

55

STABILIZERS

CHAPTER 55
STABILIZERS
LIST OF EFFECTIVE PAGES

CH-SECT	UNIT-FIG	PAGE	DATE	CH-SECT	UNIT-FIG	PAGE	DATE
LEP		1 *	NOV 30/18	55-40-00	1	0 *	NOV 30/18
LEP		2 *	NOV 30/18	55-40-00	1	1 *	NOV 30/18
T0C		1 *	NOV 30/18	55-40-00	1	2 *	NOV 30/18
T0C		2 *	NOV 30/18	55-40-00	1	3 *	NOV 30/18
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T0C		4 *	NOV 30/18	55-40-00	2	1 *	NOV 30/18
T0C		5 *	NOV 30/18	55-40-00	2	2 *	NOV 30/18
55-00-00	1	0 *	NOV 30/18	55-40-00	2	3 *	DELETED
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55-20-00	1	0 *	NOV 30/18				
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55-20-01	1	0 *	NOV 30/18				
55-20-01	1	1 *	NOV 30/18				
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55-20-02	1	0 *	NOV 30/18				
55-20-02	1	1 *	NOV 30/18				
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55-20-02	1	3 *	NOV 30/18				
55-20-02	1	4 *	NOV 30/18				
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55-20-02	1A	0 *	NOV 30/18				
55-20-02	1A	1 *	NOV 30/18				
55-20-02	1A	2 *	NOV 30/18				
55-20-02	1A	3 *	NOV 30/18				
55-30-00	1	0 *	NOV 30/18				
55-30-00	1	1 *	NOV 30/18				

* THE ASTERISK INDICATES PAGES CHANGED, ADDED OR DELETED

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STABILIZERS
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SUBJECT	CHAPTER SECTION FIG. SUBJECT	VALIDITY
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HORIZONTAL STABILIZER	55-20-00 1	S/N 1 - 9999
ELEVATOR - STRUCTURE	55-20-01 1	S/N 1 - 9999
ELEVATOR - BALANCING AND ATTACHMENTS	55-20-01 2	S/N 1 - 274 POST-SB 10-015-55
ELEVATOR - BALANCING AND ATTACHMENTS	55-20-01 2A	S/N 275 - 479
ELEVATOR - BALANCING AND ATTACHMENTS	55-20-01 2B	S/N 480 -1029, 1034, 1035, 1041, 1043, 1044
ELEVATOR - BALANCING AND ATTACHMENTS	55-20-01 2C	S/N 1030 - 1033, 1036 - 1040, 1042, 1045 - 9999
ELEVATOR TAB	55-20-02 1	S/N 1 - 479 POST-KIT(S) OPT10 910400 AND/OR OPT10 910500 (SB 10-024-27) AND PRE-MOD. 128 OR KIT OPT10 921701 (C SL 10-049) ; S/N 480 - 1822, 1824, 1825, 1827 - 1830, PRE-MOD. 128 OR KIT OPT10 921701 (SL 10-049)
ELEVATOR TAB	55-20-02 1A	S/N 1 - 1822, 1824, 1825, 1827 - 1830, POST-MOD. 128 OR KIT OPT10 921701 ; S/N 1823, 1826, 1831 - 9999

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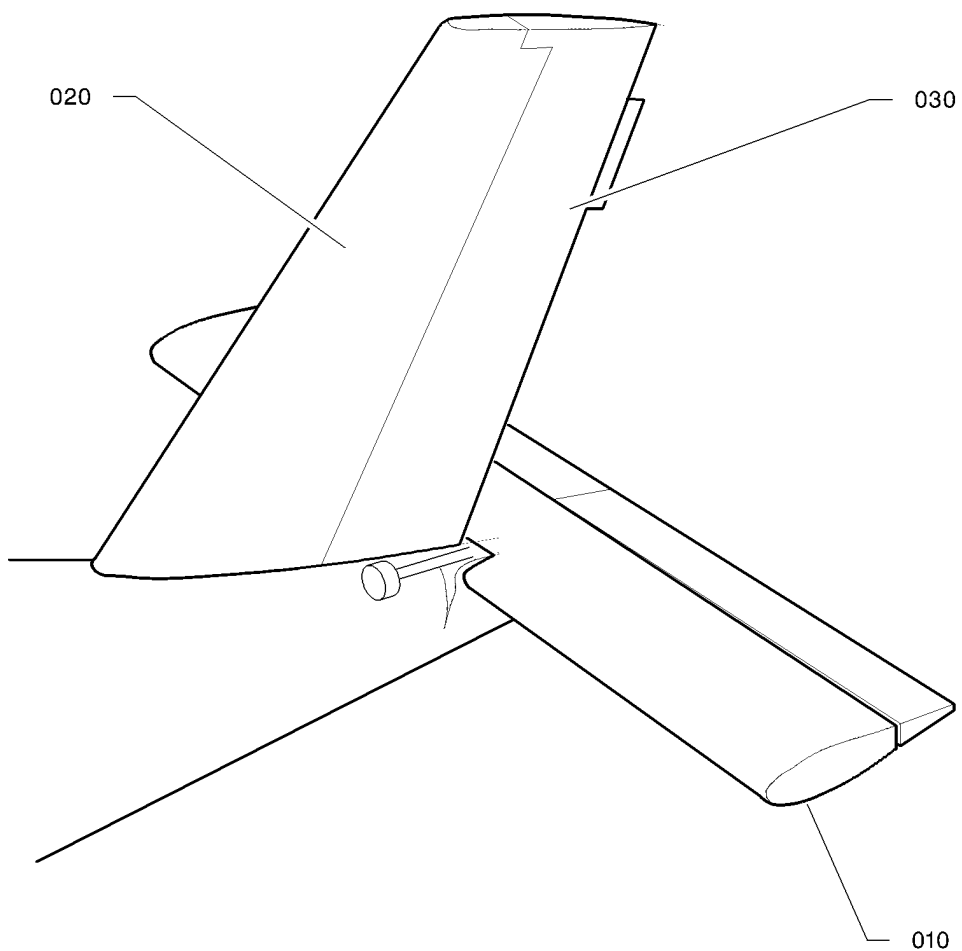
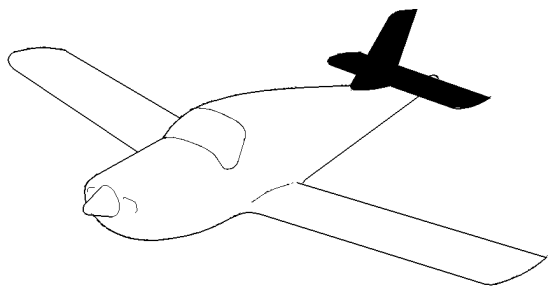
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SUBJECT	CHAPTER SECTION FIG. SUBJECT	VALIDITY
VERTICAL STABILIZER	55-30	
VERTICAL STABILIZER	55-30-00 1	S/N 1 - 9999

SUBJECT	CHAPTER SECTION FIG. SUBJECT	VALIDITY
RUDDER	55-40	
RUDDER - STRUCTURE	55-40-00 1	S/N 1 - 9999
RUDDER - ATTACHMENTS	55-40-00 2	S/N 1 - 9999

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STABILIZERS
FIGURE 1

55-00-00

FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TF55-00-00-01-001		STABILIZERS		RF	
10	TB55-20-00-01		.HORIZONTAL STABILIZER		1	
20	TB55-30-00-01		.VERTICAL STABILIZER		1	
30	TB55-40-00-01		.RUDDER		1	

- ITEM NOT ILLUSTRATED

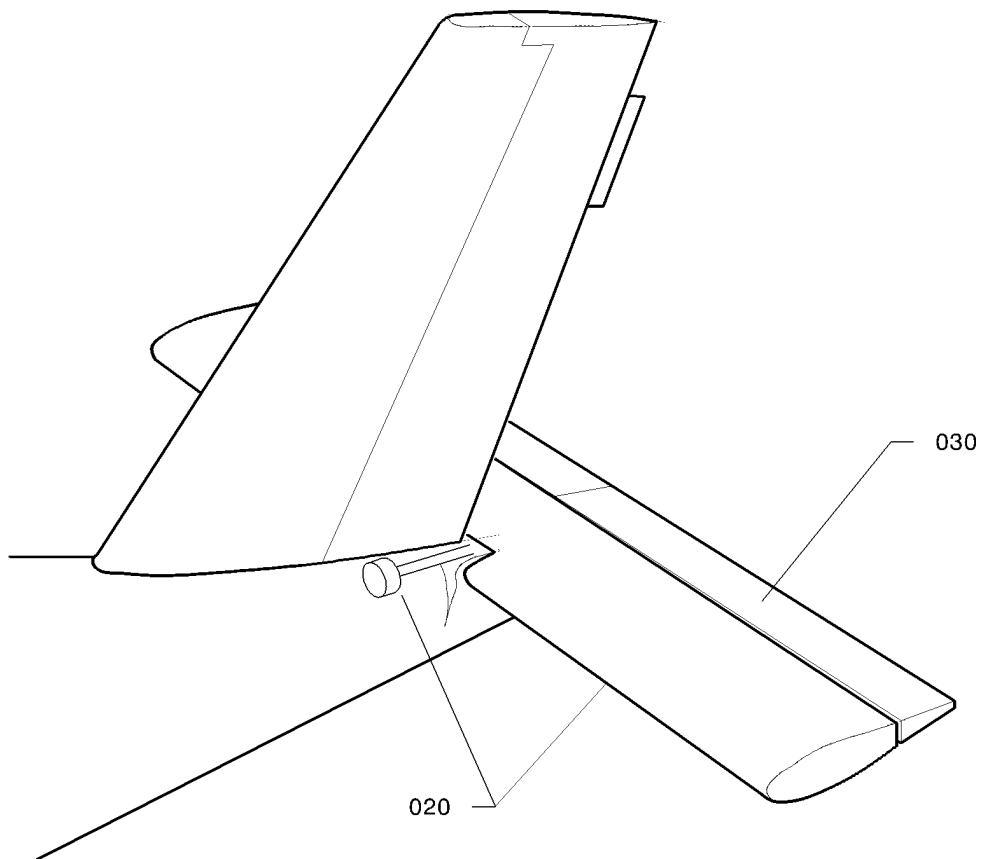
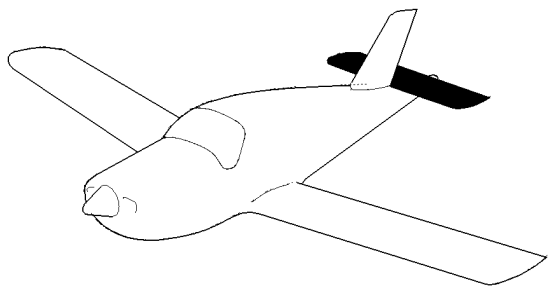
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FIG. 1

