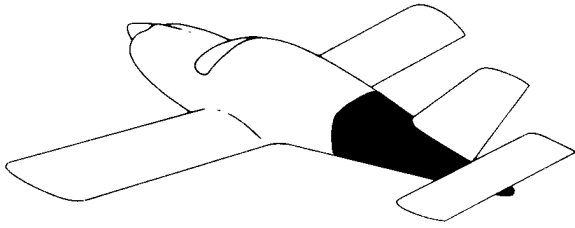
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FIG. 1

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S/N 1 - 9999



I4532004AAAUAZ4300

FAIRINGS
FIGURE 1

53-20-04

FIG. 1
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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1	TF53-20-04-01-001		FAIRINGS		RF	
10	TB10 28011100		.REAR FAIRING ASSY RPLD BY TB10 28015001		1	NP
- 10A	TB10 28015001		.REAR FAIRING ASSY NOT VALID FOR U.S. RPLS TB10 28011100 RPLD BY TB10 28020001		1	NP
- 10B	TB10 28020001		.REAR FAIRING ASSY RPLS TB10 28015001 RPLD BY TB10 28022001		1	NP
- 10C	TB10 28022001		.REAR FAIRING ASSY RPLS TB10 28020001		1	
20	5169911168		.SCREW		7	
30	7743700203		.WASHER		7	
			* * *			
40	TB10 28014100		.BLANKING CAP S/N 1 - 1795, 1797 - 1804 RPLD BY TB10 28014101		1	OR
- 40A	TB10 28014101		.COVER RPLS TB10 28014100		1	
			ATTACHING PARTS			
50	5169911075		.SCREW S/N 1 - 1795, 1797 - 1804		2	
- 50A	5169911075		.SCREW S/N 1796, 1805 - 9999		4	
60	5386930400		.RAPID NUT OPT TO NU504-1 MADE BY VF0580 S/N 1 - 1795, 1797 - 1804		2	
- 60A	5386930400		.RAPID NUT OPT TO NU504-1 MADE BY VF0580 S/N 1796, 1805 - 9999		4	
			* * *			
70	TB10 38001100		.L.H. JUNCTION FAIRING		1	
80	TB10 38001101		.R.H. JUNCTION FAIRING		1	
90	TB10 38001108		.L.H. COVER STRIP		1	
100	TB10 38001109		.R.H. COVER STRIP		1	
110	TB10 38001110		.EDGE STRIP		1	
120	TB09 63100102		.COVER S/N 765, 879 - 9999		1	
			ATTACHING PARTS			
130	5111929038		.SCREW		2	
140	5385835513		.NUT		2	
			* * *			

- ITEM NOT ILLUSTRATED

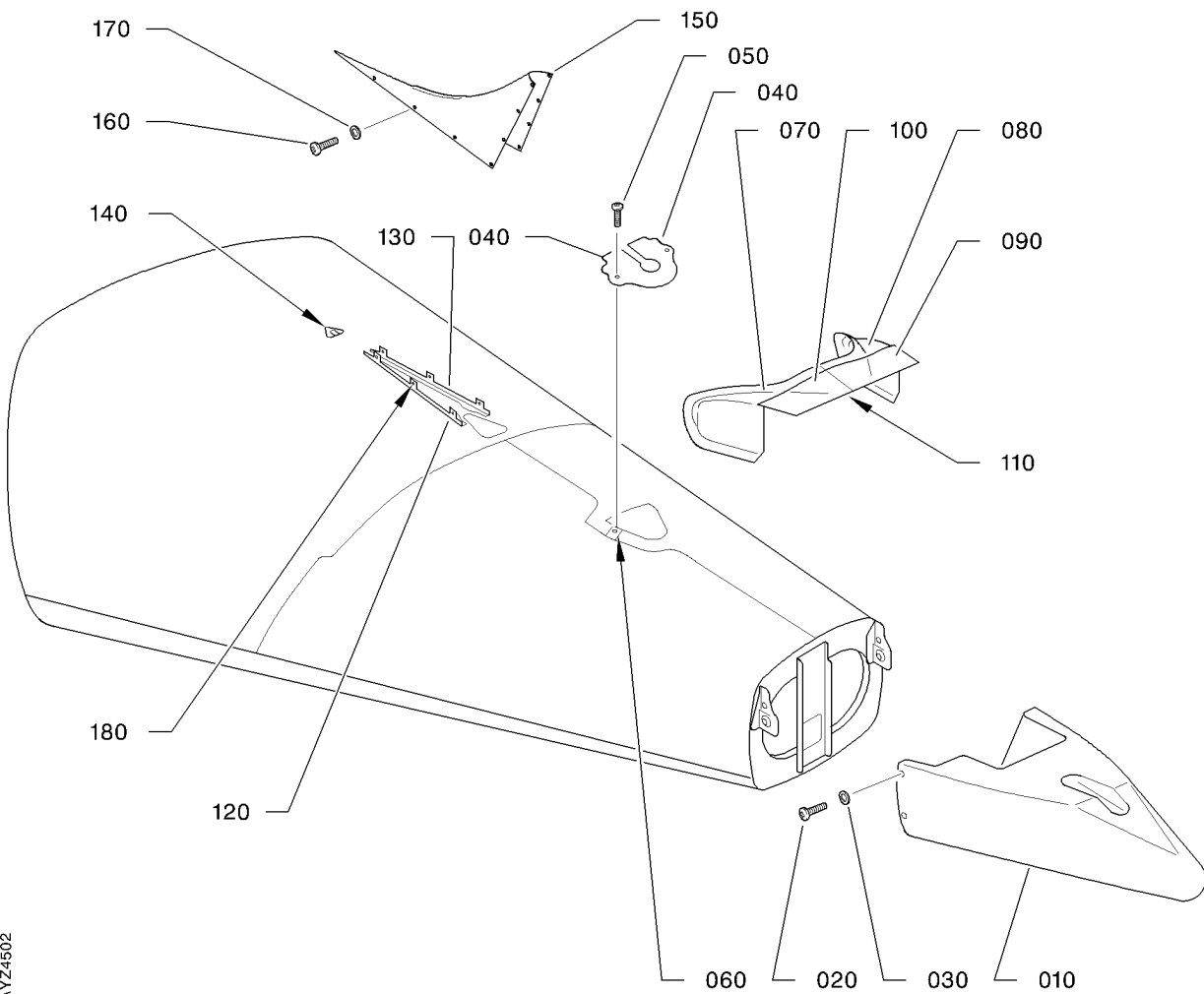
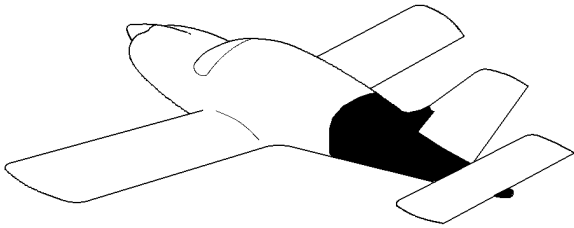
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FIG. 1

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S/N 1 - 9999



14532003AAAAYZ4502

FAIRINGS
FIGURE 1A

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FIG. 1A

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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1A- 1	TB53-20-04-01A-001		FAIRINGS		RF	
10	TB10 2802200101		.REAR FAIRING ASSY SUPSD BY TB10 2802200200		1	R
- 10A	TB10 2802200200		.REAR FAIRING ASSY SUPSDS TB10 2802200101 ATTACHING PARTS		1	R
20	5169911168		.SCREW		7	
30	7743700203		.WASHER * * *		7	
40	TB10 28014101		.COVER ATTACHING PARTS		1	
50	5169911075		.SCREW		4	
60	5386930400		.RAPID NUT OPT TO NU504-1 MADE BY VF0580 * * *		4	R
70	TB10 38001100		.L.H. JUNCTION FAIRING		1	
80	TB10 38001101		.R.H. JUNCTION FAIRING		1	
90	TB10 38001108		.L.H. COVER STRIP		1	
100	TB10 38001109		.R.H. COVER STRIP		1	
110	TB10 38001110		.EDGE STRIP		1	
120	TB10 3800300201		.L.H. ANGLE BRACKET		1	
130	TB10 3800300301		.R.H. ANGLE BRACKET		1	
140	TB10 3800310400		.RETAINER		1	
150	TB10 3800310000		.DORSAL FIN VARIANT		1	
-150A	TB10 3800310100		.DORSAL FIN VARIANT ATTACHING PARTS		1	
160	TB10 09090100		.SCREW		14	
170	5749287240		.CUP WASHER		14	R
180	5425218050		.ANCHOR NUT, TWO LUG, FLOATING OPT TO 5SF5009M MADE BY VF0224 * * *		14	R

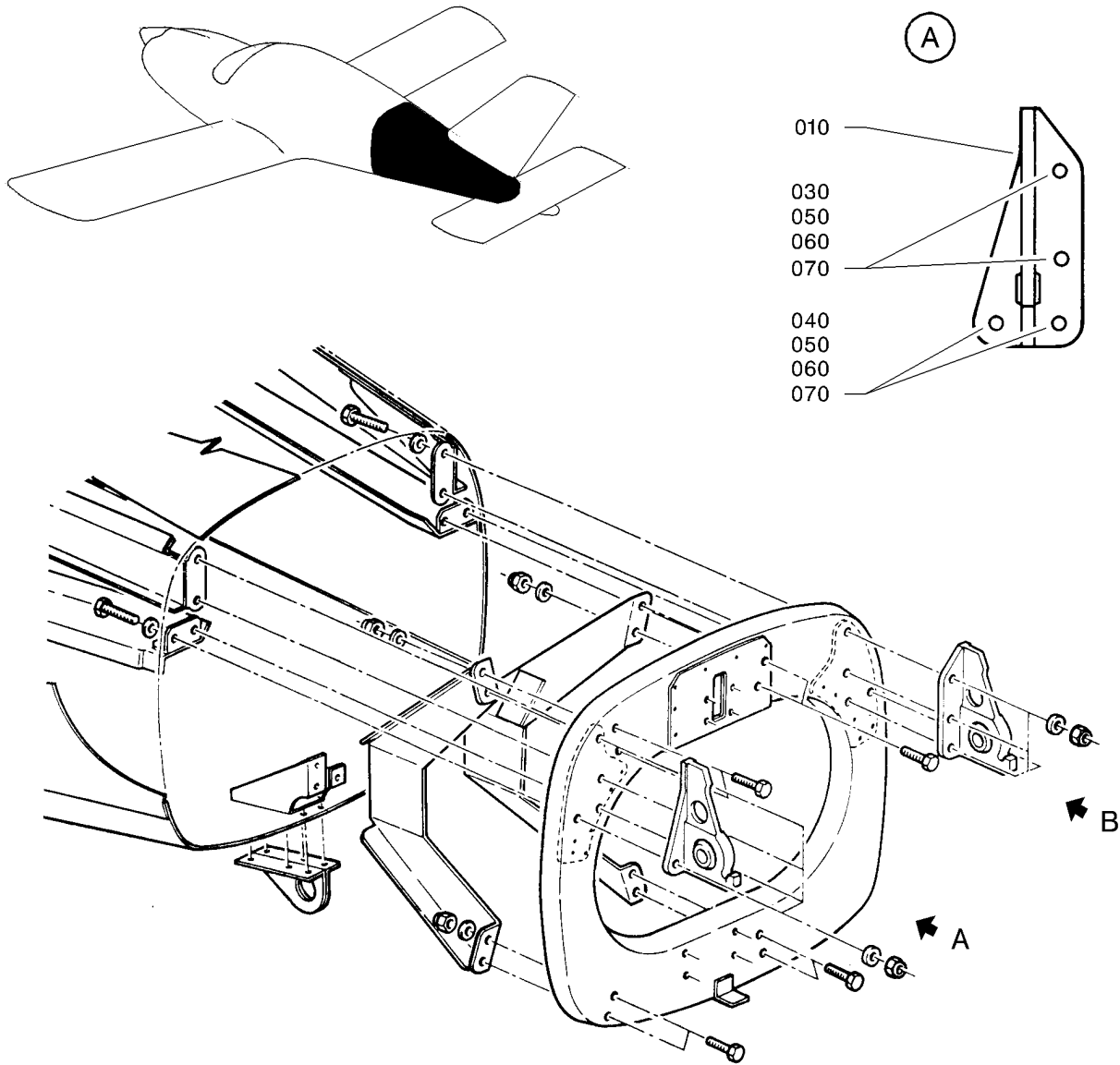
- ITEM NOT ILLUSTRATED

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FIG. 1A

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(A)

- 010
- 030
- 050
- 060
- 070
- 040
- 050
- 060
- 070

(B)

- 080
- 100
- 110
- 120
- 020
- 090
- 100
- 110
- 120

- 130
- 150
- 160
- 170
- 020A
- 140
- 150
- 160
- 170

FITTINGS
FIGURE 1

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FIG. 1
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14532005AAAABVZ4300

FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1	TF53-20-05-01-001		FITTINGS		RF	
10	TB10 34020001		.L.H. BRACKET ASSY BEARING DIA. 0.31 IN (8 MM) PRE-MOD. 45 OR PRE-KIT OPT10 910300 ; POST-MOD. 45 OR POST-KIT OPT10 924400 PRE-MOD. 45 OR MOD. 109, OR PRE-SB 10-101-55 OR SB 10-110-55, OR PRE-KIT OPT10 909600 ; POST-MOD. 45 OR MOD. 109, OR POST-KIT OPT10 924500		1	NP
20	TB10 34020003		.R.H. BRACKET ASSY BEARING DIA. 0.31 IN (8 MM) ; S/N 1 - 100 POST-SB 10-015-055 (KIT OPT10 906300 AND KIT OPT10 906301) ; S/N 101 - 171 POST-SB 10-015-055 (KIT OPT10 906300) ; S/N 172 - 300 PRE-MOD. 45 OR PRE-KIT OPT10 910300 ; POST-MOD. 45 OR POST-KIT OPT10 924400 PRE-MOD. 45 OR MOD. 109, OR PRE-SB 10-101-55 OR SB 10-110-55, OR PRE-KIT OPT10 909600 ; POST-MOD. 45 OR MOD. 109, OR POST-KIT OPT10 924500		1	NP
20A	TB10 34020002		.R.H. BRACKET ASSY S/N 301 - 399, 413, BEARING DIA. 0.31 IN (8 MM) PRE-MOD. 45 OR PRE-KIT OPT10 910300 ; POST-MOD. 45 OR POST-KIT OPT10 924400 PRE-MOD. 45 OR MOD. 109, OR PRE-SB 10-101-55 OR SB 10-110-55, OR PRE-KIT OPT10 909600 ; POST-MOD. 45 OR MOD. 109, OR POST-KIT OPT10 924500		1	NP
30	5101229310		ATTACHING PARTS .BOLT		2	
40	5101229315		.BOLT VF7411 NOT VALID WITH KIT OPT10 914500		2	
- 40A	5101229310		.BOLT VALID WITH OPT10 914500		2	
50	5706039290		.WASHER OPT TO 23116AD060L MADE BY VFO111 NOT VALID WITH KIT OPT10 914500		4	

- ITEM NOT ILLUSTRATED

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FIG. 1

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S/N 1 - 399, 413, POST-SB 10-05-55

R

FIG. ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 50A	5701039290	.WASHER	OPT TO 23111AD060L MADE BY VF0111 VALID WITH OPT10 914500		4	R
60	5705015290	.WASHER	VF0111 OPT TO NFL23118AD060L MADE BY VF0111		4	
70	5401458300	.NUT	OPT TO E25412B60QQVAL MADE BY VF0110		4	R
80	5101229487	.BOLT	S/N 1 - 300 NOT VALID WITH KIT OPT10 914500		2	
- 80A	5101231492	.BOLT	S/N 1 - 300 VALID WITH OPT10 914500		2	
90	5101231492	.BOLT	S/N 1 - 300		2	
100	5701039365	.WASHER	OPT TO 23111AD080L MADE BY VF0111 S/N 1 - 300 NOT VALID WITH KIT OPT10 914500		4	R
110	5705015365	.WASHER	OPT TO 23118AD080L MADE BY VF0111 S/N 1 - 300		4	R
120	5401458376	.NUT	OPT TO E25412B80QQVAL MADE BY VF0110 S/N 1 - 300		4	R
130	5101229310	.BOLT	S/N 301 - 399, 413		2	
140	5101229315	.BOLT	VF7411 S/N 301 - 399, 413 NOT VALID WITH KIT OPT10 914500		2	
-140A	5101229310	.BOLT	S/N 301 - 399, 413 VALID WITH OPT10 914500		2	
150	5706039290	.WASHER	OPT TO 23116AD060L MADE BY VF0111 S/N 301 - 399, 413 NOT VALID WITH KIT OPT10 914500		4	R

- ITEM NOT ILLUSTRATED

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FIG. 1

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 -150A	5701039290		.WASHER OPT TO 23111AD060L MADE BY VF0111 S/N 301 - 399, 413 VALID WITH OPT10 914500		4	R
160	5705015290		.WASHER VF0111 OPT TO NFL23118AD060L MADE BY VF0111 S/N 301 - 399, 413		4	
170	5401458300		.NUT OPT TO E25412B60QQVAL MADE BY VF0110 S/N 301 - 399, 413 * * *		4	R

- ITEM NOT ILLUSTRATED

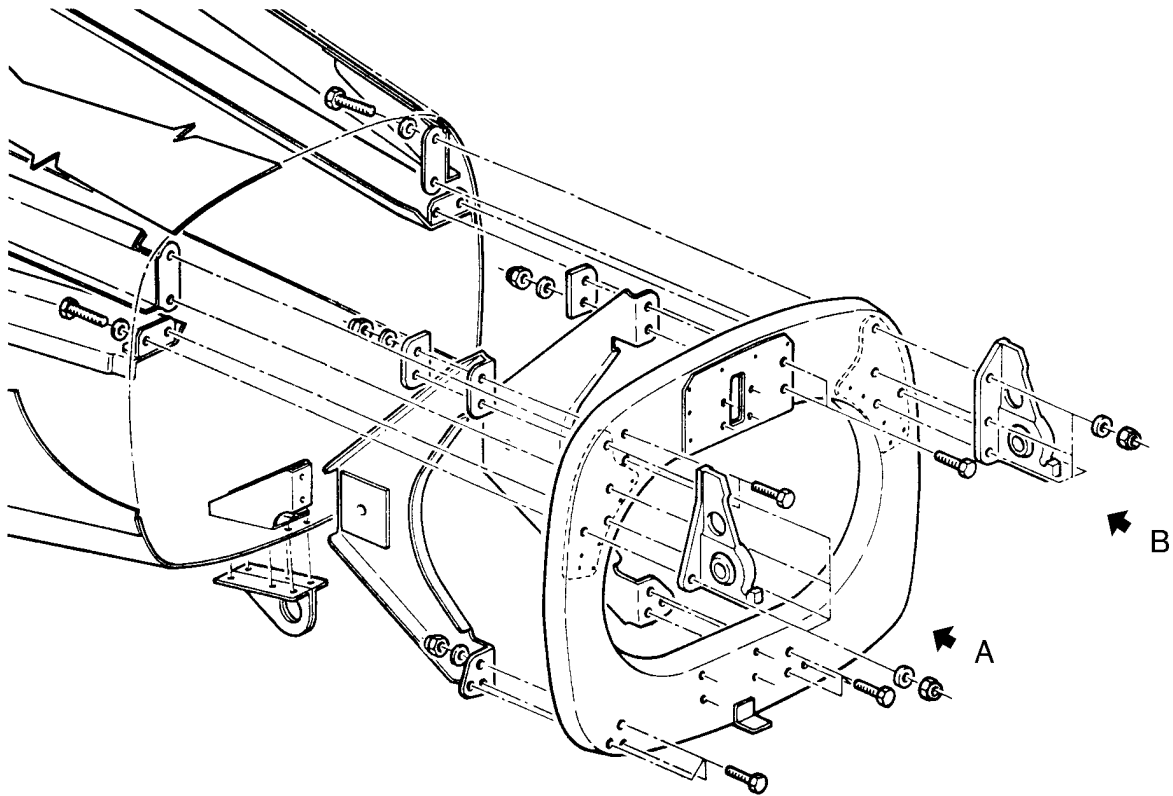
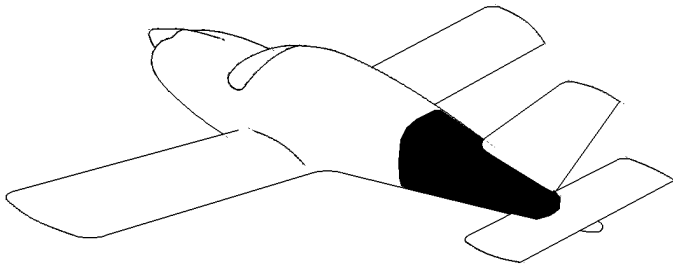
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FIG. 1

PAGE 3

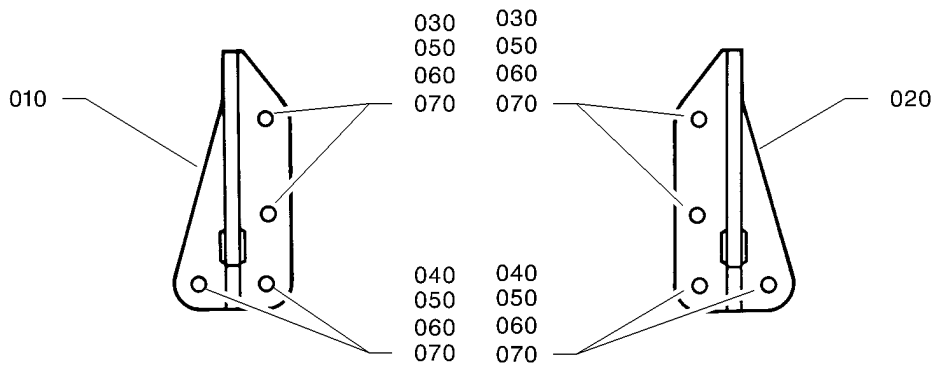
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S/N 1 - 399, 413, POST-SB 10-05-55



(A)

(B)



FITTINGS
FIGURE 1A

14532005AAAACVZ4300

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FIG. 1A

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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1A- 1	TF53-20-05-01A-001	FITTINGS		RF	
10	TB10 34020001	.L.H. BRACKET ASSY BEARING DIA. 0.31 IN (8 MM) PRE-MOD. 45 OR PRE-KIT OPT10 910300 ; POST-MOD. 45 OR POST-KIT OPT10 924400 PRE-MOD. 45 OR MOD. 109, OR PRE-SB 10-101-55 OR SB 10-110-55, OR PRE-KIT OPT10 909600 ; POST-MOD. 45 OR MOD. 109, OR POST-KIT OPT10 924500		1	NP
20	TB10 34020002	.R.H. BRACKET ASSY BEARING DIA. 0.31 IN (8 MM) PRE-MOD. 45 OR PRE-KIT OPT10 910300 ; POST-MOD. 45 OR POST-KIT OPT10 924400 PRE-MOD. 45 OR MOD. 109, OR PRE-SB 10-101-55 OR SB 10-110-55, OR PRE-KIT OPT10 909600 ; POST-MOD. 45 OR MOD. 109, OR POST-KIT OPT10 924500		1	NP
30	5101229310	ATTACHING PARTS .BOLT		4	
40	5101229315	.BOLT VF7411 NOT VALID WITH KIT OPT10 914500		4	
- 40A	5101229310	.BOLT VALID WITH OPT10 914500		4	
50	5706039290	.WASHER OPT TO 23116AD060L MADE BY VF0111 NOT VALID WITH KIT OPT10 914500		8	R
- 50A	5701039290	.WASHER OPT TO 23111AD060L MADE BY VF0111 VALID WITH OPT10 914500		8	R
60	5705015290	.WASHER VF0111 OPT TO NFL23118AD060L MADE BY VF0111		8	
70	5401458300	.NUT OPT TO E25412B60QQVAL MADE BY VF0110 * * *		8	R

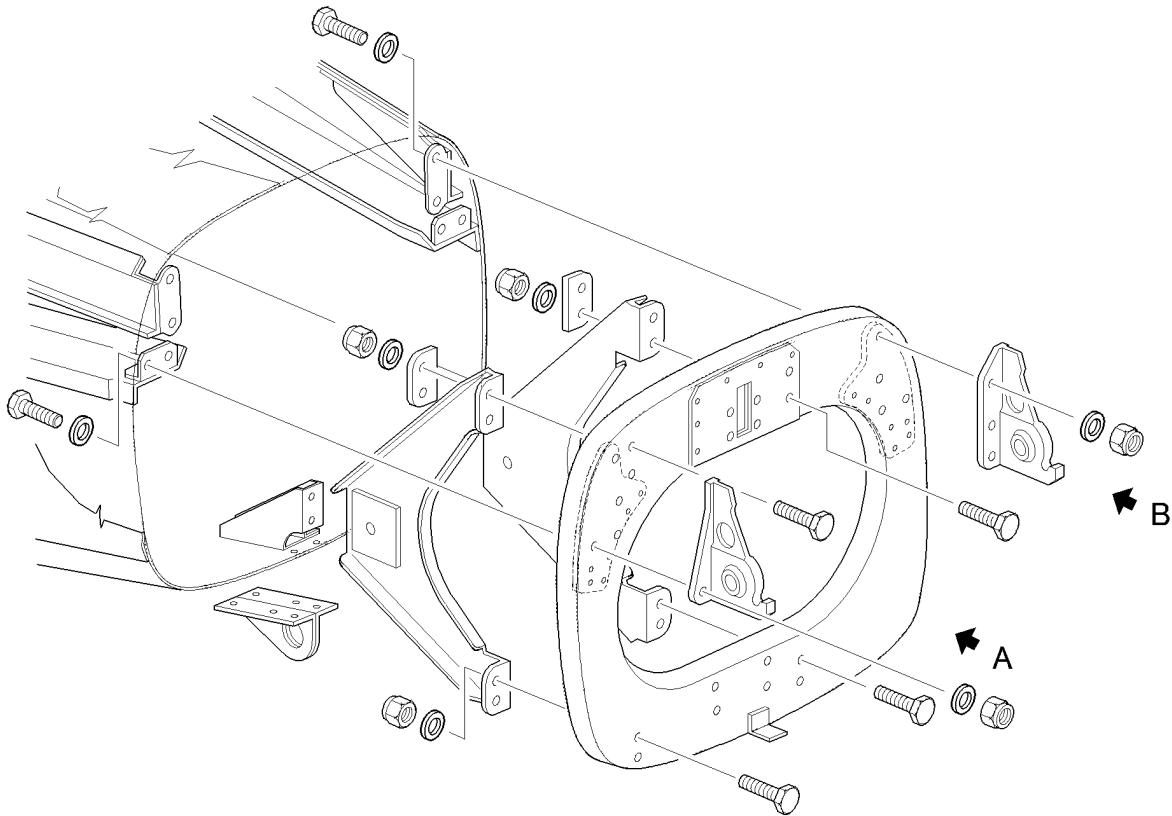
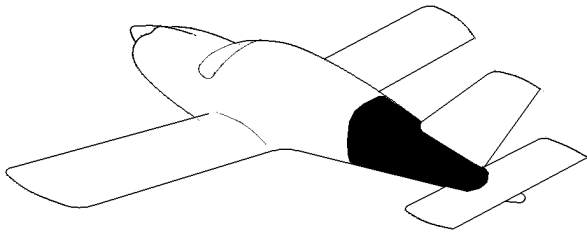
- ITEM NOT ILLUSTRATED

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FIG. 1A

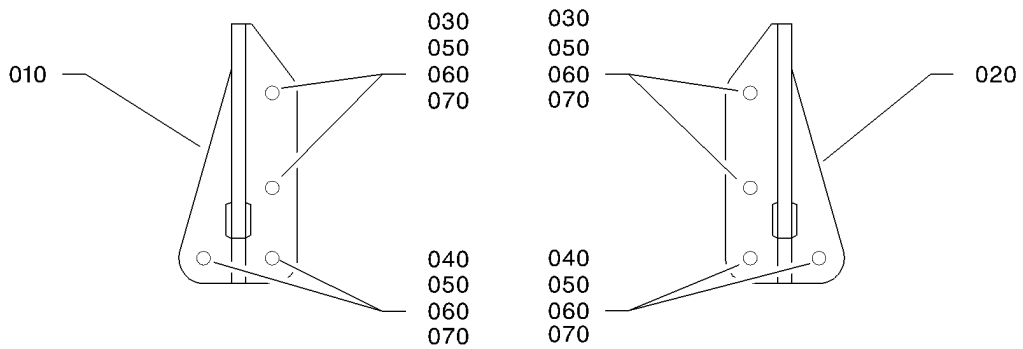
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(A)

(B)



FITTINGS
FIGURE 1B

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FIG. 1B

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FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1B- 1 10	TF53-20-05-01B-001 TB10 34020001	FITTINGS .L.H. BRACKET ASSY S/N 451 - 479 ; BEARING DIA. 0.31 IN (8 MM) PRE-MOD. 45 AND 109 (SB 101-55 OR 110-55), REPLACED BY KIT OPT10 909600 : BEARINGS DIA. 0.47 IN WITHOUT HORIZONTAL STABILIZER REPLACEMENT. POST-MOD. 45 AND 109, REPLACED BY KIT OPT10 924500 : BEARINGS DIA. 0.47 IN WITHOUT HORIZONTAL STABILIZER REPLACEMENT PRE-MOD. 45, REPLACED BY KIT OPT10 910300 : BEARINGS DIA. 0.47 IN WITH HORIZONTAL STABILIZER REPLACEMENT. POS-MOD. 45, REPLACED BY KIT OPT10 924400 : BEARINGS DIA. 0.47 IN WITH HORIZONTAL STABILIZER REPLACEMENT.		RF 1	NP
- 10A	TB20 34021001	.L.H. BRACKET ASSY (BALL JOINT 0.47 IN) S/N 480 - AFTER STOCK DEPLETION BEARING DIA. 0.47 IN (12 MM) RPLD BY TB20 34021003		1	OR R
- 10B	TB20 34021003	.L.H. BRACKET ASSY (BALL JOINT 0.47 IN) S/N 480 - 9999 RPLS TB20 34021001		1	

- ITEM NOT ILLUSTRATED

53-20-05

FIG. 1B

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S/N 451 - 9999

FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1B 20	TB10 34020002		.R.H. BRACKET ASSY S/N 451 - 479 ; BEARING DIA. 0.31 IN (8 MM) PRE-MOD. 45 AND 109 (SB 101-55 OR 110-55), REPLACED BY KIT OPT10 909600 : BEARINGS DIA. 0.47 IN WITHOUT HORIZONTAL STABILIZER REPLACEMENT. POST-MOD. 45 AND 109, REPLACED BY KIT OPT10 924500 : BEARINGS DIA. 0.47 IN WITHOUT HORIZONTAL STABILIZER REPLACEMENT PRE-MOD. 45, REPLACED BY KIT OPT10 910300 : BEARINGS DIA. 0.47 IN WITH HORIZONTAL STABILIZER REPLACEMENT. POS-MOD. 45, REPLACED BY KIT OPT10 924400 : BEARINGS DIA. 0.47 IN WITH HORIZONTAL STABILIZER REPLACEMENT.		1	NP
- 20A	TB20 34021002		.R.H. BRACKET ASSY (BALL JOINT 0.47 IN) S/N 480 - AFTER STOCK DEPLETION BEARING DIA. 0.47 IN (12 MM) RPLD BY TB20 34021004		1	OR R
- 20B	TB20 34021004		.R.H. BRACKET ASSY (BALL JOINT 0.47 IN) S/N 480 - 9999 RPLS TB20 34021002		1	
30	5101229310		.BOLT		4	
40	5101229315		.BOLT VF7411 S/N 451 - 795 NOT VALID WITH KIT OPT10 914500		4	
- 40A	5101229310		.BOLT S/N 796 - 9999 VALID WITH OPT10 914500		4	
50	5706039290		.WASHER OPT TO 23116AD060L MADE BY VF0111 S/N 451 - 795 NOT VALID WITH KIT OPT10 914500		8	R
- 50A	5701039290		.WASHER OPT TO 23111AD060L MADE BY VF0111 S/N 796 - 9999 VALID WITH OPT10 914500		8	R

- ITEM NOT ILLUSTRATED

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FIG. 1B

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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1B 60	5705015290	1234567 .WASHER VF0111 OPT TO NFL23118AD060L MADE BY VF0111		8	
70	5401458300	.NUT OPT TO E25412B60QQVAL MADE BY VF0110 * * *		8	R