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HORIZONTAL STABILIZER
FIGURE 1

FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TF55-20-00-01-001		HORIZONTAL STABILIZER		RF	
- 10	TB10 34001000		.HORIZONTAL STABILIZER ASSY S/N 1 - 274 S/N 1 - 479 WITH THE STABILIZER, ORDER KIT OPT10 910300 SUPSD BY TB10 34030000		1	NP R
- 10A	TB10 34030000		.HORIZONTAL STABILIZER ASSY S/N 275 - 479 S/N 1 - 479 WITH THE STABILIZER, ORDER KIT OPT10 910300 SUPSDS TB10 34001000 SUPSD BY TB10 34035000		1	NP R
- 10B	TB10 34035000		.HORIZONTAL STABILIZER ASSY S/N 480 - 1822, 1824, 1825, 1827 - 1830 SUPSDS TB10 34030000 SUPSD BY TB10 3403000501		1	NP R
- 10C	TB10 3403000501		.HORIZONTAL STABILIZER ASSY SUPSDS TB10 34035000 SUPSD BY TB10 3403000601		1	NP R
- 10D	TB10 3403000601		.HORIZONTAL STABILIZER ASSY SUPSDS TB10 3403000501 RPLD BY TB10 3403000602		1	R
- 10E	TB10 3403000602		.HORIZONTAL STABILIZER ASSY RPLS TB10 3403000601		1	R
20	TB55-20-01-01		..ELEVATOR		1	
30	TB55-20-02-01		..ELEVATOR TAB		1	

- ITEM NOT ILLUSTRATED

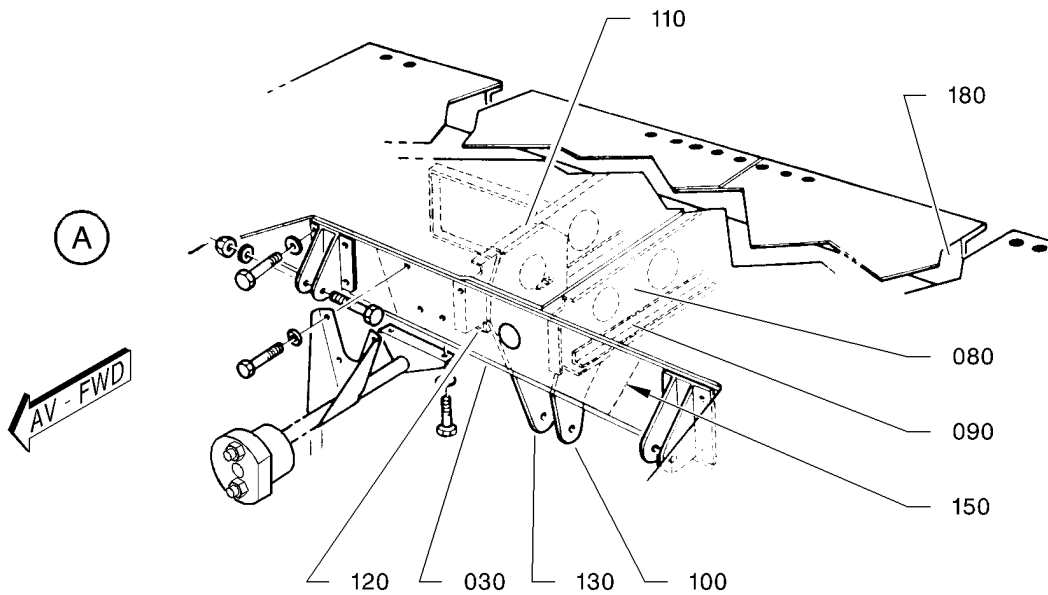
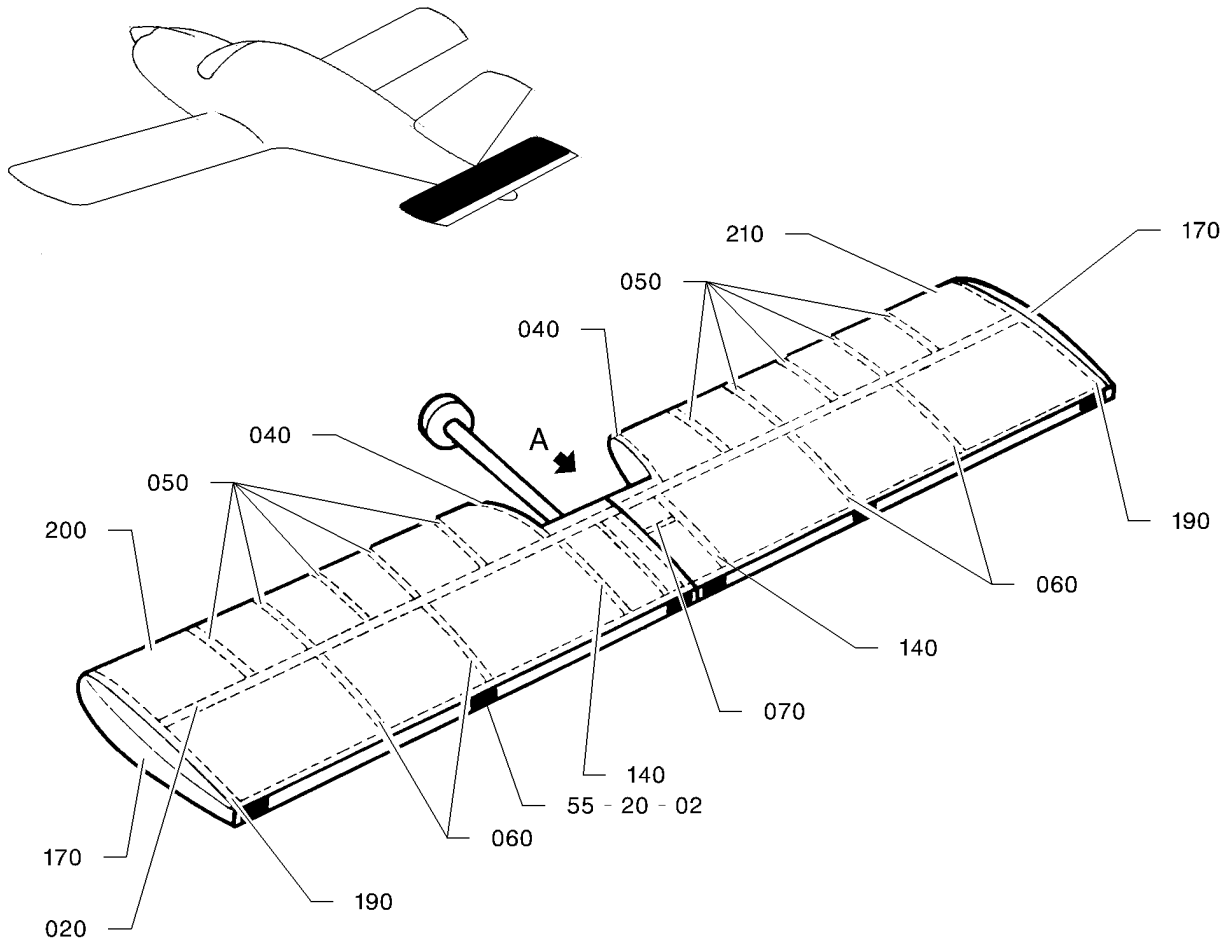
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FIG. 1

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ELEVATOR - STRUCTURE
FIGURE 1

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FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE		EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 				
1 - 1	TF55-20-01-01-001		ELEVATOR - STRUCTURE		RF	
- 10	TB10 34001001		.HORIZONTAL STABILIZER STRUCTURE S/N 1 - 274 SUPSD BY TB10 34030001		1	NP R
- 10A	TB10 34030001		.HORIZONTAL STABILIZER STRUCTURE S/N 1 - 479 AS SPARES OF THE ELEVATOR ASSY TB10 34030001, ORDER ELEVATOR ASSY TB10 34035000 (STABILIZER + 2 TABS) AND KIT OPT10 910300 (BEARING FITTINGS 0.47 IN) - REFER TO 53-20-00 SUPSDS TB10 34001001 SUPSD BY TB10 34030004		1	NP R
- 10B	TB10 34030004		.HORIZONTAL STABILIZER STRUCTURE SUPSDS TB10 34030001 SUPSD BY TB10 3403000701		1	NP R
- 10C	TB10 3403000701		.HORIZONTAL STABILIZER STRUCTURE SUPSDS TB10 34030004		1	R
20	TB10 34016100		..SPAR		1	NP
30	TB10 34001118		..DOUBLER S/N 1 - 274		1	NP
- 30A	TB10 34002104		..DOUBLER S/N 275 - 9999		1	OR
40	TB10 34008100		..CLOSING RIB		2	OR
50	TB10 34007100		..RIB		10	OR
60	TB10 34005100		..RIB		4	
70	TB10 34015114		..BULKHEAD		1	OR
80	TB10 34005100		..RIB		1	
90	TB10 34006101		..L.H. REINFORCEMENT PLATE		1	OR
100	TB10 34006103		..L.H. LEVER		1	OR
110	TB10 34005100		..RIB		1	
120	TB10 34006102		..R.H. REINFORCEMENT PLATE		1	OR
130	TB10 34006104		..R.H. LEVER		1	OR
140	TB10 34005100		..RIB S/N 1 - 274		2	
-140A	TB10 34002001		..RIB ASSY S/N 275 - 9999		2	OR
150	TB10 34002105		..L.H. REINFORCEMENT PLATE S/N 275 - 9999		1	OR R
-160	TB10 34002106		..R.H. REINFORCEMENT PLATE S/N 275 - 9999		1	OR
-165	TB10 34012100		..L.H. TIP RIB S/N 1 - 274 SUPSD BY TB10 34012102		1	NP R

- ITEM NOT ILLUSTRATED

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FIG. 1

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 -165A	TB10 34012101		..R.H. TIP RIB S/N 1 - 274 RPLD BY TB10 34012102		1	NP
170	TB10 34012102		..TIP RIB S/N 275 - 9999 SUPSDS TB10 34012100 OR TB10 34012101		2	R
180	TB10 34016101		..SMALL SPAR		1	OR
190	TB10 34001117		..CLOSING PLATE		2	
200	TB10 34001100		..L.H. SKIN		1	OR R
210	TB10 34001101		..R.H. SKIN		1	OR R

- ITEM NOT ILLUSTRATED

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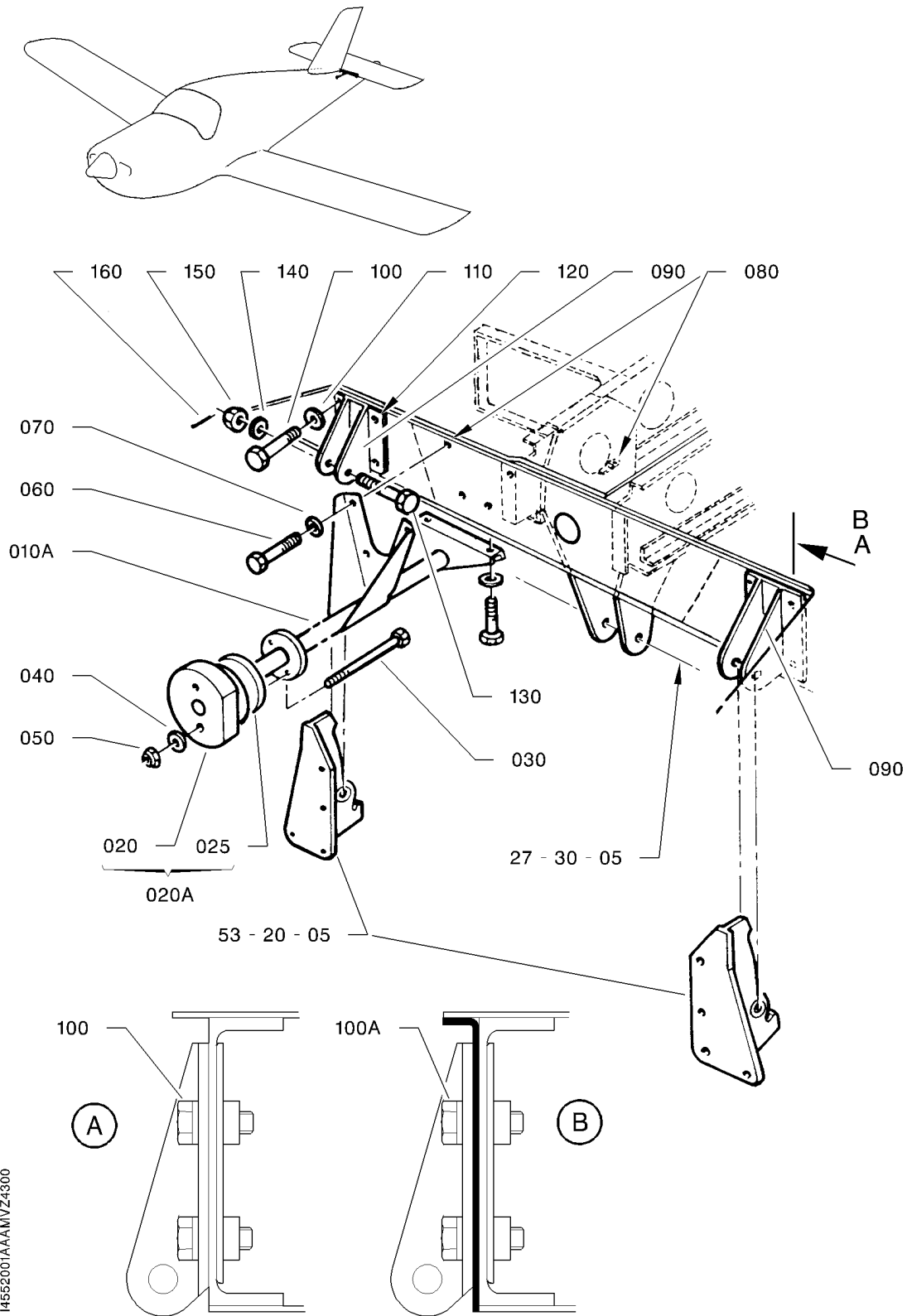
FIG. 1

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ELEVATOR - BALANCING AND ATTACHMENTS
FIGURE 2

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FIG. 2
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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2 - 1	TF55-20-01-02-001		ELEVATOR - BALANCING AND ATTACHMENTS		RF	
- 10	TB10 34015001		.BOOM ASSY RPLD BY OPT10 910900		1	
10A	TB10 34019001		.BOOM ASSY		1	
20	TB10 34018100		.BALANCING WEIGHT, 9.99 LBS		1	
20A	TB10 34018101		.BALANCING WEIGHT, 10.10 LBS		1	
- 20B	TB10 34018102		.BALANCING WEIGHT, 10.34 LBS		1	
25	TB10 34018105		.WASHER ATTACHING PARTS		AR	
30	5101229394		.BOLT CAUTION : ADJUST THE LENGTH OF BOLTS (ITEMS 30 AND -30A) ACCORDING TO WEIGHT (ITEMS 20, 20A AND -20B) AND IF INSTALLED WASHER(S) (ITEM 25) - REFER TO SB 10-057-55		2	R
- 30A	5101229396		.BOLT CAUTION : ADJUST THE LENGTH OF BOLTS (ITEMS 30 AND -30A) ACCORDING TO WEIGHT (ITEMS 20, 20A AND -20B) AND IF INSTALLED WASHER(S) (ITEM 25) - REFER TO SB 10-057-55		2	R
40	5706039290		.WASHER OPT TO 23116AD060L MADE BY VF0111		2	R
50	5402453300		.NUT OPT TO 6PA106 MADE BY VF0224		2	R
60	5101229298		.BOLT		6	R
70	5701039290		.WASHER OPT TO 23111AD060L MADE BY VF0111		6	R
80	5431465300		.NUT * * *		6	

- ITEM NOT ILLUSTRATED

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FIG. 2

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FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
2 90	TB10 34020100	.HINGE FITTING DIA. 0.31 IN (8 MM) PRE-MOD. 45 AND 109 (SB 101-55 OR 110-55), KIT OPT10 909600 : BEARINGS DIA. 0.47 IN WITHOUT HORIZONTAL STABILIZER REPLACEMENT POST-MOD. 45 AND 109, KIT OPT10 924500 : BEARINGS DIA. 0.47 IN WITHOUT HORIZONTAL STABILIZER REPLACEMENT PRE-MOD. 45, KIT OPT10 910300 : BEARINGS DIA. 0.47 IN WITH HORIZONTAL STABILIZER REPLACEMENT POST-MOD. 45, KIT OPT10 924400 : BEARINGS DIA. 0.47 IN WITH HORIZONTAL STABILIZER REPLACEMENT SUPSD BY TB10 34020101		2	NP R
- 90A	TB10 34020101	.HINGE FITTING DIA. 0.31 IN (8 MM) SUPSDS TB10 34020100 ATTACHING PARTS		2	R
100	5101229179	.BOLT WITHOUT REINFORCEMENT, SEE DETAIL A		8	R
100A	5101229310	.BOLT WITH REINFORCEMENT AND/OR KIT OPT10 910300, SEE DETAIL B		8	
110	5701039290	.WASHER OPT TO 23111AD060L MADE BY VF0111		8	R
120	5431465300	.NUT		8	
130	5109336481	.BOLT		2	
140	5705015365	.WASHER OPT TO 23118AD080L MADE BY VF0111		2	R
150	5376336376	.NUT OPT TO 22453BC080L MADE BY VF0111		2	R
160	5783009161	.COTTER PIN OPT TO 23310AA020020L MADE BY VF0111 * * *		2	R

- ITEM NOT ILLUSTRATED

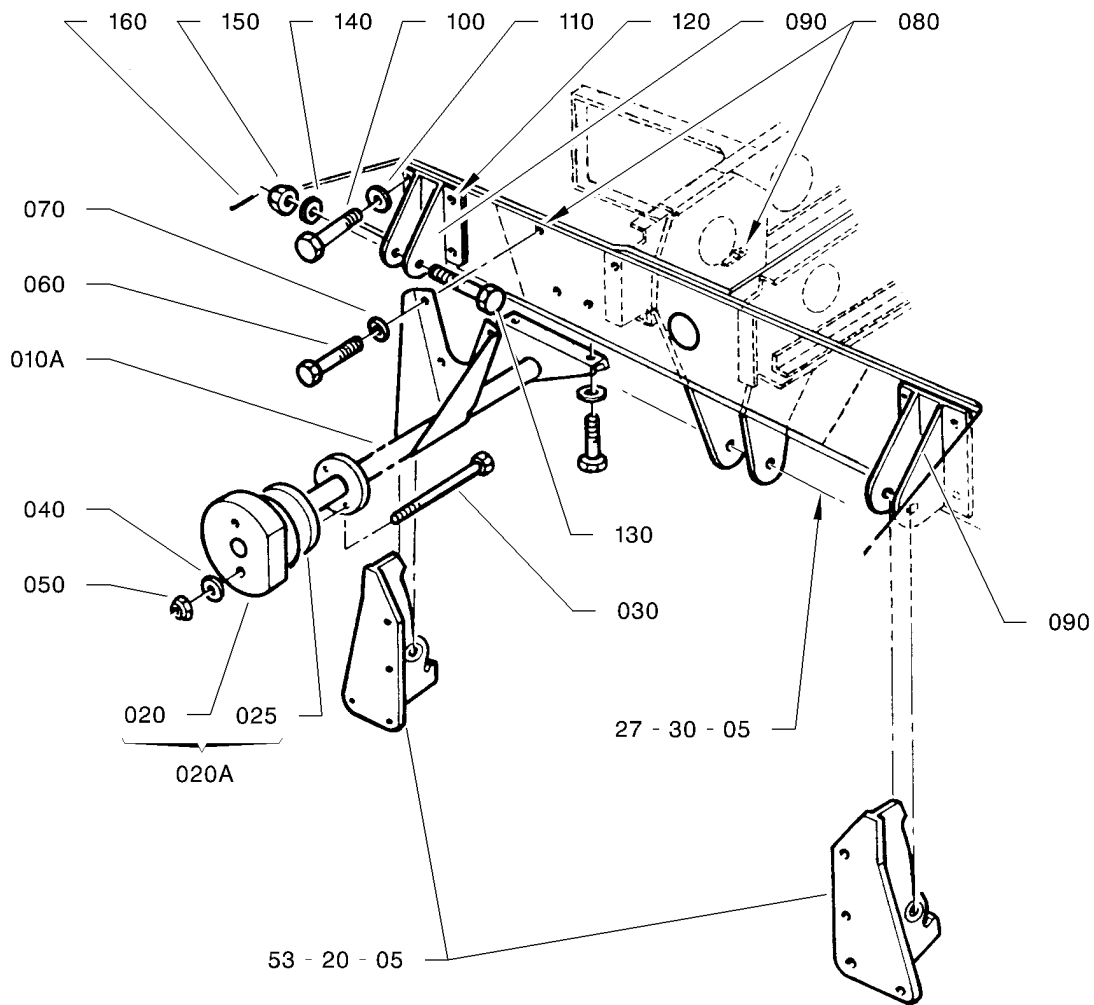
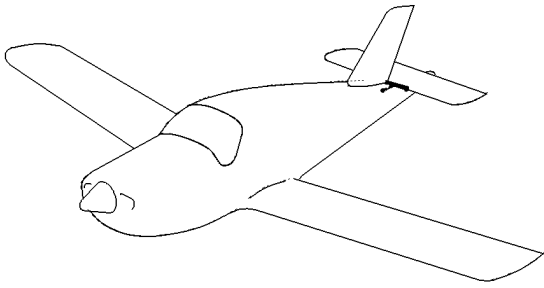
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FIG. 2