- ITEM NOT ILLUSTRATED

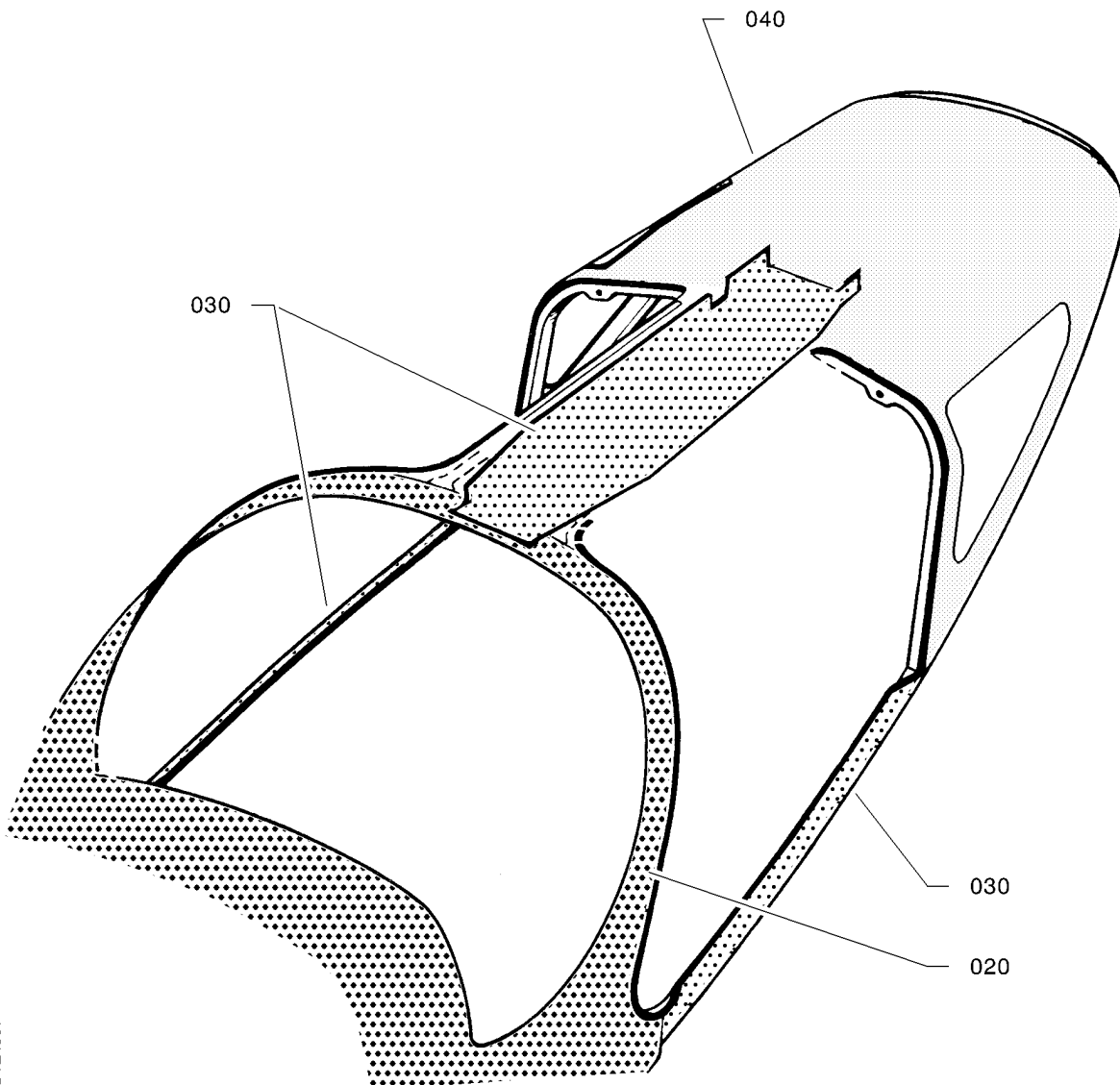
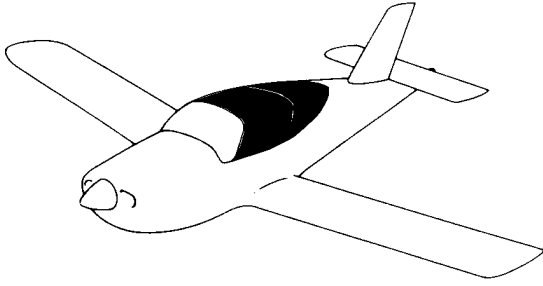
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FIG. 1B

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S/N 451 - 9999



1453400AAABYZ4301

UPPER FUSELAGE PANEL STRUCTURE
FIGURE 1

53-40-00

FIG. 1
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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1	TF53-40-00-01-001		UPPER FUSELAGE PANEL STRUCTURE		RF	
- 10	TB10 22010000		.UPPER FUSELAGE PANEL STRUCTURE S/N 1 - 587, 589 - 599, 601 - 609		1	
- 10A	TB21 22000000		.UPPER FUSELAGE PANEL STRUCTURE S/N 588, 600, 610 - 764, 768 - 878 RPLD BY TB21 2200000211		1	OR
- 10B	TB21 2200000211		.UPPER FUSELAGE PANEL STRUCTURE RPLS TB21 22000000		1	
20	TB53-40-01-01		..FRONT PART		1	
30	TB53-40-02-01		..CENTRAL PART		1	
40	TB53-40-03-01		..REAR PART		1	

- ITEM NOT ILLUSTRATED

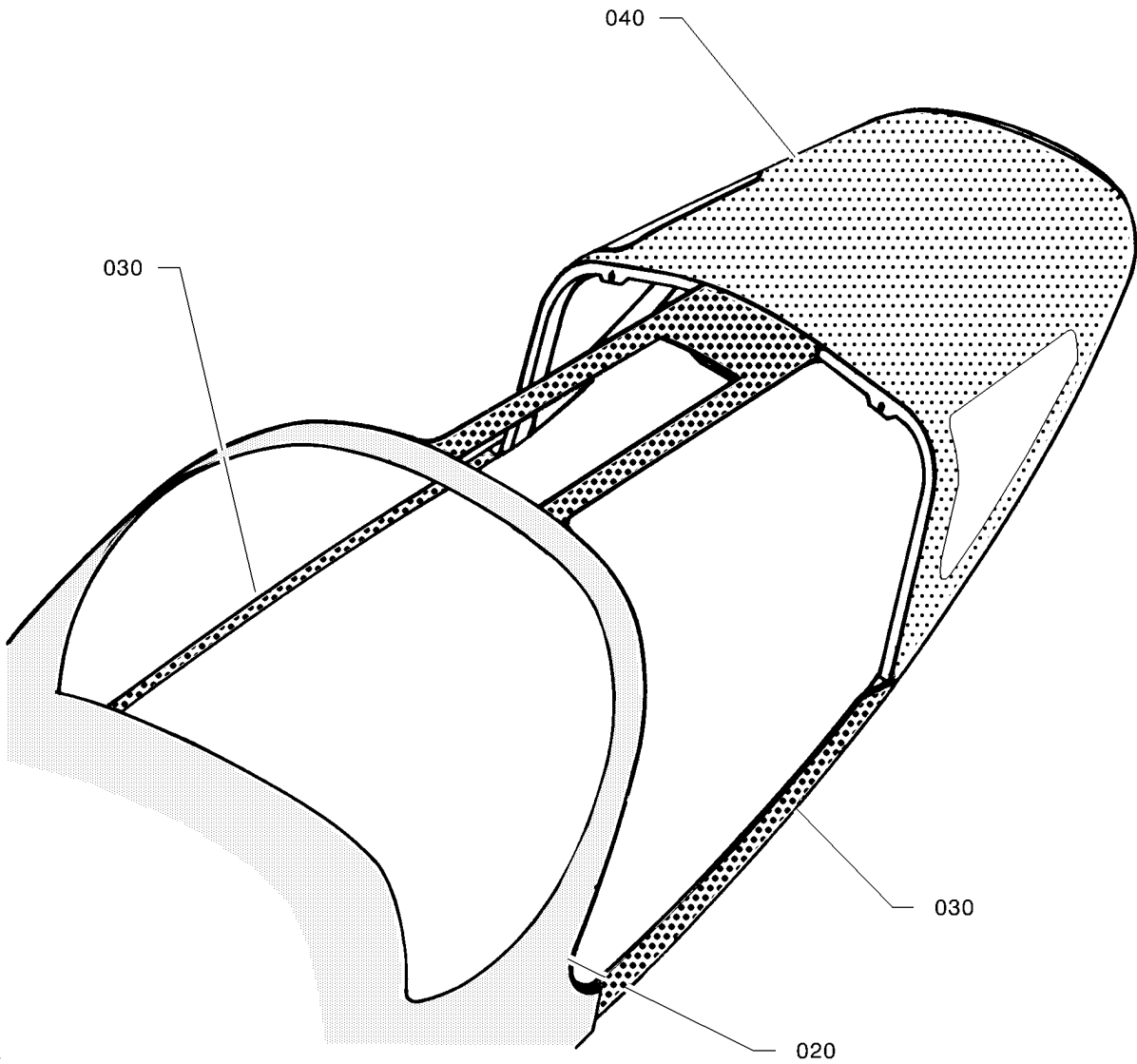
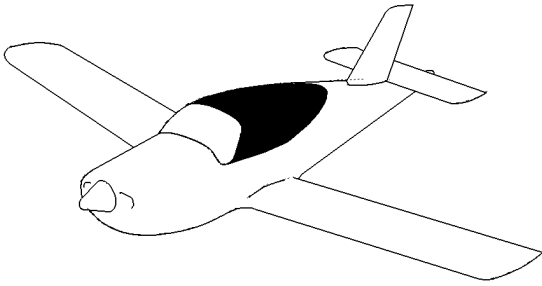
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FIG. 1

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S/N 1 - 764, 766 - 878



14534000AAA CUZ4300

UPPER FUSELAGE PANEL STRUCTURE
FIGURE 1A

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FIG. 1A

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A- 1	TF53-40-00-01A-001		UPPER FUSELAGE PANEL STRUCTURE		RF	
- 10	TB09 22010000		.UPPER FUSELAGE PANEL STRUCTURE S/N 765, 879 - 1795, 1800 RPLD BY TB21 2200000210		1	OR
- 10A	TB21 2200000210		.UPPER FUSELAGE PANEL STRUCTURE RPLS TB09 22010000		1	
20	TB53-40-01-01		..FRONT PART		1	
30	TB53-40-02-01		..CENTRAL PART		1	
40	TB53-40-03-01		..REAR PART		1	

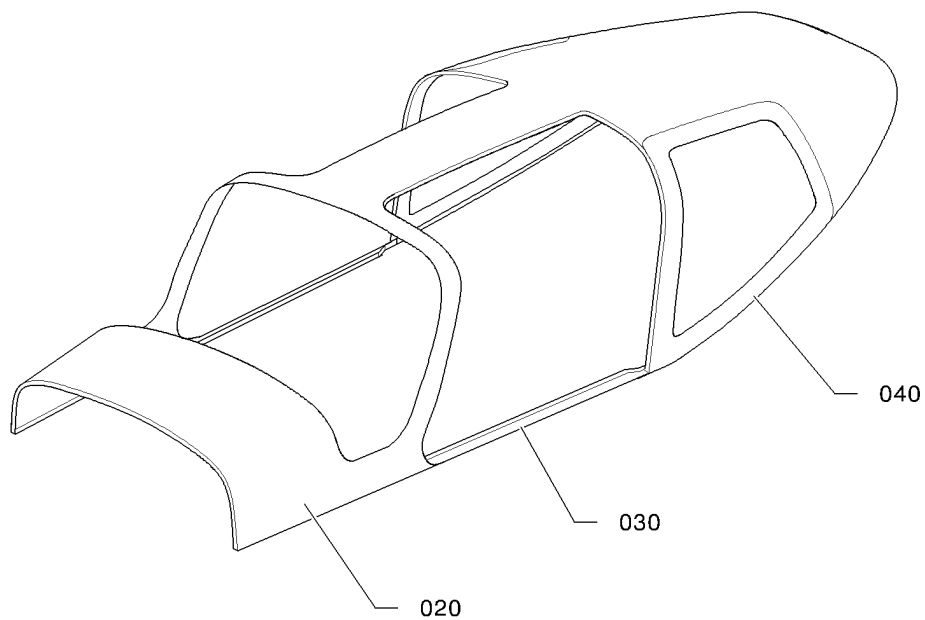
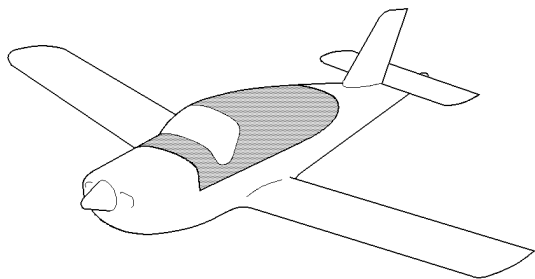
- ITEM NOT ILLUSTRATED

53-40-00

FIG. 1A

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14534000AAABYZ4400

UPPER FUSELAGE PANEL STRUCTURE
FIGURE 1B

53-40-00

FIG. 1B

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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1B- 1	TF53-40-00-01B-001		UPPER FUSELAGE PANEL STRUCTURE		RF	
- 10	TB10 2200600010		.UPPER FUSELAGE PANEL STRUCTURE RPLD BY TB10 2200600011		1	
- 10A	TB10 2200600011		.UPPER FUSELAGE PANEL STRUCTURE RPLS TB10 2200600010		1	
20	TB53-40-01-01		..FRONT PART		1	
30	TB53-40-02-01		..CENTRAL PART		1	
40	TB53-40-03-01		..REAR PART		1	

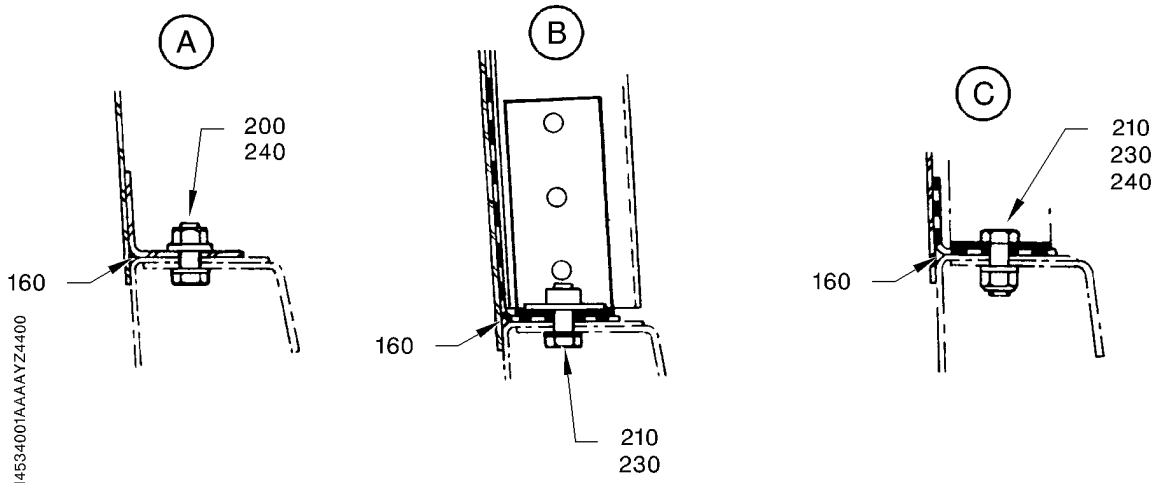
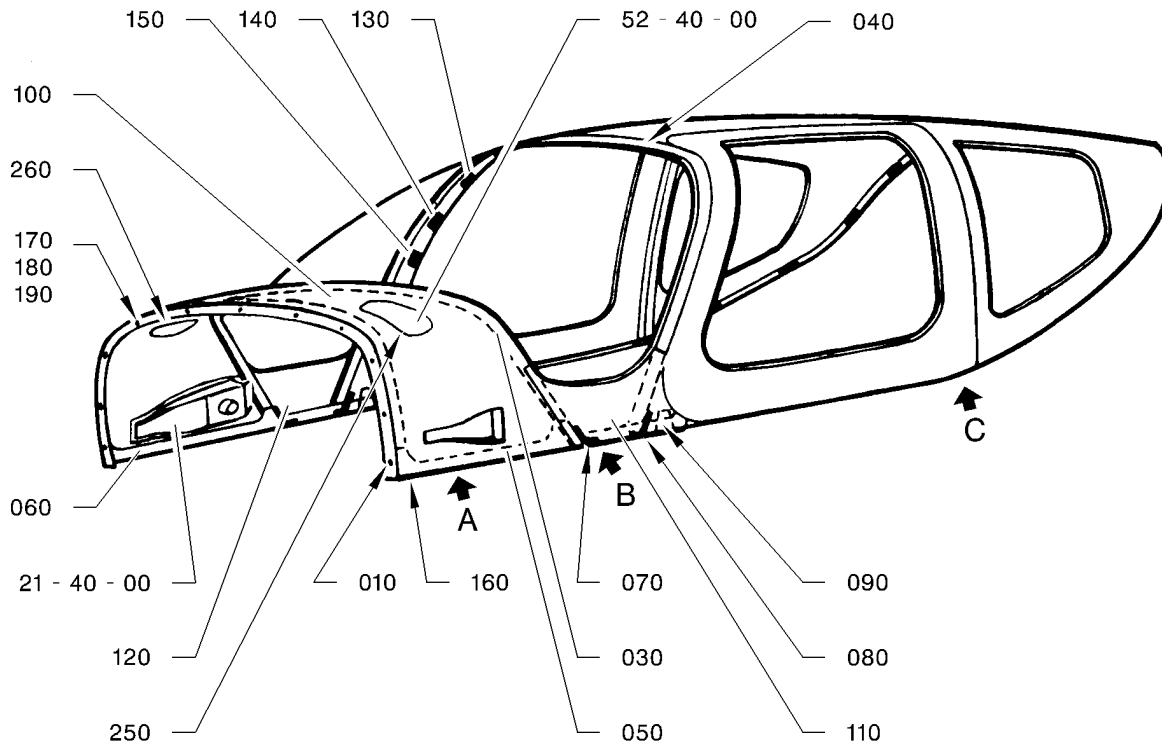
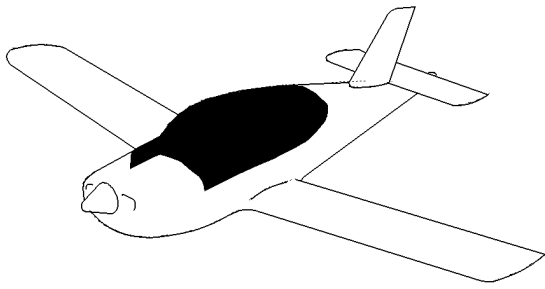
- ITEM NOT ILLUSTRATED

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FIG. 1B

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I4534001AAAAYZ4400

FRONT PART
FIGURE 1

53-40-01

FIG. 1
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FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 - 1	53-40-01-01-001	FRONT PART		RF	
10	TB10 22010110	.FRONT EDGE		1	OR
30	TB10 22010114	.WINDSHIELD FWD FORMER		1	OR
40	TB10 22027100	.WINDSHIELD REAR FORMER		1	OR
50	TB10 22010112	.L.H. SIDE ANGLE BRACKET		1	OR
60	TB10 22010113	.R.H. SIDE ANGLE BRACKET		1	OR
70	TB10 22010140	.FWD FORMER LUG		2	OR
80	TB10 22010142	.REAR FORMER LUG		2	OR
100	TB10 22022109	.FRONT PLATE FOR INSPECTION DOORS		1	OR
-100A	TB10 22010111	.FWD PLATE NOT VALID FOR INSPECTION DOORS		1	OR
110	TB10 22010119	.L.H. LOWER PLATE		1	OR
120	TB10 22010120	.R.H. LOWER PLATE		1	OR
130	TB10 74067100	.UPPER SUPPORT		2	OR
140	TB10 74067102	.INTERMEDIATE BRIDGE		2	OR
150	TB10 74067101	.LOWER BRIDGE		2	OR
160	4272240006	.FOAM CORD VF3928 OPT TO MOUSSE SPONG D=6 MADE BY VF3928 ATTACHING PARTS		2	
170	5101229175	.BOLT		11	R
180	5701039240	.WASHER OPT TO ASN 53101 MADE BY VF0111		11	R
190	5401458239	.NUT OPT TO E25412B50QQVAL MADE BY VF0110		11	R
200	5101229174	.BOLT		2	R
210	5101229179	.BOLT VF7411		4	
220	5701039240	.WASHER OPT TO ASN 53101 MADE BY VF0111		4	R
230	5705015240	.WASHER VF0111 OPT TO 23118AD050L MADE BY VF0111		4	
240	5401458239	.NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		4	R
250	TB10 22035106	.L.H. INSPECTION DOOR STIFFENER		1	
260	TB10 22035107	.R.H. INSPECTION DOOR STIFFENER		1	

- ITEM NOT ILLUSTRATED

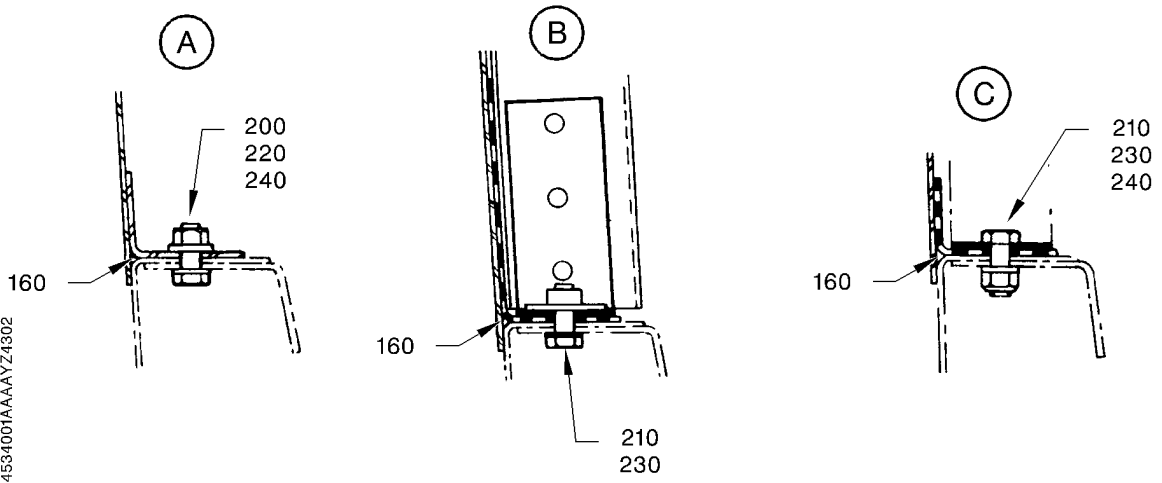
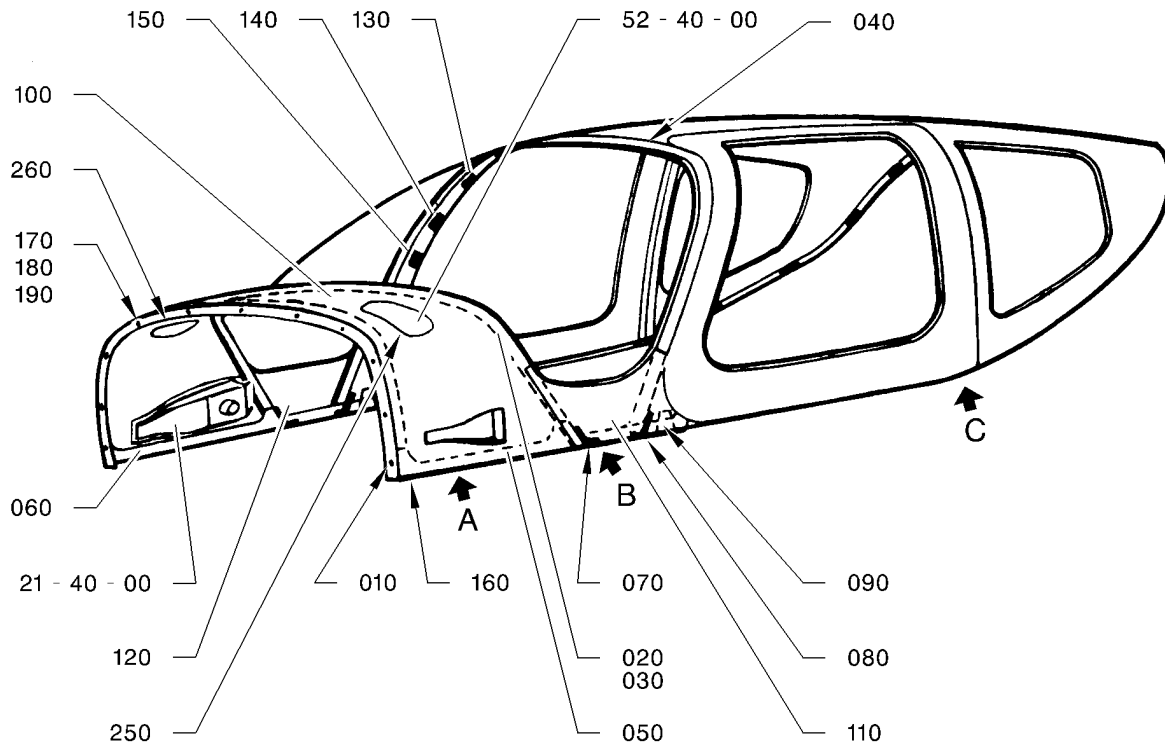
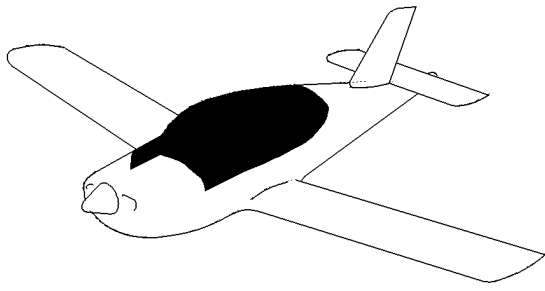
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FIG. 1

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S/N 1 - 587, 589 - 599, 601 - 609



I4534001AAAAZY4302

FRONT PART
 FIGURE 1A

53-40-01

FIG. 1A
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FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A- 1	TF53-40-01-01A-001	FRONT PART		RF	
10	TB10 22010110	.FRONT EDGE		1	OR
20	TB10 22010114	.WINDSHIELD FWD FORMER S/N 588, 600, 610 - 663, 666 - 704, 707, 709, 713		1	OR
- 20A	TB21 22000124	.WINDSHIELD FWD FORMER S/N 664, 665, 705, 706, 708, 710 - 712, 714 - 9999		1	OR
30	TB10 22022121	.WINDSHIELD FWD FORMER S/N 588, 600, 610 - 663, 666 - 704, 707, 709, 713		1	OR
40	TB10 22027100	.WINDSHIELD REAR FORMER		1	OR
50	TB10 22010112	.L.H. SIDE ANGLE BRACKET		1	OR
60	TB10 22010113	.R.H. SIDE ANGLE BRACKET		1	OR
70	TB10 22010140	.FWD FORMER LUG S/N 588, 600, 610 - 1777		2	OR
- 70A	TB21 22000114	.FWD FORMER LUG S/N 1778 - 9999		2	
80	TB10 22010142	.REAR FORMER LUG S/N 588, 600, 610 - 1777		2	OR
- 80A	TB21 22000116	.REAR FORMER LUG S/N 1778 - 9999		2	
90	TB21 22000111	.BRACKET S/N 588, 600, 610 - 764, 766 - 878		2	
100	TB10 22022109	.FRONT PLATE S/N 588, 600, 610 - 663, 666 - 704, 707, 709, 713		1	OR
-100A	TB21 2200010901	.FRONT PLATE S/N 664, 665, 705, 706, 708, 710 - 712, 714 - 9999		1	OR
110	TB10 22010119	.L.H. LOWER PLATE S/N 588, 600, 610 - 663, 666 - 704, 707, 709, 713		1	OR
-110A	TB21 22000119	.L.H. LOWER PLATE S/N 664, 665, 705, 706, 708, 710 - 712, 714 - 9999		1	OR
120	TB10 22010120	.R.H. LOWER PLATE S/N 588, 600, 610 - 663, 666 - 704, 707, 709, 713		1	OR
-120A	TB21 22000120	.R.H. LOWER PLATE S/N 664, 665, 705, 706, 708, 710 - 712, 714 - 9999		1	OR
130	TB10 74067100	.UPPER SUPPORT S/N 588, 600, 610 - 764, 766 - 878		2	OR

- ITEM NOT ILLUSTRATED

53-40-01

FIG. 1A

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A 140	TB10 74067102		.INTERMEDIATE BRIDGE S/N 588, 600, 610 - 764, 766 - 878		2	OR
150	TB10 74067101		.LOWER BRIDGE S/N 588, 600, 610 - 764, 766 - 878		2	OR
160	4272240006		.FOAM CORD VF3928 OPT TO MOUSSE SPONG D=6 MADE BY VF3928 ATTACHING PARTS		2	
170	5101229175		.BOLT		11	R
180	5701039240		.WASHER OPT TO ASN 53101 MADE BY VF0111		11	R
190	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110		11	R
200	5101229174		.BOLT		2	R
210	5101229179		.BOLT VF7411		4	
220	5701039240		.WASHER OPT TO ASN 53101 MADE BY VF0111		4	R
230	5705015240		.WASHER VF0111 OPT TO 23118AD050L MADE BY VF0111		4	
240	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		4	R
250	TB10 22035106		.L.H. INSPECTION DOOR STIFFENER		1	
260	TB10 22035107		.R.H. INSPECTION DOOR STIFFENER		1	

- ITEM NOT ILLUSTRATED

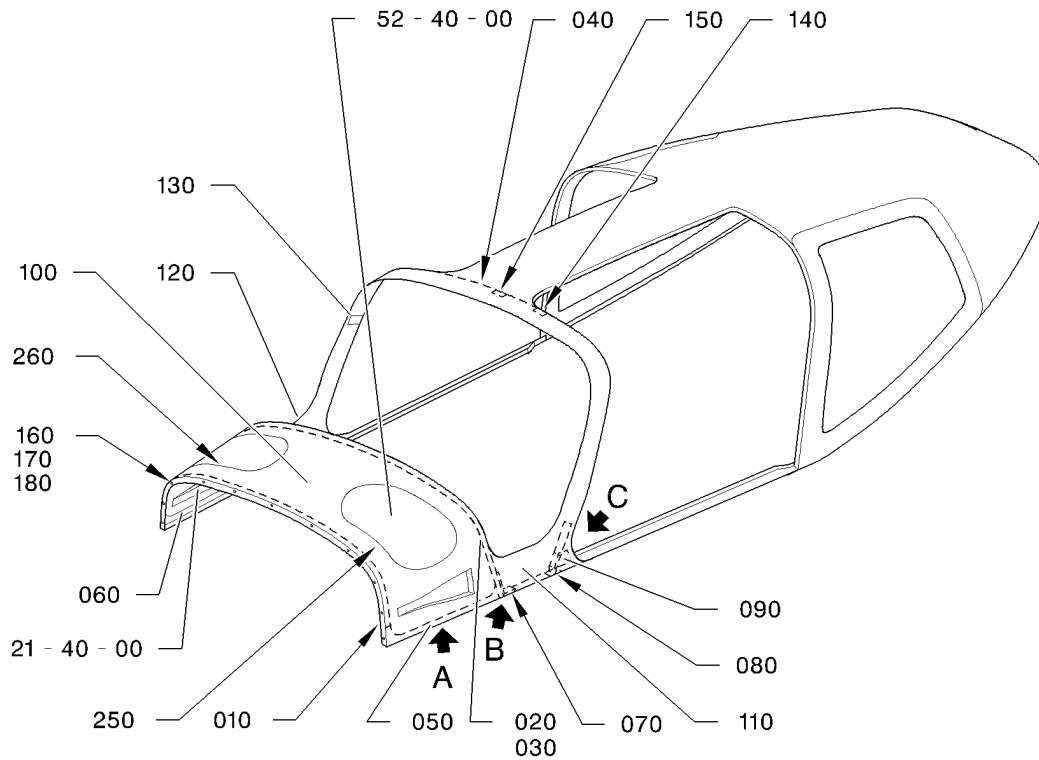
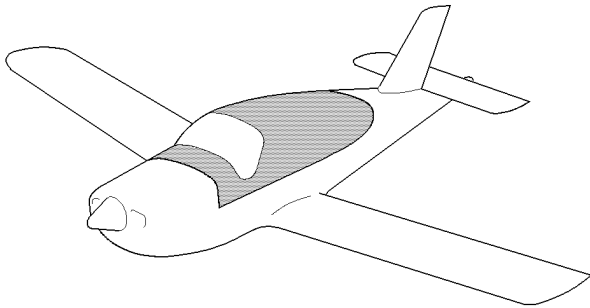
53-40-01

FIG. 1A

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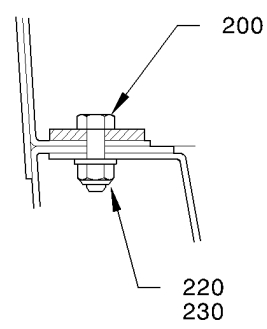
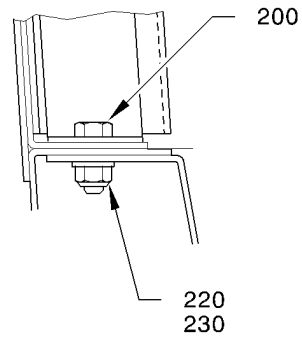
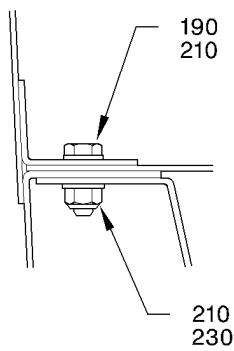
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(A)

(B)

(C)



I4534001AAAAYZ4501

FRONT PART
FIGURE 1B

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FIG. 1B

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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1B- 1	TB53-40-01-01B-001		FRONT PART		RF	
10	TB10 22010110		.FRONT EDGE		1	OR
20	TB21 22000124		.WINDSHIELD FWD FORMER		1	OR
30	TB10 22022121		.WINDSHIELD FWD FORMER		1	OR
40	TB10 2202810000		.WINDSHIELD REAR FORMER		1	OR
50	TB10 22010112		.L.H. SIDE ANGLE BRACKET		1	OR
60	TB10 22010113		.R.H. SIDE ANGLE BRACKET		1	OR
70	TB21 22000114		.FWD FORMER LUG		2	
80	TB10 2203211100		.REAR FORMER LUG		2	
90	TB21 22000111		.BRACKET		2	
100	TB21 2200010901		.FRONT PLATE		1	OR
110	TB10 2203211301		.L.H. LOWER PLATE		1	OR
120	TB10 2203211401		.R.H. LOWER PLATE		1	OR
130	TB10 22027104		.UPHOLSTERING SUPPORT		2	
140	TB10 2203214500		.SHIM		2	
150	TB10 2203214000		.SHIM		1	
			ATTACHING PARTS			
160	5101229175		.BOLT		11	R
170	5701039240		.WASHER		11	R
			OPT TO ASN 53101 MADE BY VF0111			
180	5401458239		.NUT		11	R
			OPT TO E25412B50QQVAL MADE BY VF0110			
190	5101229174		.BOLT		2	R
200	5101229179		.BOLT VF7411		18	
210	5701039240		.WASHER		4	R
			OPT TO ASN 53101 MADE BY VF0111			
220	5705015240		.WASHER VF0111		4	
			OPT TO 23118AD050L MADE BY VF0111			
230	5401458239		.NUT		6	R
			OPT TO E25412B50QQVAL MADE BY VF0110			
			* * *			
250	TB10 22035106		.L.H. INSPECTION DOOR STIFFENER		1	
260	TB10 22035107		.R.H. INSPECTION DOOR STIFFENER		1	

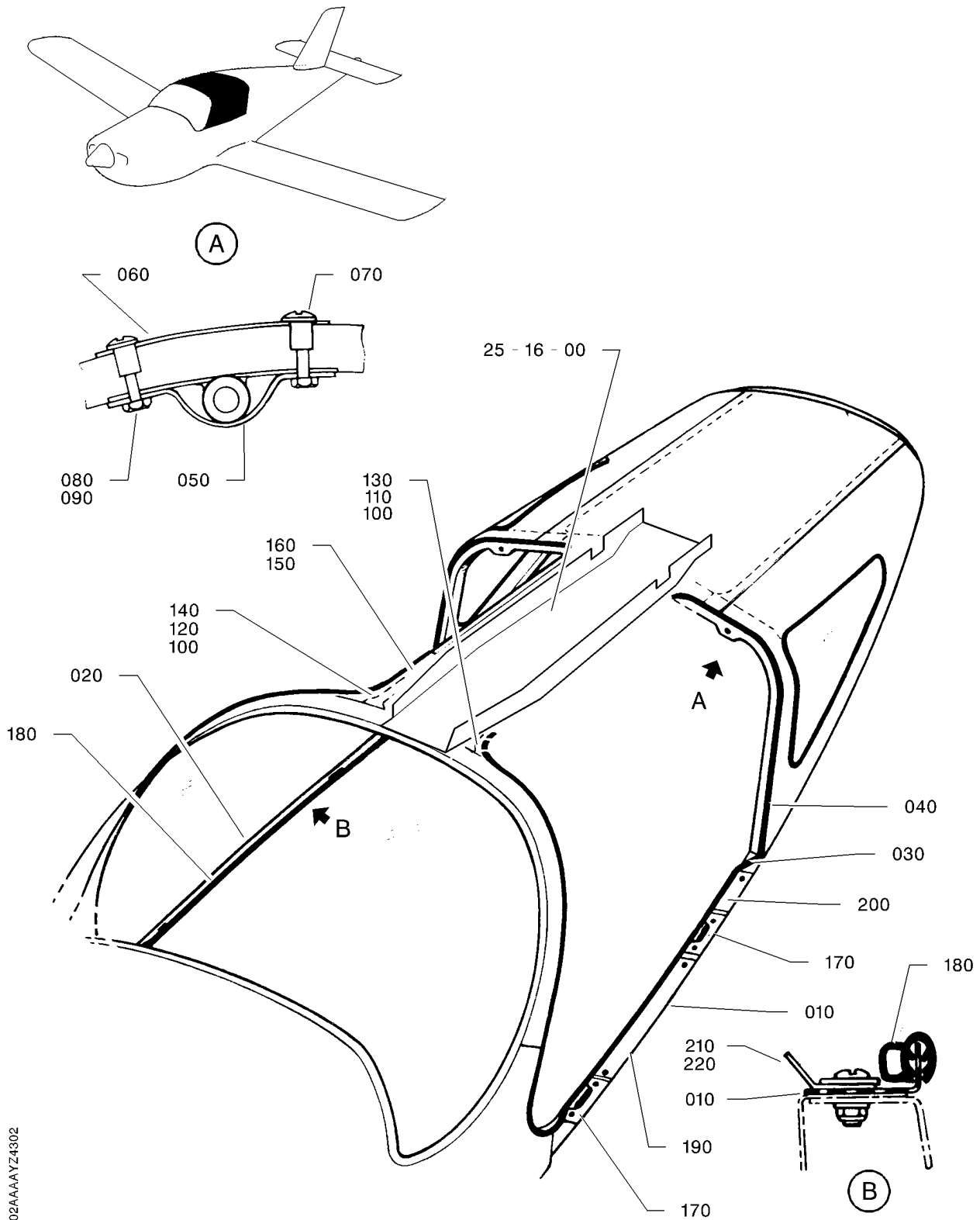
- ITEM NOT ILLUSTRATED

53-40-01

FIG. 1B

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14534002AAAAAYZ4302

CENTRAL PART
FIGURE 1

53-40-02

FIG. 1

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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 - 1	TF53-40-02-01-001	CENTRAL PART		RF	
10	TB10 22010132	.L.H. DOOR EDGE		1	OR
20	TB10 22010133	.R.H. DOOR EDGE		1	OR
30	TB10 22022167	.L.H. GUSSET		1	NP
		RPLD BY TB10 2202216701			
- 30A	TB10 2202216701	.L.H. GUSSET		1	
		RPLS TB10 22022167			
- 35	TB10 2202216801	.R.H. GUSSET		1	OR
40	TB10 22010131	.SUPPORT		1	
50	TB10 22018100	.BRIDGE		2	
		KIT OPT10 907200, VALID FOR REPAIR			
60	TB10 22018101	.COUNTERPLATE		2	
		KIT OPT10 907200, VALID FOR REPAIR			
70	TB10 22018102	.NUT-SPACER		4	
		KIT OPT10 907200, VALID FOR REPAIR			
80	5102967184	.BOLT		4	
		KIT OPT10 907200, VALID FOR REPAIR			
90	5701039240	.WASHER		4	R
		OPT TO ASN 53101 MADE BY VF0111			
		KIT OPT10 907200, VALID FOR REPAIR			
100	TB10 22010103	.Z REINFORCEMENT		2	OR
110	TB10 22010104	.L.H. ATTACHMENT SHEET		1	OR
120	TB10 22010105	.R.H. ATTACHMENT SHEET		1	OR
130	TB10 22010106	.L.H. STIFFENER		1	OR
140	TB10 22010107	.R.H. STIFFENER		1	OR
150	TB10 22010127	.FWD ROOF PLATE		1	
160	TB10 22013102	.ROOF REINFORCEMENT PLATE		1	OR
		S/N 1 - 609			
-160A	TB10 22013100	.ROOF REINFORCEMENT PLATE		1	R
		S/N 610 - 764, 766 - 878			
170	TB10 25054100	.STOP		4	
180	4343843002	.DOOR SEAL		2	OR R
		S/N 1 - 171			
		LENGTH : 153.54 IN (3900 MM)			
-180A	4241491604	.DOOR SEAL		2	R
		S/N 172 - 764, 766 - 878			
		LENGTH : 153.54 IN (3900 MM)			
		SUPSD BY 4248600195			
-180B	4248600195	.DOOR SEAL		2	R
		OPT TO NCPR0195 MADE BY VF3944			
		SUPSDS 4241491604			

- ITEM NOT ILLUSTRATED

53-40-02

FIG. 1

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S/N 1 - 764, 766 - 878

FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 190	TB10 25057101		.FWD BEARING PLATE S/N 1 - 171		2	
200	TB10 25057102		.REAR BEARING PLATE S/N 1 - 171		2	
210	TB10 25057104		.LIP SEAL S/N 1 - 171		1	
220	TB10 25057105		.LIP SEAL S/N 1 - 171		1	

- ITEM NOT ILLUSTRATED

53-40-02

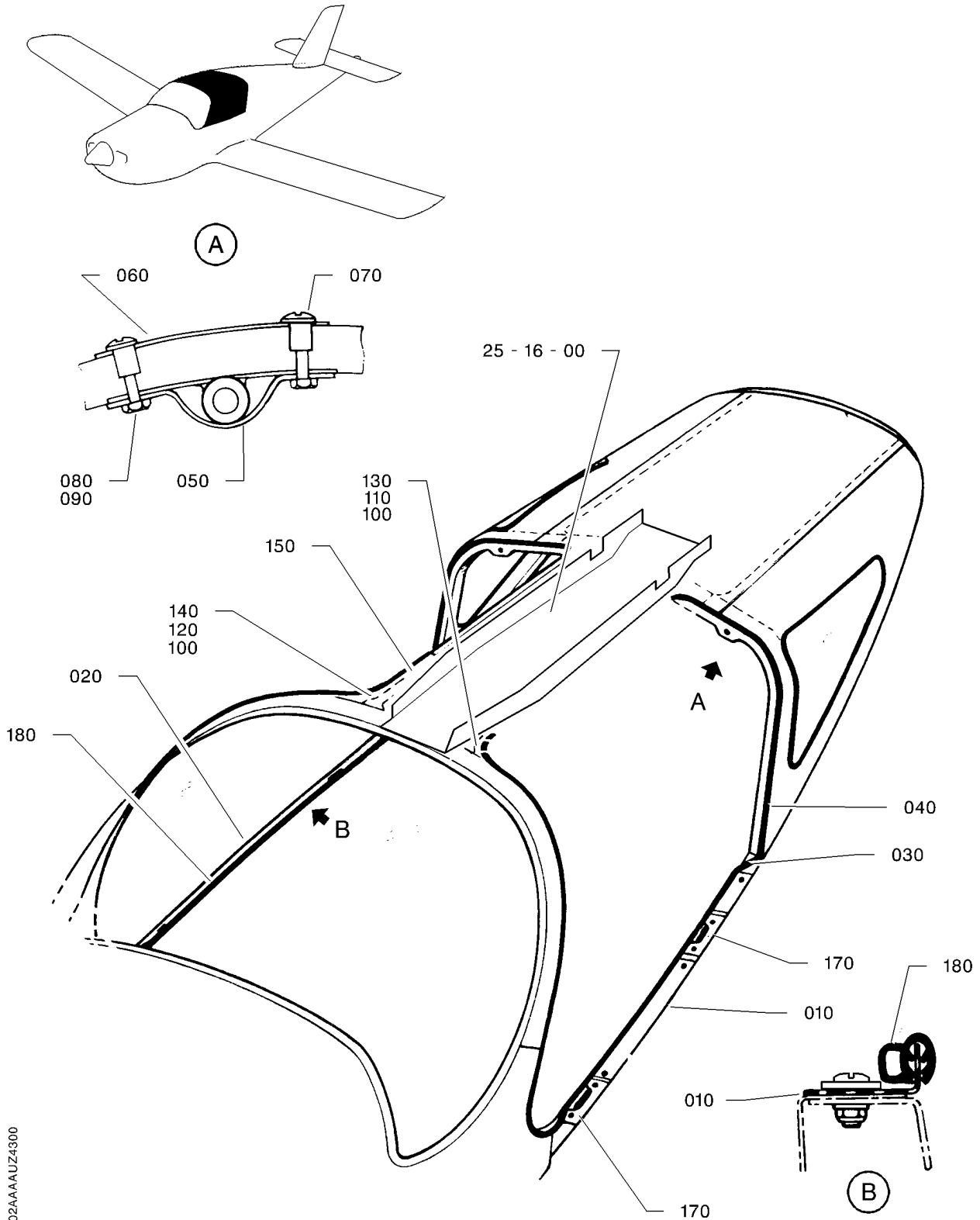
FIG. 1

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S/N 1 - 764, 766 - 878

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14534002AAAAU4300

CENTRAL PART
FIGURE 1A

53-40-02

FIG. 1A

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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1A- 1	TF53-40-02-01A-001	CENTRAL PART		RF	
10	TB10 22010132	.L.H. DOOR EDGE		1	OR
20	TB10 22010133	.R.H. DOOR EDGE		1	OR
30	TB10 22022167	.L.H. GUSSET		1	NP R
		SUPSD BY TB10 2202216701			
- 30A	TB10 2202216701	.L.H. GUSSET		1	R
		SUPSDS TB10 22022167			
- 35	TB10 2202216801	.R.H. GUSSET		1	OR
40	TB10 22010131	.SUPPORT		1	
50	TB10 22018100	.BRIDGE		2	
60	TB10 22018101	.COUNTERPLATE		2	
70	TB10 22018102	.NUT-SPACER		4	
80	5102967184	.BOLT		4	
90	5701039240	.WASHER		4	R
		OPT TO ASN 53101 MADE BY VF0111			
100	TB10 22010103	.Z REINFORCEMENT		2	OR
110	TB10 22010104	.L.H. ATTACHMENT SHEET		1	OR
120	TB10 22010105	.R.H. ATTACHMENT SHEET		1	OR
130	TB10 22010106	.L.H. STIFFENER		1	OR
140	TB10 22010107	.R.H. STIFFENER		1	OR
150	TB10 22010127	.FWD ROOF PLATE		1	
170	TB10 25054100	.STOP		4	
180	4241491604	.DOOR SEAL		2	R
		LENGTH : 153.54 IN (3900 MM)			
		SUPSD BY 4248600195			
-180A	4248600195	.DOOR SEAL		2	R
		OPT TO NCPR0195 MADE BY VF3944			
		SUPSDS 4241491604			

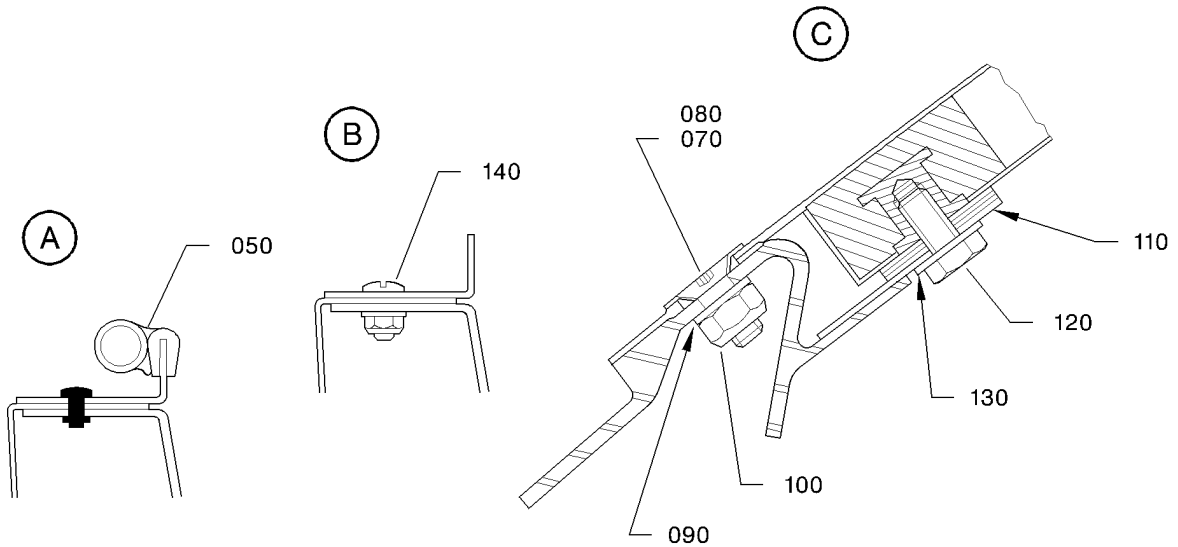
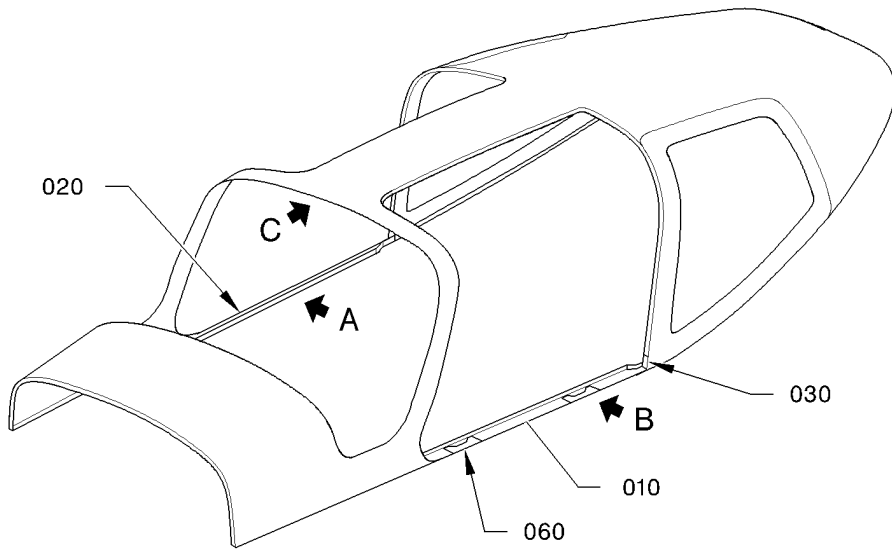
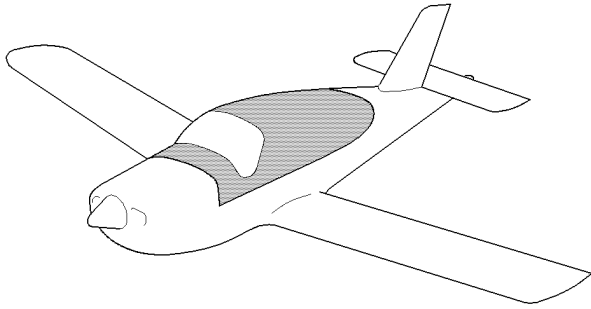
- ITEM NOT ILLUSTRATED

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FIG. 1A

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14534001AAAAYZ14302

CENTRAL PART
FIGURE 1B

53-40-02

FIG. 1B

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1B- 1	TB53-40-02-01B-001		CENTRAL PART		RF	
10	TB10 2203211801		.L.H. DOOR EDGE		1	OR
20	TB10 2203211901		.R.H. DOOR EDGE		1	OR
30	TB10 2203214100		.L.H. GUSSET		1	OR
- 40	TB10 2203214200		.R.H. GUSSET		1	OR
50	4241491604		.DOOR SEAL		2	R
			SUPSD BY 4248600195			
- 50A	4248600195		.DOOR SEAL		2	R
			OPT TO NCPR0195 MADE BY VF3944			
			SUPSDS 4241491604			
60	TB10 25054100		.STOP		4	
70	TB10 09094100		.SCREW		9	
80	5735172160		.CUP WASHER		9	
90	5701039160		.WASHER		9	R
			OPT TO NFL23111AD040L MADE BY VF0111			
100	5401458159		.NUT		9	R
			OPT TO E25412B40QQVAL MADE BY VF0110			
			SUPSD BY 5414468159			
-100A	5414468159		.NUT		9	R
			OPT TO 4PH135M MADE BY VF0224			
			SUPSDS 5401458159			
110	TB10 2203410001		.JUNCTION STRIP		1	
120	5101229164		.BOLT		4	R
130	5701039240		.WASHER		4	R
			OPT TO ASN 53101 MADE BY VF0111			
140	5169911168		.SCREW		8	

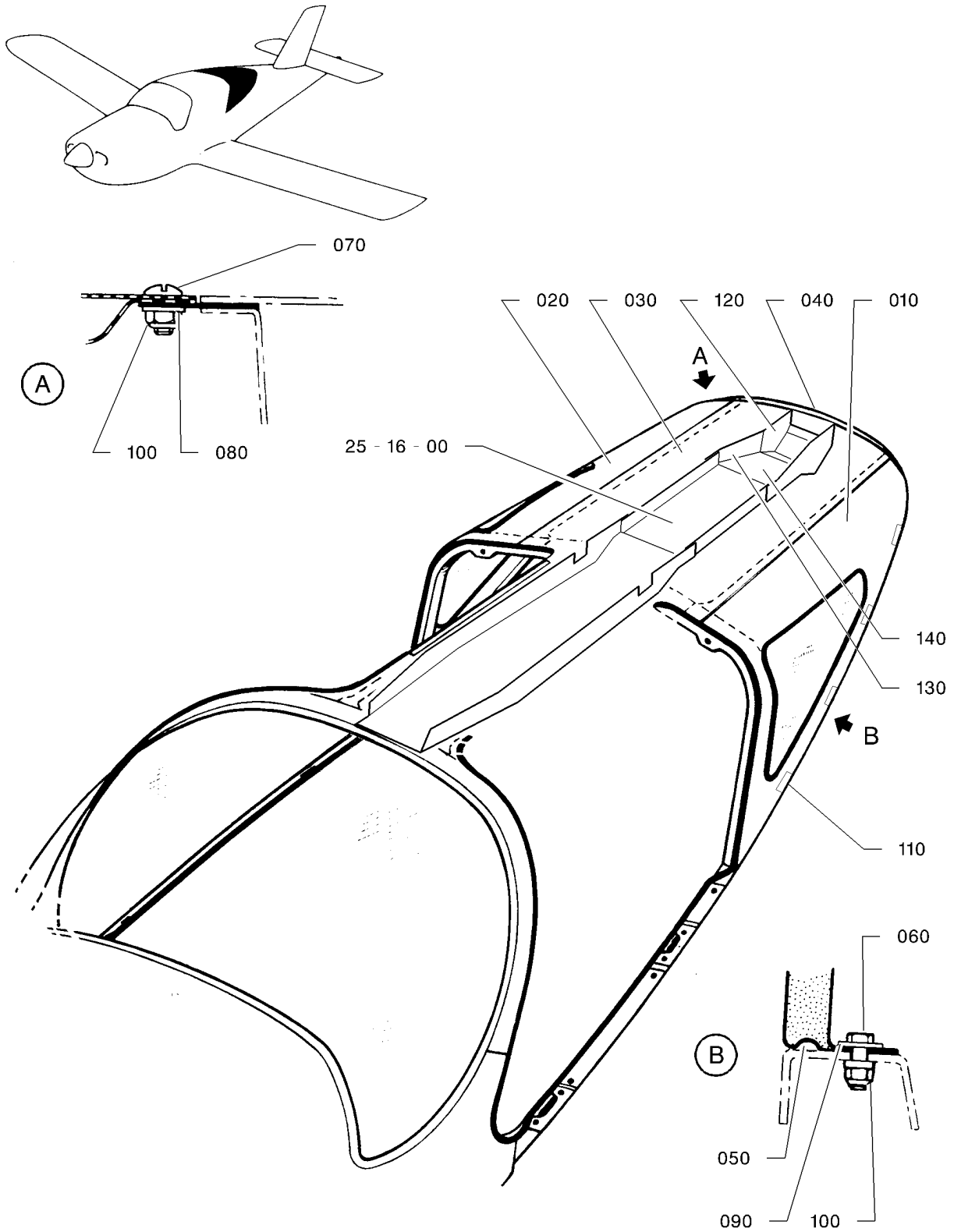
- ITEM NOT ILLUSTRATED

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FIG. 1B

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14534003AAAAYZ4302

REAR PART
FIGURE 1

53-40-03

FIG. 1

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1	TF53-40-03-01-001		REAR PART		RF	
10	TB10 22011000		.L.H. LATERAL SECTION RPLD BY TB10 22011002		1	OR
- 10A	TB10 22011002		.L.H. LATERAL SECTION RPLS TB10 22011000		1	
20	TB10 22011001		.R.H. LATERAL SECTION RPLD BY TB10 22011003		1	OR
- 20A	TB10 22011003		.R.H. LATERAL SECTION RPLS TB10 22011001		1	
30	TB10 22010128		.REAR ROOF PLATE		1	
40	TB10 22010134		.JUNCTION STRIP		1	OR
50	4272240006		.FOAM CORD VF3928 OPT TO MOUSSE SPONG D=6 MADE BY VF3928		2	
			ATTACHING PARTS			
60	5101229179		.BOLT VF7411		10	
70	5169911168		.SCREW		AR	
80	5701039240		.WASHER		AR	R
			OPT TO ASN 53101 MADE BY VF0111			
90	5705015240		.WASHER VF0111 OPT TO 23118AD050L MADE BY VF0111		10	
100	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110		AR	R
			* * *			
110	TB10 74066100		.BRIDGE		8	OR
120	TB10 73008002		.L.H. SIDE ASSY WITHOUT FORCED VENTILATION OPTION		1	
130	TB10 73008003		.R.H. SIDE ASSY WITHOUT FORCED VENTILATION OPTION		1	
140	TB10 73028100		.COVER PLATE WITHOUT FORCED VENTILATION OPTION		1	

- ITEM NOT ILLUSTRATED

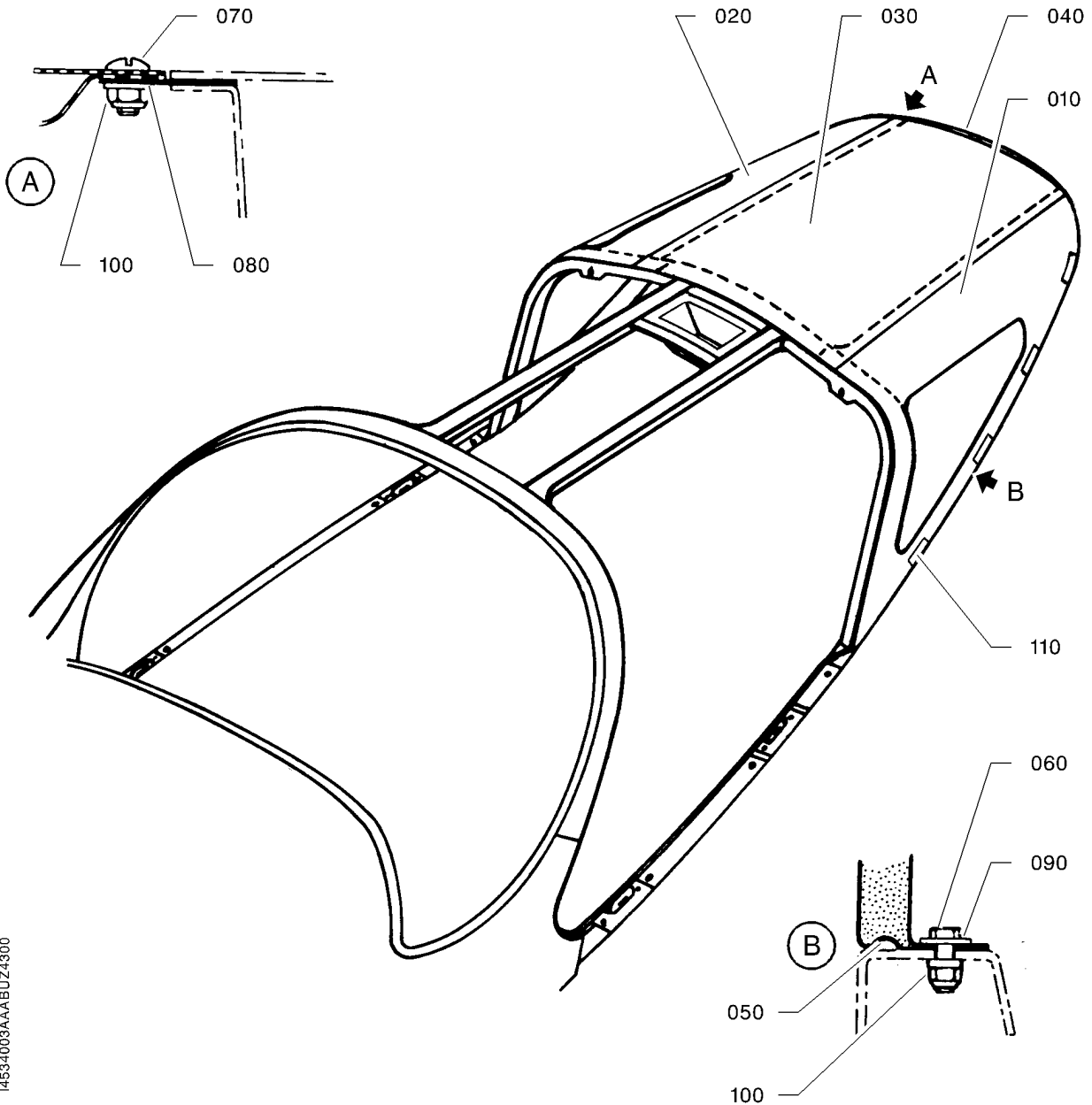
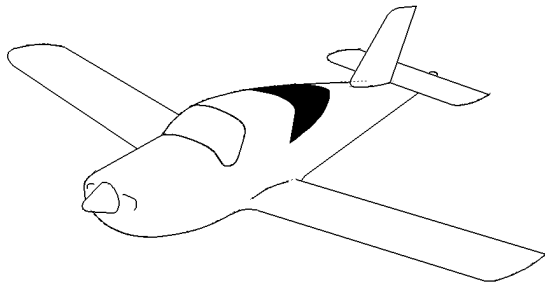
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FIG. 1

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S/N 1 - 764, 766 - 878



14534003AAA BUZ4300

REAR PART
FIGURE 1A

53-40-03

FIG. 1A

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A- 1	TF53-40-03-01A-001		REAR PART		RF	
10	TB10 22011000		.L.H. LATERAL SECTION S/N 765, 879 - 1795, 1800 RPLD BY TB10 22011002		1	OR
- 10A	TB10 22011002		.L.H. LATERAL SECTION RPLS TB10 22011000		1	
20	TB10 22011001		.R.H. LATERAL SECTION S/N 765, 879 - 1795, 1800 RPLD BY TB10 22011003		1	OR
- 20A	TB10 22011003		.R.H. LATERAL SECTION RPLS TB10 22011001		1	
30	TB10 22010128		.REAR ROOF PLATE		1	
40	TB10 22010134		.JUNCTION STRIP		1	OR
50	4272240006		.FOAM CORD VF3928 OPT TO MOUSSE SPONG D=6 MADE BY VF3928 ATTACHING PARTS		2	
60	5101229179		.BOLT VF7411		10	
70	5169911168		.SCREW		AR	
80	5701039240		.WASHER OPT TO ASN 53101 MADE BY VF0111		AR	R
90	5705015240		.WASHER VF0111 OPT TO 23118AD050L MADE BY VF0111		10	
100	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110		AR	R
110	TB10 74066100		* * * .BRIDGE S/N 765, 879 - 1501		6	OR

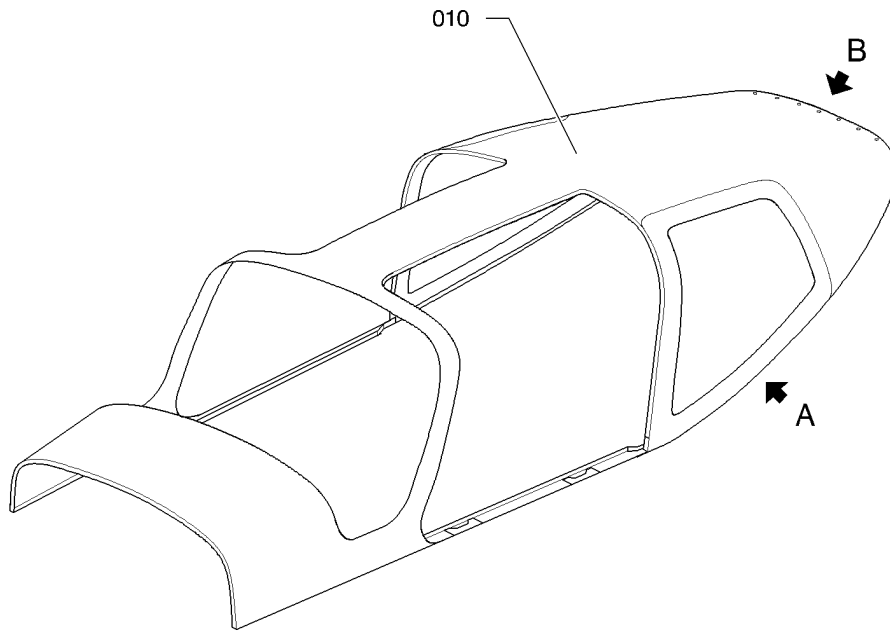
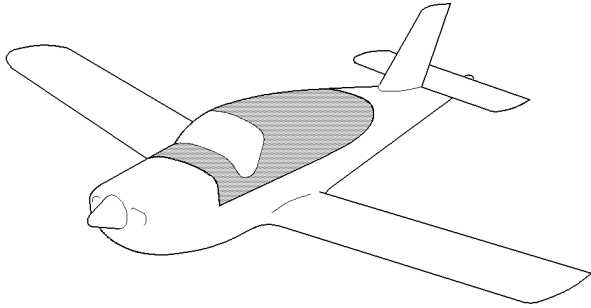
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53-40-03

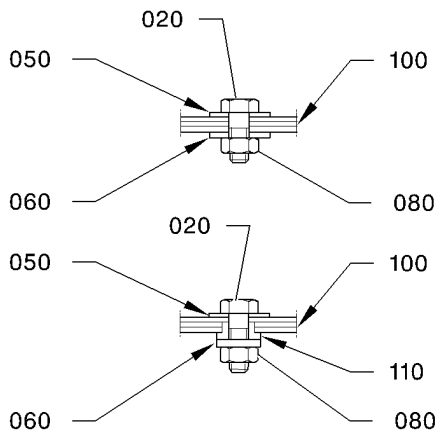
FIG. 1A

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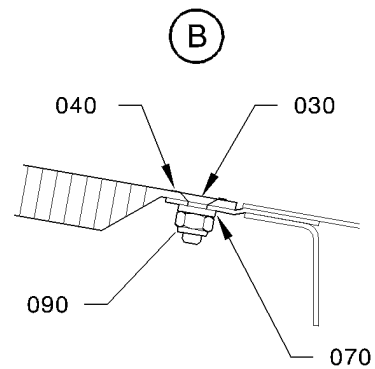
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I4534001AAAAAYZ14401



(A)



(B)

REAR PART
FIGURE 1B

53-40-03

FIG. 1B

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1B- 1	TB53-40-03-01B-001		REAR PART		RF	
10	TB10 2200300001		.UPPER FUSELAGE PANEL STRUCTURE ATTACHING PARTS		1	
20	5101229179		.BOLT		10	R
30	TB10 0909410000		.SCREW		7	
40	5735172160		.CUP WASHER		7	
50	5706039240		.WASHER OPT TO 23116AD050L MADE BY VF0111		10	R
60	5705015240		.WASHER OPT TO 23118AD050L MADE BY VF0111		10	R
70	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		7	R
80	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110		10	R
90	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		7	R
- 90A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		7	R
100	TB10 0914510000		.SIDE SEAL RPLD BY TB10 0914510200 OR TB10 0914510300		2	
-100A	TB10 0914510200		.L.H. SIDE SEAL POST-CHANGE 20248 RPLS TB10 0914510000		1	
-105	TB10 0914510300		.R.H. SIDE SEAL POST-CHANGE 20248 RPLS TB10 0914510000		1	
110	TB10 2200612900		.SHOULDERED BUSHING POST-CHANGE 20248		14	