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ELEVATOR - BALANCING AND ATTACHMENTS
FIGURE 2A

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FIG. 2A

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2A- 1	TF55-20-01-02A-001		ELEVATOR - BALANCING AND ATTACHMENTS		RF	
- 10	TB10 34015001		.BOOM ASSY S/N 275 - 474 RPLD BY OPT10 910900		1	
10A	TB10 34019001		.BOOM ASSY S/N 475 - 479		1	
20	TB10 34018100		.BALANCING WEIGHT, 9.99 LBS		1	
20A	TB10 34018101		.BALANCING WEIGHT, 10.10 LBS		1	
- 20B	TB10 34018102		.BALANCING WEIGHT, 10.34 LBS		1	
25	TB10 34018105		.WASHER		AR	
30	5101229394		.BOLT ATTACHING PARTS		2	R
			CAUTION : ADJUST THE LENGTH OF BOLTS (ITEMS 30 AND -30A) ACCORDING TO WEIGHT (ITEMS 20, 20A AND -20B) AND IF INSTALLED WASHER(S) (ITEM 25) - REFER TO SB 10-057-55			
- 30A	5101229396		.BOLT ATTACHING PARTS		2	R
			CAUTION : ADJUST THE LENGTH OF BOLTS (ITEMS 30 AND -30A) ACCORDING TO WEIGHT (ITEMS 20, 20A AND -20B) AND IF INSTALLED WASHER(S) (ITEM 25) - REFER TO SB 10-057-55			
40	5706039290		.WASHER OPT TO 23116AD060L MADE BY VF0111		2	R
50	5402453300		.NUT OPT TO 6PA106 MADE BY VF0224		2	R
60	5101229298		.BOLT		6	R
70	5701039290		.WASHER OPT TO 23111AD060L MADE BY VF0111		6	R
80	5431465300		.NUT * * *		6	

- ITEM NOT ILLUSTRATED

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FIG. 2A

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S/N 275 - 479

FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
2A 90	TB10 34020100	.HINGE FITTING DIA. 0.31 IN (8 MM) PRE-MOD. 45 AND 109 (SB 101-55 OR 110-55), KIT OPT10 909600 : BEARINGS DIA. 0.47 IN WITHOUT HORIZONTAL STABILIZER REPLACEMENT POST-MOD. 45 AND 109, KIT OPT10 924500 : BEARINGS DIA. 0.47 IN WITHOUT HORIZONTAL STABILIZER REPLACEMENT PRE-MOD. 45, KIT OPT10 910300 : BEARINGS DIA. 0.47 IN WITH HORIZONTAL STABILIZER REPLACEMENT POST-MOD. 45, KIT OPT10 924400 : BEARINGS DIA. 0.47 IN WITH HORIZONTAL STABILIZER REPLACEMENT SUPSD BY TB10 34020101		2	NP R
- 90A	TB10 34020101	.HINGE FITTING DIA. 0.31 IN (8 MM) SUPSDS TB10 34020100 ATTACHING PARTS		2	R
100	5101229310	.BOLT		8	
110	5701039290	.WASHER OPT TO 23111AD060L MADE BY VF0111		8	R
120	5431465300	.NUT		8	
130	5109336481	.BOLT		2	
140	5705015365	.WASHER OPT TO 23118AD080L MADE BY VF0111		2	R
150	5376336376	.NUT OPT TO 22453BC080L MADE BY VF0111		2	R
160	5783009161	.COTTER PIN OPT TO 23310AA020020L MADE BY VF0111 * * *		2	R

- ITEM NOT ILLUSTRATED

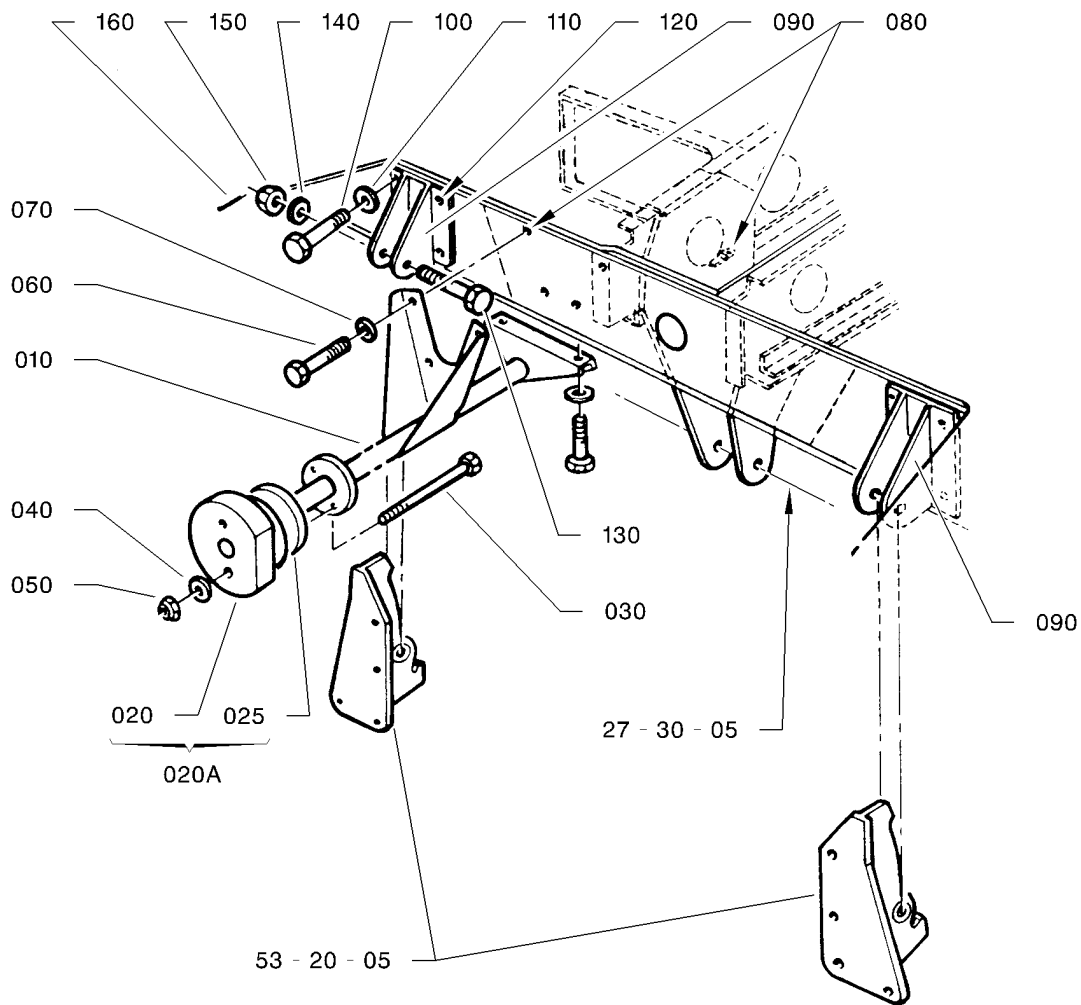
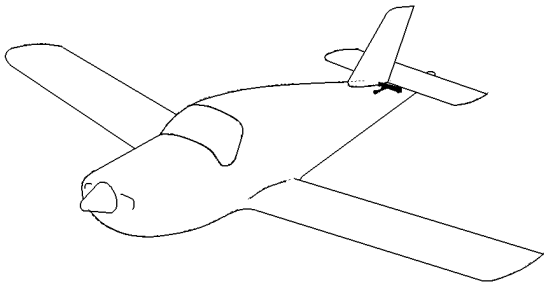
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FIG. 2A

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ELEVATOR - BALANCING AND ATTACHMENTS
FIGURE 2B

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FIG. 2B

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2B- 1	TF55-20-01-02B-001		ELEVATOR - BALANCING AND ATTACHMENTS		RF	
10	TB10 34019001		.BOOM ASSY		1	
20	TB10 34018100		.BALANCING WEIGHT, 9.99 LBS		1	
20A	TB10 34018101		.BALANCING WEIGHT, 10.10 LBS		1	
- 20B	TB10 34018102		.BALANCING WEIGHT, 10.34 LBS		1	
25	TB10 34018105		.WASHER		AR	
			ATTACHING PARTS			
30	5101229394		.BOLT		2	R
			CAUTION : ADJUST THE LENGTH OF BOLTS (ITEMS 30 AND -30A) ACCORDING TO WEIGHT (ITEMS 20, 20A AND -20B) AND IF INSTALLED WASHER(S) (ITEM 25) - REFER TO SB 10-057-55			
- 30A	5101229396		.BOLT		2	R
			CAUTION : ADJUST THE LENGTH OF BOLTS (ITEMS 30 AND -30A) ACCORDING TO WEIGHT (ITEMS 20, 20A AND -20B) AND IF INSTALLED WASHER(S) (ITEM 25) - REFER TO SB 10-057-55			
40	5706039290		.WASHER OPT TO 23116AD060L MADE BY VF0111		2	R
50	5402453300		.NUT OPT TO 6PA106 MADE BY VF0224		2	R
60	5101229298		.BOLT		6	R
70	5701039290		.WASHER OPT TO 23111AD060L MADE BY VF0111		6	R
80	5431465300		.NUT * * *		6	
90	TB20 34021102		.HINGE FITTING PRE-MOD. 109 (SB10-110-55) - DIA. 0.47 IN (12 MM) SUPSD BY TB20 34021103		2	NP R
- 90A	TB20 34021103		.HINGE FITTING POST-MOD. 109 (SB10-110-55), DIA. 0.47 IN (12 MM) SUPSDS TB20 34021102		2	R
			ATTACHING PARTS			
100	5101229310		.BOLT		8	
110	5701039290		.WASHER OPT TO 23111AD060L MADE BY VF0111		8	R
120	5431465300		.NUT		8	

- ITEM NOT ILLUSTRATED

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FIG. 2B

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2B 130	TB20 09011100		.BOLT		2	
140	TB20 09006100		.RECESSED WASHER		2	
150	5376336448		.NUT OPT TO 22453BC100L MADE BY VF0111		2	R
160	5783009164		.COTTER PIN OPT TO 23310AA020025L MADE BY VF0111 * * *		2	R

- ITEM NOT ILLUSTRATED

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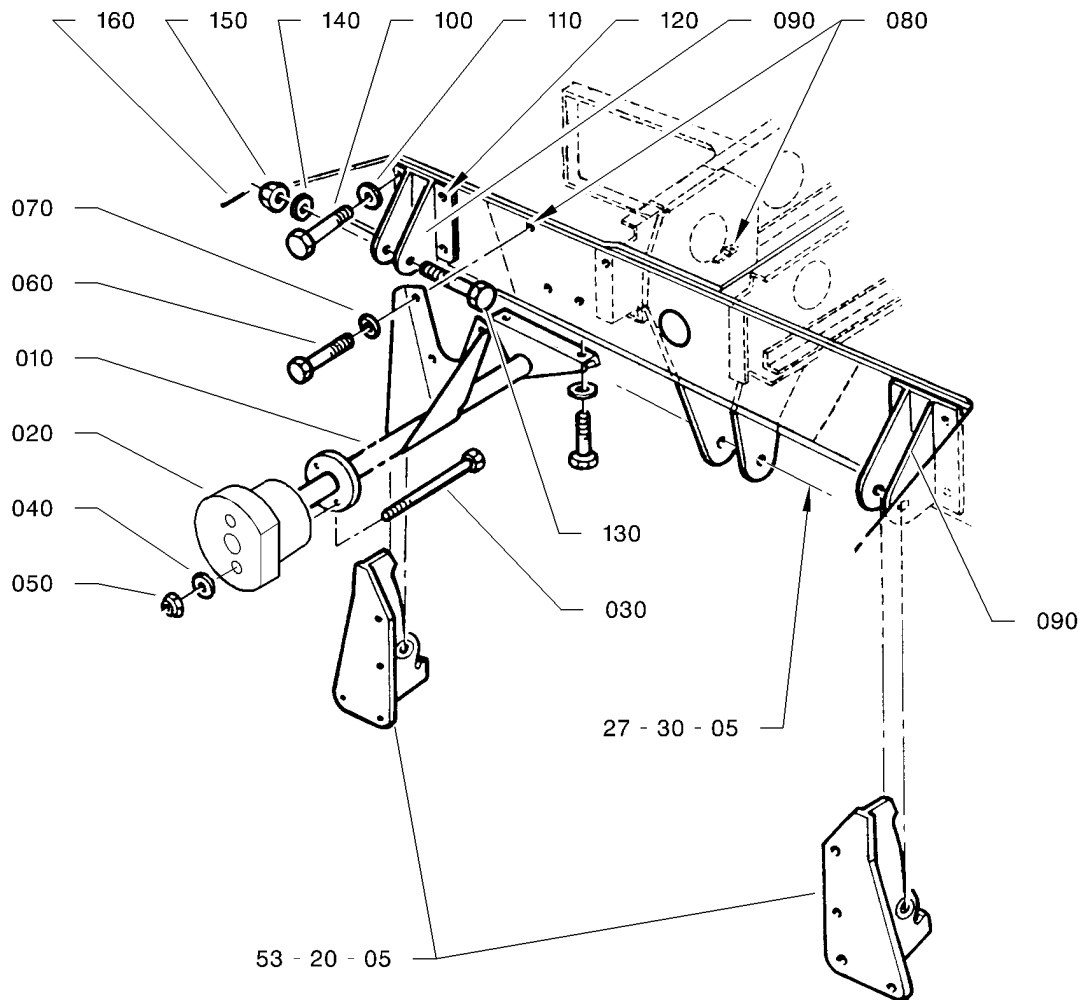
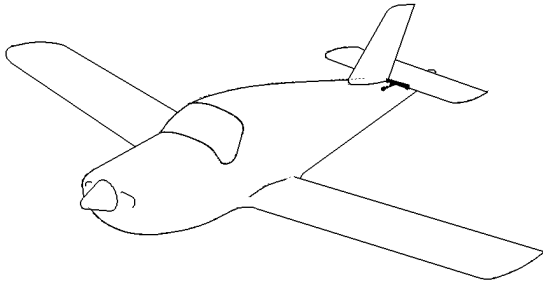
FIG. 2B

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S/N 480 -1029, 1034, 1035, 1041, 1043, 1044

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ELEVATOR - BALANCING AND ATTACHMENTS
FIGURE 2C

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FIG. 2C

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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2C- 1	TF55-20-01-02C-001		ELEVATOR - BALANCING AND ATTACHMENTS		RF	
10	TB10 34019001		.BOOM ASSY		1	
20	TB10 34018102		.BALANCING WEIGHT, 10.34 LBS PRE-MOD. 183		1	
- 20A	TB10 3401810301		.BALANCING WEIGHT, 10.34 LBS POST-MOD. 183		1	R
30	5101229396		.ATTACHING PARTS .BOLT CAUTION : ADJUST THE LENGTH OF BOLTS (ITEM 30) ACCORDING TO WEIGHT (ITEMS 20 AND -20A) - REFER TO SB 10-057-55		2	R
40	5706039290		.WASHER OPT TO 23116AD060L MADE BY VF0111		2	R
50	5402453300		.NUT OPT TO 6PA106 MADE BY VF0224		2	R
60	5101229298		.BOLT		6	R
70	5701039290		.WASHER OPT TO 23111AD060L MADE BY VF0111		6	R
80	5431465300		.NUT * * *		6	
90	TB20 34021102		.HINGE FITTING PRE-MOD. 109 (SB10-110-55) - DIA. 0.47 IN (12 MM) SUPSD BY TB20 34021103		2	NP R
- 90A	TB20 34021103		.HINGE FITTING POST-MOD. 109 (SB10-110-55), DIA. 0.47 IN (12 MM) SUPSDS TB20 34021102 ATTACHING PARTS		2	R
100	5101229310		.BOLT		8	
110	5701039290		.WASHER OPT TO 23111AD060L MADE BY VF0111		8	R
120	5431465300		.NUT		8	
130	TB20 09011100		.BOLT		2	
140	TB20 09006100		.RECESSED WASHER		2	
150	5376336448		.NUT OPT TO 22453BC100L MADE BY VF0111		2	R
160	5783009164		.COTTER PIN OPT TO 23310AA020025L MADE BY VF0111 * * *		2	R

- ITEM NOT ILLUSTRATED

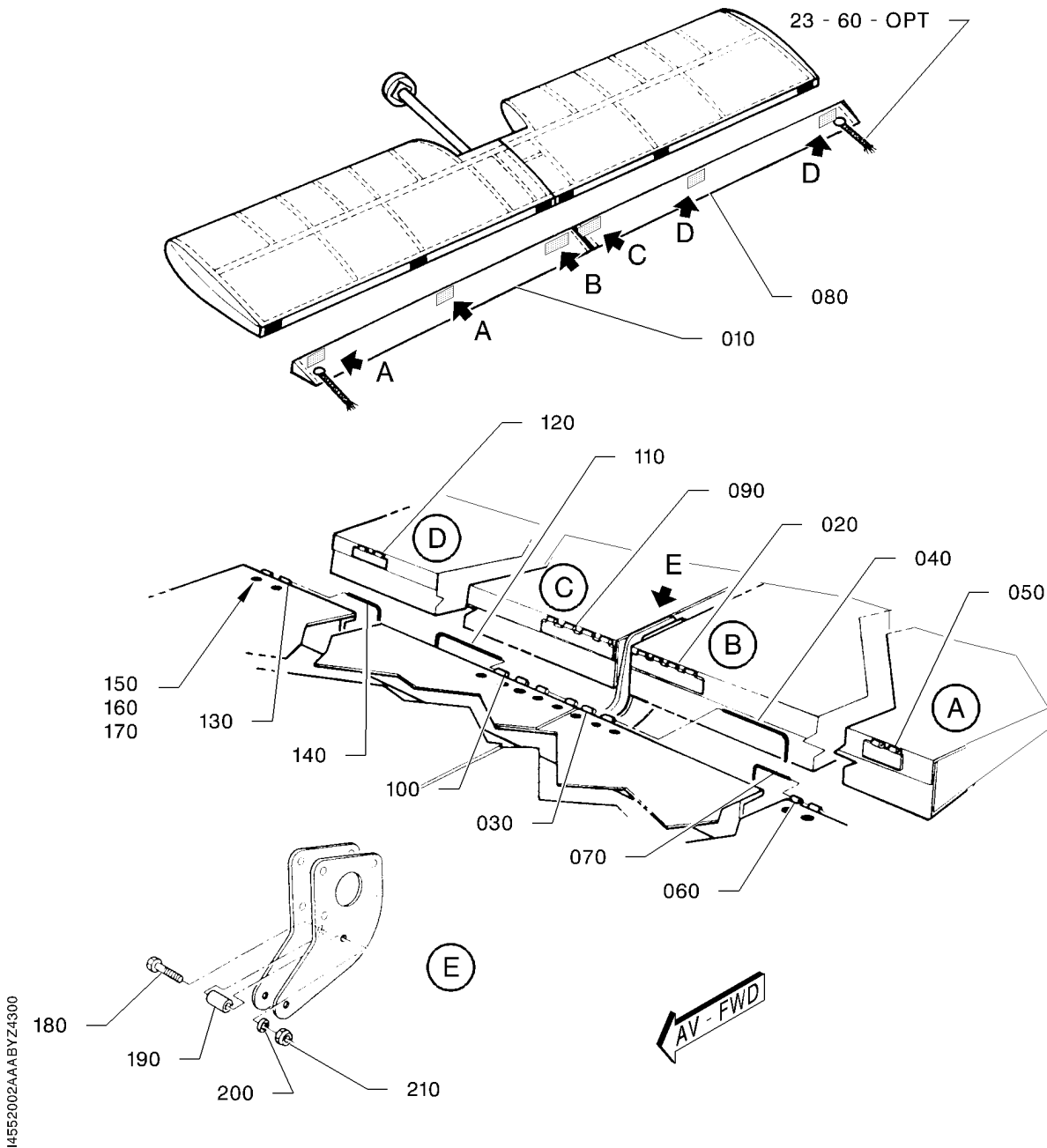
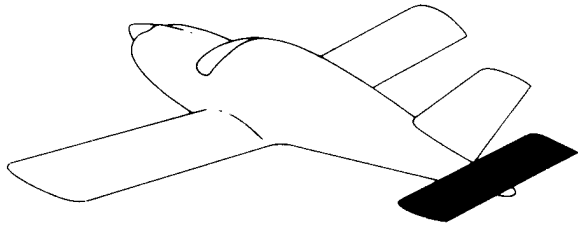
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FIG. 2C

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S/N 1030 - 1033, 1036 - 1040, 1042, 1045 - 9999



ELEVATOR TAB
FIGURE 1

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FIG. 1
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S/N 1 - 479 POST-KIT(S) OPT10 910400 AND/OR OPT10 910500 (SB 10-024-27) AND PRE-MOD. 128 OR KIT OPT10 921701 (SL 10-049) ; S/N 480 - 1822, 1824, 1825, 1827 - 1830, PRE-MOD. 128 OR KIT OPT10 921701 (SL 10-049)