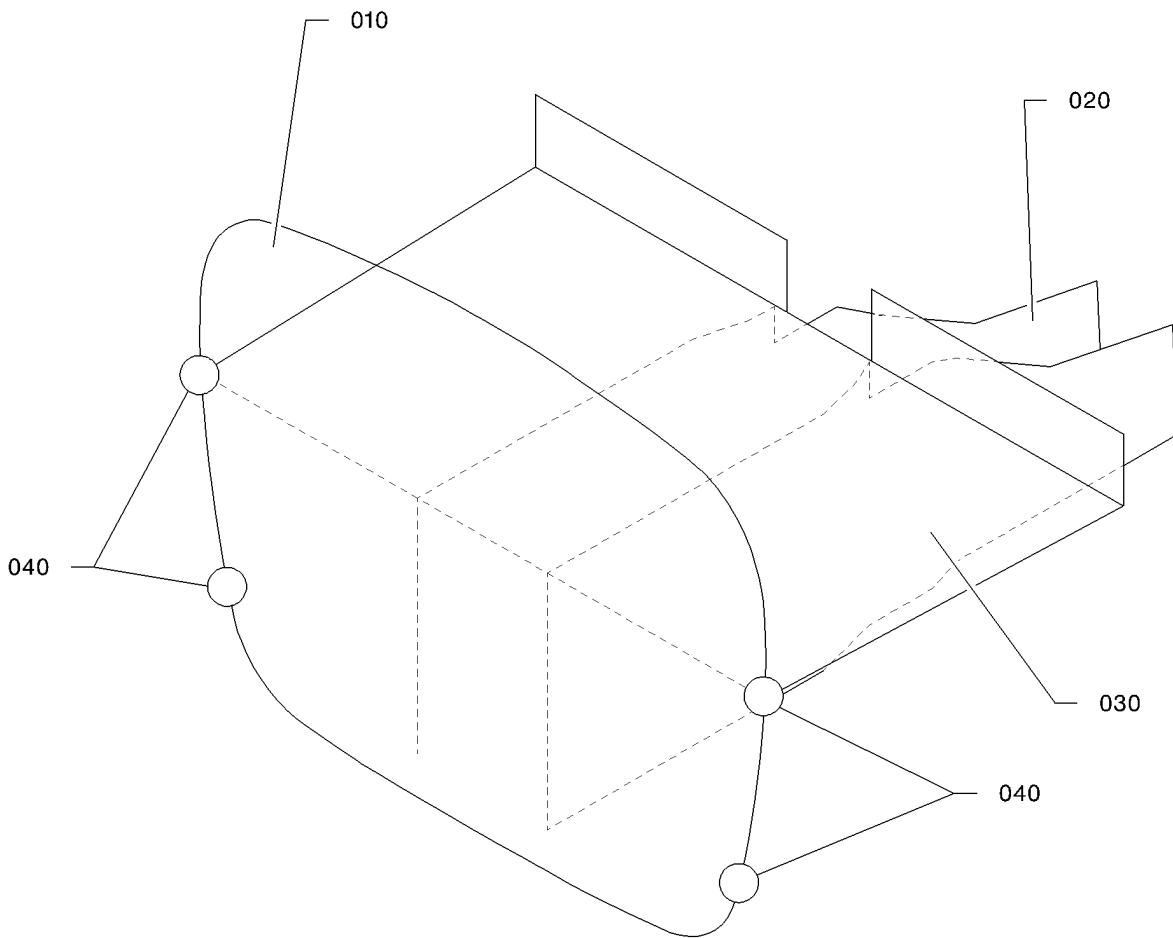
- ITEM NOT ILLUSTRATED

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FIG. 1B

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I4535000AAA BYZ4300

CONTROL STATION STRUCTURE
FIGURE 1

53-50-00

FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1 10 20 30 40	TB53-50-00-01-001 TB53-50-01-01 TB53-50-02-01 TB53-50-03-01 TB53-50-04-01	<div style="text-align: center;">1234567 </div> CONTROL STATION STRUCTURE .FIREWALL .CENTRAL PEDESTAL .FORWARD TABLE .CONTROL STATION ATTACHMENT ON FUSELAGE		RF 1 1 1 1	

- ITEM NOT ILLUSTRATED

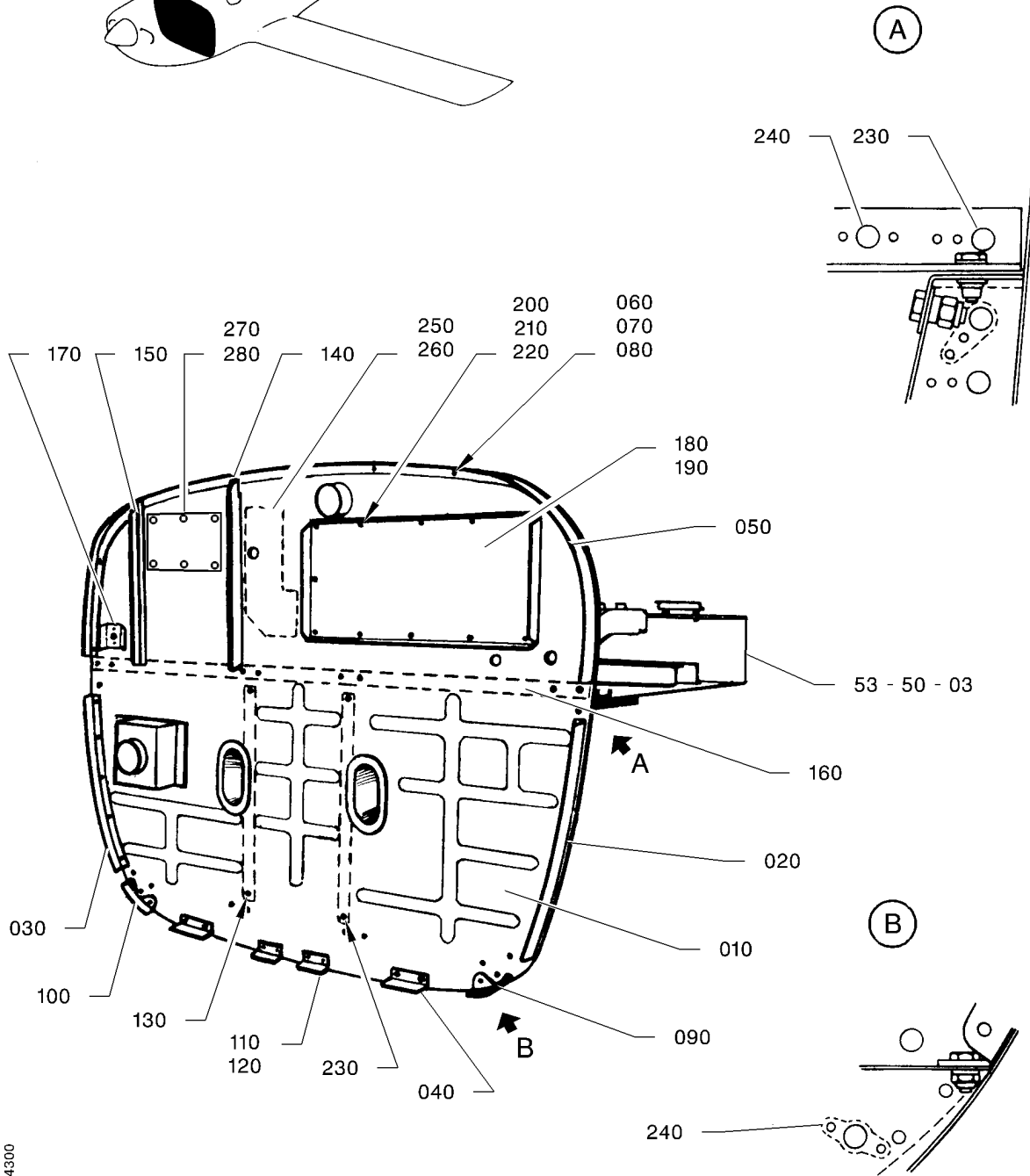
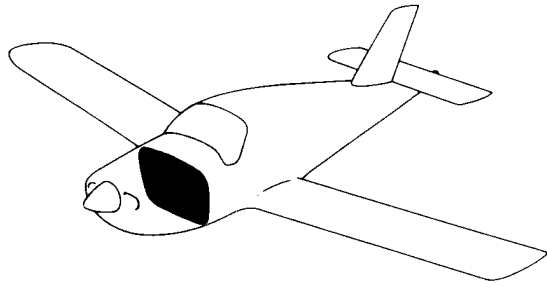
53-50-00

FIG. 1

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S/N 1 - 9999



1535001AAA BVZ4300

FIREWALL
FIGURE 1

53-50-01

FIG. 1
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S/N 1 - 822, 850 - 887, 889 - 947

FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 - 1	TF53-50-01-01-001	FIREWALL		RF	
10	TB10 23020103	.FIREWALL S/N 1 - 584		1	
- 10A	TB10 23020120	.FIREWALL S/N 585 - 730		1	
- 10B	TB10 23020165	.FIREWALL S/N 731 - 822, 850 - 887, 889 - 947		1	
20	TB10 23020153	.L.H. ANGLE BRACKET		1	
30	TB10 23020154	.R.H. ANGLE BRACKET		1	
40	TB10 23020119	.COWLING ATTACHMENT ANGLE		2	
50	TB10 23020107	.ANGLE BRACKET ATTACHING PARTS		1	
60	5101229175	.BOLT		11	R
70	5701039240	.WASHER OPT TO ASN 53101 MADE BY VF0111		11	R
80	5401458239	.NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		11	R
90	TB10 23020150	.L.H. LOWER ANGLE		1	
100	TB10 23020151	.R.H. LOWER ANGLE BRACKET		1	
110	TB10 23020144	.COWLING ATTACHMENT ANGLE		2	
120	5421465239	.ANCHOR NUT, TWO LUG VF0224 OPT TO 5G109M MADE BY VF0224		12	
130	TB10 23020110	.FIREWALL ATTACHMENT ANGLE BRACKET		2	
140	TB10 23020111	.BATTERY TRAY L.H. ANGLE BRACKET		1	
150	TB10 23020112	.BATTERY TRAY R.H. ANGLE BRACKET		1	
160	TB10 23020106	.ANGLE BRACKET		1	
170	TB10 23020140	.REINFORCEMENT PLATE		1	OR
180	TB10 23020104	.L.H. DOOR RPLD BY TB10 23220105		1	OR
-180A	TB10 23220105	.L.H. DOOR RPLS TB10 23020104		1	
190	TB10 23020142	.SEAL RPLD BY TB10 23220148		1	OR
-190A	TB10 23220148	.SEAL RPLS TB10 23020142 ATTACHING PARTS		1	
200	5102953075	.BOLT OPT TO E27311H40Q10AGUL MADE BY VF0110		18	R
210	5719061160	.WASHER OPT TO NFE27618E40AJTL MADE BY VF0111		18	R

- ITEM NOT ILLUSTRATED

53-50-01

FIG. 1

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S/N 1 - 822, 850 - 887, 889 - 947

FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 220	5387300405		.NUT VF0344 OPT TO ARB-M4-0,5S MADE BY VF0344		18	
230	5431465376		.ANCHOR NUT, ONE LUG		8	
240	5421465376		.ANCHOR NUT, TWO LUG VF0224 OPT TO 8G109M MADE BY VF0224 * * *		8	
250	TB10 61027000		.REINFORCEMENT PLATE S/N 370 - 822, 850 - 887, 889 - 947		1	
260	5421218050		.ANCHOR NUT, TWO LUG OPT TO 5SR1009M NFL22567 MADE BY VF0224 S/N 370 - 822, 850 - 887, 889 - 947		4	R
270	TB10 23020105		.R.H. DOOR		1	
280	TB10 23020141		.SEAL		1	

- ITEM NOT ILLUSTRATED

53-50-01

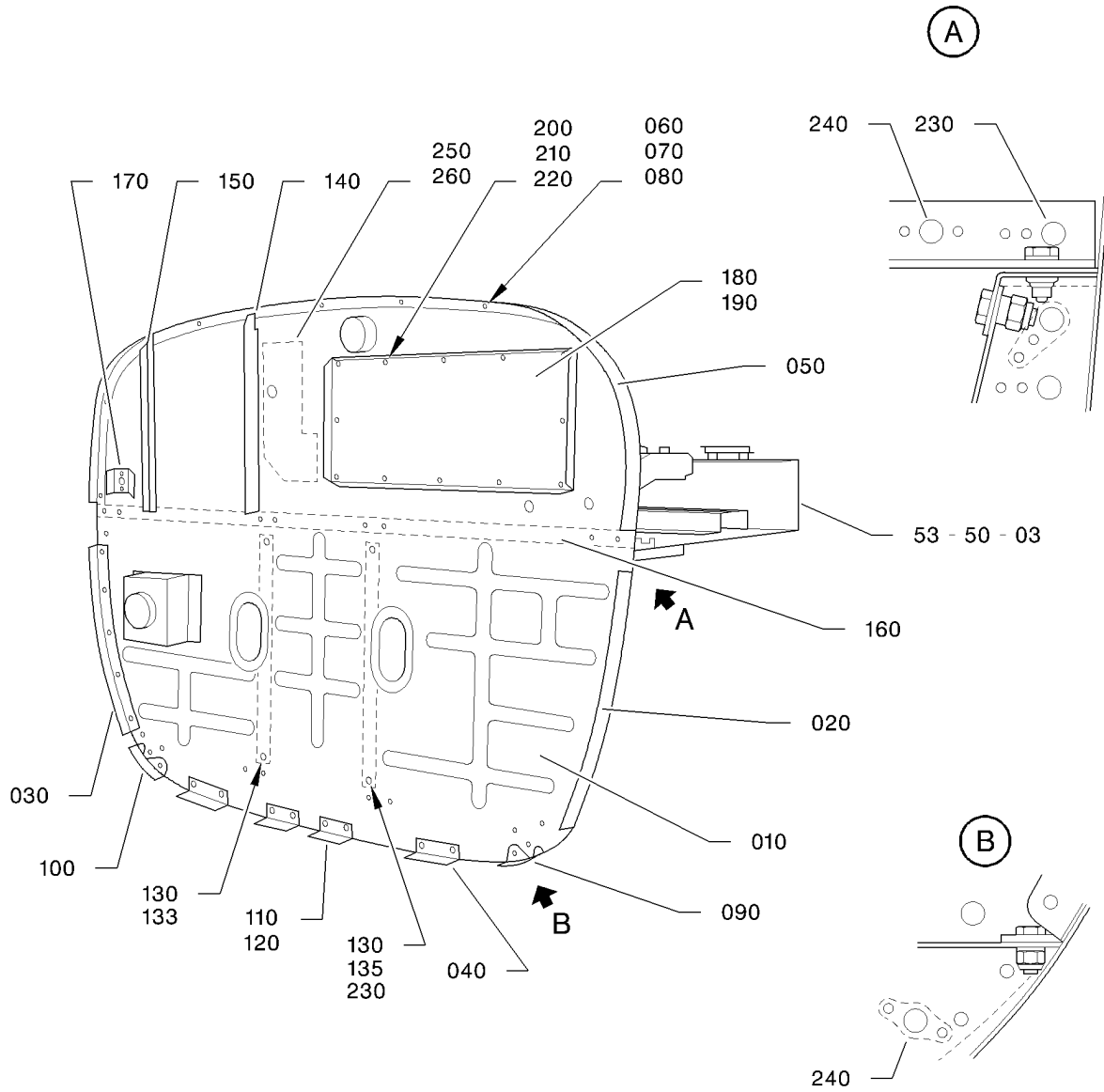
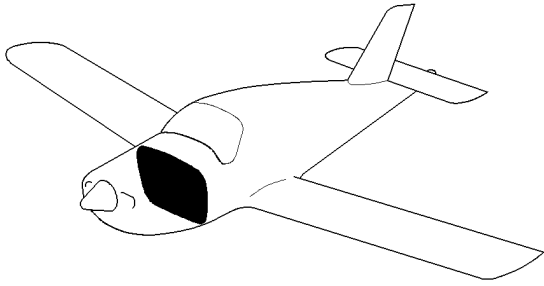
FIG. 1

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S/N 1 - 822, 850 - 887, 889 - 947

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14635001AAAAYZ4302

FIREWALL
FIGURE 1A

53-50-01

FIG. 1A

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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567				
1A- 1	TF53-50-01-01A-001		FIREWALL		RF	R
10	TB10 23220165		.FIREWALL		1	
20	TB10 23020153		.L.H. ANGLE BRACKET		1	
30	TB10 23020154		.R.H. ANGLE BRACKET		1	
40	TB10 23020119		.COWLING ATTACHMENT ANGLE		2	
50	TB10 23020107		.ANGLE BRACKET ATTACHING PARTS		1	
60	5101229175		.BOLT		11	R
70	5701039240		.WASHER		11	R
			OPT TO ASN 53101 MADE BY VF0111			
80	5401458239		.NUT		11	R
			OPT TO E25412B50QQVAL MADE BY VF0110			
			* * *			
90	TB10 23020150		.L.H. LOWER ANGLE		1	
100	TB10 23020151		.R.H. LOWER ANGLE BRACKET		1	
110	TB10 23020144		.COWLING ATTACHMENT ANGLE PRE-MOD. 102		2	
120	5421465239		.ANCHOR NUT, TWO LUG		12	R
			OPT TO 5G109M MADE BY VF0224			
130	TB10 23020110		.FIREWALL ATTACHMENT ANGLE BRACKET		2	
133	T200 2300210000		.ANGLE BRACKET		1	
			POST-MOD. 102			
135	T200 2300210100		.ANGLE BRACKET		1	
			POST-MOD. 102			
140	TB10 23220111		.BATTERY TRAY L.H. ANGLE BRACKET		1	
150	TB10 23220112		.BATTERY TRAY R.H. ANGLE BRACKET		1	
160	TB10 23020106		.ANGLE BRACKET		1	
170	TB10 23020140		.REINFORCEMENT PLATE		1	OR
180	TB10 23020104		.L.H. DOOR		1	OR
			RPLD BY TB10 23220105			
-180A	TB10 23220105		.L.H. DOOR		1	
			RPLS TB10 23020104			
190	TB10 23020142		.SEAL		1	OR
			S/N 823 - 849, 888, 948 - 1630			
			RPLD BY TB10 23220148			
-190A	TB10 23220148		.SEAL		1	
			RPLS TB10 23020142			
			ATTACHING PARTS			
200	5102953075		.BOLT		12	R
			OPT TO E27311H40Q10AGUL MADE BY VF0110			
210	5719061160		.WASHER		12	R
			OPT TO NFE27618E40AJTL MADE BY VF0111			

- ITEM NOT ILLUSTRATED

53-50-01

FIG. 1A

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S/N 823 - 849, 888, 948 - 9999

FIG. ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1A 220	5387300405		.NUT OPT TO ARB-M4-0,5S MADE BY VF0344		12	R
230	5431465376		.ANCHOR NUT, ONE LUG		8	
240	5421465376		.ANCHOR NUT, TWO LUG OPT TO 8G109M MADE BY VF0224 * * *		8	R
250	TB10 61221006		.REINFORCEMENT PLATE		1	
260	5421218050		.ANCHOR NUT, TWO LUG OPT TO 5SR1009M NFL22567 MADE BY VF0224		4	R
270	TB10 0932410000		.STIFFENER POST-MOD. 102		1	OR R
280	TB10 0932410100		.STIFFENER POST-MOD. 102		1	OR R
290	TB10 0932410200		.STIFFENER POST-MOD. 102		1	OR R
300	TB10 0932410300		.STIFFENER POST-MOD. 102		1	OR R
310	TB10 0932410400		.STIFFENER POST-MOD. 102		1	OR R
320	TB10 0932410500		.STIFFENER POST-MOD. 102		1	OR R

- ITEM NOT ILLUSTRATED

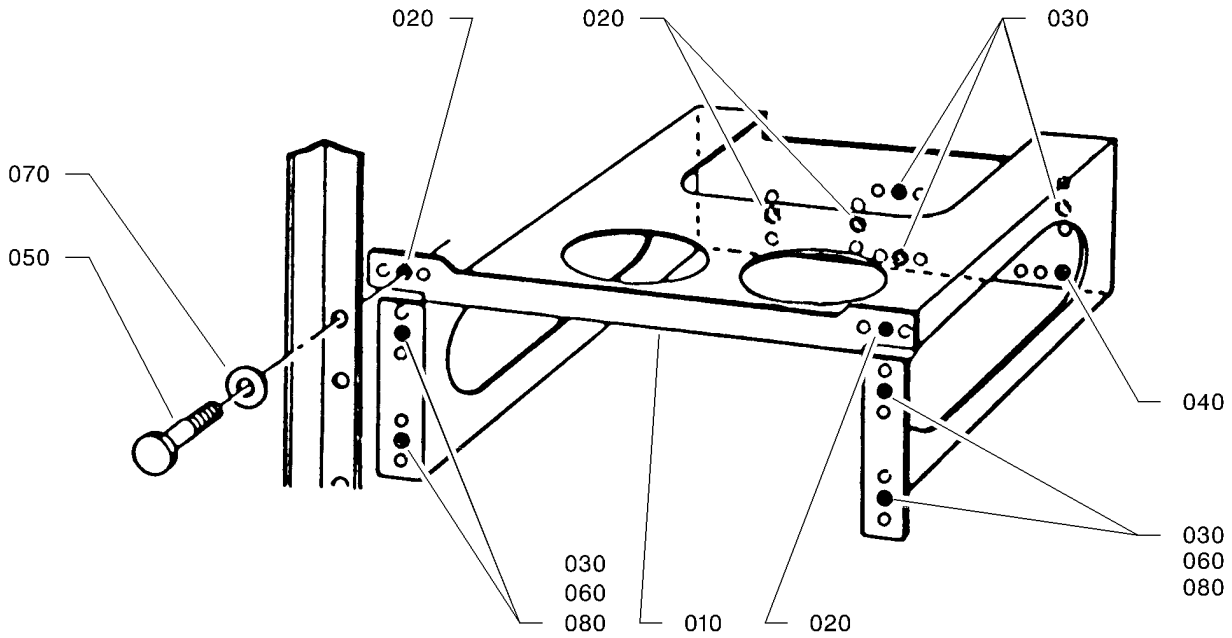
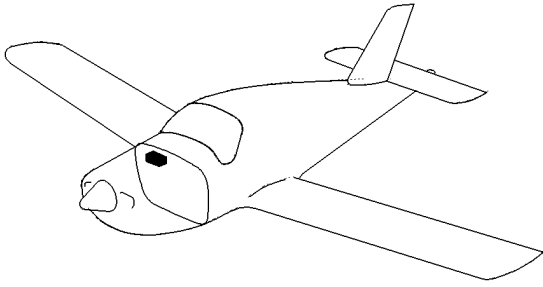
53-50-01

FIG. 1A

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14535001AAA DVZ4300

FIREWALL - SUPPORT
FIGURE 2

53-50-01

FIG. 2
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
2 - 1	TF53-50-01-02-001		FIREWALL - SUPPORT		RF	
10	TB10 61039000		.SUPPORT ASSY		1	
20	5421465239		..ANCHOR NUT, TWO LUG VF0224 OPT TO 5G109M MADE BY VF0224		4	
30	5421465159		..ANCHOR NUT, TWO LUG OPT TO 4G109M MADE BY VF0224		7	R
40	5431465159		..ANCHOR NUT, ONE LUG VF0224 OPT TO 4AJ109M MADE BY VF0224 ATTACHING PARTS		1	
50	5102953168		..BOLT VF0110 OPT TO NFE27311H50Q12AGUL MADE BY VF0110		2	
60	5102953078		..BOLT OPT TO E27311H40Q12AGUL MADE BY VF0110		4	R
70	5706039240		..WASHER OPT TO 23116AD050L MADE BY VF0111		2	R
80	5701039160		..WASHER OPT TO NFL23111AD040L MADE BY VF0111 * * *		4	R

- ITEM NOT ILLUSTRATED

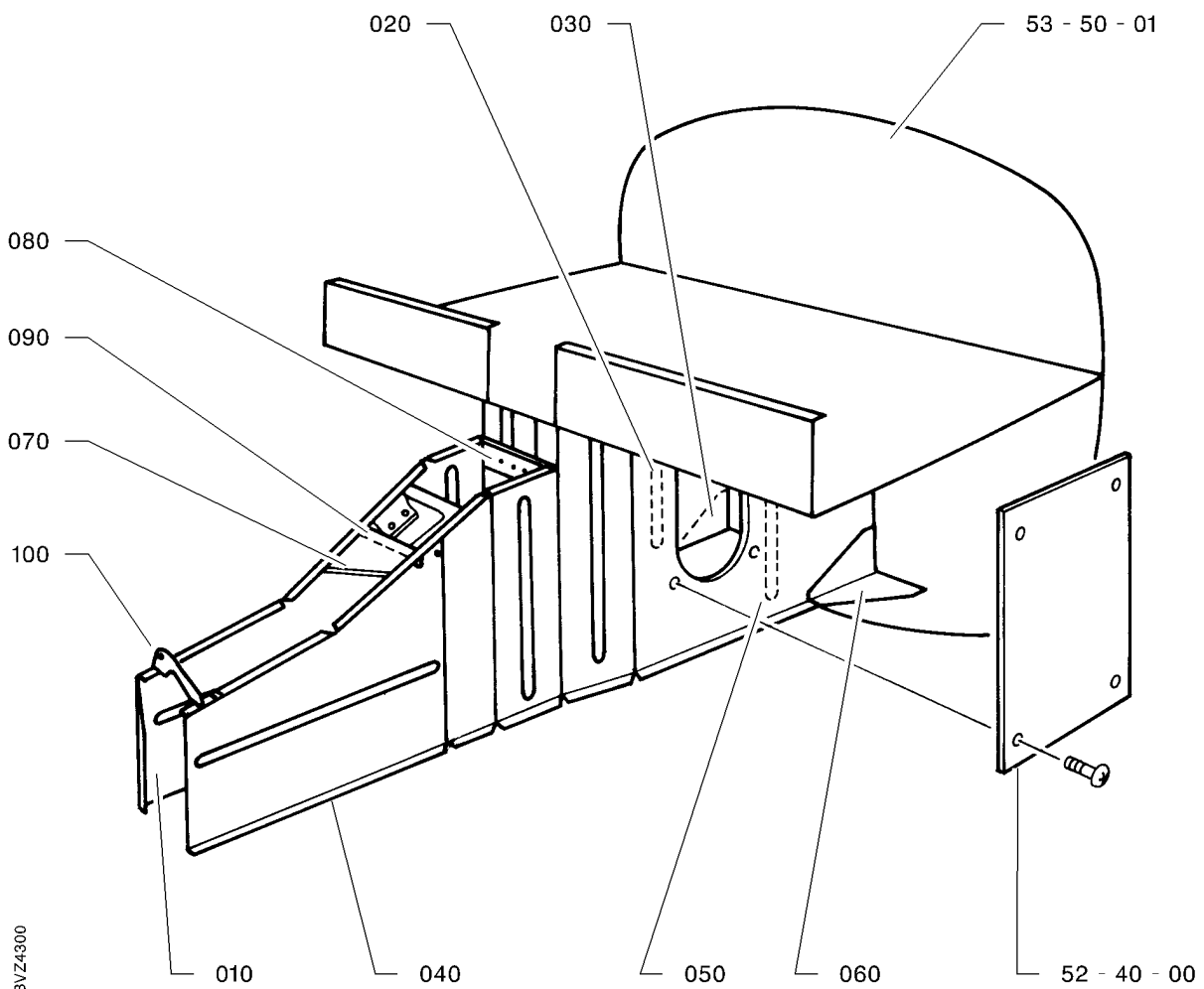
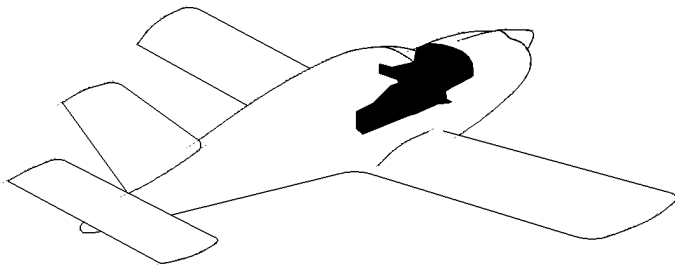
53-50-01

FIG. 2

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S/N 1 - 822, 850 - 887, 889 - 947



I4535002AAABVZ4300

CENTRAL PEDESTAL
FIGURE 1

53-50-02

FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TF53-50-02-01-001		CENTRAL PEDESTAL		RF	
10	TB10 23013001		.L.H. RACK SIDEWALL		1	OR
20	TB10 23013003		..STIFFENER ASSY		1	
30	TB10 23013106		..L.H. REINFORCEMENT PLATE		1	
40	TB10 23013002		.R.H. RACK SIDEWALL		1	
			RPLD BY TB10 23013004			
- 40A	TB10 23013004		.R.H. RACK SIDEWALL		1	
			RPLS TB10 23013002			
50	TB10 23013003		..STIFFENER ASSY		1	
60	TB10 23013107		..R.H. REINFORCEMENT PLATE		1	
70	TB10 23014100		.CONTROL SUPPORT		1	OR
80	TB10 23015100		.CONTROL SUPPORT BAR		1	OR
90	TB10 27070131		.STIFFENING BRACKET		1	OR
100	TB10 27003121		.SUPPORT		1	OR

- ITEM NOT ILLUSTRATED

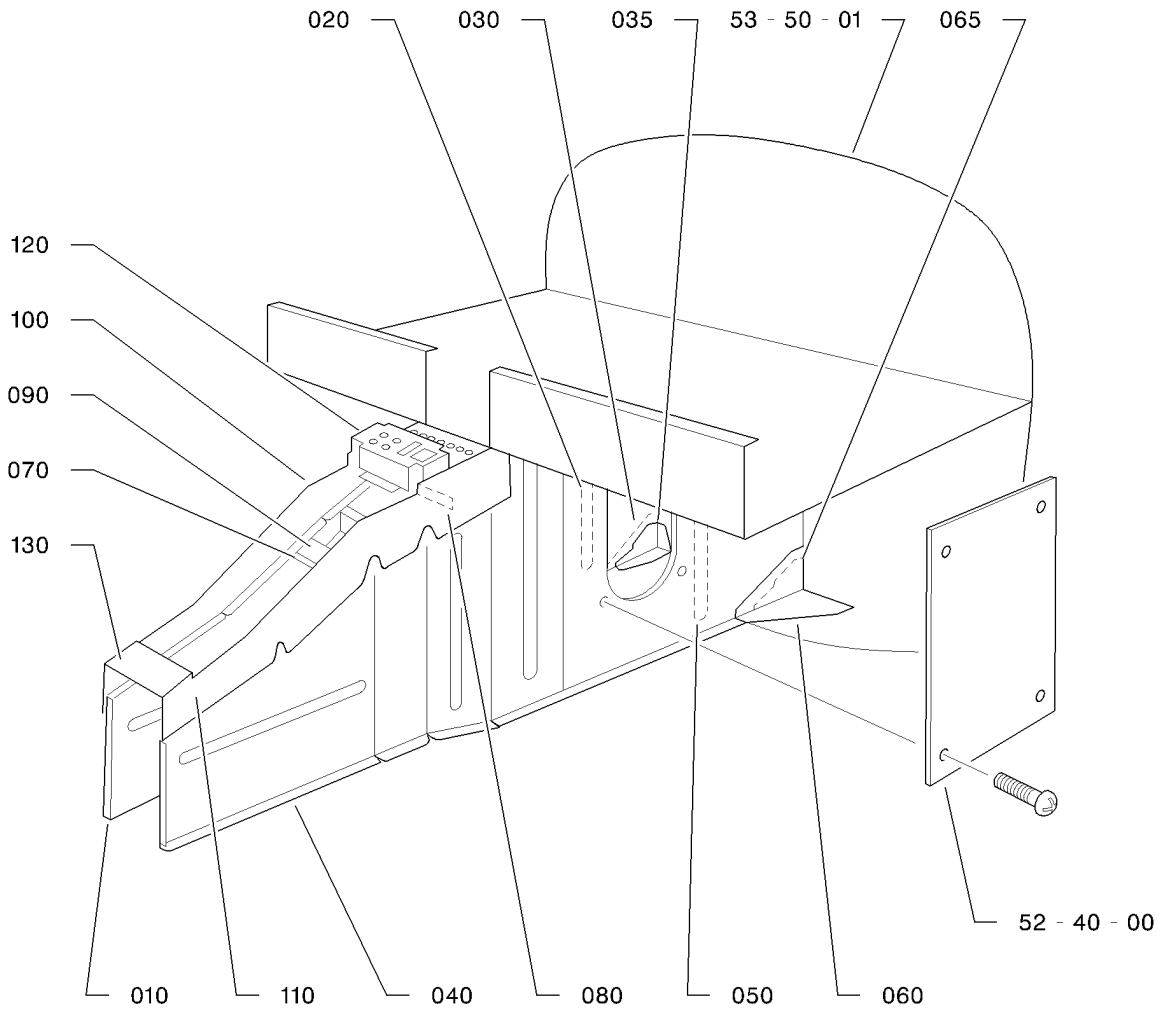
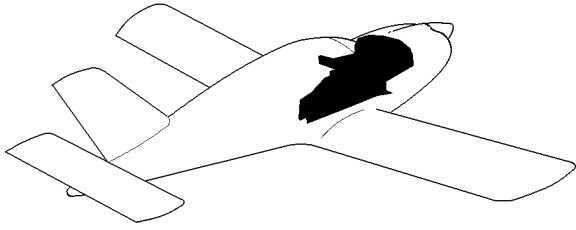
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FIG. 1

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S/N 1 - 587, 589 - 599, 601 - 609



14535002AAAAZY4303

CENTRAL PEDESTAL
FIGURE 1A

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FIG. 1A

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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1A- 1	TF53-50-02-01A-001	CENTRAL PEDESTAL		RF	
10	TB10 23013001	.L.H. RACK SIDEWALL S/N 588, 600, 610 - 730		1	OR
- 10A	TB10 23013005	.L.H. RACK SIDEWALL S/N 731 - 9999 PRE-MOD. 102		1	R
- 10B	TB10 2301300701	.L.H. RACK SIDEWALL POST-MOD. 102		1	
20	TB10 23013003	..STIFFENER ASSY		1	
30	TB10 23013106	..L.H. REINFORCEMENT PLATE		1	
35	TB10 2303110000	.L.H. INNER FITTING POST-MOD. 102		1	
- 37	TB10 2303110300	.L.H. SHIM POST-MOD. 102		1	
40	TB10 23013002	.R.H. RACK SIDEWALL S/N 588, 600, 610 - 730 SUPSD BY TB10 23013004		1	R
- 40A	TB10 23013004	.R.H. RACK SIDEWALL S/N 588, 600, 610 - 730 SUPSDS TB10 23013002		1	R
- 40B	TB10 23013006	.R.H. RACK SIDEWALL S/N 731 - 9999 PRE-MOD. 102		1	
- 40C	TB10 2301300801	.R.H. RACK SIDEWALL POST-MOD. 102		1	
50	TB10 23013003	..STIFFENER ASSY		1	
60	TB10 23013107	..R.H. REINFORCEMENT PLATE		1	
65	TB10 2303110100	.R.H. INNER FITTING POST-MOD. 102		1	
- 67	TB10 2303110400	.R.H. SHIM POST-MOD. 102		1	
70	TB10 23014100	.CONTROL SUPPORT		1	OR
80	TB10 23015100	.CONTROL SUPPORT BAR		1	OR
90	TB10 27070131	.STIFFENING BRACKET		1	OR
100	TB10 23035102	.UPPER RACK L.H. SIDEWALL S/N 588, 600, 610 - 730		1	
-100A	TB10 23035105	.UPPER RACK L.H. SIDEWALL S/N 731 - 9999		1	
110	TB10 23035103	.UPPER RACK R.H. SIDEWALL S/N 588, 600, 610 - 730		1	
-110A	TB10 23035106	.UPPER RACK R.H. SIDEWALL S/N 731 - 9999		1	
120	TB10 23036002	.FRONT SUPPORT ASSY		1	
130	TB10 23036005	.REAR SUPPORT ASSY S/N 588, 600, 610 - 730		1	
-130A	TB10 23036008	.SUPPORT ASSY S/N 731 - 9999 PRE-MOD. 175		1	
-130B	TB10 2708910100	.SUPPORT POST-MOD. 175		1	R

- ITEM NOT ILLUSTRATED

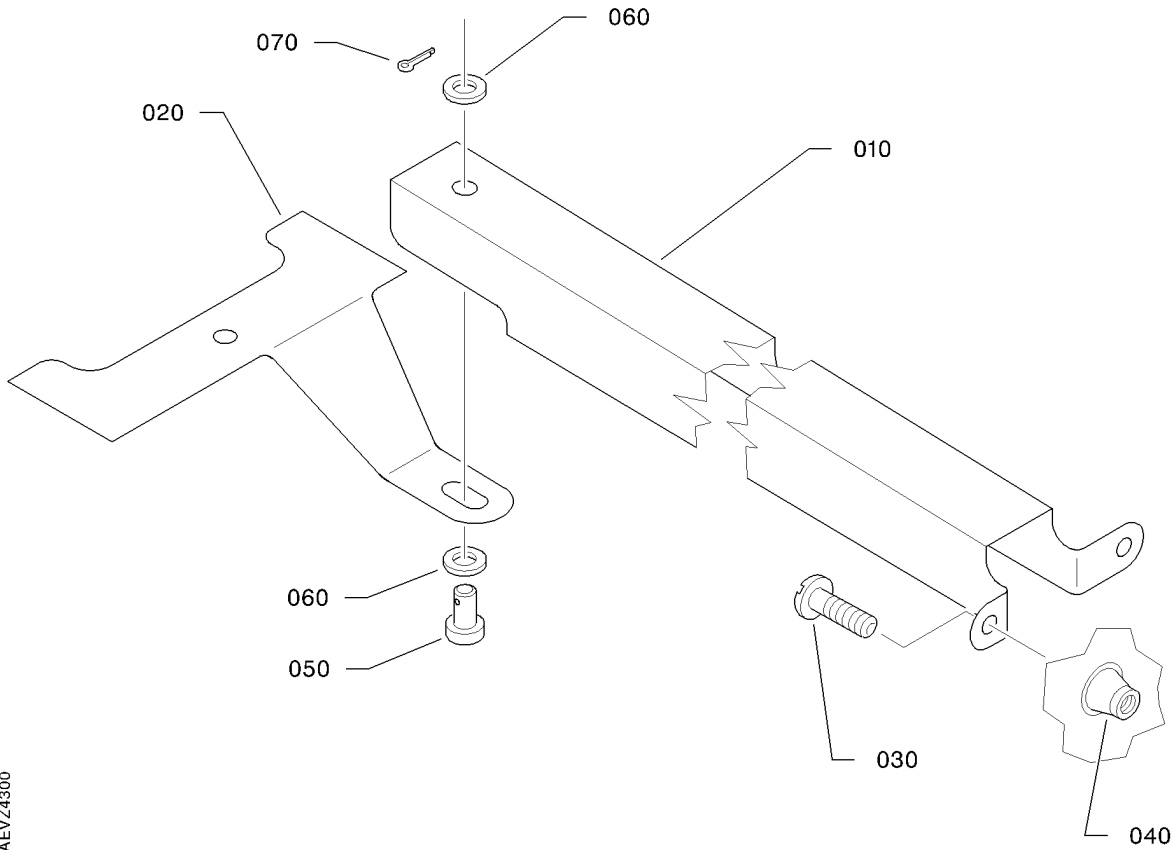
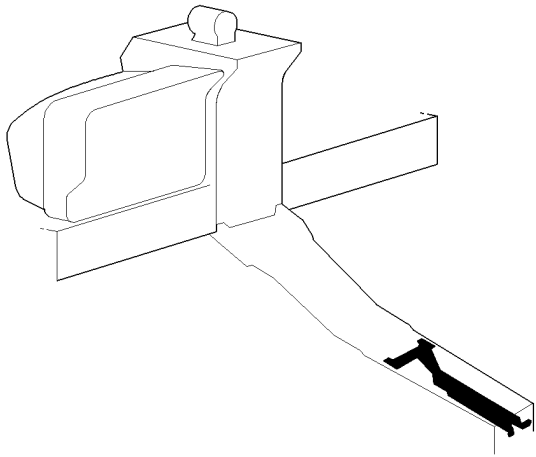
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FIG. 1A

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S/N 588, 600, 610 - 9999



1455002AAAEEVZ4300

TUNNEL
FIGURE 2

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FIG. 2
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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2 - 1	TB53-50-02-02-001		TUNNEL		RF	
10	TB10 2708910000		.COVER		1	
20	TB10 2708910100		.SUPPORT		1	
			ATTACHING PARTS			
30	5111902086		.SCREW		2	
40	5385835514		.NUT		2	R
50	5611273205		.CLEVIS PIN VF0111 OPT TO NF L22719BC050008L MADE BY VF0111		1	
60	7743700203		.WASHER		2	
70	5783009078		.COTTER PIN OPT TO 23310AA015015L MADE BY VF0111		1	R
			* * *			

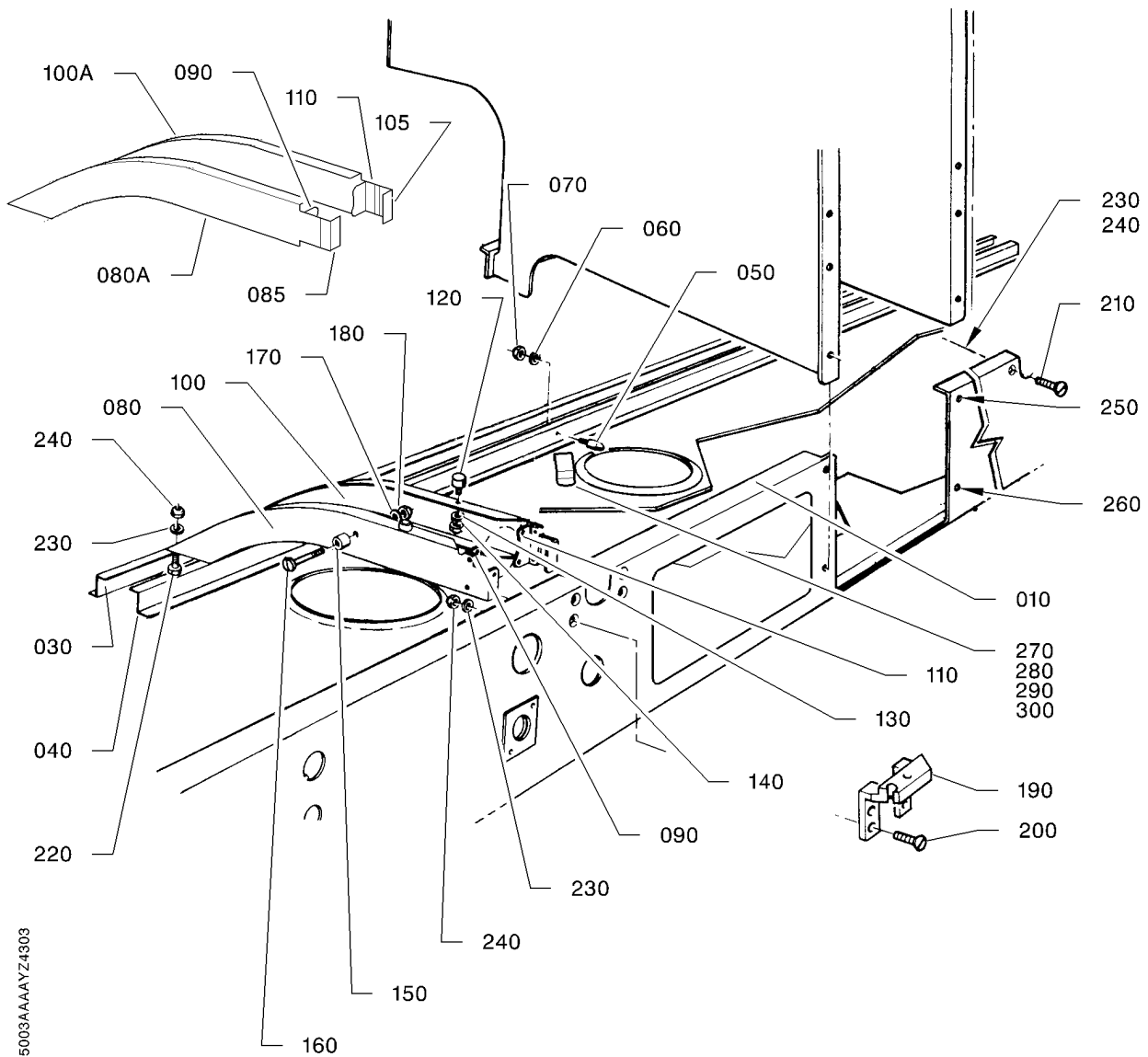
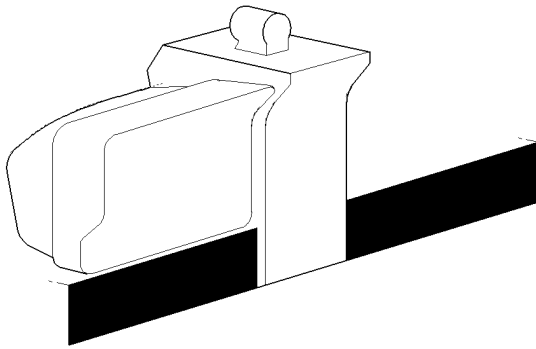
- ITEM NOT ILLUSTRATED

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FIG. 2

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FORWARD TABLE - STRUCTURE
FIGURE 1

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FIG. 1
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FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 - 1	TF53-50-03-01-001	FORWARD TABLE - STRUCTURE		RF	
10	TB10 23010001	.FWD TABLE S/N 1 - 1824, 1825 - 1838, 1884, 1885 RPLD BY TB10 2321000001		1	NP
- 10A	TB10 2321000001	.FWD TABLE RPLS TB10 23010001		1	
- 20	TB10 23010107	..STIFFENER		3	
30	TB10 23010105	..STIFFENER		1	OR
40	TB10 23010106	..STIFFENER		1	OR
50	TB30 28037100	..CENTERING PIN ATTACHING PARTS		1	
60	5701039240	..WASHER OPT TO ASN 53101 MADE BY VF0111		1	R
70	5401458239	..NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		1	R
80	TB10 23012100	..L.H. HALF-SUPPORT S/N 1 - 1824, 1825 - 1838, 1884, 1885 FOR 1 CONTROL WHEEL SUPPORT, ORDER 1 L.H. HALF-SUPPORT TB10 2321110001 + 1 L.H. ANGLE BRACKET TB10 2321210001 + 1 R.H. HALF-SUPPORT TB10 2321110101 + 1 R.H. ANGLE BRACKET TB10 2321210101 + ANGLE BRACKETS TB10 23012103 (QTY 2)		2	NP
80A	TB10 2321110001	..L.H. HALF-SUPPORT		2	
85	TB10 2321210001	..L.H. ANGLE BRACKET WITH TB10 2321110001		2	
90	TB10 23012103	..ANGLE BRACKET		2	OR
100	TB10 23012101	..R.H. HALF-SUPPORT S/N 1 - 1824, 1825 - 1838, 1884, 1885 FOR 1 CONTROL WHEEL SUPPORT, ORDER 1 L.H. HALF-SUPPORT TB10 2321110001 + 1 L.H. ANGLE BRACKET TB10 2321210001 + 1 R.H. HALF-SUPPORT TB10 2321110101 + 1 R.H. ANGLE BRACKET TB10 2321210101 + ANGLE BRACKETS TB10 23012103 (QTY 2)		2	NP
100A	TB10 2321110101	..R.H. HALF-SUPPORT		2	
105	TB10 2321210101	..R.H. ANGLE BRACKET WITH TB10 2321110101		2	

- ITEM NOT ILLUSTRATED

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FIG. 1

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 110	TB10 23012103		..ANGLE BRACKET		2	OR
120	7677701200		..STUD OPT TO 511110 MADE BY VF0220 ATTACHING PARTS		2	R
130	5701039240		..WASHER OPT TO ASN 53101 MADE BY VF0111		2	R
140	5401458239		..NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		2	R
150	TB10 09001123		..SPACER ATTACHING PARTS		1	
160	5111943093		..SCREW		1	
170	5701039160		..WASHER OPT TO NFL23111AD040L MADE BY VF0111		1	R
180	5401458159		..NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		1	R
-180A	5414468159		..NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		1	R
190	TB10 97011100		.SUPPORT S/N 588 - 9999 ATTACHING PARTS		1	
200	5142023084		.SCREW S/N 588 - 9999		4	R
210	5142833075		.SCREW		4	
220	5102953075		.BOLT OPT TO E27311H40Q10AGUL MADE BY VF0110		8	R
230	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111 S/N 588 - 9999		16	R
240	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 S/N 588 - 9999 SUPSD BY 5414468159		16	R
-240A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 S/N 588 - 9999 SUPSDS 5401458159 * * *		16	R

- ITEM NOT ILLUSTRATED

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FIG. 1

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 250	5431218040		.ANCHOR NUT, ONE LUG OPT TO 4SR2009M MADE BY VF0224		2	R
260	5421218040		.ANCHOR NUT, TWO LUG OPT TO 4SR1009M MADE BY VF0224		2	R
270	TB10 65016100		.CABLE-GUIDE ATTACHING PARTS		1	
280	5102953089		.BOLT		2	
290	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		2	R
300	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		2	R
-300A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		2	R

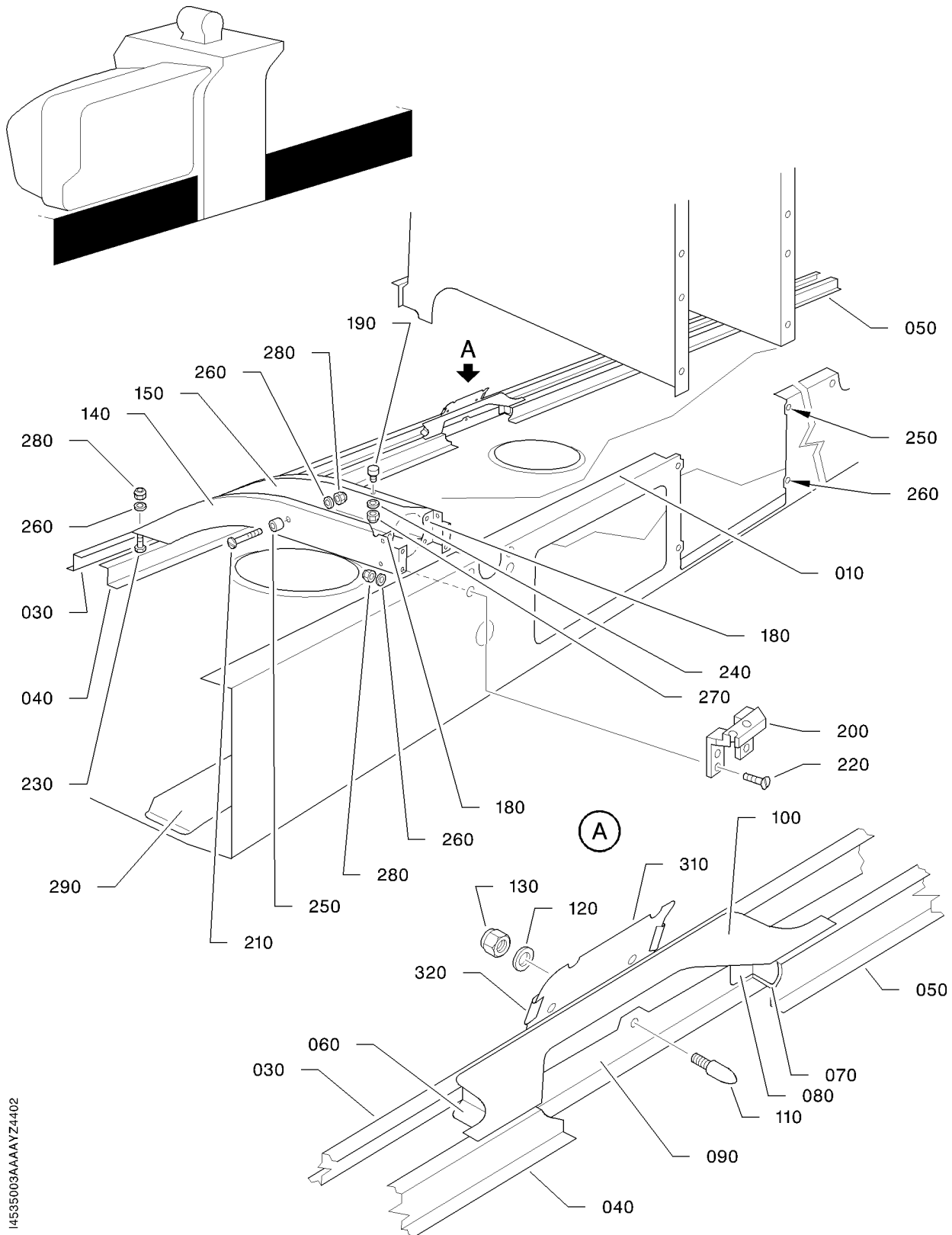
- ITEM NOT ILLUSTRATED

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FIG. 1

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14535003AAAAYZ4402

FORWARD TABLE - STRUCTURE
FIGURE 1A

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FIG. 1A

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FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1A- 1	TB53-50-03-01A-001	FORWARD TABLE - STRUCTURE		RF	
10	TB10 2321310000	.FWD TABLE		1	
- 20	TB10 23010107	.STIFFENER		3	
30	TB10 2301010501	.STIFFENER		1	
40	TB10 2321311700	.L.H. REAR STIFFENER		1	
50	TB10 2321311800	.R.H. REAR STIFFENER		1	
60	TB10 2321410200	.STIFFENER		1	
70	TB10 2321410300	.STIFFENER		1	
80	TB10 2321410100	.ANGLE BRACKET		2	
90	TB10 2321510000	.ANGLE BRACKET		1	
100	TB10 2321410000	.STIFFENER		1	
110	TB30 28037100	.CENTERING PIN		1	
		ATTACHING PARTS			
120	5701039240	.WASHER OPT TO ASN 53101 MADE BY VF0111		1	R
130	5401458239	.NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		1	R
140	TB10 2321110001	.L.H. HALF-SUPPORT		2	
150	TB10 2321110101	.R.H. HALF-SUPPORT		2	
160	TB10 2321210001	.L.H. ANGLE BRACKET		2	
170	TB10 2321210101	.R.H. ANGLE BRACKET		2	
180	TB10 23012103	.ANGLE BRACKET		4	OR
190	7677701200	.STUD OPT TO 511110 MADE BY VF0220		2	R
200	TB10 97011100	.SUPPORT ATTACHING PARTS		1	
210	5111943093	.SCREW		1	
220	5142023084	.SCREW		4	R
230	5102953075	.BOLT OPT TO E27311H40Q10AGUL MADE BY VF0110		8	R
240	5701039240	.WASHER OPT TO ASN 53101 MADE BY VF0111		2	R
250	TB10 09001123	.SPACER		1	
260	5701039160	.WASHER OPT TO NFL23111AD040L MADE BY VF0111		17	R
270	5401458239	.NUT OPT TO E25412B50QQVAL MADE BY VF0110		2	R
280	5401458159	.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		17	R

- ITEM NOT ILLUSTRATED

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FIG. 1A

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A-280A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		17	R
290	TB20 23009137		.L.H. GUSSET		1	
-300	TB20 23009136		.R.H. GUSSET		1	
310	TB10 2321610000		.CABLE COVER		1	
320	4247754001		.PROTECTION EDGING OPT TO 461-0044 MADE BY VD8905		AR	R

- ITEM NOT ILLUSTRATED

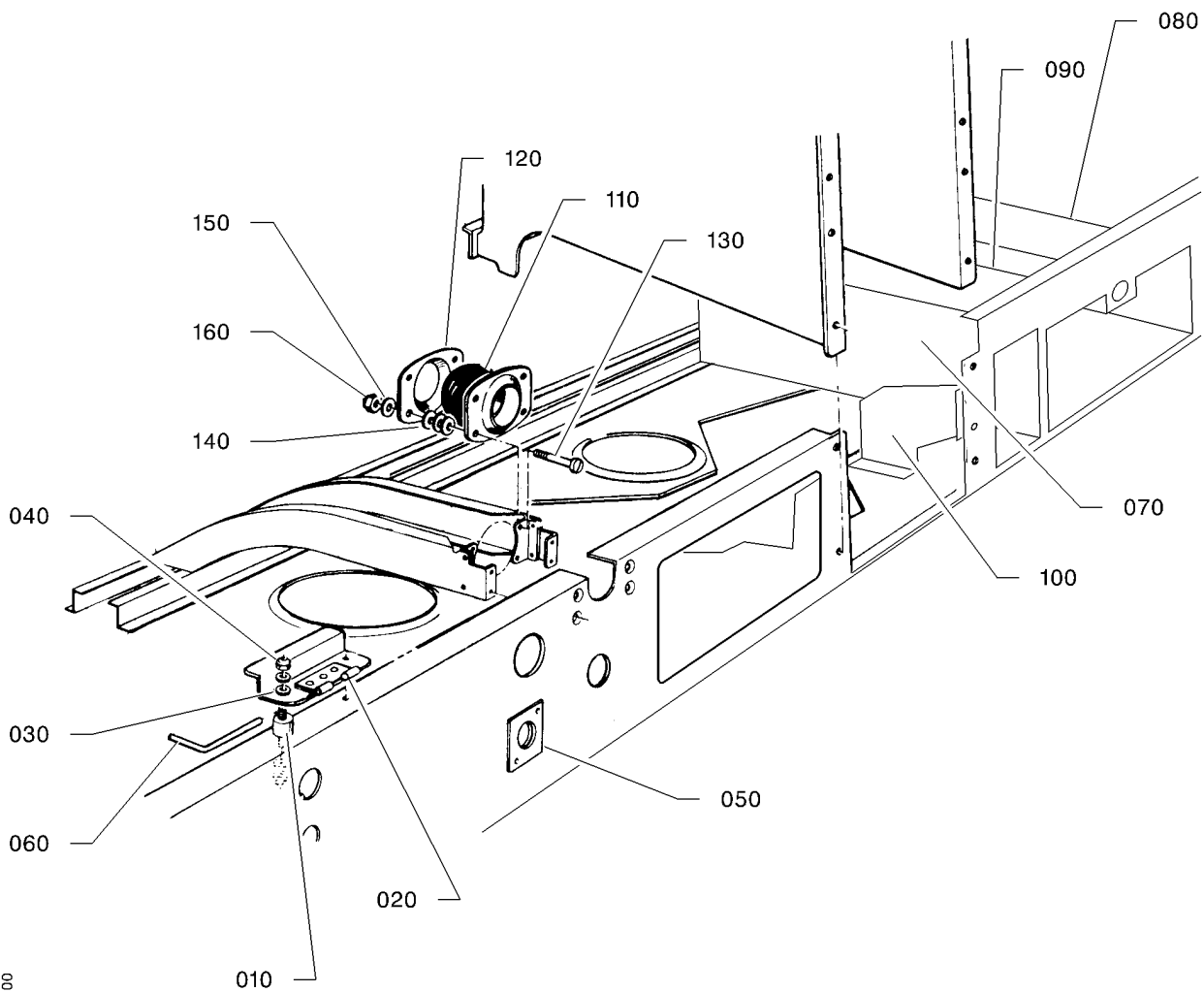
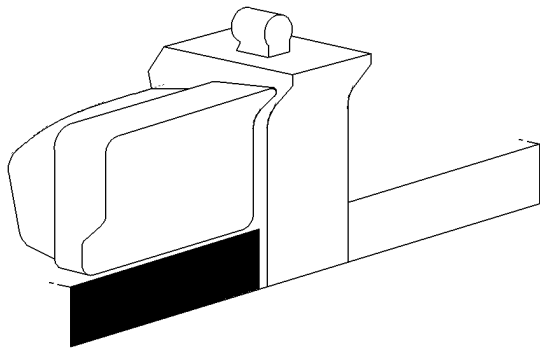
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FIG. 1A

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I4535003AAABVZ4300

FORWARD TABLE - EQUIPMENT
FIGURE 2

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FIG. 2
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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2 - 1	TF53-50-03-02-001		FORWARD TABLE - EQUIPMENT		RF	
10	7677701293		.VIBRATION ISOLATOR OPT TO 521293 MADE BY VF0220		4	R
20	TB10 76003004		.HINGE ASSY ATTACHING PARTS		2	
30	5701039240		.WASHER OPT TO ASN 53101 MADE BY VF0111		8	R
40	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		8	R
50	TB10 52005104		.SHIM		1	OR
60	TB10 09010106		.HINGE PIN		2	
70	TB10 23010108		.GLOVE LOCKER L.H. BULKHEAD		1	NP
80	TB10 23010109		.GLOVE LOCKER R.H. BULKHEAD		1	NP
90	TB10 23010113		.GLOVE LOCKER		1	NP
100	TB10 73013100		.ATTACHING PANEL		1	NP
110	TB10 23018100		.BALL JOINT		2	
120	TB10 23019100		.BALL JOINT CAGE ATTACHING PARTS		4	
130	5101229084		.BOLT		8	
140	5731064440		.WASHER		32	
150	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		8	R
160	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		8	R
-160A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		8	R

- ITEM NOT ILLUSTRATED

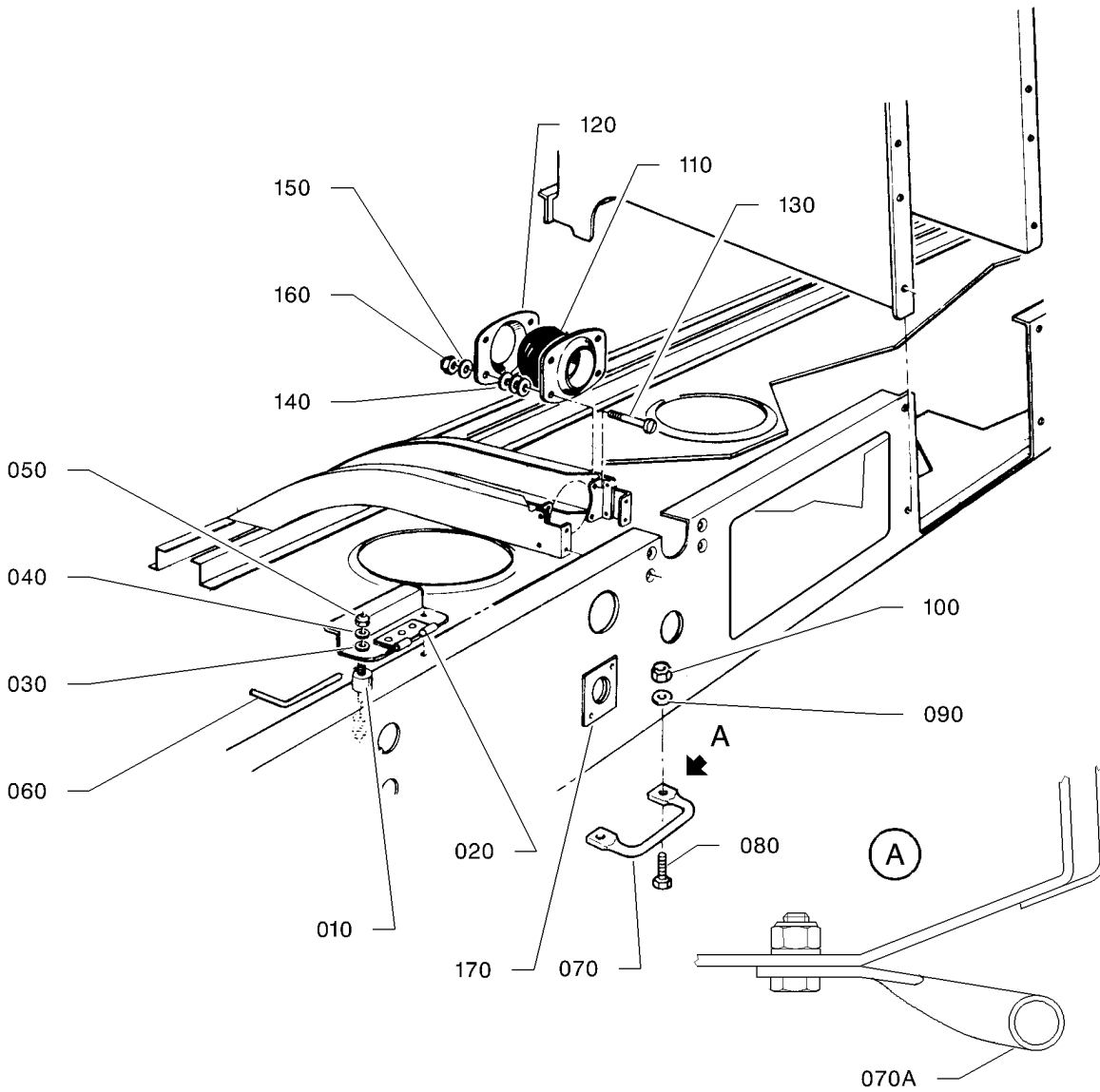
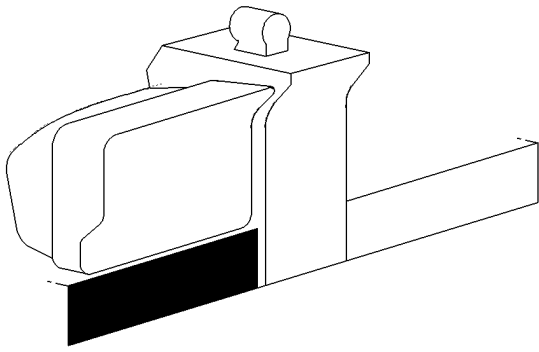
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FIG. 2

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14535003AAABYZ4303

FORWARD TABLE - EQUIPMENT
FIGURE 2A

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FIG. 2A

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2A- 1	TB53-50-03-02A-001		FORWARD TABLE - EQUIPMENT		RF	
10	7677701293		.VIBRATION ISOLATOR OPT TO 521293 MADE BY VF0220		8	R
20	TB20 76018001		.SUPPORT ASSY ATTACHING PARTS		4	
30	5701039240		.WASHER OPT TO ASN 53101 MADE BY VF0111		16	R
40	5719061240		.WASHER OPT TO NFE E27618E50AJTL MADE BY VF0110		16	
50	5303945239		.NUT OPT TO E27411A50QAGUL MADE BY VF0110		16	R
			* * *			
60	TB10 09010106		.HINGE PIN		4	
70	TB20 74953100		.HANDLE S/N 275 - 1795, 1797 - 1809		2	OR R
70A	TB20 7495311000		.HANDLE ATTACHING PARTS		2	R
80	5101229175		.BOLT		4	R
90	5701039240		.WASHER OPT TO ASN 53101 MADE BY VF0111		4	R
100	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110		4	R
			* * *			
110	TB10 23018100		.BALL JOINT		2	
120	TB10 23019100		.BALL JOINT CAGE ATTACHING PARTS		4	
130	5101229084		.BOLT		8	
140	5731064440		.WASHER		32	
150	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		8	R
160	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		8	R
-160A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		8	R
			* * *			
170	TB10 52005104		.SHIM		1	OR