14552002AAABYZ4300

FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1	TF55-20-02-01-001		ELEVATOR TAB		RF	
10	TB10 34035005		.L.H. TAB ASSY DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY SUPSD BY TB10 3403100051		1	NP R
- 10A	TB10 3403100051		.L.H. TAB ASSY - SPARE PART SUPSDS TB10 34035005		1	R
20	TB10 34035145		..MALE HINGE S/N 1 - 404, 413 DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	NP
- 20A	TB10 34035117		..MALE HINGE DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	NP
30	TB10 34035118		..FEMALE HINGE DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	NP
40	TB10 34035119		..HINGE PIN S/N 1 - 1164 DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	NP
- 40A	TB10 34035138		..HINGE PIN DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	NP

- ITEM NOT ILLUSTRATED

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FIG. 1
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S/N 1 - 479 POST-KIT(S) OPT10 910400 AND/OR OPT10 910500 (SB 10-024-27) AND PRE-MOD. 128 OR KIT OPT10 921701 (SL 10-049) ; S/N 480 - 1822, 1824, 1825, 1827 - 1830, PRE-MOD. 128 OR KIT OPT10 921701 (SL 10-049)

FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 50	TB10 34035144	..FEMALE HINGE S/N 1 - 404, 413 DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	NP
- 50A	TB10 34035121	..FEMALE HINGE DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	NP
60	TB10 34035122	..MALE HINGE DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	NP
70	TB10 34035120	..HINGE PIN S/N 1 - 1164 DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	NP
- 70A	TB10 34035139	..HINGE PIN DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	NP
80	TB10 34035006	.R.H. TAB ASSY DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	NP R
- 80A	TB10 3403100151	.R.H. TAB ASSY - SPARE PART SUPSD BY TB10 3403100151 SUPSDS TB10 34035006		1	R

- ITEM NOT ILLUSTRATED

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FIG. 1
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S/N 1 - 479 POST-KIT(S) OPT10 910400 AND/OR OPT10 910500 (SB 10-024-27) AND PRE-MOD.
128 OR KIT OPT10 921701 (SL 10-049) ; S/N 480 - 1822, 1824, 1825, 1827 - 1830, PRE-
MOD. 128 OR KIT OPT10 921701 (SL 10-049)

FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 90	TB10 34035145	..MALE HINGE S/N 1 - 404, 413 DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	NP
- 90A	TB10 34035117	..MALE HINGE DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	NP
100	TB10 34035118	..FEMALE HINGE DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	NP
110	TB10 34035119	..HINGE PIN S/N 1 - 1164 DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	NP
-110A	TB10 34035138	..HINGE PIN DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	NP
120	TB10 34035144	..FEMALE HINGE S/N 1 - 404, 413 DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	NP
-120A	TB10 34035121	..FEMALE HINGE DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	NP

- ITEM NOT ILLUSTRATED

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FIG. 1

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S/N 1 - 479 POST-KIT(S) OPT10 910400 AND/OR OPT10 910500 (SB 10-024-27) AND PRE-MOD.
128 OR KIT OPT10 921701 (SL 10-049) ; S/N 480 - 1822, 1824, 1825, 1827 - 1830, PRE-
MOD. 128 OR KIT OPT10 921701 (SL 10-049)

FIG. ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 130	TB10 34035122	..MALE HINGE DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	NP
140	TB10 34035120	..HINGE PIN S/N 1 - 1164 DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	NP
-140A	TB10 34035139	..HINGE PIN DURING FIRST REPLACEMENT, ORDER KIT OPT10 921701 ; POST-KIT OPT10 921701, ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY ATTACHING PARTS		2	NP
150	5169911075	..SCREW		16	
160	5701039160	..WASHER OPT TO NFL23111AD040L MADE BY VF0111		16	R
170	5401458159	..NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		16	R
-170A	5414468159	..NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		16	R
180	5101229189	..BOLT S/N 1 - 479 WITH KIT(S) OPT10 910400 AND OPT10 910500 ; S/N 480 - 9999		1	
190	TB10 09001141	..SPACER S/N 1 - 479 WITH KIT(S) OPT10 910400 AND OPT10 910500 ; S/N 480 - 9999		1	
200	5705015240	..WASHER OPT TO 23118AD050L MADE BY VF0111 S/N 1 - 479 WITH KIT(S) OPT10 910400 AND OPT10 910500 ; S/N 480 - 9999		1	R

- ITEM NOT ILLUSTRATED

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FIG. 1

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S/N 1 - 479 POST-KIT(S) OPT10 910400 AND/OR OPT10 910500 (SB 10-024-27) AND PRE-MOD.
128 OR KIT OPT10 921701 (SL 10-049) ; S/N 480 - 1822, 1824, 1825, 1827 - 1830, PRE-
MOD. 128 OR KIT OPT10 921701 (SL 10-049)

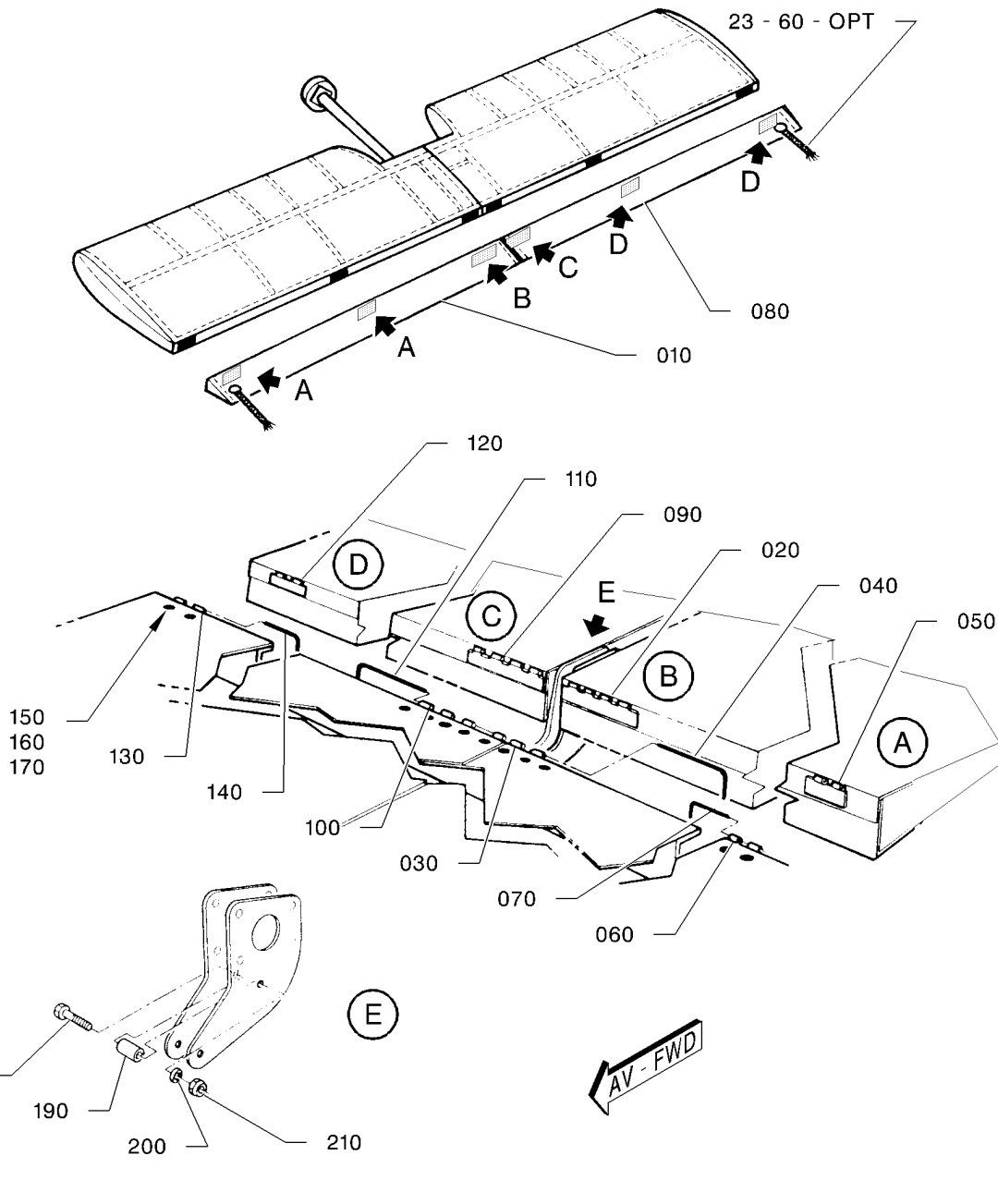
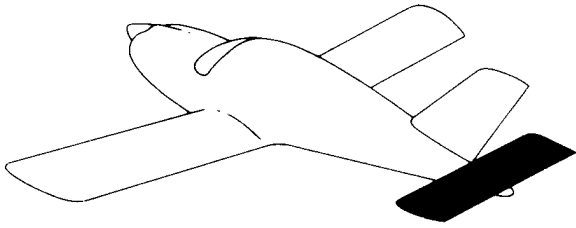
FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 210	5401458239	<p>1234567 </p> <p>..NUT OPT TO E25412B50QQVAL MADE BY VF0110 S/N 1 - 479 WITH KIT(S) OPT10 910400 AND OPT10 910500 ; S/N 480 - 9999 * * *</p>		1	R

- ITEM NOT ILLUSTRATED

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FIG. 1
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S/N 1 - 479 POST-KIT(S) OPT10 910400 AND/OR OPT10 910500 (SB 10-024-27) AND PRE-MOD. 128 OR KIT OPT10 921701 (SL 10-049) ; S/N 480 - 1822, 1824, 1825, 1827 - 1830, PRE-MOD. 128 OR KIT OPT10 921701 (SL 10-049)



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ELEVATOR TAB
FIGURE 1A

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FIG. 1A
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S/N 1 - 1822, 1824, 1825, 1827 - 1830, POST-MOD. 128 OR KIT OPT10 921701 ; S/N 1823, 1826, 1831 - 9999

FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A- 1	TF55-20-02-01A-001		ELEVATOR TAB		RF	
10	TB10 3403100051		.L.H. TAB ASSY - SPARE PART		1	
20	TB10 0917610051		..MALE HINGE ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	
30	TB10 0917610151		..FEMALE HINGE ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	
40	TB10 0917510100		..HINGE PIN ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	
50	TB10 0917610251		..FEMALE HINGE ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	
60	TB10 0917610351		..MALE HINGE ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	
70	TB10 0917510000		..HINGE PIN ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	
80	TB10 3403100151		.R.H. TAB ASSY - SPARE PART		1	
90	TB10 0917610000		..MALE HINGE ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	
100	TB10 0917610151		..FEMALE HINGE ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	
110	TB10 0917510100		..HINGE PIN ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		1	
120	TB10 0917610251		..FEMALE HINGE ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	
130	TB10 0917610351		..MALE HINGE ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY		2	
140	TB10 0917510000		..HINGE PIN ORDER 1 MALE HINGE, FEMALE HINGE PLUS HINGE PIN ASSY ATTACHING PARTS		2	
150	5169911075		..SCREW		16	
160	5701039160		..WASHER OPT TO NFL23111AD040L MADE BY VFO111		16	R

- ITEM NOT ILLUSTRATED

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FIG. 1A
PAGE 1

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S/N 1 - 1822, 1824, 1825, 1827 - 1830, POST-MOD. 128 OR KIT OPT10 921701 ; S/N 1823, 1826, 1831 - 9999

FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1A 170	5401458159		..NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		16	R
-170A	5414468159		..NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159		16	R
180	5101229189		..BOLT		1	
190	TB10 09001141		..SPACER		1	
200	5705015240		..WASHER VF0111 OPT TO 23118AD050L MADE BY VF0111		1	
210	5401458239		..NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		1	R

- ITEM NOT ILLUSTRATED

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FIG. 1A

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S/N 1 - 1822, 1824, 1825, 1827 - 1830, POST-MOD. 128 OR KIT OPT10 921701 ; S/N 1823, 1826, 1831 - 9999

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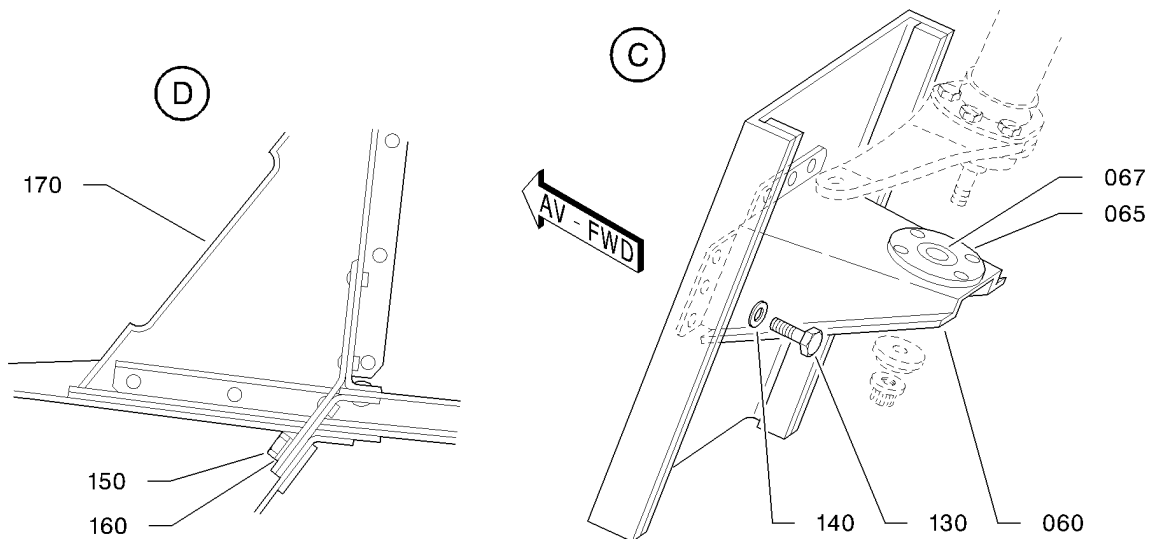
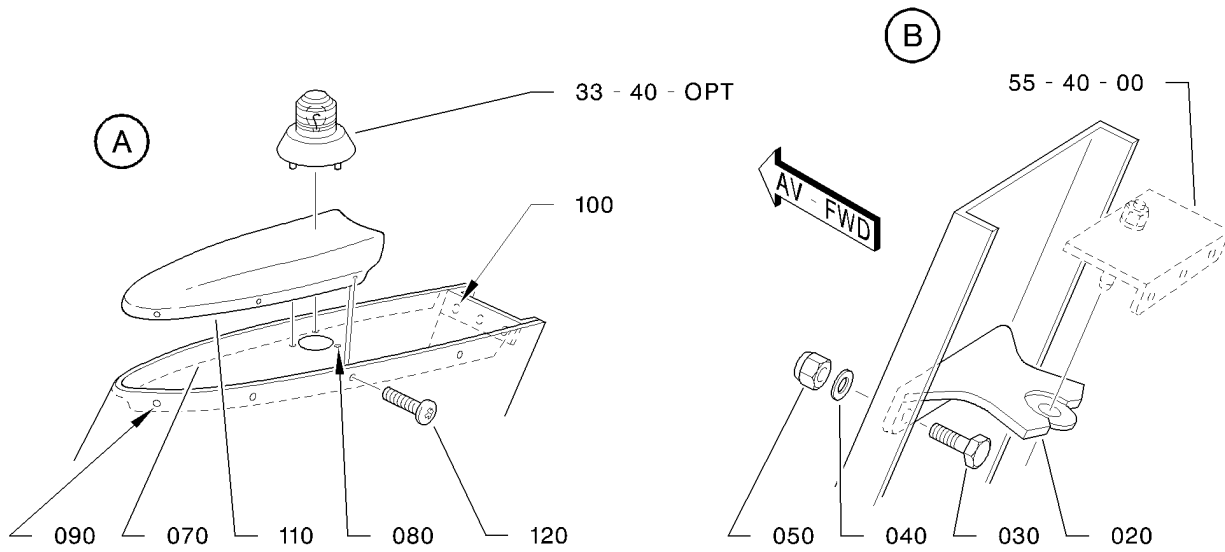
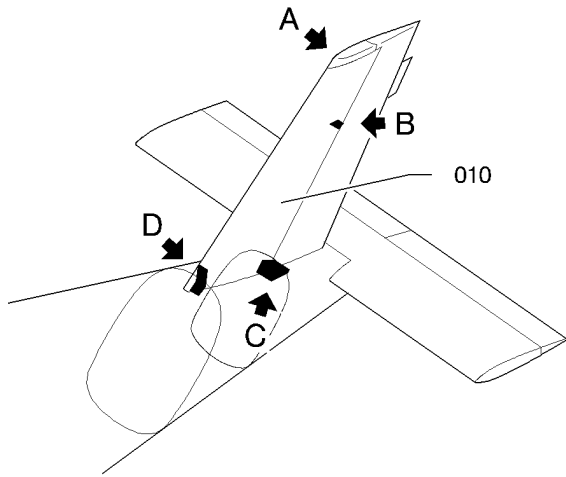
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FIG. 1A

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S/N 1 - 1822, 1824, 1825, 1827 - 1830, POST-MOD. 128 OR KIT OPT10 921701 ; S/N 1823, 1826, 1831 - 9999



14553000AAACYZ4301

VERTICAL STABILIZER
FIGURE 1

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FIG. 1
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FIG.ITEM	PART NUMBER	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
		1234567 			
1 - 1	TF55-30-00-01-001	VERTICAL STABILIZER		RF	
10	TB10 31000001	.VERTICAL STABILIZER ASSY PRE-MOD. 151		1	
- 10A	TB10 3100000510	.VERTICAL STABILIZER ASSY POST-MOD. 151		1	
20	TB10 31010000	..UPPER BEARING ASSY VARIANT		1	
- 20A	TB10 3101010400	..UPPER BEARING ASSY VARIANT		1	
30	5101229179	..BOLT		3	R
40	5701039240	..WASHER OPT TO ASN 53101 MADE BY VF0111		3	R
50	5401458239	..NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		3	R
60	TB10 31000002	..LOWER BEARING ASSY		1	
- 63	TB10 3100000400	...BASE ASSY TO BE ORDERED WITH ITEM -69		1	R
65	TB10 31000116BASE		1	NP R
67	7747750006BALL JOINT ATTACHING PARTS		1	NP R
- 69	5528340401RIVET * * *		4	R
70	TB10 31000105	..UPPER RIB		1	
80	5421465159	...ANCHOR NUT, TWO LUG OPT TO 4G109M MADE BY VF0224		3	R
90	5422466159	...NUT OPT TO 4G109MK MADE BY VF0224		9	R
100	5432466159	...NUT		3	
110	TB10 38002102	..FRONT TIP ATTACHING PARTS		1	
120	5169911075	..SCREW		10	
130	5101229298	..BOLT		8	R
140	5701039290	..WASHER OPT TO 23111AD060L MADE BY VF0111		8	R
150	5101229298	..BOLT		2	R
160	5701039290	..WASHER OPT TO 23111AD060L MADE BY VF0111 * * *		2	R
170	4247754203	..PROTECTION EDGING OPT TO BT4 BLANC MADE BY VF0034		AR	R
-180	4247754204	..PROTECTION EDGING OPT TO BT4 NOIR MADE BY VF0034		AR	R