- ITEM NOT ILLUSTRATED

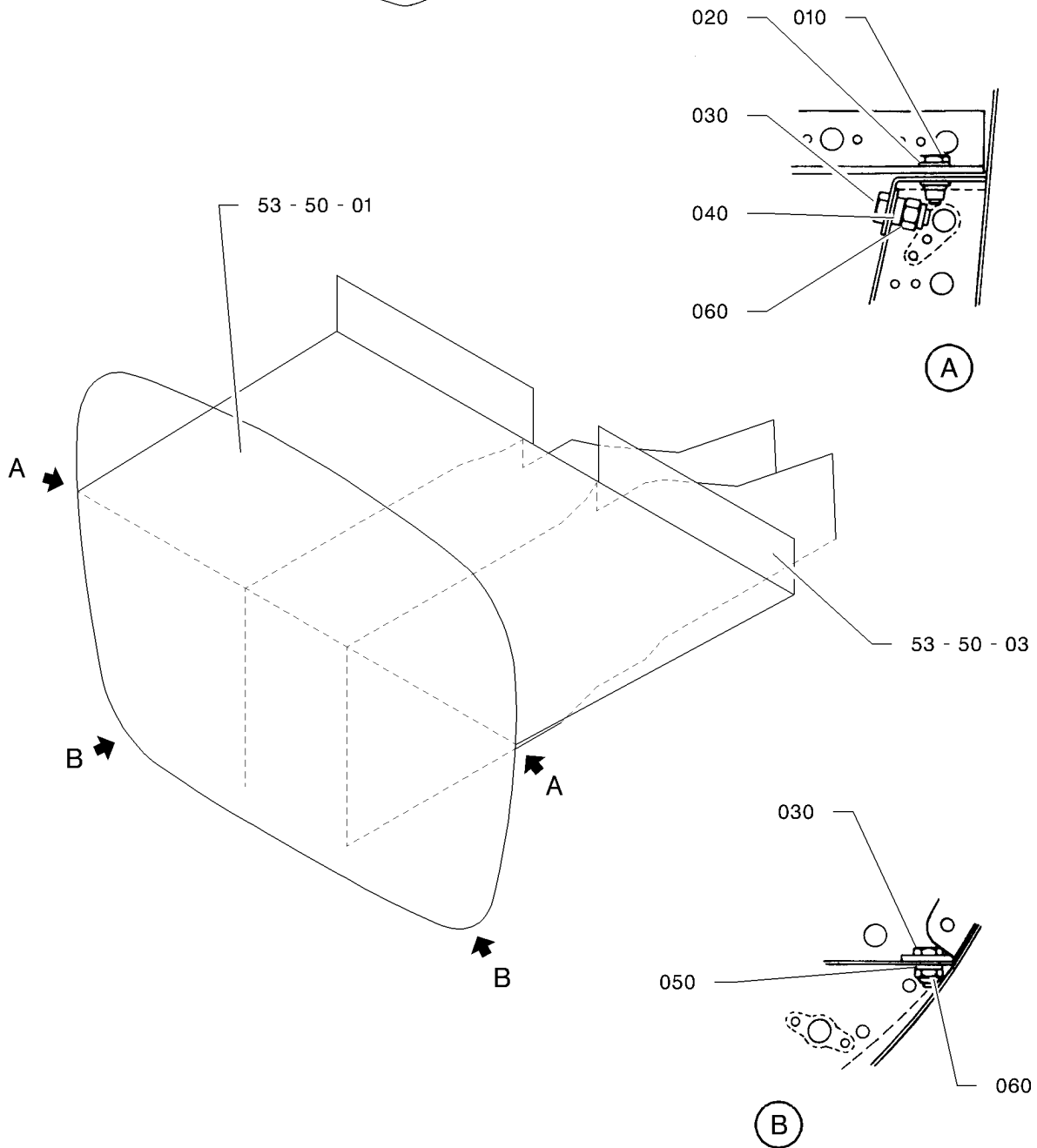
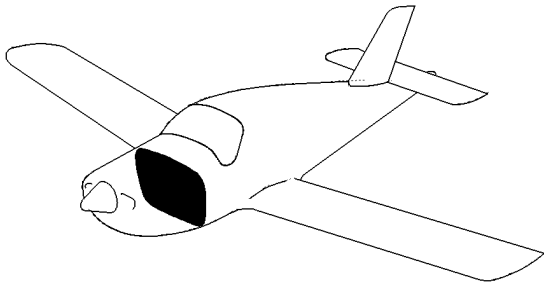
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FIG. 2A

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S/N 275 - 9999



I4535004AAAYZ4300

CONTROL STATION ATTACHMENT ON FUSELAGE
FIGURE 1

53-50-04

FIG. 1
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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1	TB53-50-04-01-001		CONTROL STATION ATTACHMENT ON FUSELAGE		RF	
10	5101229487		.BOLT		2	
20	5701039365		.WASHER OPT TO 23111AD080L MADE BY VF0111		2	R
30	5101229298		.BOLT		4	R
40	5705389290		.WASHER OPT TO NFL23118DG060J MADE BY VF0111		2	R
50	5701039290		.WASHER OPT TO 23111AD060L MADE BY VF0111		2	R
60	5402453300		.NUT OPT TO 6PA106 MADE BY VF0224		4	R

- ITEM NOT ILLUSTRATED

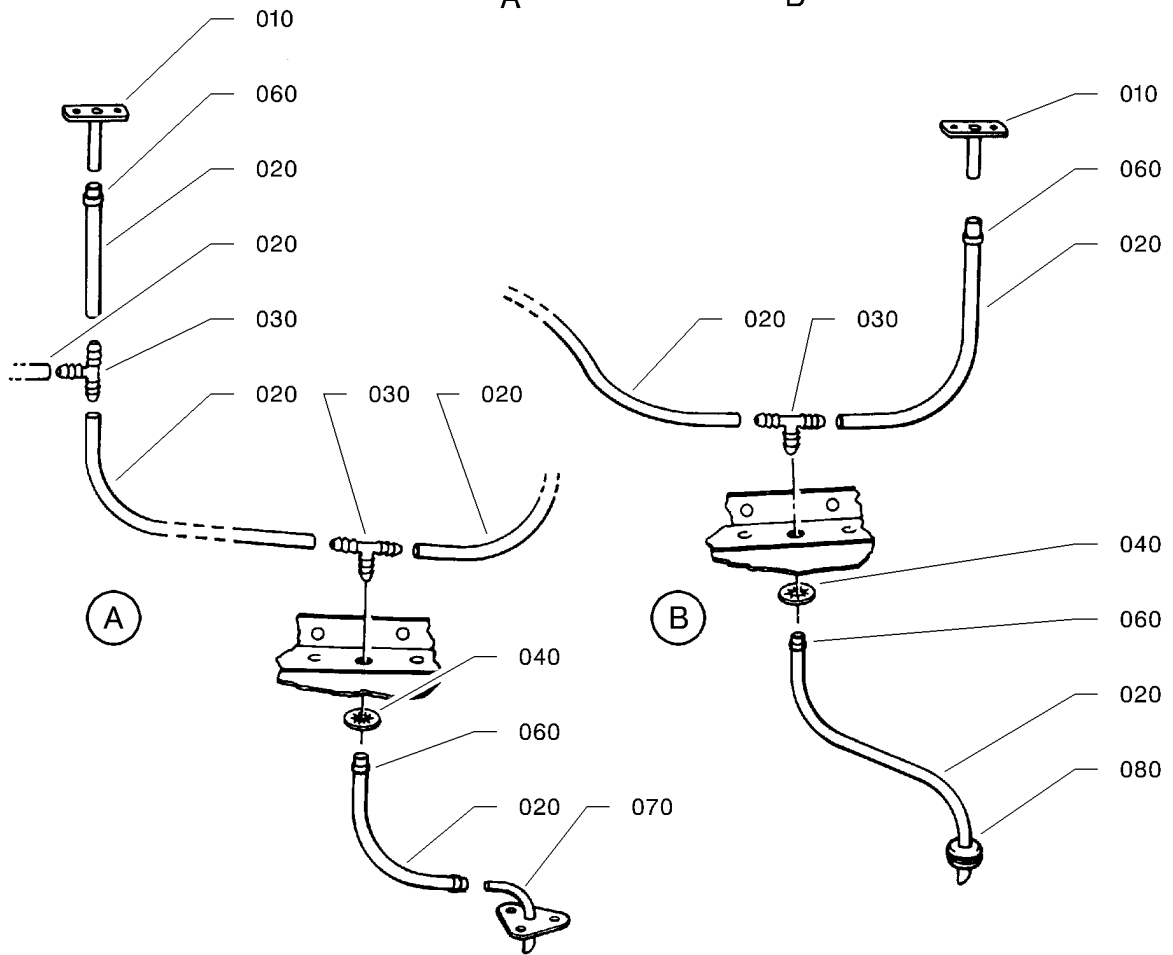
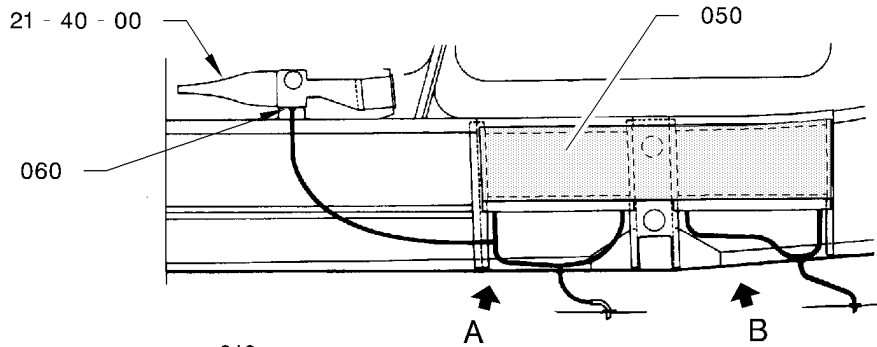
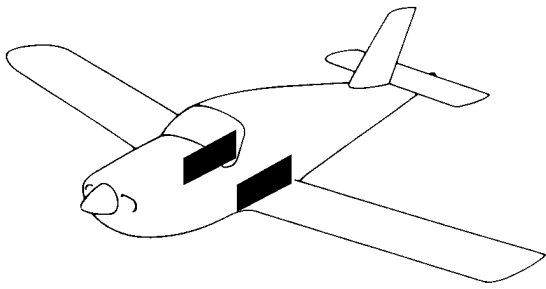
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FIG. 1

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S/N 1 - 9999



DRAINAGE
FIGURE 1

53-60-00

FIG. 1

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I4536000AAAAYZ4300

FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TB53-60-00-01-001		DRAINAGE		RF	
10	TB10 21020001		.DRAINAGE PLUG		8	
20	4381430577		.HOSE VF2713 OPT TO 577 7X1.50 VINYLE MADE BY VF2713		AR	
30	7234438008		.Y-FITTING		6	
40	5730003100		.RETAINING WASHER VF4492 OPT TO 6496-1100 MADE BY VF4492		4	
50	TB10 25026100		.TIGHTNESS SHEET S/N 1 - 587, 589 - 599, 601 - 609 RPLD BY TB10 25026114		2	OR
- 50A	TB10 25026114		.TIGHTNESS SHEET RPLS TB10 25026100		2	
60	7141230011		.CLAMP OPT TO 66-100 MADE BY VF0335		AR	R
70	TB10 25032000		.DRAIN OUTLET END-FITTING S/N 1191 - 9999		1	
80	7681790448		.GROMMET OPT TO DA 95-130-10 MADE BY VF0331 S/N 1191 - 9999		1	R

- ITEM NOT ILLUSTRATED

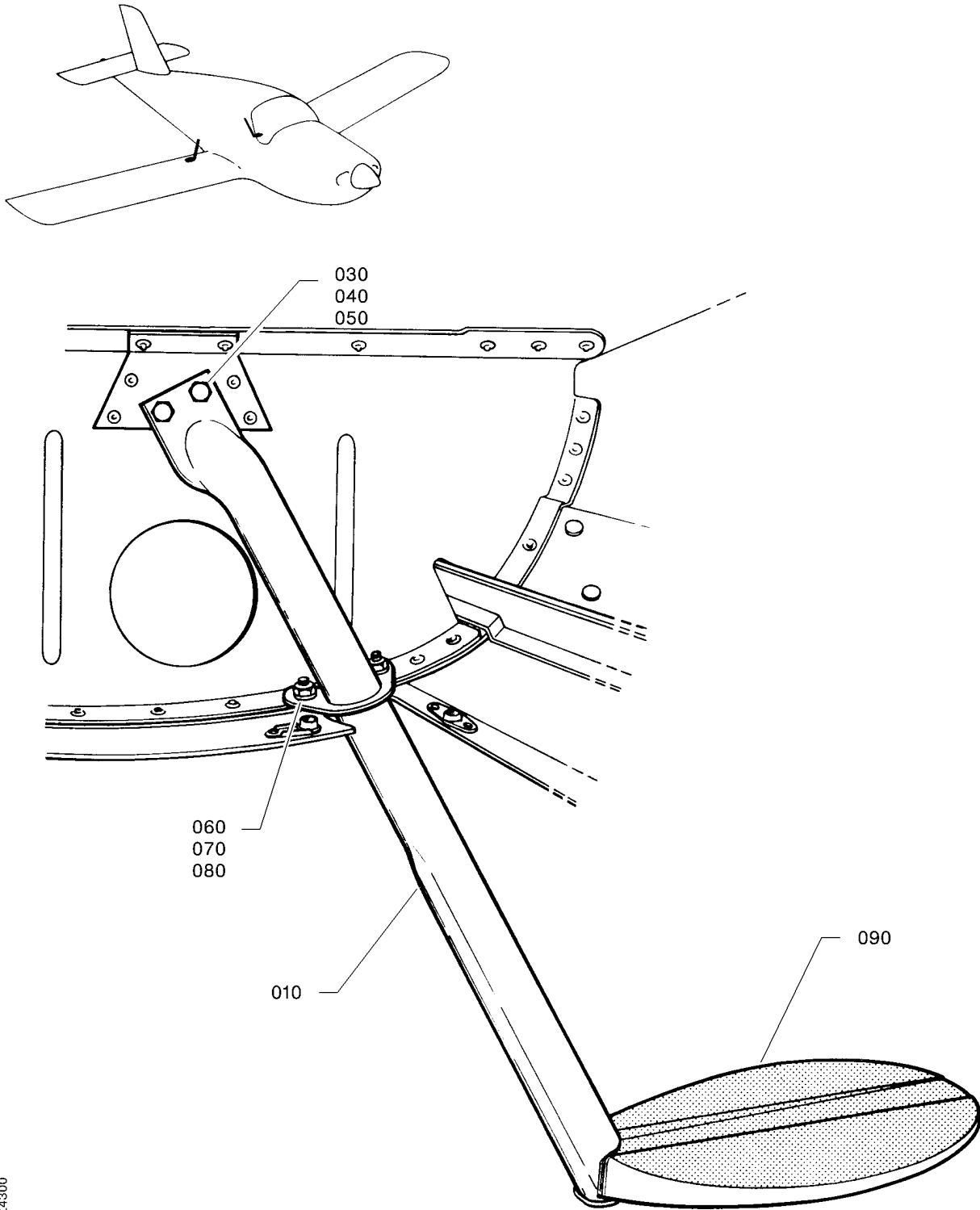
53-60-00

FIG. 1

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S/N 1 - 9999



I4537000AAAAYZ4300

FOOTSTEP
FIGURE 1

53-70-00

FIG. 1
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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1	TB53-70-00-01-001		FOOTSTEP		RF	
10	TB10 28007002		.L.H. FOOTSTEP S/N 1 - 743 SUPSD BY TB10 28007006		1	NP R
- 10A	TB10 28007004		.L.H. FOOTSTEP S/N 744 - 1200 SUPSD BY TB10 28007006		1	NP R
- 10B	TB10 28007006		.L.H. FOOTSTEP SUPSDS TB10 28007002 OR TB10 28007004		1	R
- 20	TB10 28007003		.R.H. FOOTSTEP S/N 1 - 743 SUPSD BY TB10 28007007		1	NP R
- 20A	TB10 28007005		.R.H. FOOTSTEP S/N 744 - 1200 SUPSD BY TB10 28007007		1	NP R
- 20B	TB10 28007007		.R.H. FOOTSTEP SUPSDS TB10 28007003 OR TB10 28007005		1	R
			ATTACHING PARTS			
30	5101229179		.BOLT VF7411		4	
40	5701039240		.WASHER OPT TO ASN 53101 MADE BY VF0111		4	R
50	5431465239		.ANCHOR NUT, ONE LUG VF0224 OPT TO 5AJ109M MADE BY VF0224		4	
60	5101229174		.BOLT		4	R
70	5705015240		.WASHER VF0111 OPT TO 23118AD050L MADE BY VF0111		4	
80	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110		4	R
			* * *			
90	TB10 28007107		.ANTI-SKID SKIN		2	

- ITEM NOT ILLUSTRATED

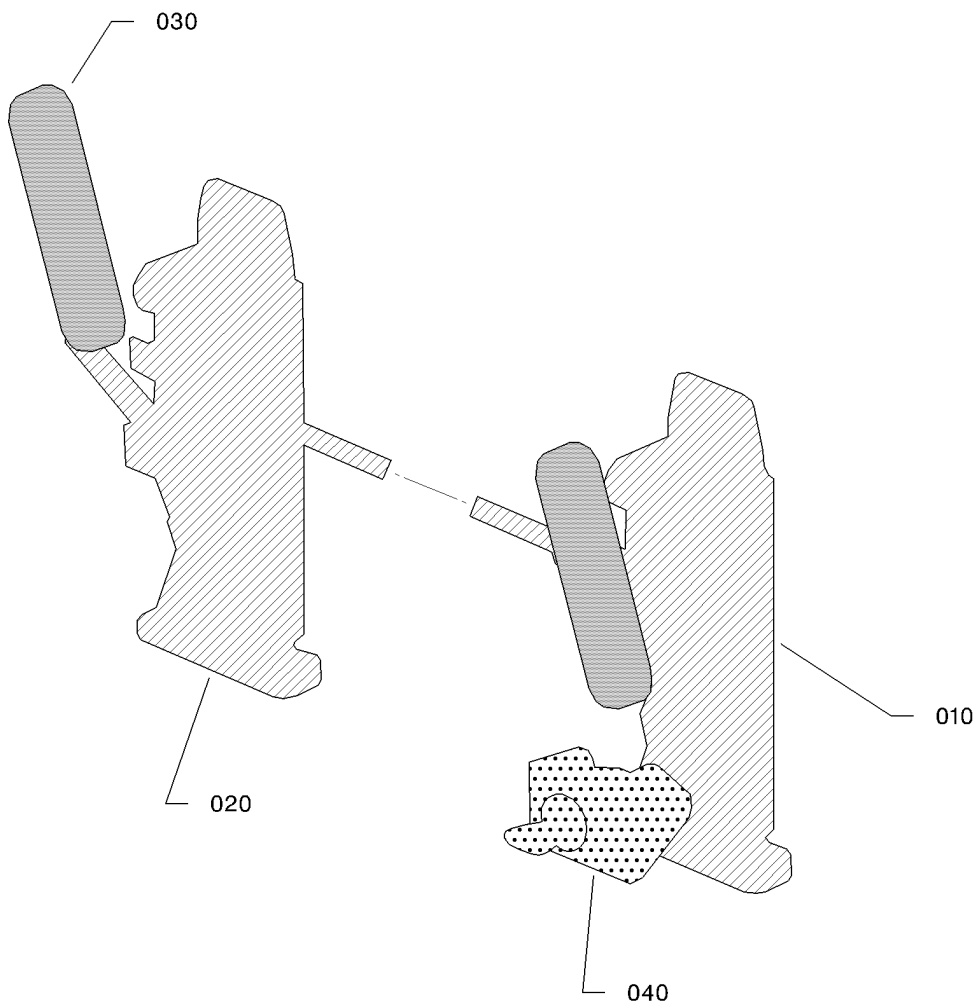
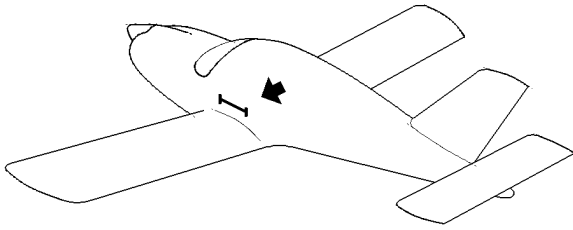
53-70-00

FIG. 1

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S/N 1 - 9999



I4538000AAA4VZ4300

ACCESS DOOR MECHANISM
FIGURE 1

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FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE							EFFECT FROM TO	UNITS PER ASSY	OBS
		1	2	3	4	5	6	7			
1 - 1	TB53-80-00-01-001	ACCESS DOOR MECHANISM								RF	
10	TB53-80-01-01	.REAR MECHANISM								1	
20	TB53-80-02-01	.FRONT MECHANISM								1	
30	TB53-80-03-01	.INTERNAL HANDLE								1	
40	TB53-80-04-01	.LOCKS								1	

- ITEM NOT ILLUSTRATED

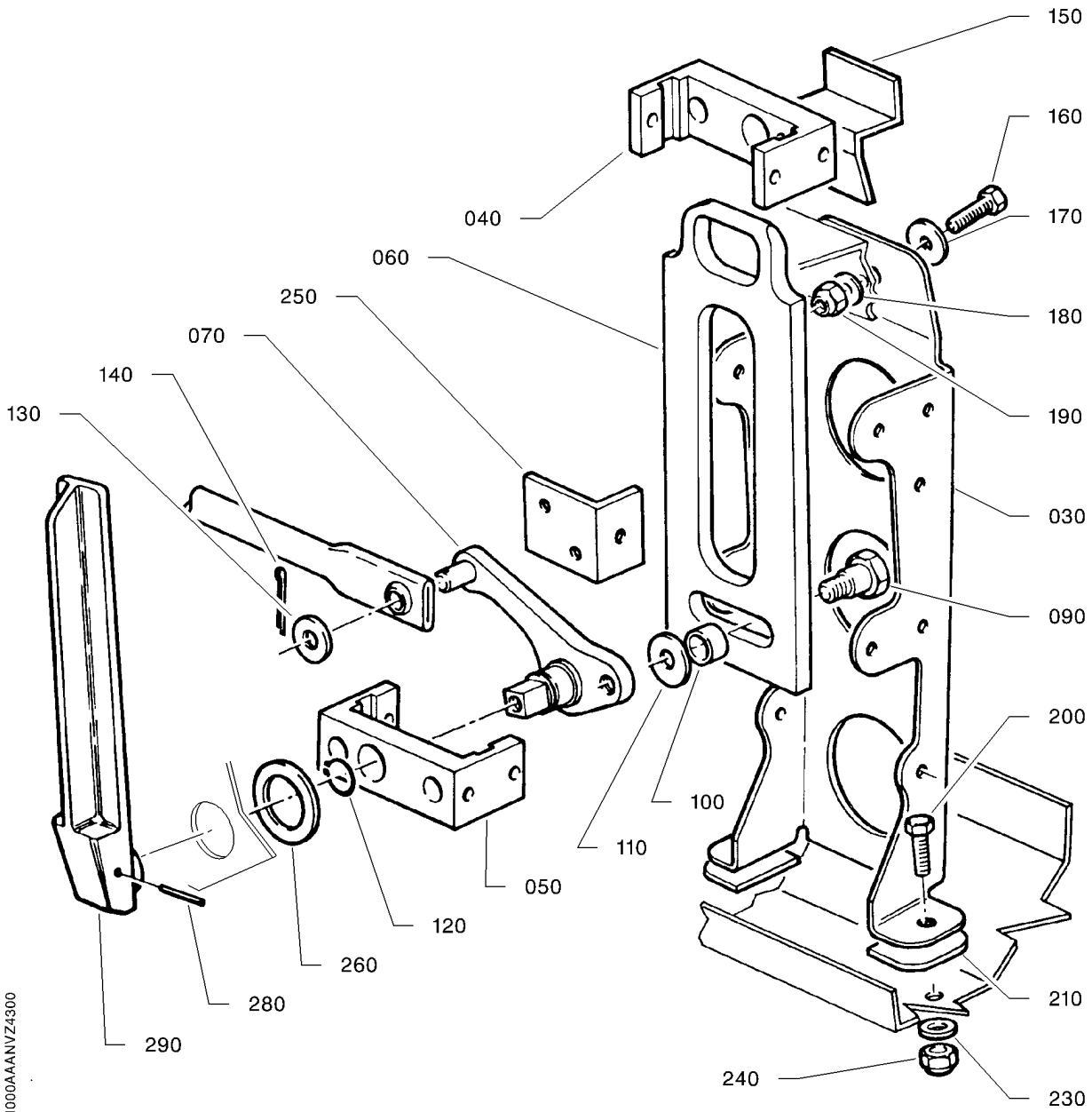
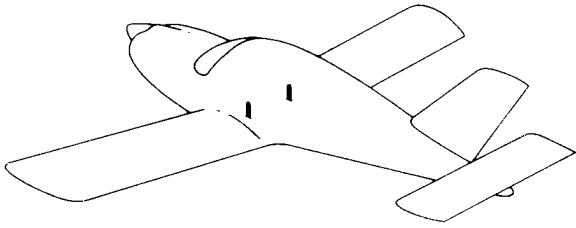
53-80-00

FIG. 1

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I4521000AAANVZ4300

REAR MECHANISM
FIGURE 1

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FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TF53-80-01-01-001		REAR MECHANISM		RF	
- 10	TB10 25040002		.REAR L.H. BOX RPLD BY TB10 25025002		1	OR
- 20	TB10 25040003		.REAR R.H. BOX RPLD BY TB10 25025003		1	OR
30	TB10 25047100		..SUPPORT		1	OR
40	TB10 25042100		..GUIDE BLACK		1	
50	TB10 25042102		..GUIDE GREY		1	
60	TB10 25076100		..HOOKING RING		1	
70	TB10 25046000		..REAR L.H. LEVER		1	
- 80	TB10 25046002		..REAR R.H. LEVER		1	
90	TB10 09085100		..BOLT		1	
100	TB10 09001130		..SPACER		1	
110	5706039290		..WASHER OPT TO 23116AD060L MADE BY VF0111		2	R
120	7762234112		..RETAINING RING OPT TO NFL23201AM0120T MADE BY VF0111		1	
130	5701039290		ATTACHING PARTS ..WASHER OPT TO 23111AD060L MADE BY VF0111		2	R
140	5783009078		..COTTER PIN OPT TO 23310AA015015L MADE BY VF0111		2	R
150	TB10 25053100		* * * .SHIM ATTACHING PARTS		2	
160	5102953075		.BOLT OPT TO E27311H40Q10AGUL MADE BY VF0110		2	R
170	5706039160		.WASHER OPT TO NFL23116AD040L MADE BY VF0111		2	R
180	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		2	R
190	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		2	R
-190A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		2	R

- ITEM NOT ILLUSTRATED

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FIG. 1

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 200	5102953078		.BOLT OPT TO E27311H40Q12AGUL MADE BY VF0110 LENGTH OF BOLTS IN ACCORDANCE WITH QTY OF SHIMS TB10 25040116		4	R
210	TB10 25040116		.SHIM		AR	
230	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		4	R
240	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		4	R
-240A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		4	R
250	TB10 25040151		.STOP WITH KIT OPT10 908500		2	OR
260	TB10 25040117		.SEALING WASHER ATTACHING PARTS		2	
280	5785256158		.PIN * * *		2	
290	TB10 25050100		.HANDLE		2	

- ITEM NOT ILLUSTRATED

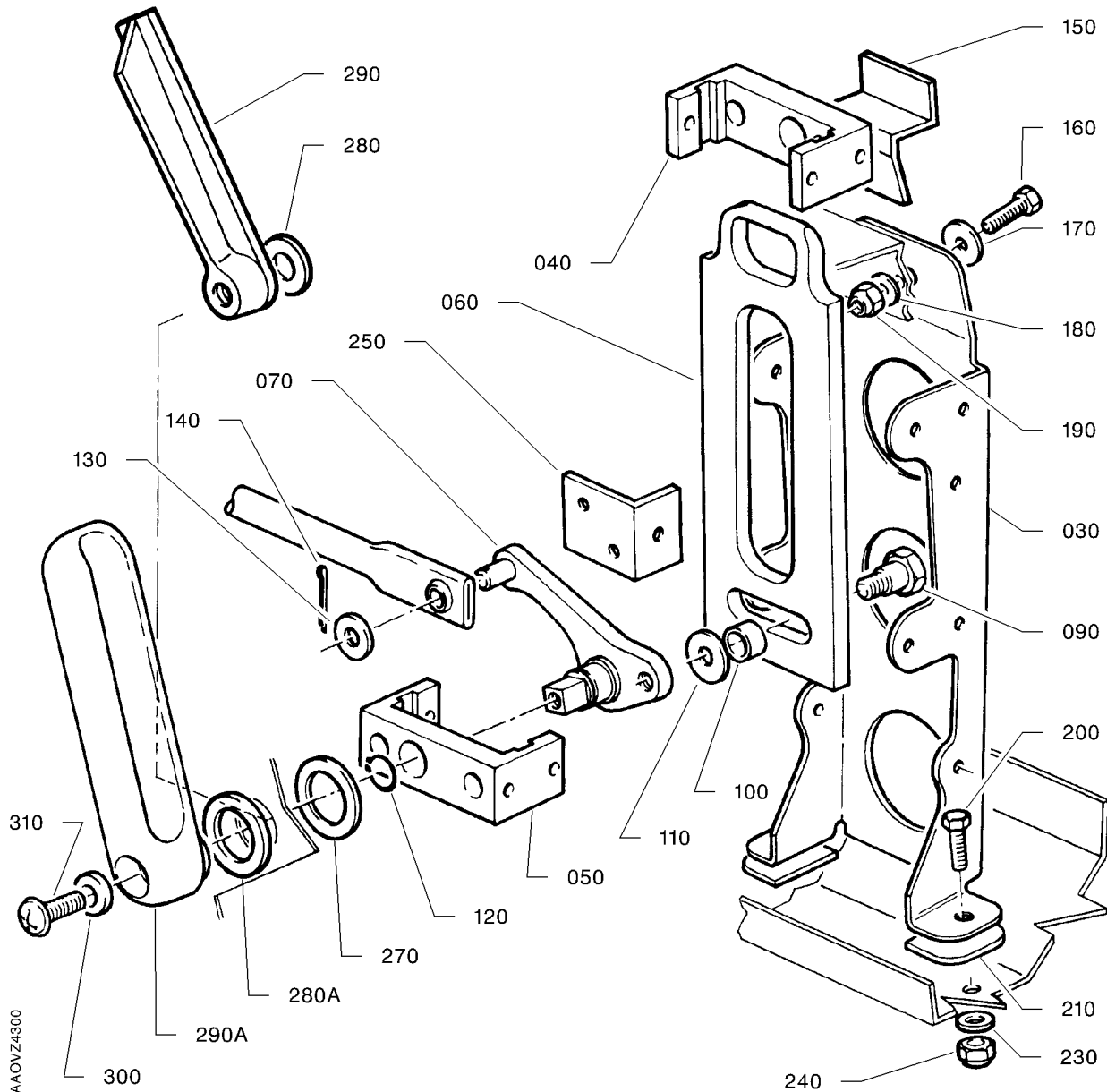
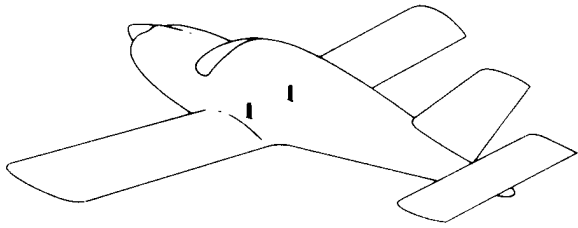
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FIG. 1

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I4521000AAA OVZ4300

REAR MECHANISM
FIGURE 1A

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FIG. 1A

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A- 1	TB53-80-01-01A-001		REAR MECHANISM		RF	
- 10	TB10 25025002		.REAR L.H. BOX RPLD BY TB10 25025006 + TB10 25025171 + TB10 25040116 + 5102953093		1	OR
- 20	TB10 25025003		.REAR R.H. BOX RPLD BY TB10 25025007 + TB10 25025171 + TB10 25040116 + 5102953093		1	OR
30	TB10 25047101		..SUPPORT RPLD BY TB10 25025171 + TB10 25040116 + TB10 25047102 + 5102953093		1	OR
40	TB10 25042100		..GUIDE BLACK		1	
50	TB10 25042102		..GUIDE GREY		1	
60	TB10 25076100		..HOOKING RING		1	
70	TB10 25046007		..REAR L.H. LEVER S/N 146 - 599, 601 - 609		1	
- 80	TB10 25046008		..REAR R.H. LEVER S/N 146 - 599, 601 - 609		1	
90	TB10 09085100		..BOLT		1	
100	TB10 09001130		..SPACER		1	
110	5706039290		..WASHER OPT TO 23116AD060L MADE BY VF0111		1	R
120	7762234112		..RETAINING RING OPT TO NFL23201AM0120T MADE BY VF0111		1	
130	5701039290		ATTACHING PARTS ..WASHER OPT TO 23111AD060L MADE BY VF0111		2	R
140	5783009078		..COTTER PIN OPT TO 23310AA015015L MADE BY VF0111		2	R
150	TB10 25053100		* * * .SHIM ATTACHING PARTS		2	
160	5102953072		.BOLT		2	
170	5706039160		.WASHER OPT TO NFL23116AD040L MADE BY VF0111		2	R
180	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		2	R

- ITEM NOT ILLUSTRATED

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FIG. 1A

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A 190	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		2	R
-190A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		2	R
200	5102953078		.BOLT OPT TO E27311H40Q12AGUL MADE BY VF0110 LENGTH OF BOLTS IN ACCORDANCE WITH QTY OF SHIMS TB10 25040116		4	R
-200A	5102953086		.BOLT OPT TO NFE27311H40Q16AGUL MADE BY VF0110 LENGTH OF BOLTS IN ACCORDANCE WITH QTY OF SHIMS TB10 25040116		4	R
210	TB10 25040116		.SHIM		AR	
230	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		4	R
240	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		4	R
-240A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		4	R
250	TB10 25040151		* * * .STOP S/N 146 - 374 WITH KIT OPT10 908500 ; S/N 375 - 730		2	OR
270	TB10 25040117		.SEALING WASHER		2	
280	TB10 09064100		.WASHER S/N 146 - 599, 601 - 609		2	
280A	TB10 09064102		.WASHER		2	R
290	TB10 25056100		.HANDLE S/N 146 - 599, 601 - 609 RPLD BY TB10 09064102 AND TB10 25059100		2	OR
290A	TB10 25059100		.HANDLE RPLS TB10 25056100 ATTACHING PARTS		2	
300	7743700203		.WASHER		2	
310	TB10 09096100		.SCREW VARIANT		2	

- ITEM NOT ILLUSTRATED

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FIG. 1A

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FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A-310A	5169911168	1234567 . SCREW VARIANT * * *		2	