- ITEM NOT ILLUSTRATED

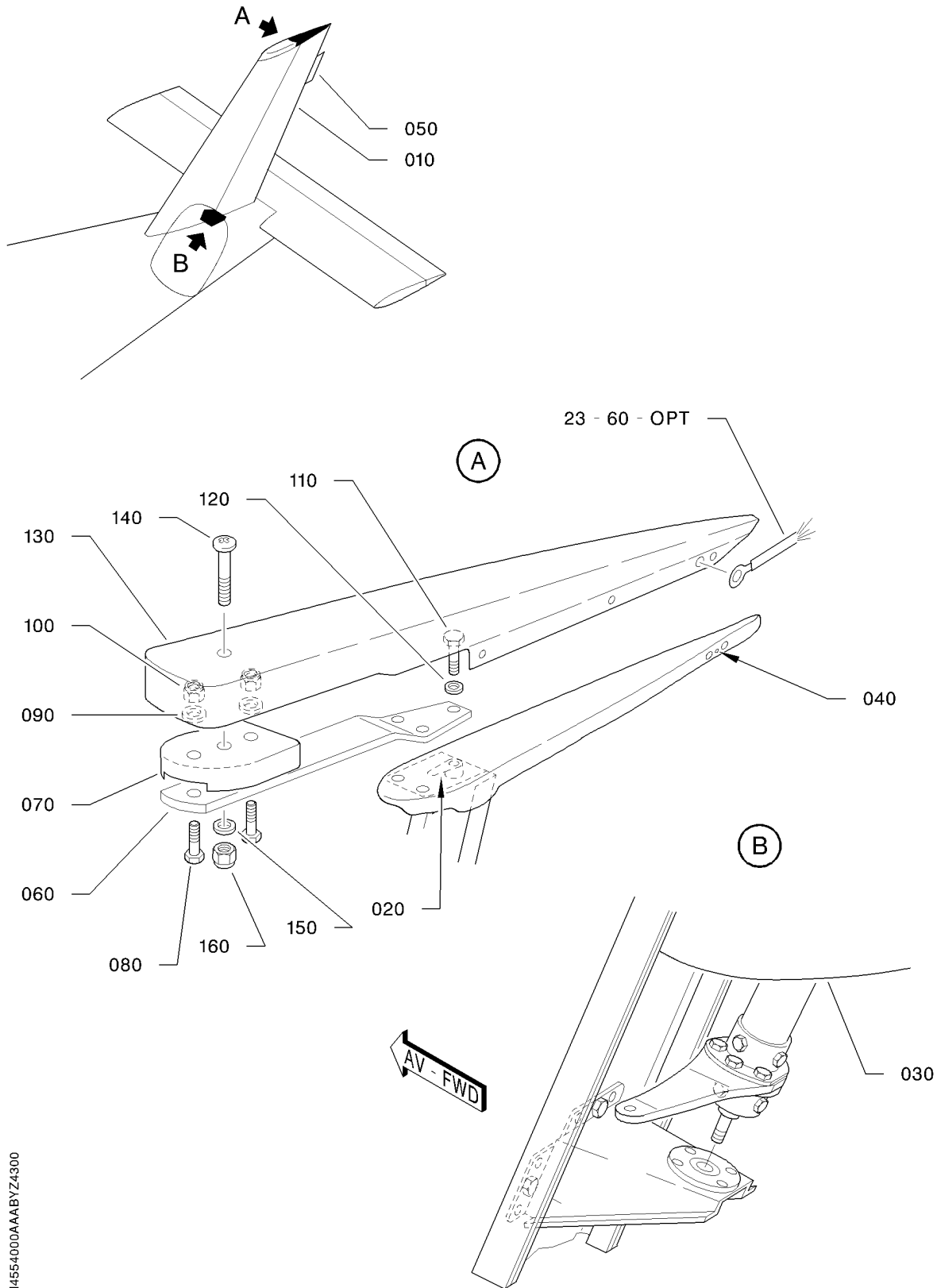
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FIG. 1

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S/N 1 - 9999



14554000AAAABYZ4300

RUDDER - STRUCTURE
FIGURE 1

55-40-00

FIG. 1
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FIG. ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 - 1	TF55-40-00-01-001		RUDDER - STRUCTURE		RF	
10	TB10 32000001		.RUDDER FLAP S/N 1 - 663, 666 - 709 RPLD BY TB10 32000005		1	NP
- 10A	TB10 32000005		.RUDDER FLAP S/N 665, 710 - 720, 722, 723, 731, 732 RPLS TB10 32000001 RPLD BY TB10 32000004		1	NP
- 10B	TB10 32000004		.RUDDER FLAP PRE-MOD. 168 RPLS TB10 32000005 RPLD BY TB10 3200000300		1	NP
- 10C	TB10 3200000300		.RUDDER FLAP POST-MOD. 168 RPLS TB10 32000004		1	
20	5431218050		..ANCHOR NUT, ONE LUG OPT TO 5SR2009M MADE BY VF0224		3	R
30	TB10 32000128		..TORQUE TUBE		1	NP
40	5431465159		..ANCHOR NUT, ONE LUG OPT TO 4AJ109M MADE BY VF0224 RPLD BY 5431218040		1	R
- 40A	5431218040		..ANCHOR NUT, ONE LUG OPT TO 4SR2009M MADE BY VF0224 RPLS 5431465159		1	R
50	TB10 32011100		..TRIM EDGE		1	
60	TB10 32001100		..SUPPORT ARM		1	
70	TB10 32001101		..WEIGHT ATTACHING PARTS		1	
80	5101229174		..BOLT		2	R
90	5701054240		..WASHER OPT TO 23111AG050LE MADE BY VF0111		2	R
100	5401458239		..NUT OPT TO E25412B50QQVAL MADE BY VF0110		2	R
110	5101229179		..BOLT		3	R
120	5701039240		..WASHER OPT TO ASN 53101 MADE BY VF0111 * * *		3	R
130	TB10 38002101		..REAR TIP ATTACHING PARTS		1	
140	5169902093		..SCREW OPT TO E27128-40Q20CCU MADE BY VF0110		1	

- ITEM NOT ILLUSTRATED

55-40-00

FIG. 1

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S/N 1 - 9999

FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
1 150	5701039160		..WASHER OPT TO NFL23111AD040L MADE BY VF0111		1	R
160	5401458159		..NUT OPT TO E25412B40QQVAL MADE BY VF0110 SUPSD BY 5414468159		1	R
-160A	5414468159		..NUT OPT TO 4PH135M MADE BY VF0224 SUPSDS 5401458159 * * *		1	R

- ITEM NOT ILLUSTRATED

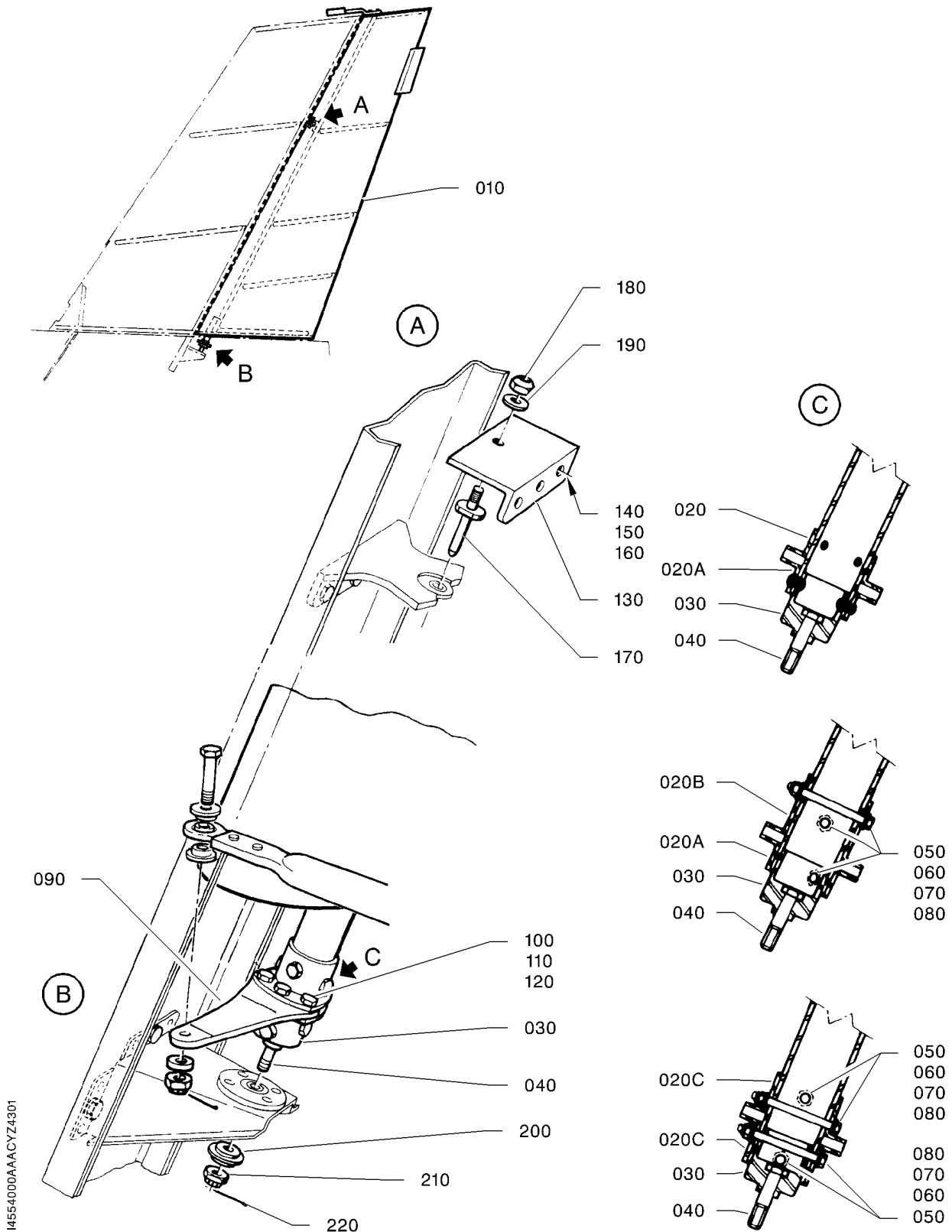
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FIG. 1

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RUDDER - ATTACHMENTS
FIGURE 2

55-40-00

FIG. 2

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2 - 1	TF55-40-00-02-001		RUDDER - ATTACHMENTS		RF	
10			.DIRECTIONAL FLAP (SEE FIGURE 01)		1	
20	TB10 26012100		..RING S/N 1 - 663, 666 - 709 RPLD BY OPT10 912600		1	NP
20A	TB10 26012100		..RING S/N 1 - 663, 665 - 720, 722, 723, 726, 727, 731, 732		1	NP
20B	TB10 32000140		..RING S/N 665, 710 - 720, 722, 723, 726, 727, 731, 732		1	OR
20C	TB10 32012100		..RING S/N 664, 721, 724 - 730, 733 - 9999		2	
30	TB10 32010100		..END FITTING		1	
40	5104338325		..BOLT		1	
			ATTACHING PARTS			
50	5109337219		..BOLT VF7411		AR	
60	5701039240		..WASHER OPT TO ASN 53101 MADE BY VF0111		AR	R
70	5705389240		..WASHER VF0111 OPT TO NFL23118DG050J MADE BY VF0111		AR	
80	5401458239		..NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		AR	R
90	TB10 32000110		..LEVER ATTACHING PARTS		1	
100	5101229179		..BOLT VF7411		3	
110	5701039240		..WASHER OPT TO ASN 53101 MADE BY VF0111		3	R
120	5401458239		..NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		3	R
130	TB10 32000109		..SUPPORT ATTACHING PARTS		1	
140	5101229174		..BOLT		3	R
150	5701039240		..WASHER OPT TO ASN 53101 MADE BY VF0111		3	R
160	5401458239		..NUT OPT TO E25412B50QQVAL MADE BY VF0110 * * *		3	R
170	TB10 09082100		..BOLT		1	

- ITEM NOT ILLUSTRATED

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FIG. 2

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FIG.ITEM	PART NUMBER	1234567 	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY	OBS
2			ATTACHING PARTS			
180	5401458300		..NUT OPT TO E25412B60QQVAL MADE BY VF0110		1	R
190	5701039290		..WASHER OPT TO 23111AD060L MADE BY VF0111		1	R
200	TB10 09029100		..SHOULDERED WASHER		1	
210	5374336300		..NUT OPT TO NFL22451BC060L MADE BY VF0111		1	R
220	5783009087		..COTTER PIN OPT TO 23310AA015020L MADE BY VF0111 * * *		1	R

- ITEM NOT ILLUSTRATED

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FIG. 2

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