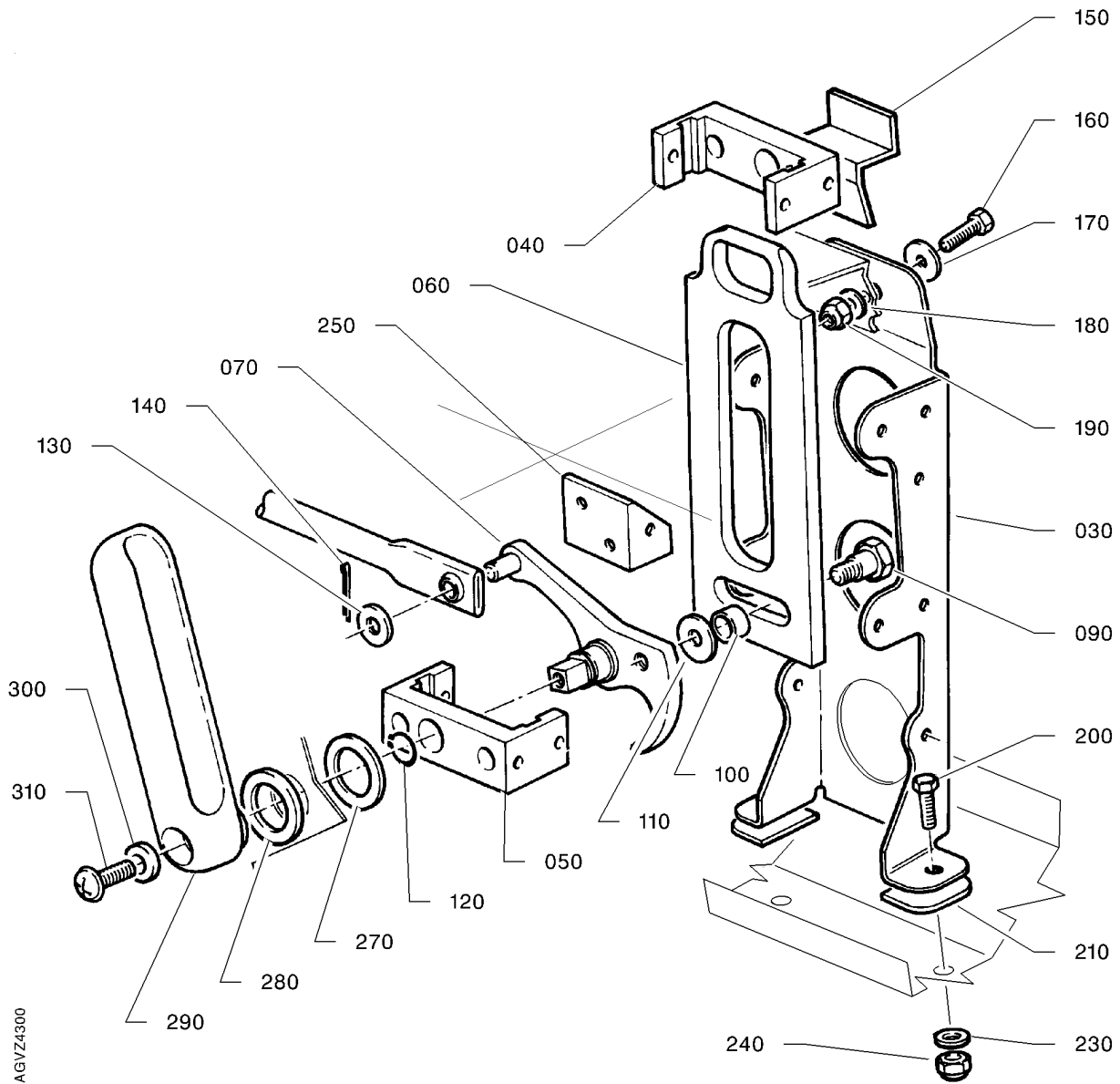
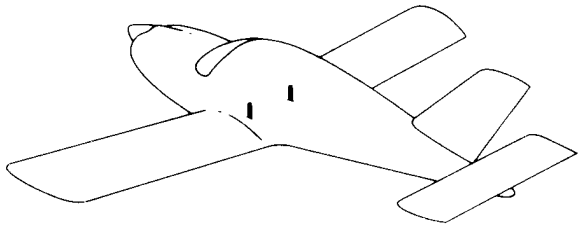
- ITEM NOT ILLUSTRATED

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FIG. 1A

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14521000AAAAGVZ4300

REAR MECHANISM
FIGURE 1B

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FIG. 1B

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1B- 1	TB53-80-01-01B-001		REAR MECHANISM		RF	
- 10	TB10 25025002		.REAR L.H. BOX RPLD BY TB10 25025006 + TB10 25025171 + TB10 25040116 + 5102953093		1	OR
- 20	TB10 25025003		.REAR R.H. BOX RPLD BY TB10 25025007 + TB10 25025171 + TB10 25040116 + 5102953093		1	OR
30	TB10 25047101		..SUPPORT RPLD BY TB10 25025171 + TB10 25040116 + TB10 25047102 + 5102953093		1	OR
40	TB10 25042100		..GUIDE BLACK		1	
50	TB10 25042102		..GUIDE GREY		1	
60	TB10 25076100		..HOOKING RING		1	
70	TB10 25046011		..REAR L.H. LEVER		1	
- 80	TB10 25046012		..REAR R.H. LEVER		1	
90	TB10 09085100		..BOLT		1	
100	TB10 09001130		..SPACER		1	
110	5706039290		..WASHER OPT TO 23116AD060L MADE BY VF0111		1	R
120	7762234112		..RETAINING RING OPT TO NFL23201AM0120T MADE BY VF0111 ATTACHING PARTS		1	
130	5701039290		..WASHER OPT TO 23111AD060L MADE BY VF0111		2	R
140	5783009078		..COTTER PIN OPT TO 23310AA015015L MADE BY VF0111 * * *		2	R
150	TB10 25053100		.SHIM ATTACHING PARTS		2	
160	5102953072		.BOLT		2	
170	5706039160		.WASHER OPT TO NFL23116AD040L MADE BY VF0111		2	R
180	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		2	R

- ITEM NOT ILLUSTRATED

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FIG. 1B

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1B 190	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		2	R
-190A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		2	R
200	5102953078		.BOLT OPT TO E27311H40Q12AGUL MADE BY VF0110 LENGTH OF BOLTS IN ACCORDANCE WITH QTY OF SHIMS TB10 25040116		4	R
-200A	5102953086		.BOLT OPT TO NFE27311H40Q16AGUL MADE BY VF0110 LENGTH OF BOLTS IN ACCORDANCE WITH QTY OF SHIMS TB10 25040116		4	R
210	TB10 25040116		.SHIM		AR	
230	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		4	R
240	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		4	R
-240A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		4	R
250	TB10 25025150		.L.H. STOP		1	OR
-260	TB10 25025152		.R.H. STOP		1	
270	TB10 25040117		.SEALING WASHER		2	
280	TB10 09064102		.WASHER		2	
290	TB10 25059100		.HANDLE ATTACHING PARTS		2	
300	7743700203		.WASHER		2	
310	TB10 09096100		.SCREW VARIANT		2	
-310A	5169911168		.SCREW VARIANT * * *		2	

- ITEM NOT ILLUSTRATED

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FIG. 1B

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1C- 1	TB53-80-01-01C-001		REAR MECHANISM		RF	
- 10	TB10 25025006		.REAR L.H. BOX		1	
- 20	TB10 25025007		.REAR R.H. BOX		1	
30	TB10 25047102		..SUPPORT		1	OR
40	TB10 25042100		..GUIDE BLACK		1	
50	TB10 25042102		..GUIDE GREY		1	
60	TB10 25076100		..HOOKING RING		1	
70	TB10 25046011		..REAR L.H. LEVER		1	
- 80	TB10 25046012		..REAR R.H. LEVER		1	
90	TB10 09085100		..BOLT		1	
100	TB10 09001130		..SPACER		1	
110	5706039290		..WASHER OPT TO 23116AD060L MADE BY VF0111		1	R
120	7762234112		..RETAINING RING OPT TO NFL23201AM0120T MADE BY VF0111 ATTACHING PARTS		1	
130	5701039290		..WASHER OPT TO 23111AD060L MADE BY VF0111		2	R
140	5783009078		..COTTER PIN OPT TO 23310AA015015L MADE BY VF0111 * * *		2	R
150	TB10 25053100		.SHIM ATTACHING PARTS		2	
160	5102953072		.BOLT		2	
170	5706039160		.WASHER OPT TO NFL23116AD040L MADE BY VF0111		2	R
180	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		2	R
190	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		2	R
-190A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		2	R
200	5102953093		.BOLT		4	
210	TB10 25040116		.SHIM		AR	
220	TB10 25025171		.SHIM		2	

- ITEM NOT ILLUSTRATED

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FIG. 1C

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S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999

FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1C 230	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		4	R
240	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		4	R
-240A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		4	R
250	TB10 25025150		.L.H. STOP		1	OR
-260	TB10 25025152		.R.H. STOP		1	
270	TB10 25040117		.SEALING WASHER		2	
280	TB10 09064102		.WASHER		2	
290	TB10 25059100		.HANDLE ATTACHING PARTS		2	
300	7743700203		.WASHER		2	
310	TB10 09096100		.SCREW VARIANT		2	
-310A	5169911168		.SCREW VARIANT * * *		2	

- ITEM NOT ILLUSTRATED

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FIG. 1C

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S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999

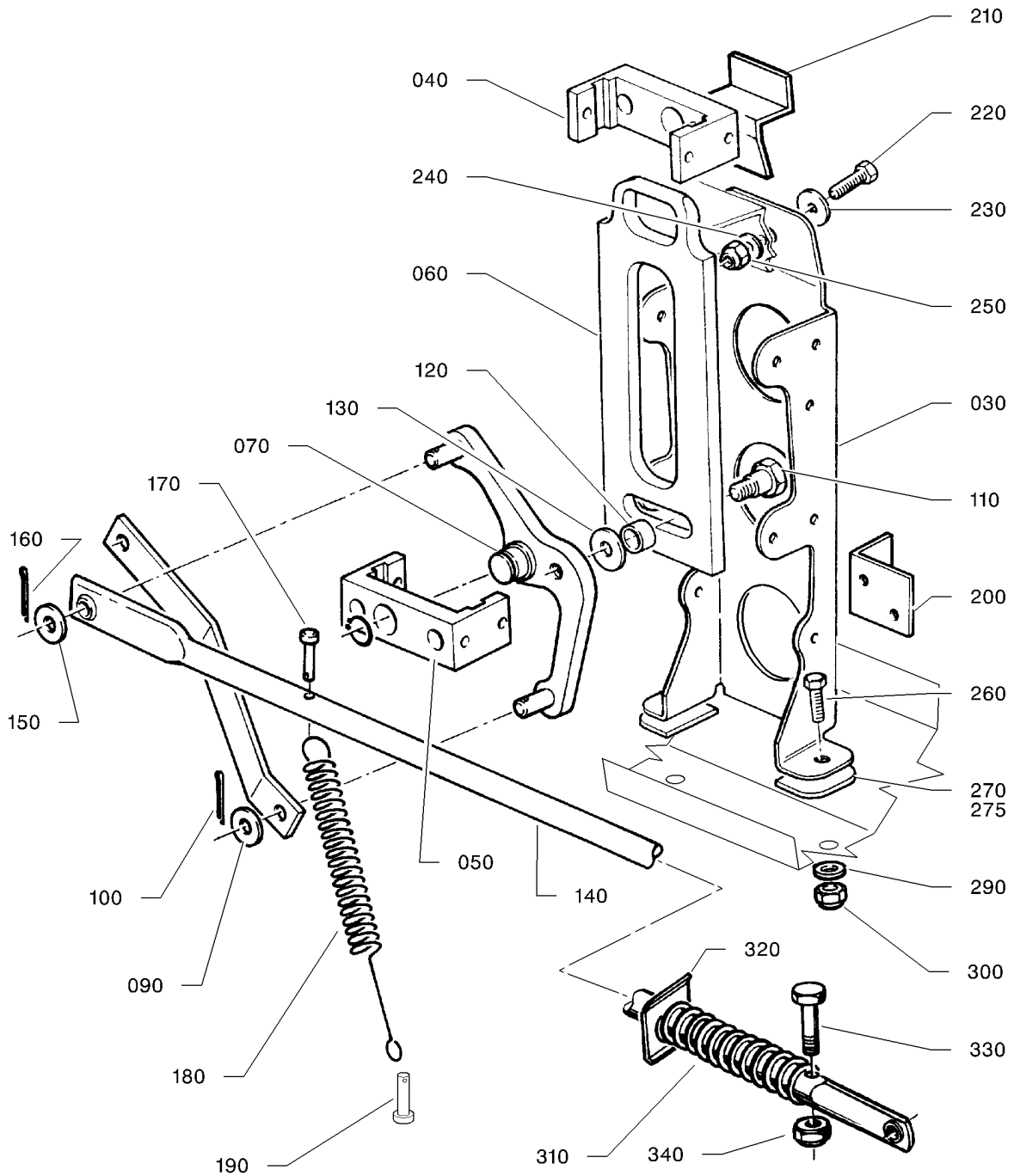
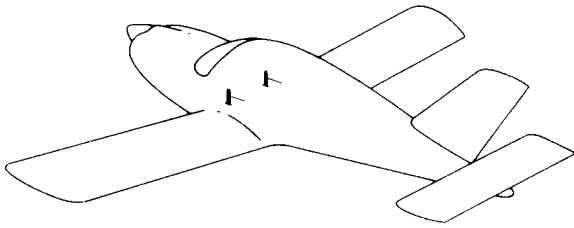
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FIG. 1C

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S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999
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14521000AAA1VZ4301

FORWARD MECHANISM
FIGURE 1

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FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TF53-80-02-01-001		FORWARD MECHANISM		RF	
- 10	TB10 25040004		.FWD L.H. BOX RPLS TB10 25025008 + TB10 25025171 + TB10 25040116 + 5102953093		1	OR
- 20	TB10 25040005		.FWD R.H. BOX RPLS TB10 25025009 + TB10 25025171 + TB10 25040116 + 5102953093		1	OR
30	TB10 25047100		..SUPPORT RPLD BY TB10 25025171 + TB10 25040116 + TB10 25047102 + 5102953093		1	OR
40	TB10 25042100		..GUIDE BLACK		1	
50	TB10 25042102		..GUIDE GREY		1	
60	TB10 25076100		..HOOKING RING		1	
70	TB10 25046001		..FWD L.H. LEVER		1	
- 80	TB10 25046003		..FWD R.H. LEVER ATTACHING PARTS		1	
90	5703036290		..WASHER OPT TO 23119AD060L MADE BY VF0111		1	R
100	5783009078		..COTTER PIN OPT TO 23310AA015015L MADE BY VF0111 * * *		1	R
110	TB10 09085100		..BOLT		1	
120	TB10 09001130		..SPACER		1	
130	5706039290		..WASHER OPT TO 23116AD060L MADE BY VF0111		1	R
140	TB10 25041000		..ROD ASSY WITHOUT DOOR STOP SYSTEM ATTACHING PARTS		1	
150	5701039290		..WASHER OPT TO 23111AD060L MADE BY VF0111		1	R
160	5783009078		..COTTER PIN OPT TO 23310AA015015L MADE BY VF0111 * * *		1	R
170	5611273119		..CLEVIS PIN OPT TO 22719BC040014L MADE BY VF0111		1	R
180	TB10 09042101		..SPRING		1	

- ITEM NOT ILLUSTRATED

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FIG. 1

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 190	5611273119		.CLEVIS PIN OPT TO 22719BC040014L MADE BY VF0111		2	R
200	TB10 25040151		.STOP		2	OR
210	TB10 25053100		.SHIM ATTACHING PARTS		2	
220	5102953075		.BOLT OPT TO E27311H40Q10AGUL MADE BY VF0110		2	R
230	5706039160		.WASHER OPT TO NFL23116AD040L MADE BY VF0111		2	R
240	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		2	R
250	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		2	R
-250A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		2	R
260	5102953078		.BOLT OPT TO E27311H40Q12AGUL MADE BY VF0110 LENGTH OF BOLTS IN ACCORDANCE WITH QTY OF SHIMS TB10 25040116		4	R
-260A	5102953086		.BOLT OPT TO NFE27311H40Q16AGUL MADE BY VF0110 LENGTH OF BOLTS IN ACCORDANCE WITH QTY OF SHIMS TB10 25040116		4	R
270	TB10 25040116		.SHIM		AR	
275	TB10 2502511400		.SHIM		4	
290	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		4	R
300	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		4	R
-300A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		4	R
310	TB10 09053101		.SPRING		2	OR
320	TB10 25052100		.STOP PLATE		2	

- ITEM NOT ILLUSTRATED

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FIG. 1

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 330	5102953086		.BOLT OPT TO NFE27311H40Q16AGUL MADE BY VF0110		2	R
340	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		2	R
-340A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		2	R

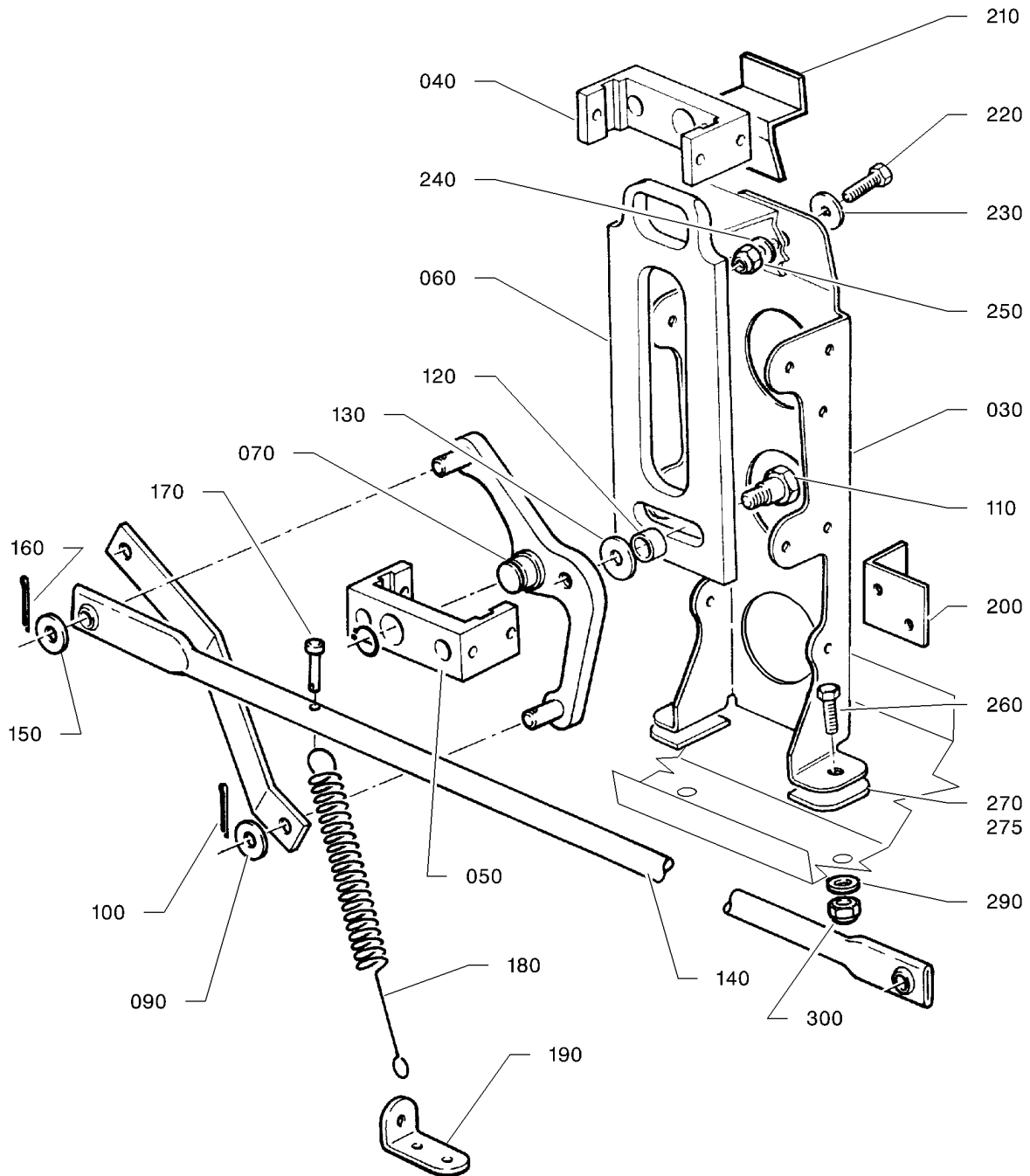
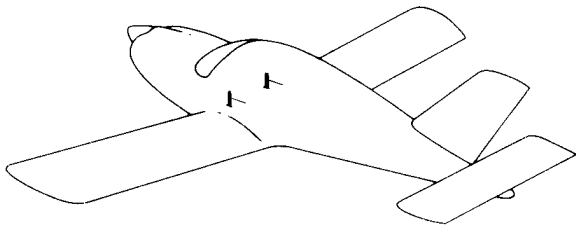
- ITEM NOT ILLUSTRATED

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FIG. 1

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14521000AAAHVZ4301

FORWARD MECHANISM
FIGURE 1A

53-80-02

FIG. 1A

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A- 1	TB53-80-02-01A-001		FORWARD MECHANISM		RF	
- 10	TB10 25025004		.FWD L.H. BOX RPLD BY TB10 25025008 + TB10 25025171 + TB10 25040116 + 5102953093		1	OR
- 20	TB10 25025005		.FWD R.H. BOX RPLD BY TB10 25025009 + TB10 25025171 + TB10 25040116 + 5102953093		1	OR
30	TB10 25047101		..SUPPORT RPLD BY TB10 25025171 + TB10 25040116 + TB10 25047102 + 5102953093		1	OR
40	TB10 25042100		..GUIDE BLACK		1	
50	TB10 25042102		..GUIDE GREY		1	
60	TB10 25076100		..HOOKING RING		1	
70	TB10 25046009		..FWD L.H. LEVER		1	
- 80	TB10 25046010		..FWD R.H. LEVER ATTACHING PARTS		1	
90	5703036290		..WASHER OPT TO 23119AD060L MADE BY VF0111		1	R
100	5783009078		..COTTER PIN OPT TO 23310AA015015L MADE BY VF0111 * * *		1	R
110	TB10 09085100		..BOLT		1	
120	TB10 09001130		..SPACER		1	
130	5706039290		..WASHER OPT TO 23116AD060L MADE BY VF0111		1	R
140	TB10 25041000		..ROD ASSY WITHOUT DOOR STOP SYSTEM ATTACHING PARTS		1	
150	5701039290		..WASHER OPT TO 23111AD060L MADE BY VF0111		1	R
160	5783009078		..COTTER PIN OPT TO 23310AA015015L MADE BY VF0111 * * *		1	R
170	5611273119		..CLEVIS PIN OPT TO 22719BC040014L MADE BY VF0111		1	R
180	TB10 09042101		..SPRING		1	

- ITEM NOT ILLUSTRATED

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FIG. 1A

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FIG. ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1A 190	TB10 25025124		. ANGLE BRACKET		2	
200	TB10 25040151		. STOP		2	OR
210	TB10 25053100		. SHIM		2	
			ATTACHING PARTS			
220	5102953072		. BOLT		2	
230	5706039160		. WASHER		2	R
			OPT TO NFL23116AD040L MADE BY VFO111			
240	5701039160		. WASHER		2	R
			OPT TO NFL23111AD040L MADE BY VFO111			
250	5401458159		. NUT		2	R
			OPT TO E25412B40QQVAL MADE BY VFO110			
			SUPSD BY 5414468159			
-250A	5414468159		. NUT		2	R
			OPT TO 4PH135M MADE BY VFO224			
			SUPSDS 5401458159			
260	5102953078		. BOLT		4	R
			OPT TO E27311H40Q12AGUL MADE BY VFO110			
			LENGTH OF BOLTS IN ACCORDANCE WITH QTY OF SHIMS TB10 25040116			
-260A	5102953086		. BOLT		4	R
			OPT TO NFE27311H40Q16AGUL MADE BY VFO110			
			LENGTH OF BOLTS IN ACCORDANCE WITH QTY OF SHIMS TB10 25040116			
270	TB10 25040116		. SHIM		AR	
275	TB10 2502511400		. SHIM		4	
290	5701039160		. WASHER		4	R
			OPT TO NFL23111AD040L MADE BY VFO111			
300	5401458159		. NUT		4	R
			OPT TO E25412B40QQVAL MADE BY VFO110			
			SUPSD BY 5414468159			
-300A	5414468159		. NUT		4	R
			OPT TO 4PH135M MADE BY VFO224			
			SUPSDS 5401458159			
			* * *			

- ITEM NOT ILLUSTRATED

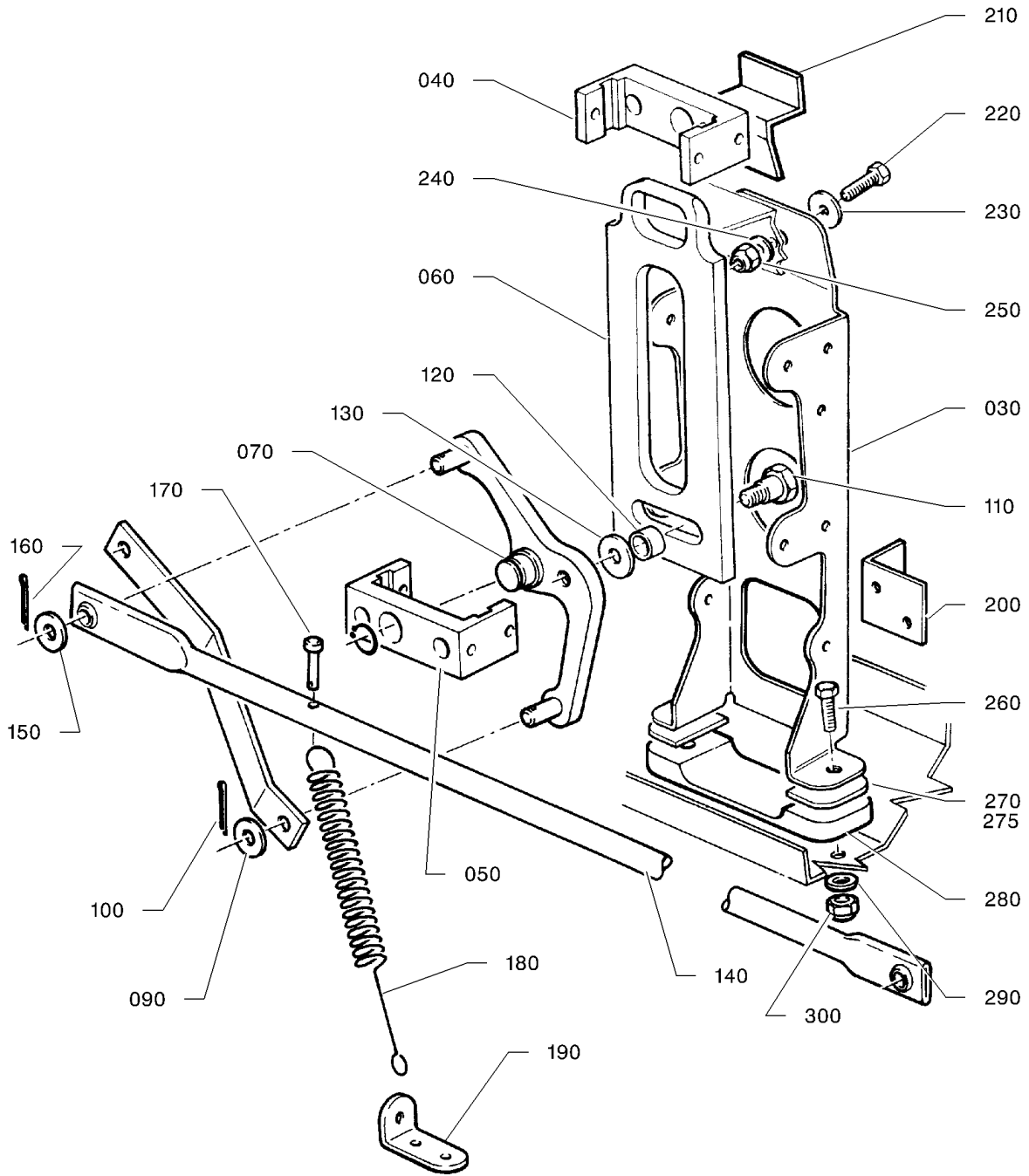
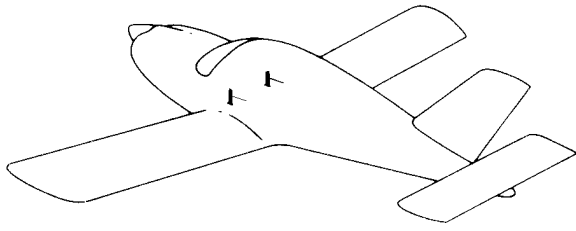
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FIG. 1A

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14521000AAAACYZ4301

FORWARD MECHANISM
FIGURE 1B

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FIG. 1B

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S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999,
PRE-MOD. 151

FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1B- 1	TB53-80-02-01B-001		FORWARD MECHANISM		RF	
- 10	TB10 25025008		.FWD L.H. BOX		1	
- 20	TB10 25025009		.FWD R.H. BOX		1	
30	TB10 25047102		..SUPPORT		1	OR
40	TB10 25042100		..GUIDE BLACK		1	
50	TB10 25042102		..GUIDE GREY		1	
60	TB10 25076100		..HOOKING RING		1	
70	TB10 25046009		..FWD L.H. LEVER		1	
- 80	TB10 25046010		..FWD R.H. LEVER ATTACHING PARTS		1	
90	5703036290		..WASHER OPT TO 23119AD060L MADE BY VF0111		1	R
100	5783009078		..COTTER PIN OPT TO 23310AA015015L MADE BY VF0111 * * *		1	R
110	TB10 09085100		..BOLT		1	
120	TB10 09001130		..SPACER		1	
130	5706039290		..WASHER OPT TO 23116AD060L MADE BY VF0111		1	R
140	TB10 25041000		..ROD ASSY WITHOUT DOOR STOP SYSTEM ATTACHING PARTS		1	
150	5701039290		..WASHER OPT TO 23111AD060L MADE BY VF0111		1	R
160	5783009078		..COTTER PIN OPT TO 23310AA015015L MADE BY VF0111 * * *		1	R
170	5611273119		..CLEVIS PIN OPT TO 22719BC040014L MADE BY VF0111		1	R
180	TB10 09042101		..SPRING		1	
190	TB10 25025124		.ANGLE BRACKET		2	
200	TB10 25040151		.STOP		2	OR
210	TB10 25053100		.SHIM ATTACHING PARTS		2	
220	5102953072		.BOLT		2	
230	5706039160		.WASHER OPT TO NFL23116AD040L MADE BY VF0111		2	R

- ITEM NOT ILLUSTRATED

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FIG. 1B

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FIG. ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1B 240	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		2	R
250	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		2	R
-250A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		2	R
260	5102953093		.BOLT		4	
270	TB10 25040116		.SHIM		AR	
275	TB10 2502511400		.SHIM		4	
280	TB10 25025171		.SHIM		2	
290	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		4	R
300	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		4	R
-300A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		4	R

- ITEM NOT ILLUSTRATED

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FIG. 1B

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S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999,
PRE-MOD. 151

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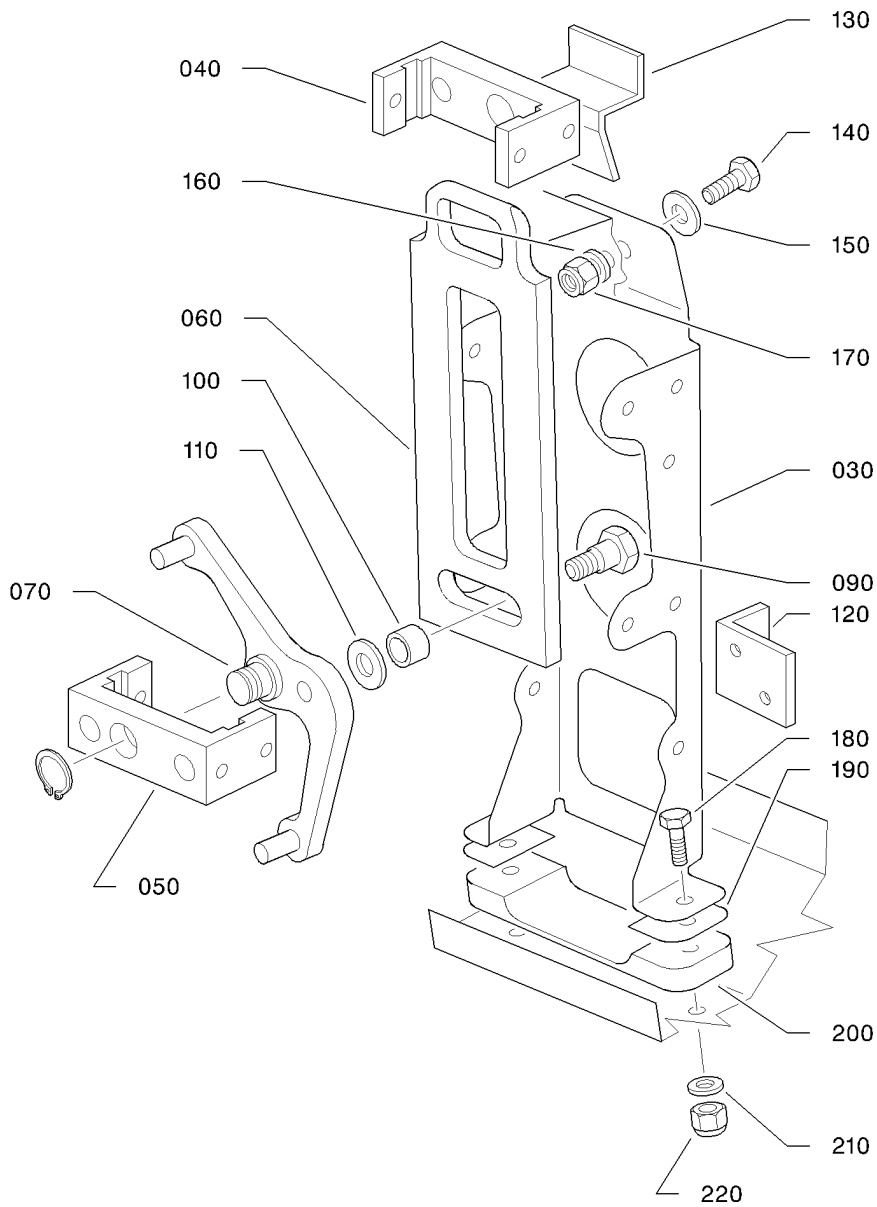
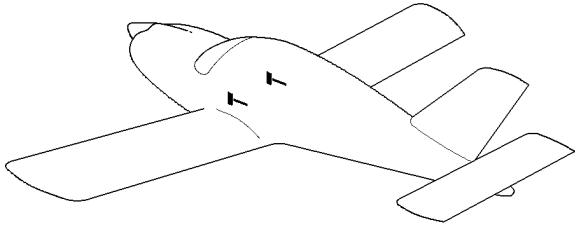
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FIG. 1B

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S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999,
PRE-MOD. 151

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14521000AABJTY4400

FORWARD MECHANISM
FIGURE 1C

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FIG. 1C

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1C- 1	TB53-80-02-01C-001		FORWARD MECHANISM		RF	
- 10	TB10 2509000401		.FWD L.H. BOX		1	
- 20	TB10 2509000501		.FWD R.H. BOX		1	
30	TB10 25047102		..SUPPORT		1	OR
40	TB10 25042100		..GUIDE BLACK		1	
50	TB10 25042102		..GUIDE GREY		1	
60	TB10 25076100		..HOOKING RING		1	
70	TB10 25046009		..FWD L.H. LEVER		1	
- 80	TB10 25046010		..FWD R.H. LEVER		1	
90	TB10 09085100		..BOLT		1	
100	TB10 09001130		..SPACER		1	
110	5706039290		..WASHER OPT TO 23116AD060L MADE BY VF0111		1	R
120	TB10 25025152		.R.H. STOP		2	
130	TB10 25053100		.SHIM ATTACHING PARTS		2	
140	5102953072		.BOLT		2	
150	5706039160		.WASHER OPT TO NFL23116AD040L MADE BY VF0111		2	R
160	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		2	R
170	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		2	R
-170A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		2	R
180	5102953093		.BOLT		4	
190	TB10 25040116		.SHIM		AR	
200	TB10 25025171		.SHIM		2	
210	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		4	R
220	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		4	R
-220A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		4	R

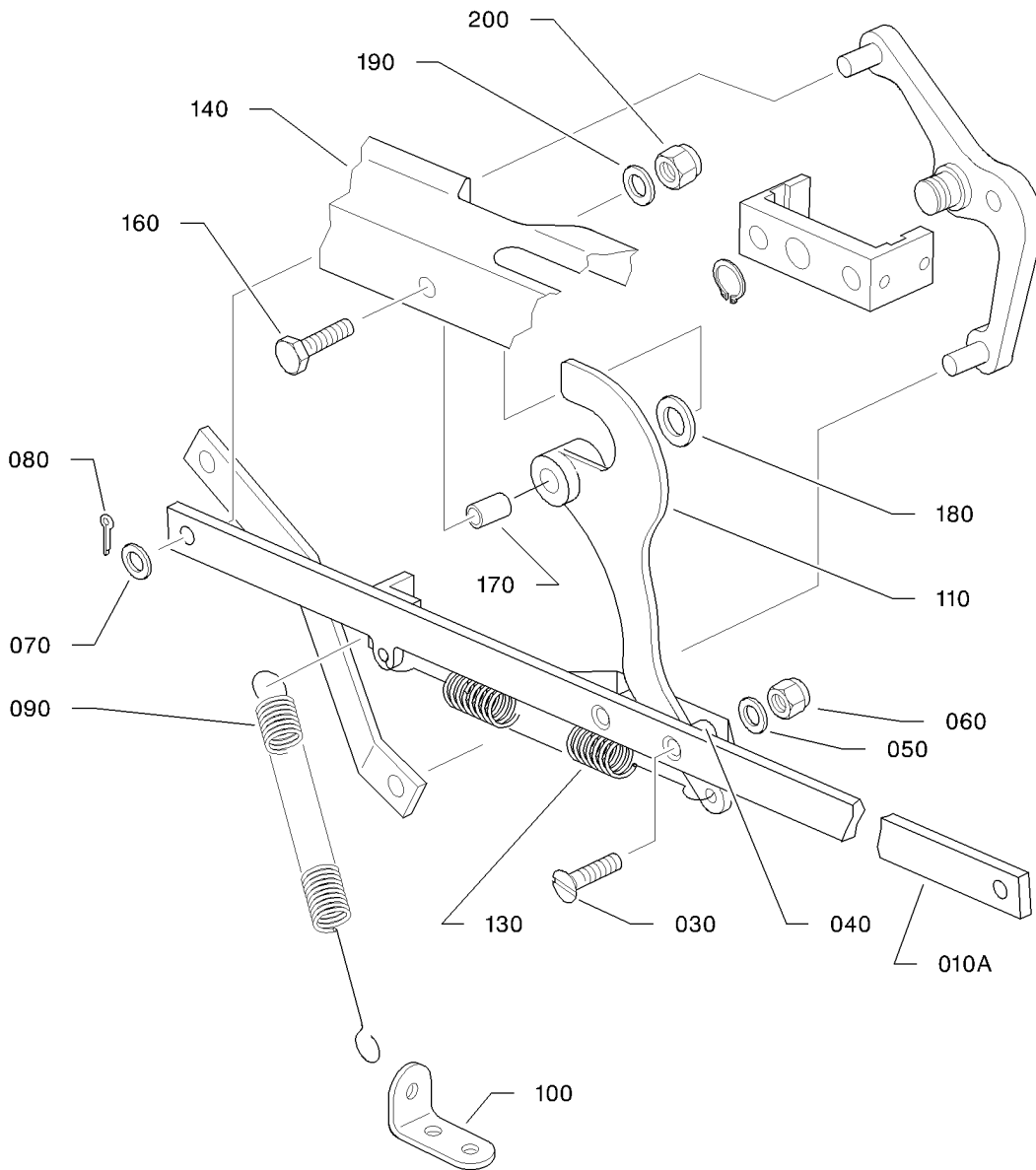
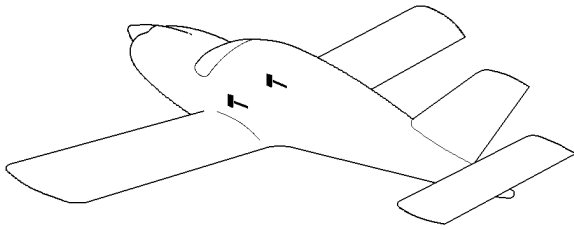
- ITEM NOT ILLUSTRATED

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FIG. 1C

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14521000AABJTY4500

INTERCONNECTION ROD
FIGURE 2

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FIG. 2
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FIG. ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
2 - 1	TB53-80-02-02-001		INTERCONNECTION ROD		RF	
- 10	TB10 25901000		.L.H. ROD ASSY RPLD BY TB10 2590100200		1	OR
10A	TB10 2590100200		.L.H. ROD ASSY RPLS TB10 25901000		1	
- 20	TB10 25901001		.R.H. ROD ASSY RPLD BY TB10 2590100300		1	OR
- 20A	TB10 2590100300		.R.H. ROD ASSY RPLS TB10 25901001		1	
30	5142023099		.SCREW PRE-MOD. 102		2	
- 30A	5142023102		.SCREW POST-MOD. 102		2	
40	TB10 25907101		..SPACER		2	
50	5705015160		.WASHER OPT TO NFL23118AD040L MADE BY VF0111 PRE-MOD. 102		2	R
- 50A	5705389160		.WASHER OPT TO 23118DG040J MADE BY VF0111 POST-MOD. 102		2	R
60	5401458159		..NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		2	R
- 60A	5414468159		..NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		2	R
70	5701039290		.WASHER OPT TO 23111AD060L MADE BY VF0111		2	R
80	5783009078		.COTTER PIN OPT TO 23310AA015015L MADE BY VF0111		2	R
90	TB10 09042101		.SPRING		2	
100	TB10 25025152		.R.H. STOP		2	
110	TB10 25905002		.L.H. LEVER ASSY		1	
-120	TB10 25905003		.R.H. LEVER ASSY		1	
130	TB10 25904100		.SPRING		2	
140	TB10 25903000		.L.H. SUPPORT ASSY		1	
-150	TB10 25903001		.R.H. SUPPORT ASSY ATTACHING PARTS		1	
160	5102953325		.BOLT		2	
170	TB10 25907100		.SPACER		2	
180	5701039435		.WASHER		2	R

- ITEM NOT ILLUSTRATED

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FIG. 2

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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2 190	5701039290	1234567 .WASHER OPT TO 23111AD060L MADE BY VF0111		2	R
200	5401458300	.NUT OPT TO E25412B60QQVAL MADE BY VF0110 * * *		2	R

- ITEM NOT ILLUSTRATED

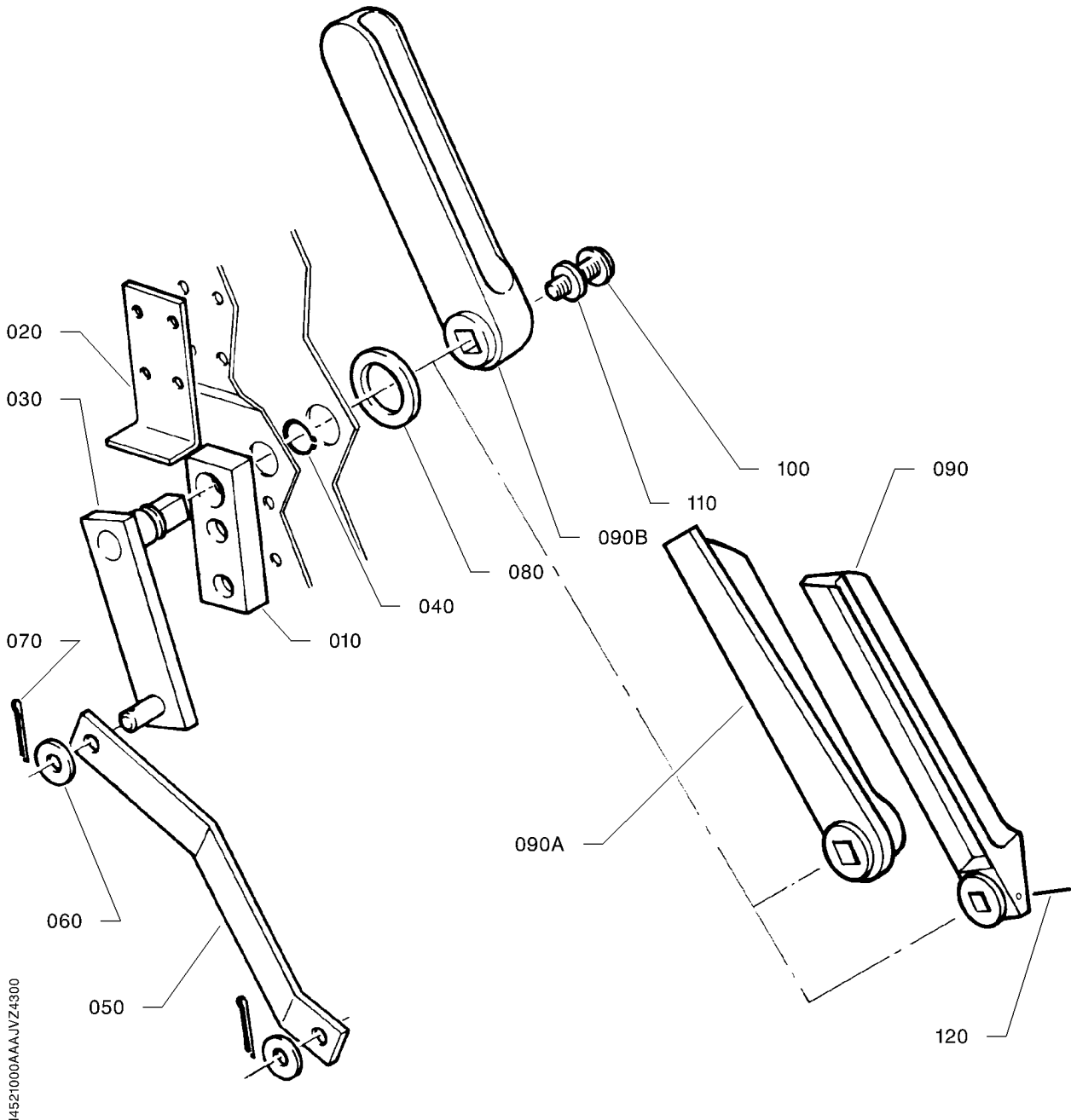
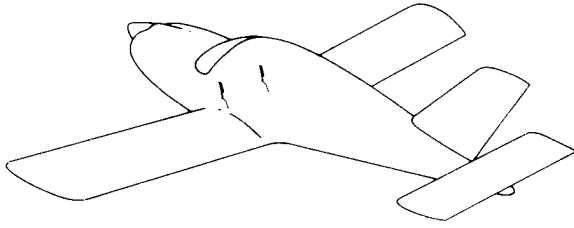
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FIG. 2

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I4521000AAAJVZ4300

INTERNAL HANDLE
FIGURE 1

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FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 - 1	TB53-80-03-01-001	INTERNAL HANDLE		RF	
10	TB10 25043100	.SUPPORT PLATE		2	
20	TB10 25040156	.STOP S/N 1 - 22, 25, 27 - 29, POST-SB 10-002-52 ; S/N 23, 24, 26, 30 - 730		2	
30	TB10 25044001	.HINGE ARM ASSY S/N 1 - 145		2	
- 30A	TB10 25044003	.HINGE ARM ASSY S/N 146 - 730		2	
40	7762234112	.RETAINING RING OPT TO NFL23201AM0120T MADE BY VF0111		2	
50	TB10 25044100	.LINK ATTACHING PARTS		2	
60	5703036290	.WASHER OPT TO 23119AD060L MADE BY VF0111		2	R
70	5783009078	.COTTER PIN OPT TO 23310AA015015L MADE BY VF0111 * * *		2	R
80	TB10 09064100	.WASHER S/N 146 - 599, 601 - 609		2	
- 80A	TB10 09064102	.WASHER S/N 146 - 730		2	
90	TB10 25050100	.HANDLE S/N 1 - 145 ON FIRST REPLACEMENT OF THE HANDLE, ORDER THE ASSEMBLY TB10 25044003, THE WASHERS TB10 09064100 AND 7743700203 AND THE SCREW TB10 09096100 SUPSD BY TB10 25056100		2	R
90A	TB10 25056100	.HANDLE S/N 146 - 599, 601 - 609 RPLD BY TB10 09064102 + TB10 25059100 SUPSDS TB10 25050100		2	OR R
90B	TB10 25059100	.HANDLE S/N 146 - 730 ATTACHING PARTS		2	
100	TB10 09096100	.SCREW VARIANT		2	
-100A	5169911168	.SCREW VARIANT		2	
110	7743700203	.WASHER		2	

- ITEM NOT ILLUSTRATED

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FIG. 1
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S/N 1 - 730

FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 120	5785256158	1234567 .PIN S/N 1 - 145 * * *		2	

- ITEM NOT ILLUSTRATED

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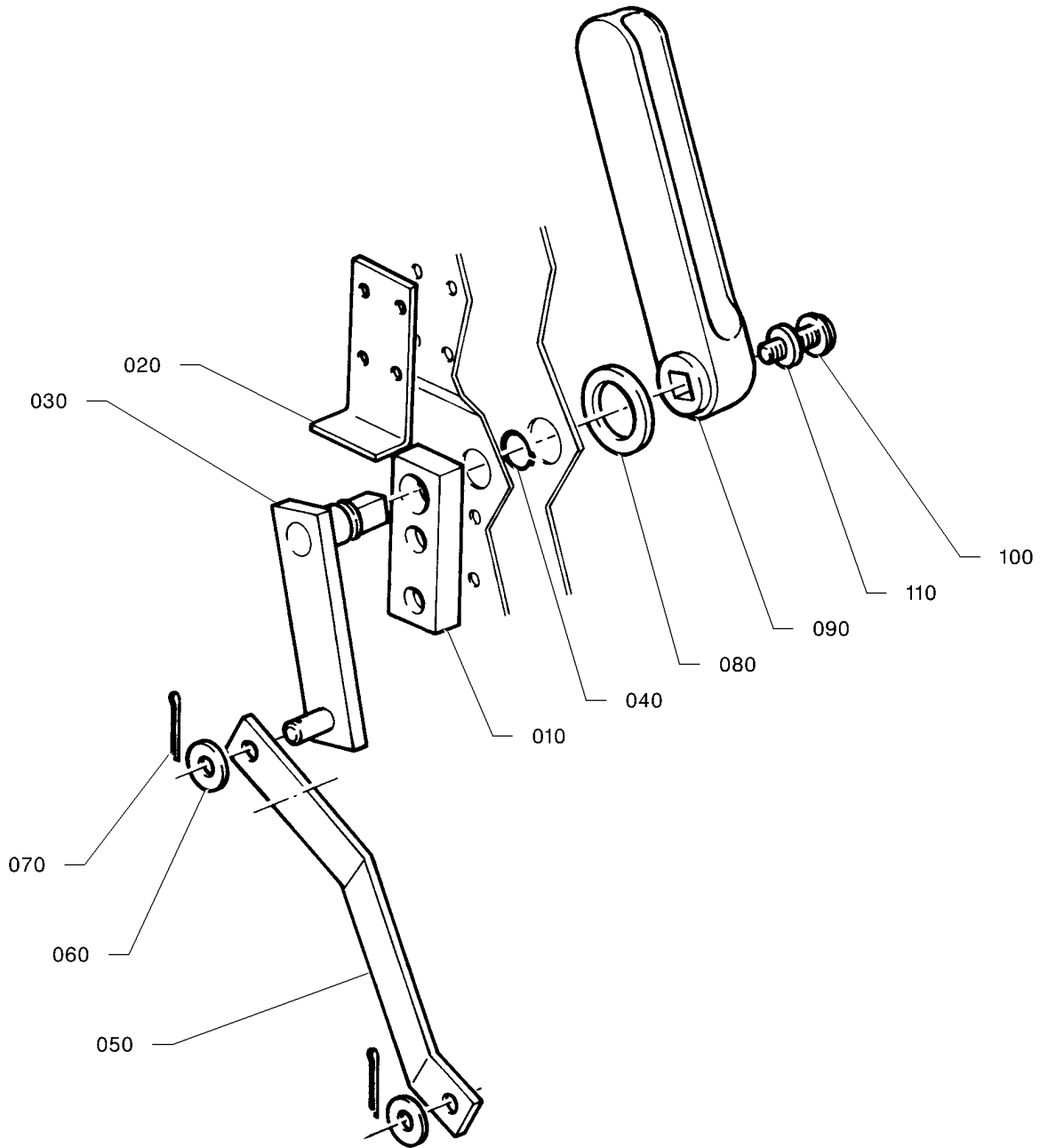
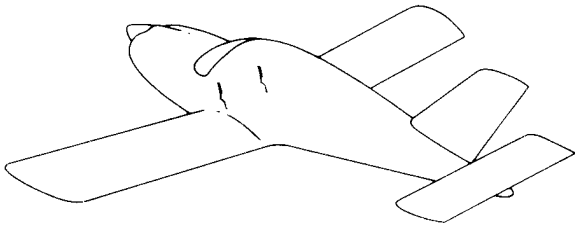
FIG. 1

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INTERNAL HANDLE
FIGURE 1A

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FIG. 1A

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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1A- 1	TB53-80-03-01A-001		INTERNAL HANDLE		RF	
10	TB10 25043100		.SUPPORT PLATE		2	
20	TB10 25040156		.STOP		2	
30	TB10 25044003		.HINGE ARM ASSY		2	
40	7762234112		.RETAINING RING OPT TO NFL23201AM0120T MADE BY VF0111		2	
50	TB10 25044100		.LINK ATTACHING PARTS		2	
60	5703036290		.WASHER OPT TO 23119AD060L MADE BY VF0111		2	R
70	5783009078		.COTTER PIN OPT TO 23310AA015015L MADE BY VF0111 * * *		2	R
80	TB10 09064102		.WASHER		2	
90	TB10 25059100		.HANDLE ATTACHING PARTS		2	
100	TB10 09096100		.SCREW VARIANT		2	
-100A	5169911168		.SCREW VARIANT		2	
110	7743700203		.WASHER * * *		2	

- ITEM NOT ILLUSTRATED

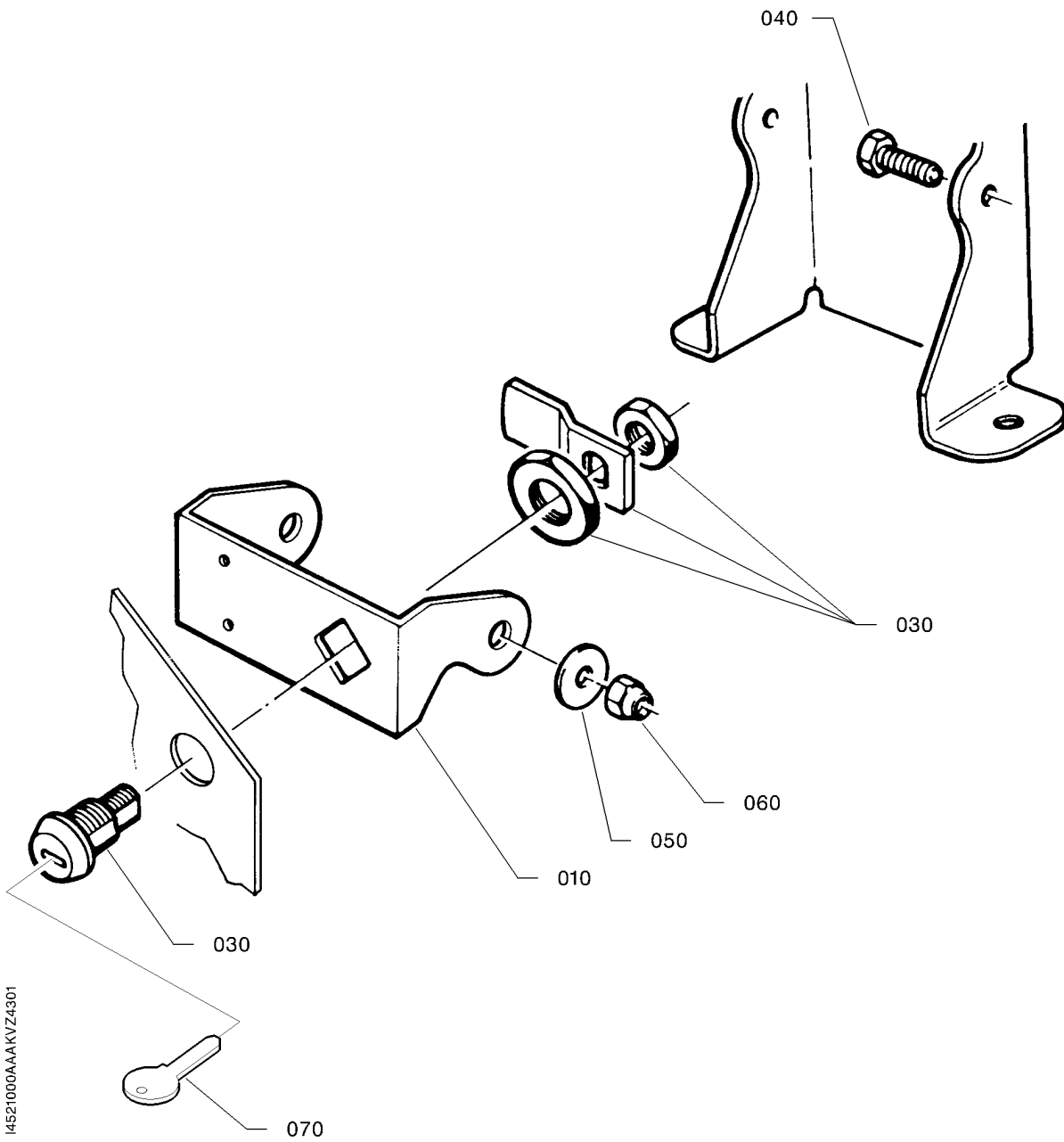
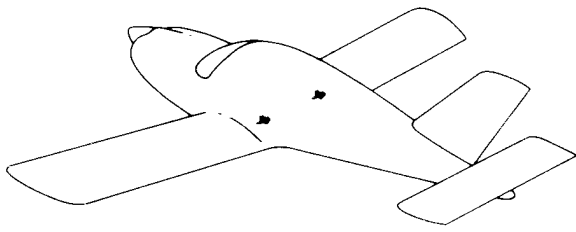
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FIG. 1A

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S/N 731 - 9999



14521000AAKVZ4301

LOCKS
FIGURE 1

53-80-04

FIG. 1
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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1	TB53-80-04-01-001		LOCKS		RF	
10	TB10 25048102		.L.H. LOCK SUPPORT		1	
- 20	TB10 25048103		.R.H. LOCK SUPPORT		1	
30	7768013500		.RICOUARD LOCK S/N 1 - 100 RPLD BY OPT10 912200 OR OPT10 914000		2	OR
- 30A	6078717221		.LOCK S/N 101 - 587 RPLD BY OPT10 912200 OR OPT10 914000		1	OR
- 30B	6034007220		.LOCK OPT TO 1160A+911B MADE BY VF1520 S/N 588 - 730 RPLD BY OPT10 912200		1	OR R
- 30C	OPT10 914000		.KESO LOCK INSTALLATION KIT S/N 1 - 145 RPLS 7768013500 OR 6078717221		1	
- 30D	OPT10 912200		.KESO LOCK INSTALLATION KIT S/N 146 - 730 RPLS 7768013500 OR 6078717221 OR 6034007220 RPLD BY OPT10 917100		1	OR
- 30E	OPT10 917100		.KESO LOCK INSTALLATION KIT S/N 146 - 730 RPLS OPT10 912200		1	
40	5102953078		ATTACHING PARTS .BOLT OPT TO E27311H40Q12AGUL MADE BY VF0110		4	R
50	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		4	R
60	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		4	R
- 60A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		4	R
70	7908011001		* * * .ROUGH KEY H.K. INDUSTRIES R23R ONLY FOR RICOUARD LOCKS		AR	

- ITEM NOT ILLUSTRATED

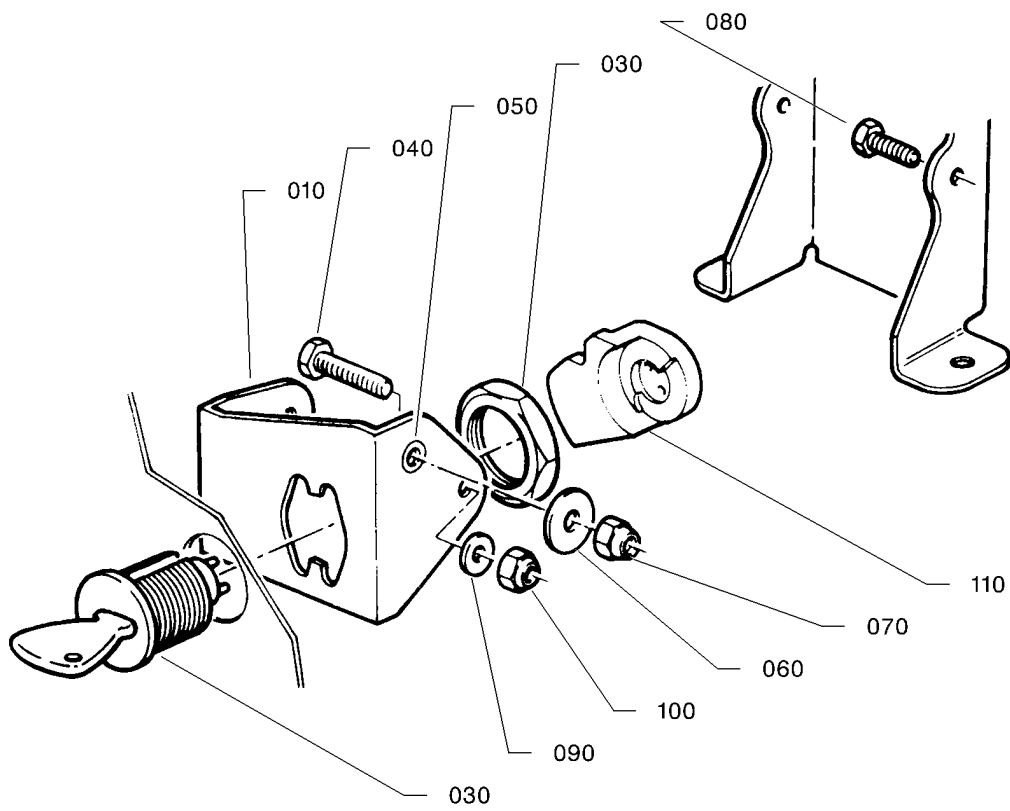
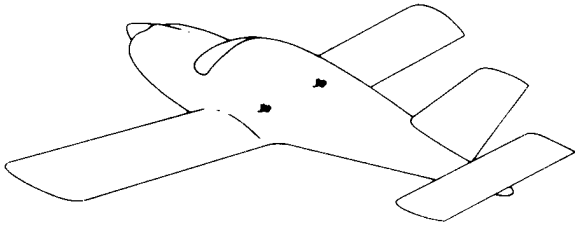
53-80-04

FIG. 1

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S/N 1 - 730



I4521000AAALVZ4300

LOCKS
FIGURE 1A

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FIG. 1A

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A- 1	TB53-80-04-01A-001		LOCKS		RF	
10	TB10 25023100		.L.H. LOCK SUPPORT		1	
- 20	TB10 25023101		.R.H. LOCK SUPPORT		1	
30	7768011362		.SET OF 3 "KES0" LOCKS AS SPARES, ORDER 1 7768011361 + 1 TB10 25023006 + 1 TB10 25023007 + TB10 25021104 (UNIT LOCK FINGER SUPPORT - REFER TO 52-30-00) + 1 TB10 72052105 OR TB10 72052106 - REFER TO 11-20-00		1	OR
40	5102953194		.BOLT OPT TO E27311H50Q25AGUL MADE BY VF0110		2	R
50	5387300512		.NUT		2	
60	5706039240		.WASHER OPT TO 23116AD050L MADE BY VF0111		2	R
70	5401458239		.NUT OPT TO E25412B50QQVAL MADE BY VF0110		2	R
80	5102953078		ATTACHING PARTS .BOLT OPT TO E27311H40Q12AGUL MADE BY VF0110		4	R
90	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		4	R
100	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		4	R
-100A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		4	R
110	TB10 25023102		* * * .L.H. PALLET ASSY AS SPARES, ORDER 1 7768011361 + 1 TB10 25023006 + 1 TB10 25023007 + TB10 25021104 (UNIT LOCK FINGER SUPPORT - REFER TO 52-30-00) + 1 TB10 72052105 OR TB10 72052106 - REFER TO 11-20-00		1	OR

- ITEM NOT ILLUSTRATED

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FIG. 1A

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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A-120	TB10 25023103	1234567 .R.H. PALLET ASSY AS SPARES, ORDER 1 7768011361 + 1 TB10 25023006 + 1 TB10 25023007 + TB10 25021104 (UNIT LOCK FINGER SUPPORT - REFER TO 52-30-00) + 1 TB10 72052105 OR TB10 72052106 - REFER TO 11-20-00		1	OR

- ITEM NOT ILLUSTRATED

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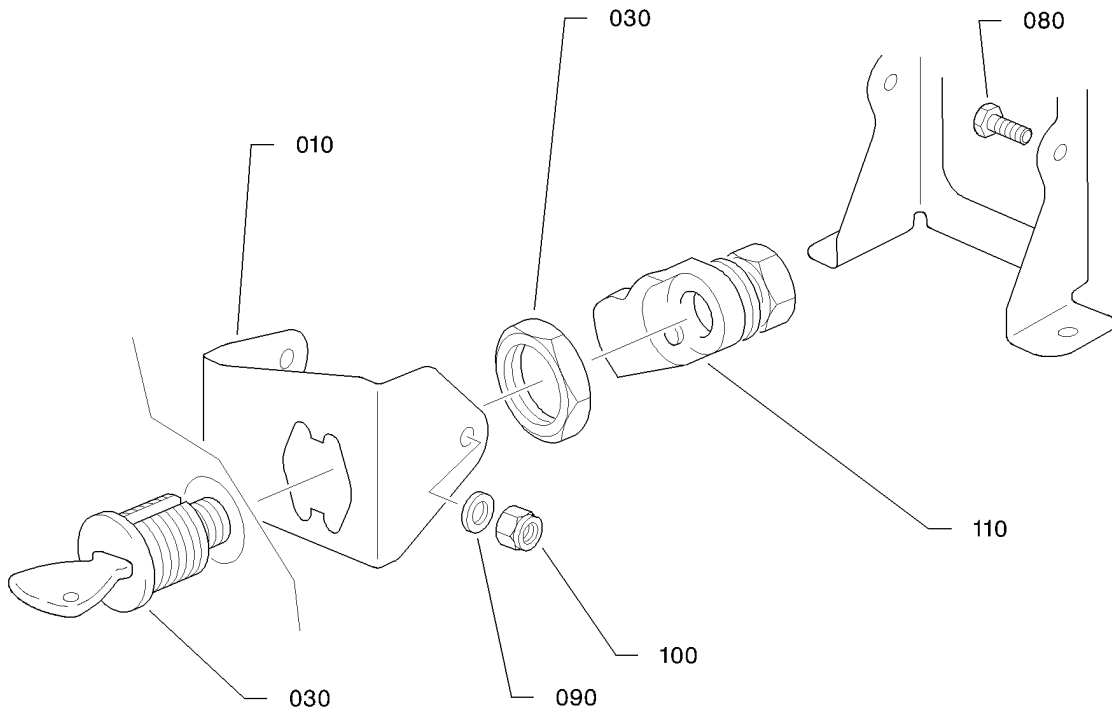
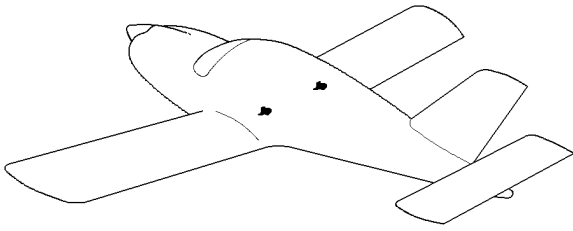
FIG. 1A

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S/N 731 - 1421, 1425, 1436, 1437, 1441, 1454, 1455, 1464 - 1466

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14521000AAAAYZ4302

LOCKS
FIGURE 1B

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FIG. 1B
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S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999
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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1B- 1	TB53-80-04-01B-001		LOCKS		RF	
10	TB10 25023100		.L.H. LOCK SUPPORT		1	
- 20	TB10 25023101		.R.H. LOCK SUPPORT		1	
30	7768011361		.SET OF 3 "KES0" LOCKS		1	OR
40	5102953194		.DELETED			R
50	5387300512		.DELETED			R
60	5706039240		.DELETED			R
70	5401458239		.DELETED			R
			ATTACHING PARTS			
80	5102953078		.BOLT OPT TO E27311H40Q12AGUL MADE BY VF0110		4	R
90	5701039160		.WASHER OPT TO NFL23111AD040L MADE BY VF0111		4	R
100	5401458159		.NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		4	R
-100A	5414468159		.NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		4	R
110	TB10 25023006		.L.H. PALLET ASSY		1	
-120	TB10 25023007		.R.H. PALLET ASSY		1	

- ITEM NOT ILLUSTRATED

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FIG. 1B

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S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999

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FIG. 1B

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S/N 1422 - 1424, 1426 - 1435, 1438 - 1440, 1442 - 1453, 1456 - 1463, 1467 - 9999
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